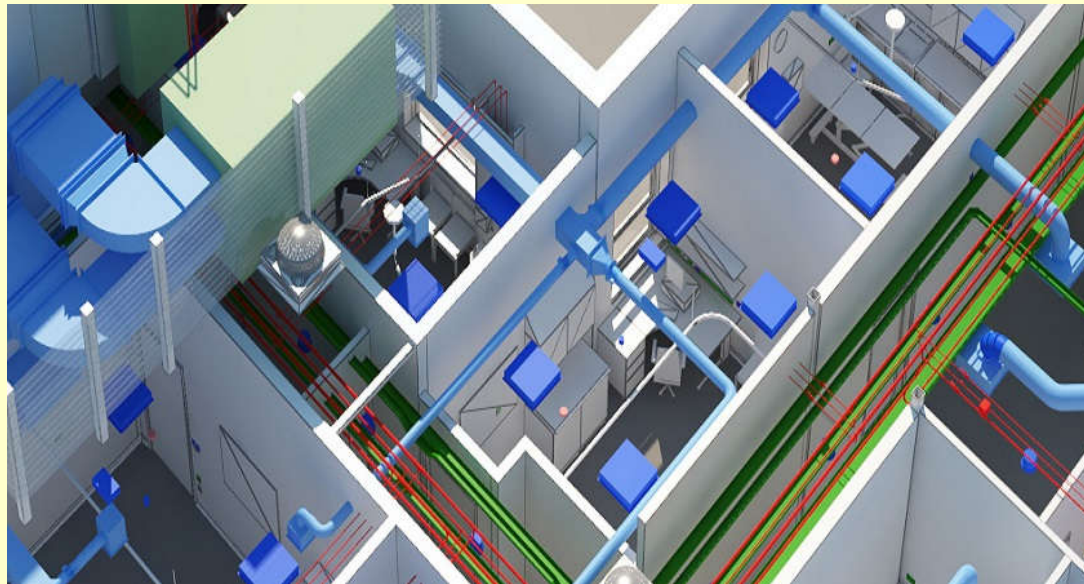


ARE 5.0 Study Series: Exploring MEP Considerations In Architectural Design, 4 Jul 2024 (Thu)



HVAC System Design



Ir Dr. Sam C. M. Hui
Department of Mechanical Engineering
The University of Hong Kong
E-mail: cmhui@hku.hk

Jul 2024

Contents



- HVAC fundamentals
- Examples of HVAC systems
- HVAC sub-systems
- Air-side systems
- Ventilation systems
- Water-side systems
- Refrigeration systems



HVAC fundamentals

- What is HVAC&R?
 - HVACR is an acronym or abbreviation for the products and services related to the functions of:
 - **H**eating 採暖
 - **V**entilation 通風
 - **A**ir-**C**onditioning 空調
 - **R**efrigeration 製冷

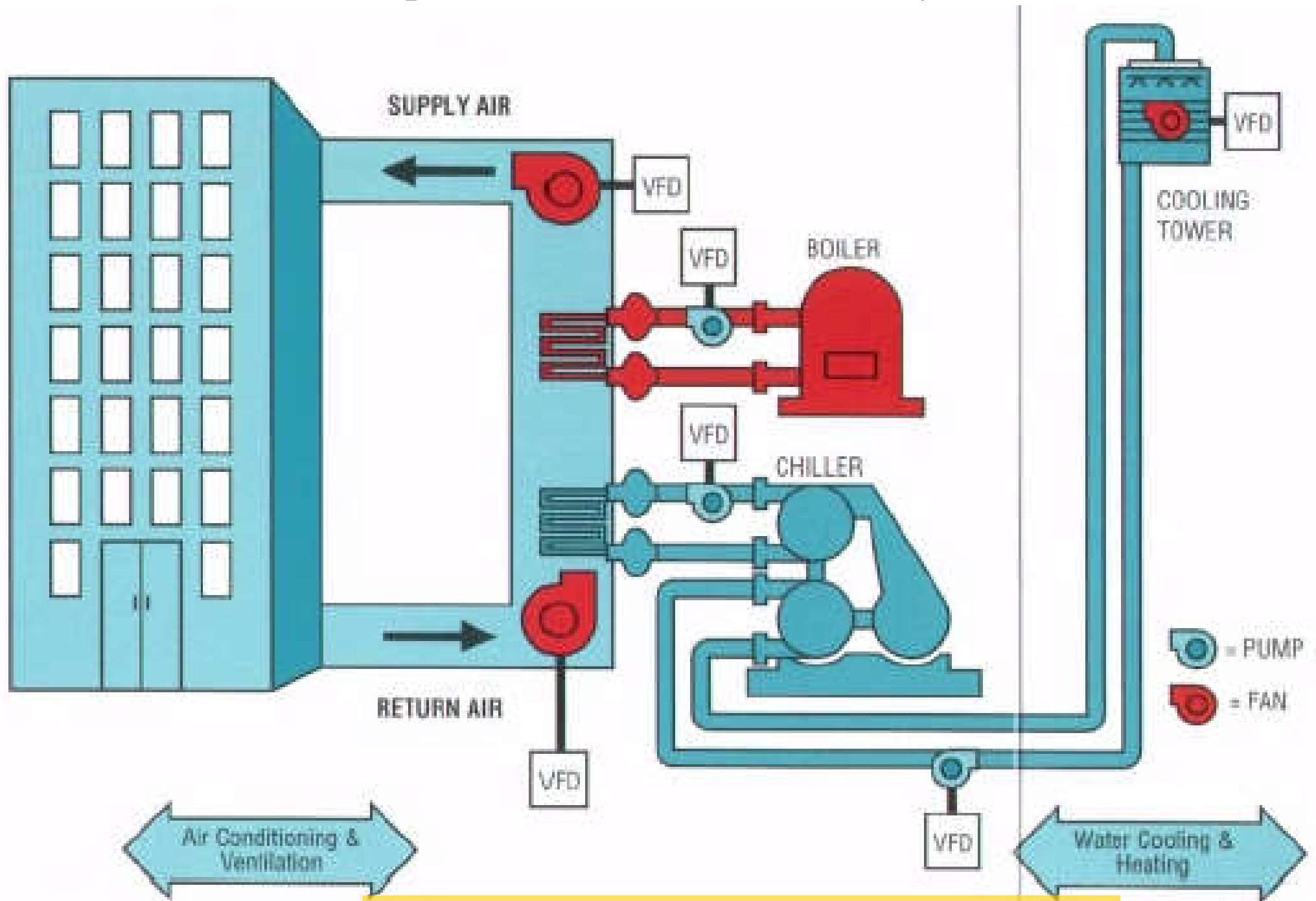




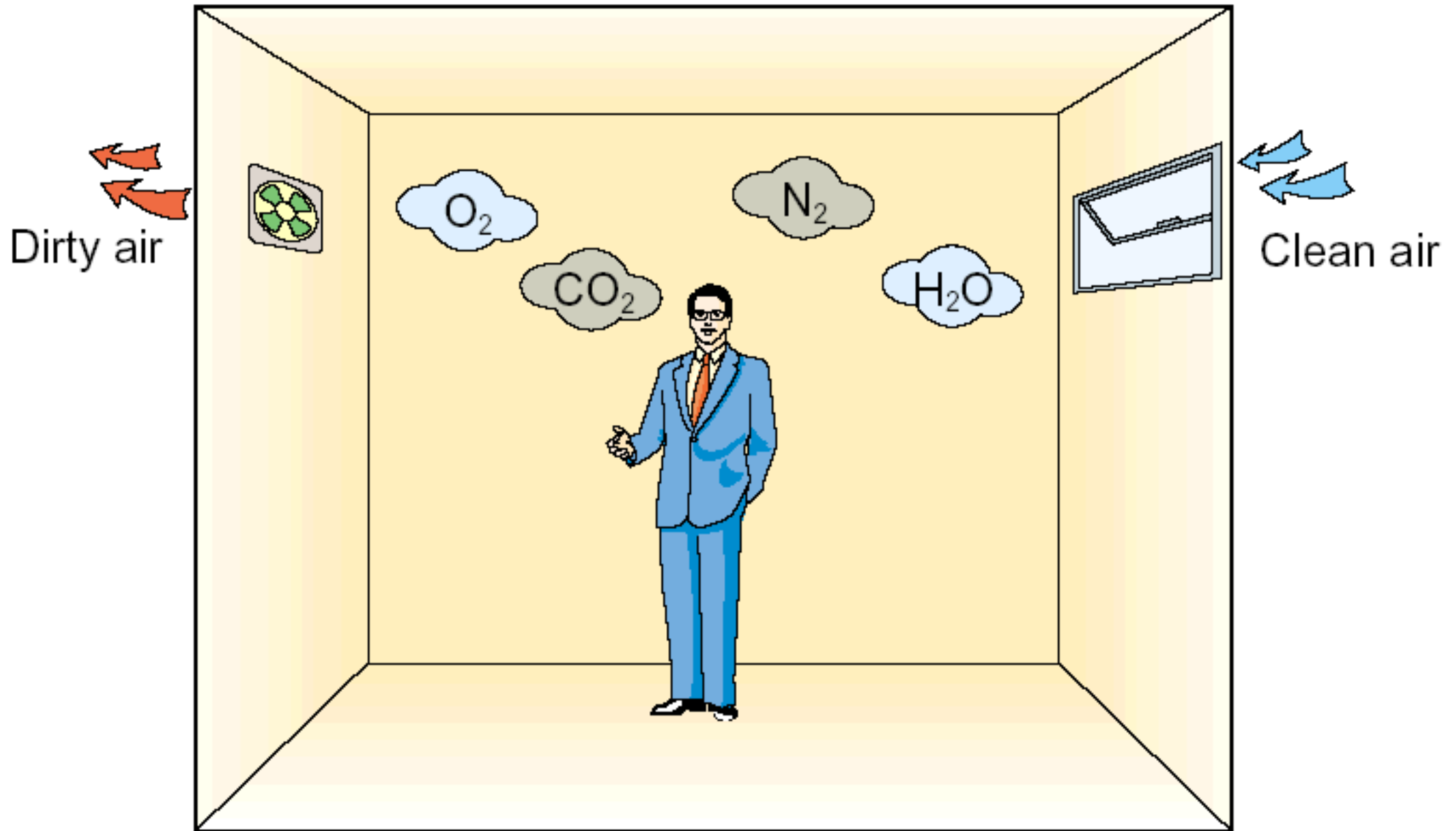
HVAC fundamentals

- They are the engineering systems that help to control and maintain the conditions of indoor built environment
- Also known as:
 - Environmental control systems (ECS)
 - Heating, ventilating, air-conditioning and refrigerating (HVAC&R) systems
 - Heating, ventilating and air-conditioning (HVAC)
 - Mechanical ventilating and air-conditioning (MVAC)
 - Air conditioning and refrigeration (AC&R)

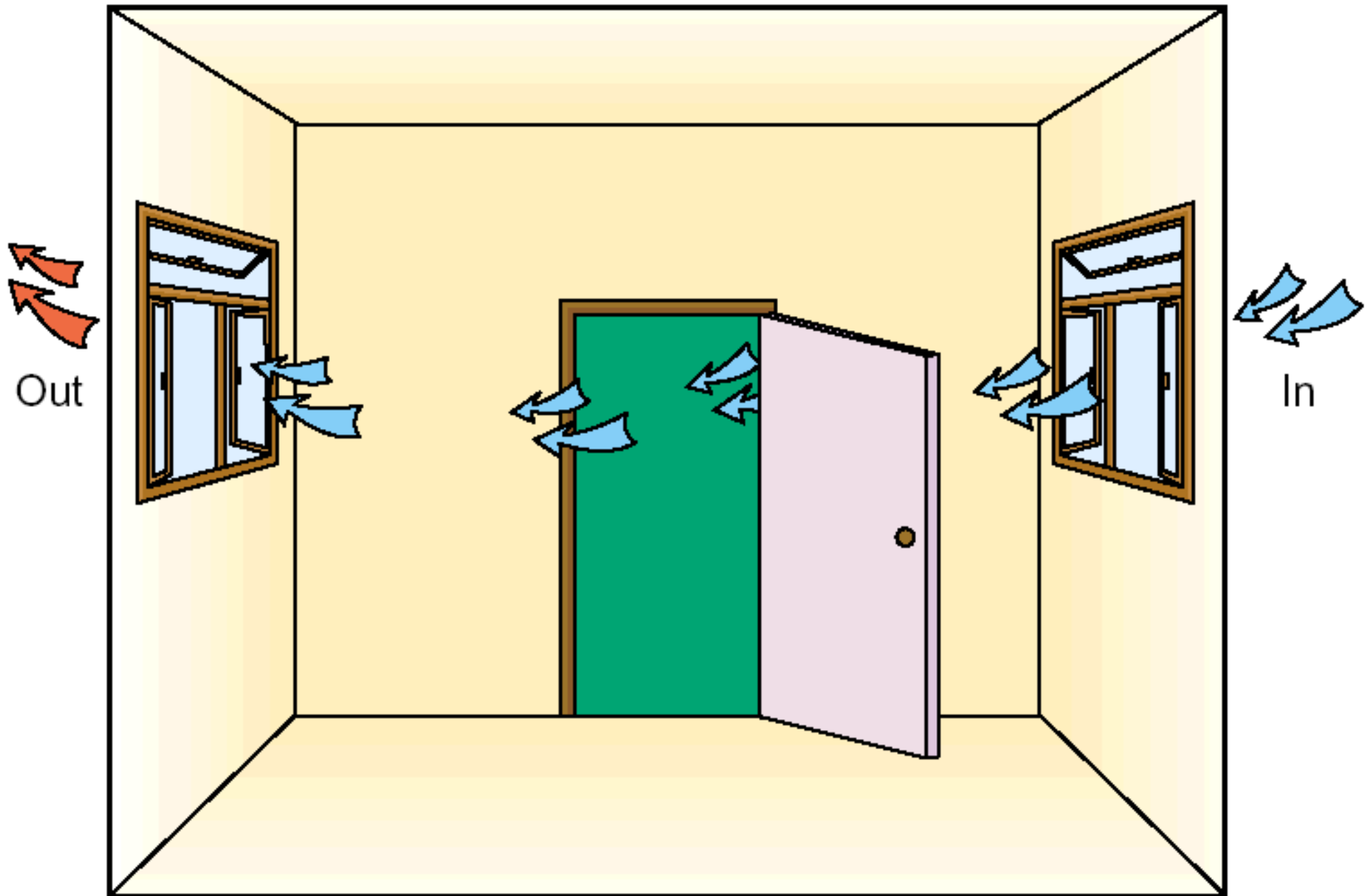
Example of a centralised HVAC system



Simple ventilation design



Cross ventilation (natural)



(Source: www.iaq.hk)

Cross ventilation (mechanical assisted)





HVAC fundamentals

- The term “air conditioning” has gradually changed, from meaning just cooling to the total control of:

- Temperature
- Moisture in the air (humidity)
- Supply of outside air for ventilation
- Filtration of airborne particles
- Air movement in the occupied space

“冷氣”



“空氣調節”

“空調”





HVAC fundamentals

- Definition (from ASHRAE*)
 - Air conditioning is the process of treating air so as to control simultaneously its temperature, humidity, cleanliness, and distribution to meet the requirements of the conditioned space.
 - Basic processes: Cooling and Heating
- Comfort cooling (air conditioning)
 - To meet comfort requirements of occupants



HVAC fundamentals

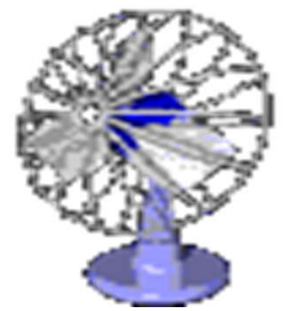
- Seven main air-conditioning processes:
 - 1. Heating (adding thermal energy)
 - 2. Cooling (removing thermal energy)
 - 3. Humidifying (adding moisture)
 - 4. Dehumidifying (removing moisture)
 - 5. Cleaning (removing particulates/contaminants)
 - 6. Ventilating (exchanging air between the outdoors and the conditioned space)
 - 7. Air Movement (circulating and mixing air)



HVAC fundamentals

- Applications of air conditioning:
 - Industrial sector
 - e.g. textile mills, electronics, pharmaceutical
 - Commercial sector
 - e.g. offices, hotels, retails
 - Residential sector
 - e.g. apartments, houses
 - Transport sector
 - e.g. aircrafts, buses, private cars, trains





Examples of HVAC systems

- Common ventilation strategies
 - Natural ventilation
 - Mechanical ventilation
 - Comfort cooling
 - Air conditioning (full control of temp./humidity)
 - Mixed mode or hybrid systems
- If internal heat gains are sufficiently low and the external environment is suitable, natural ventilation can provide a low energy solution

Ventilation design hierarchy

Is it feasible to use
Natural Ventilation?

If situation prevents this,
is it feasible to use
Mechanical Ventilation?

If situation prevents this,
is it feasible to use
Hybrid/Mixed Mode Ventilation?

If situation prevents this,
is it feasible to use
**Cooling and Heating
(without humidity control)?**

If situation prevents this,
is it feasible to use
**Full Air Conditioning
(with humidity control)?**

Increasing:

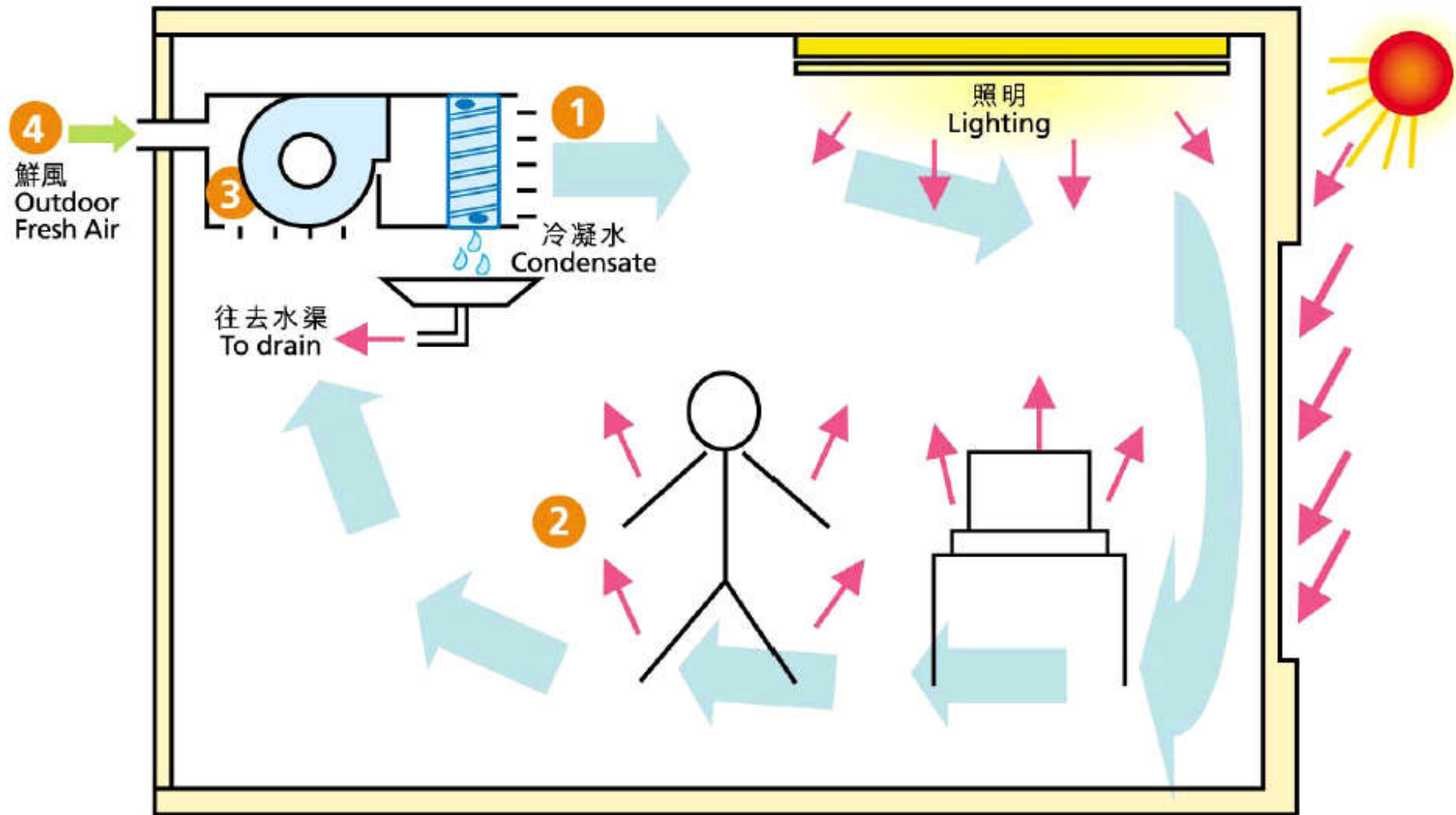
- energy consumption
- capital cost
- running costs
- maintenance
- complexity

典型空調系統

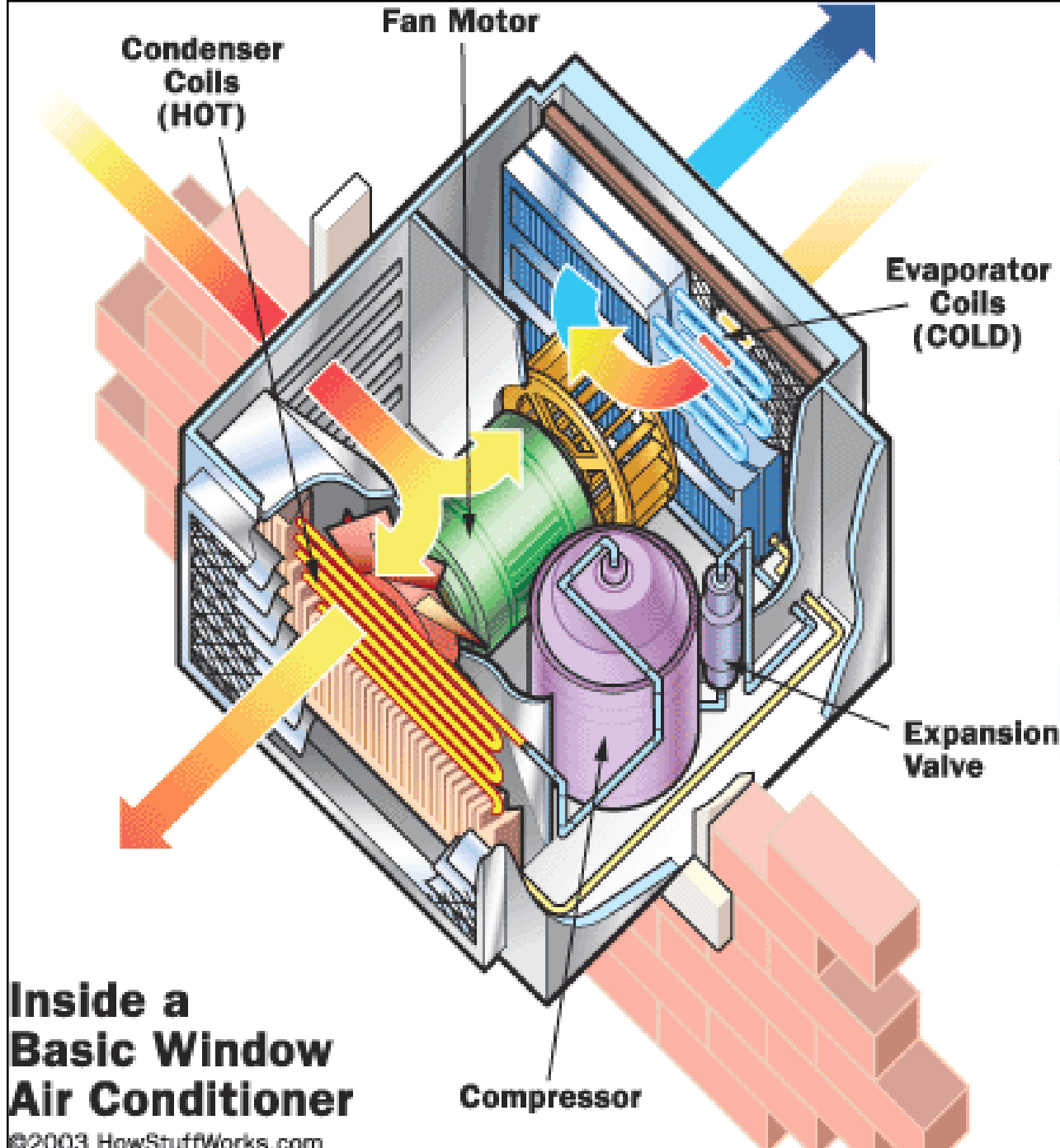
Typical Air-conditioning Process

What is this A/C system called?

冷卻盤管具冷卻及抽濕功效
Cooling Coil for Cooling & Dehumidification



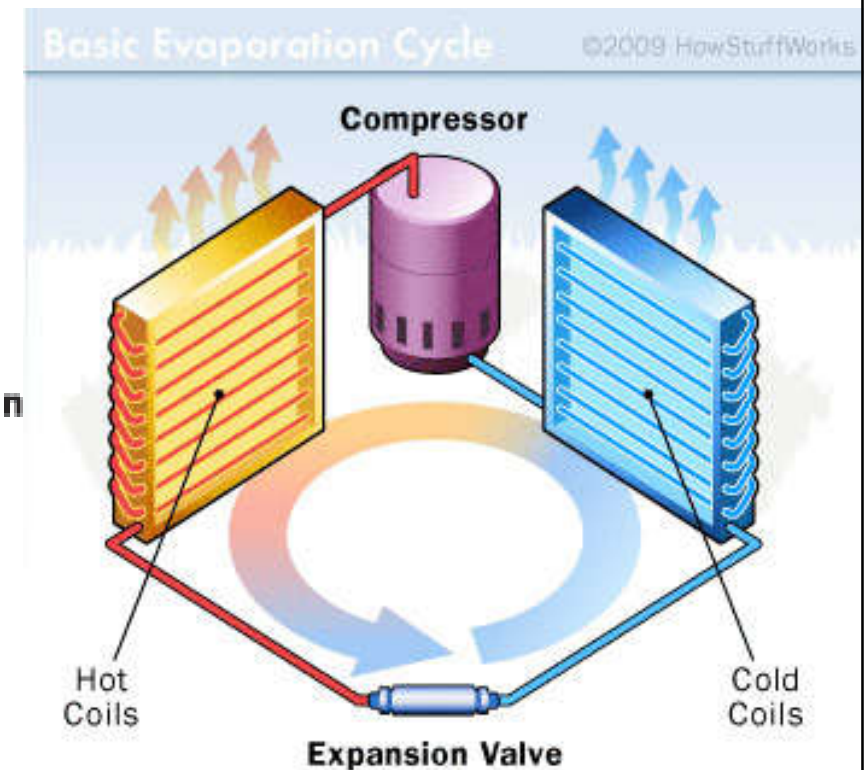
(Source: EnergyWitts newsletter, EMSD)



**Inside a
Basic Window
Air Conditioner**

©2003 HowStuffWorks.com

Window-type air conditioner



See also: "How Air Conditioners Work" (1:07)

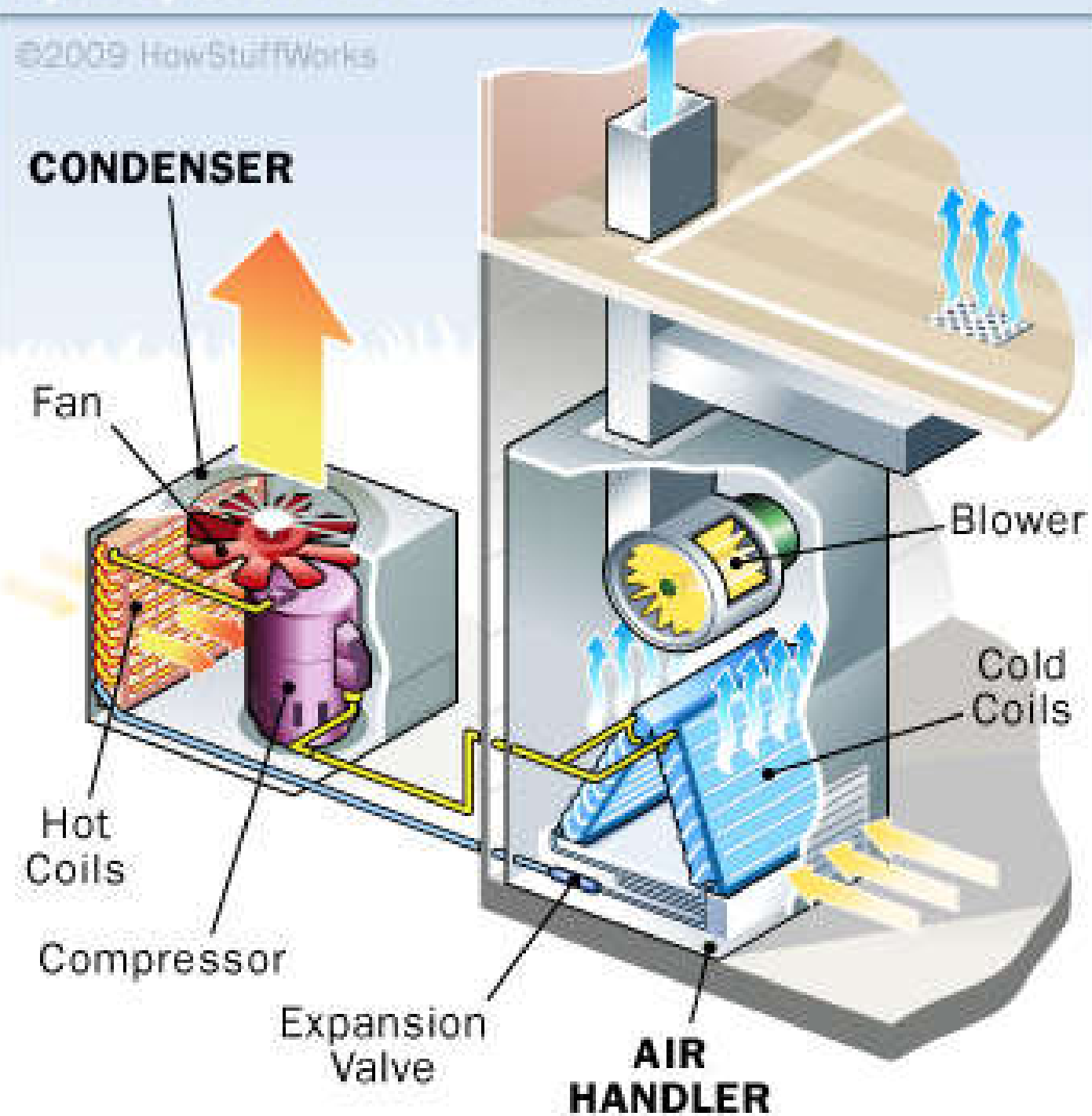
<http://youtu.be/nKZ2DPvvua8>

(Source: www.howstuffworks.com/ac.htm)

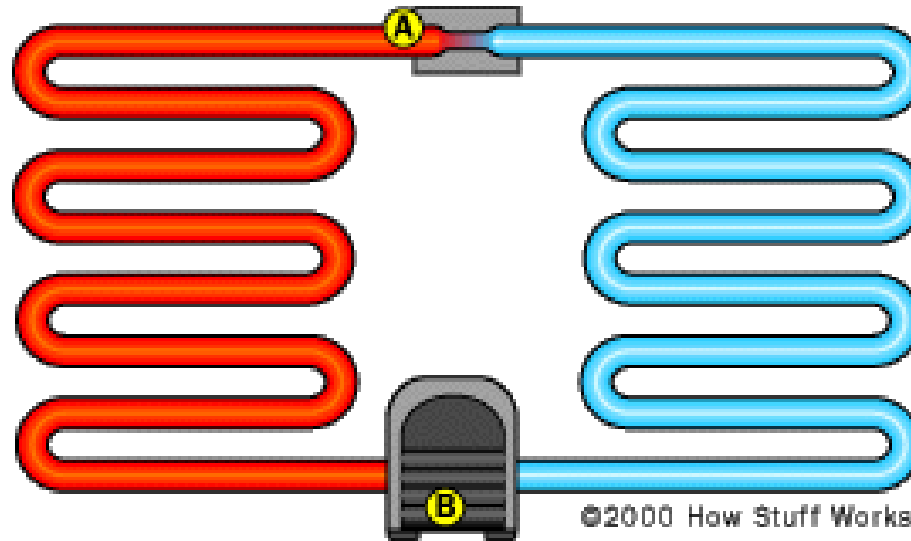
Split-system Air Conditioning

©2009 HowStuffWorks

Split-type air conditioner

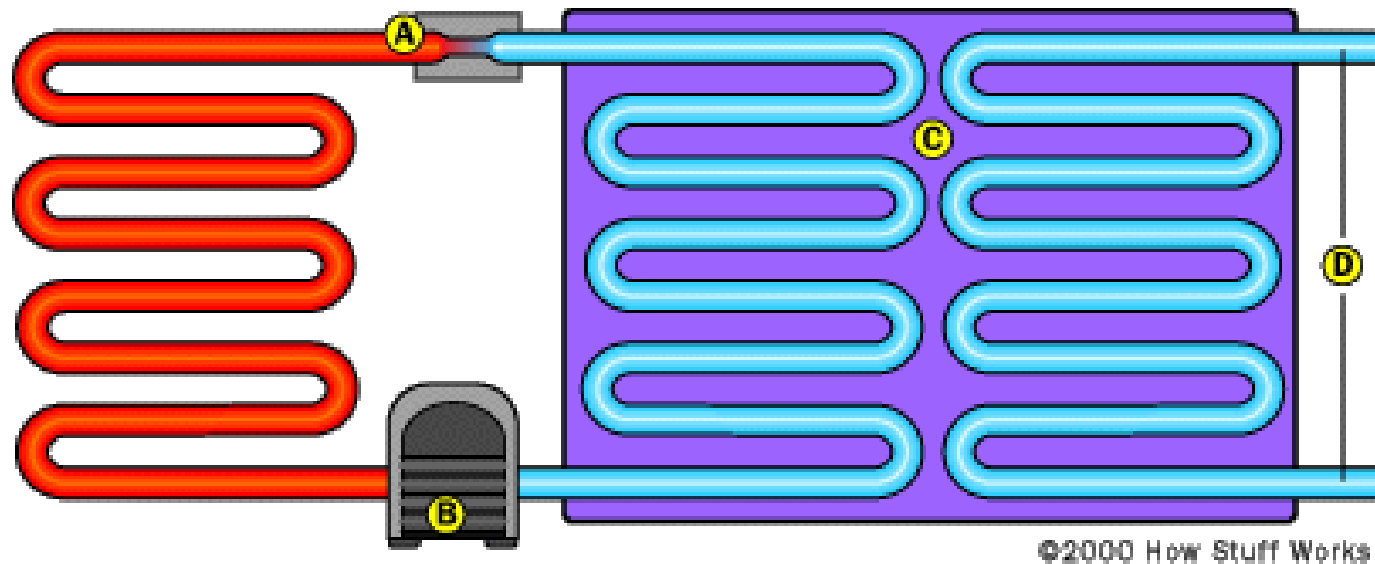


Refrigerant
cycle



What are
the major
components?

A typical air conditioner



Chilled
water
system

Air conditioning with a chilled water system



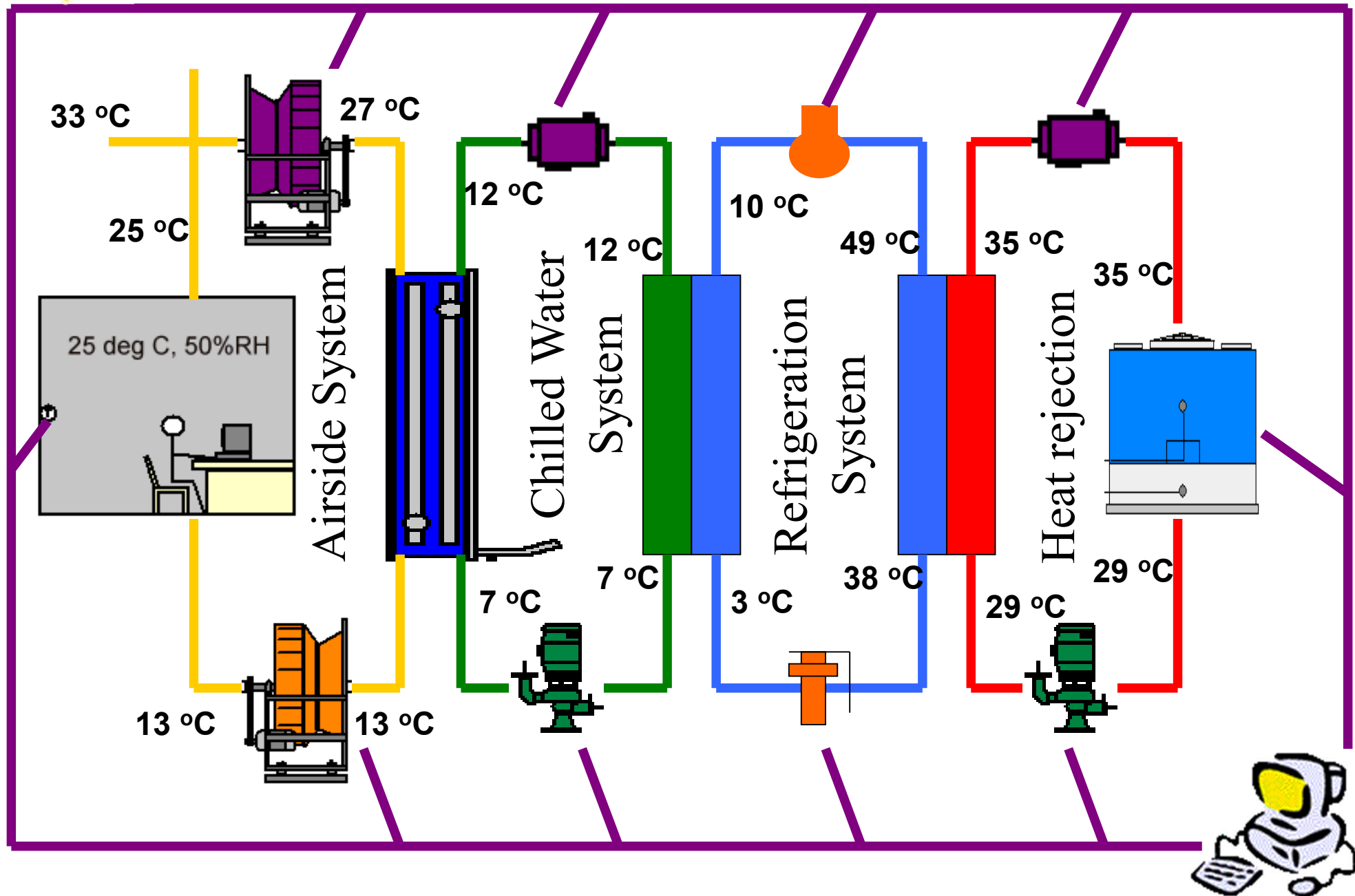
HVAC sub-systems

- To understand better, air conditioning system can be divided into five subsystems or loops:
 - 1. Air-side 空氣側
 - 2. Chilled water 冷凍水
 - 3. Refrigeration equipment 製冷設備
 - 4. Heat rejection 散熱
 - 5. Controls 控制



33 °C, 28 °C

Control Loop

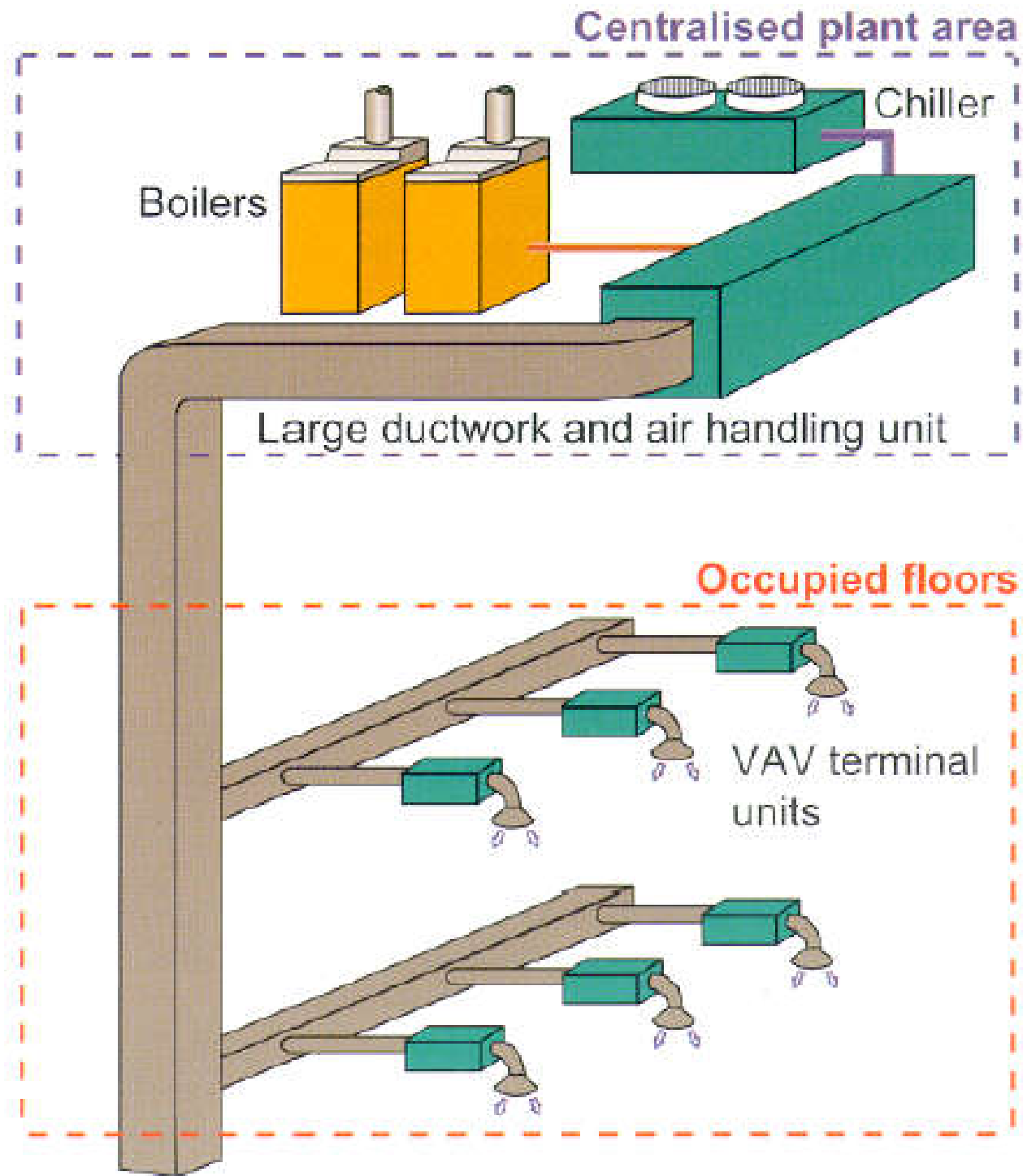




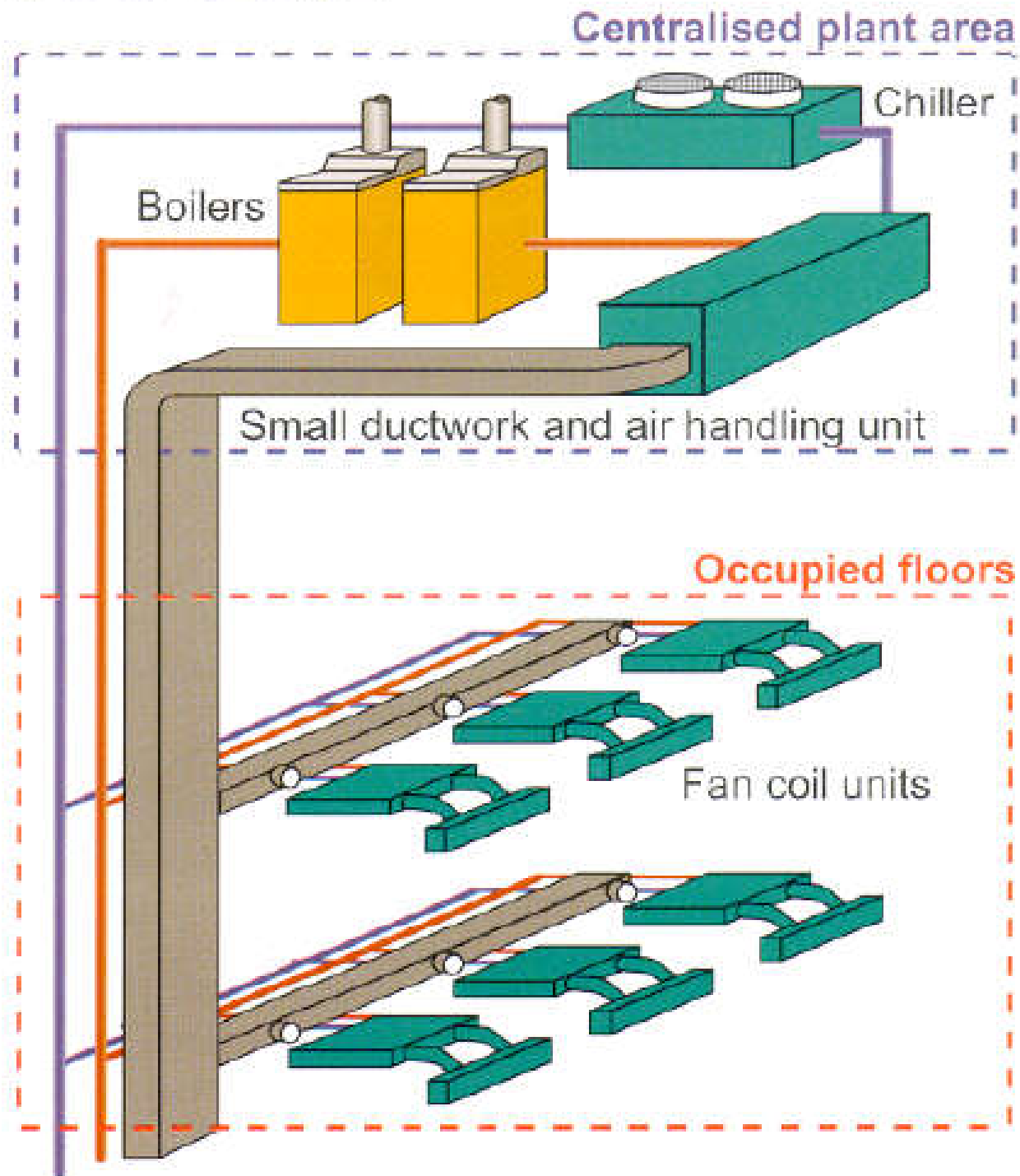
HVAC sub-systems

- Classification of HVAC systems -- three generic types of systems:
 - Centralised all air systems
 - Such as CAV (constant air volume), VAV (variable air volume), dual duct, multizone
 - Partially centralised air/water systems
 - Such as FCU (fan coil unit), induction units
 - Local systems (mainly direct expansion systems)
 - Such as window-type units, split-type systems, VRF (variable refrigerant flow)(?)

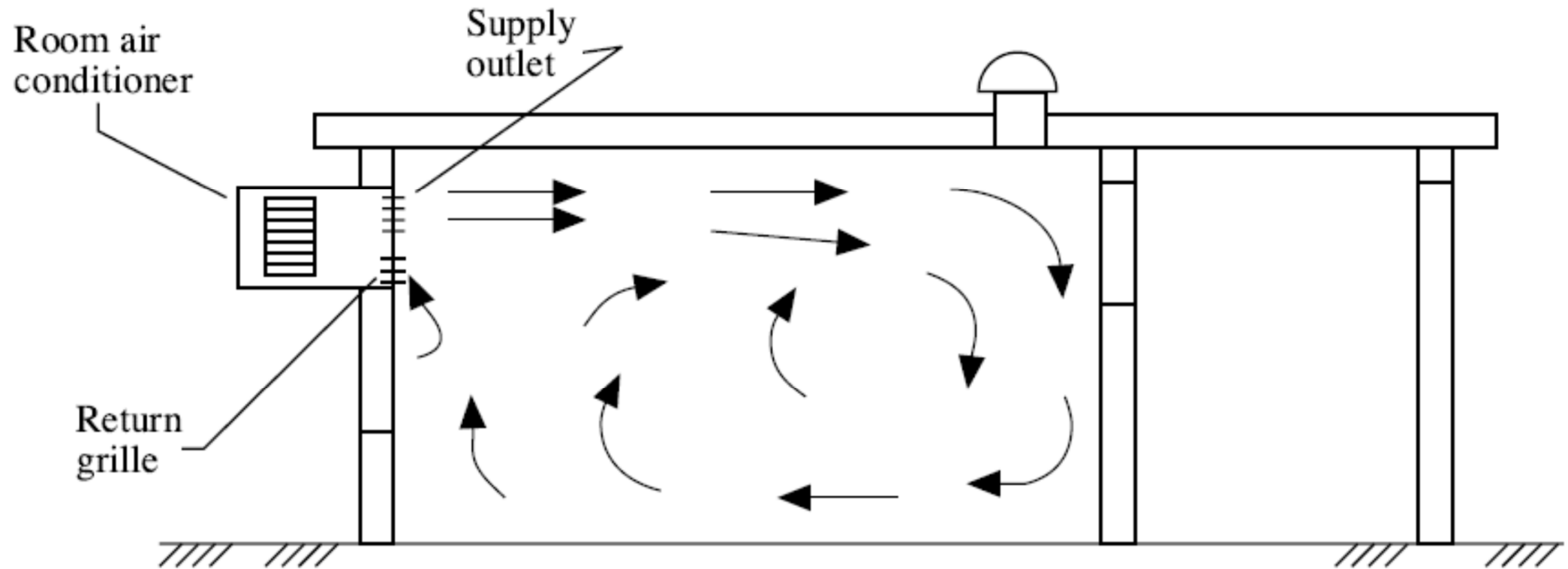
Centralised air system (VAV example)



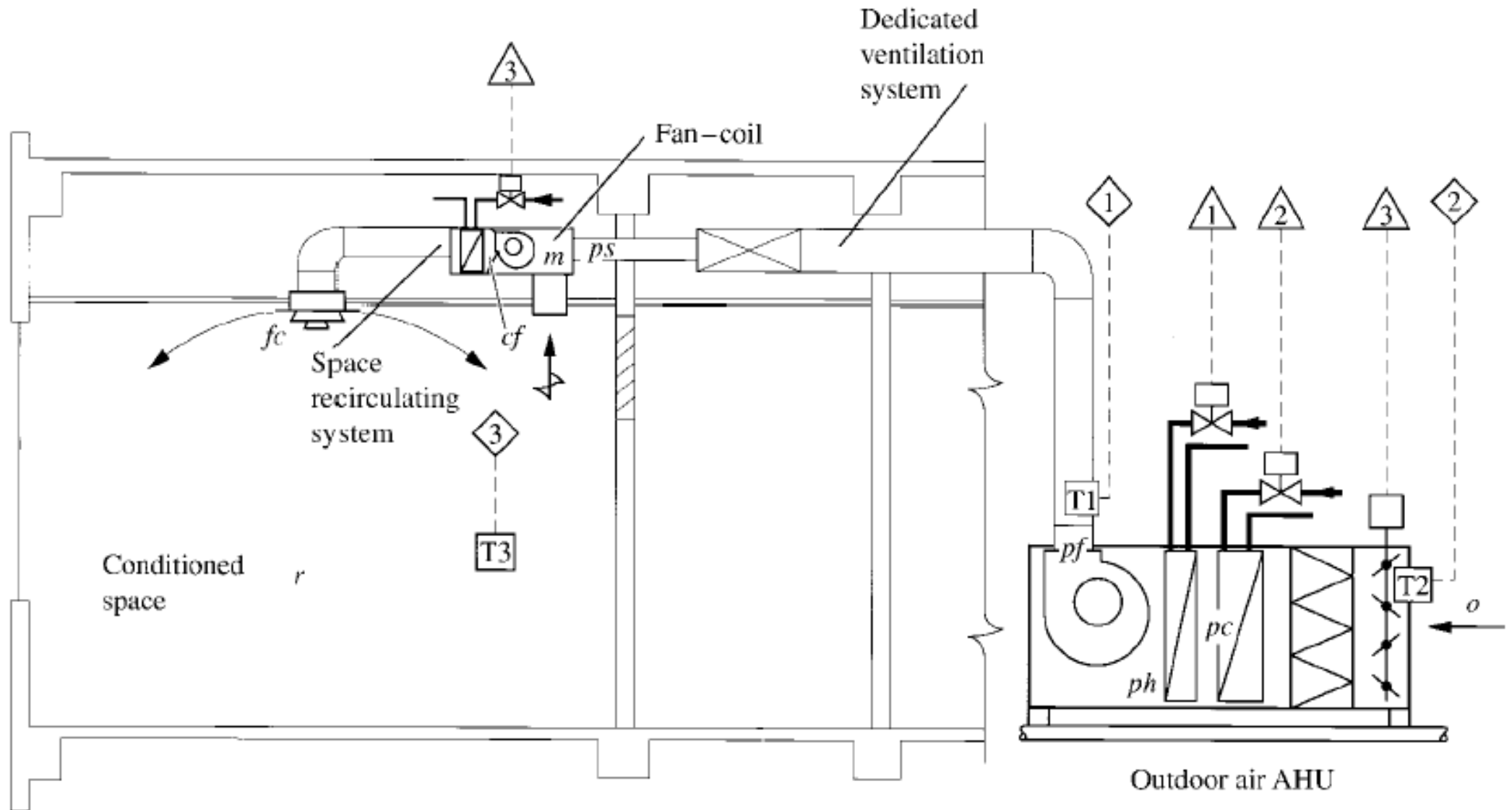
Partially centralised air/water system (Fan coil example)



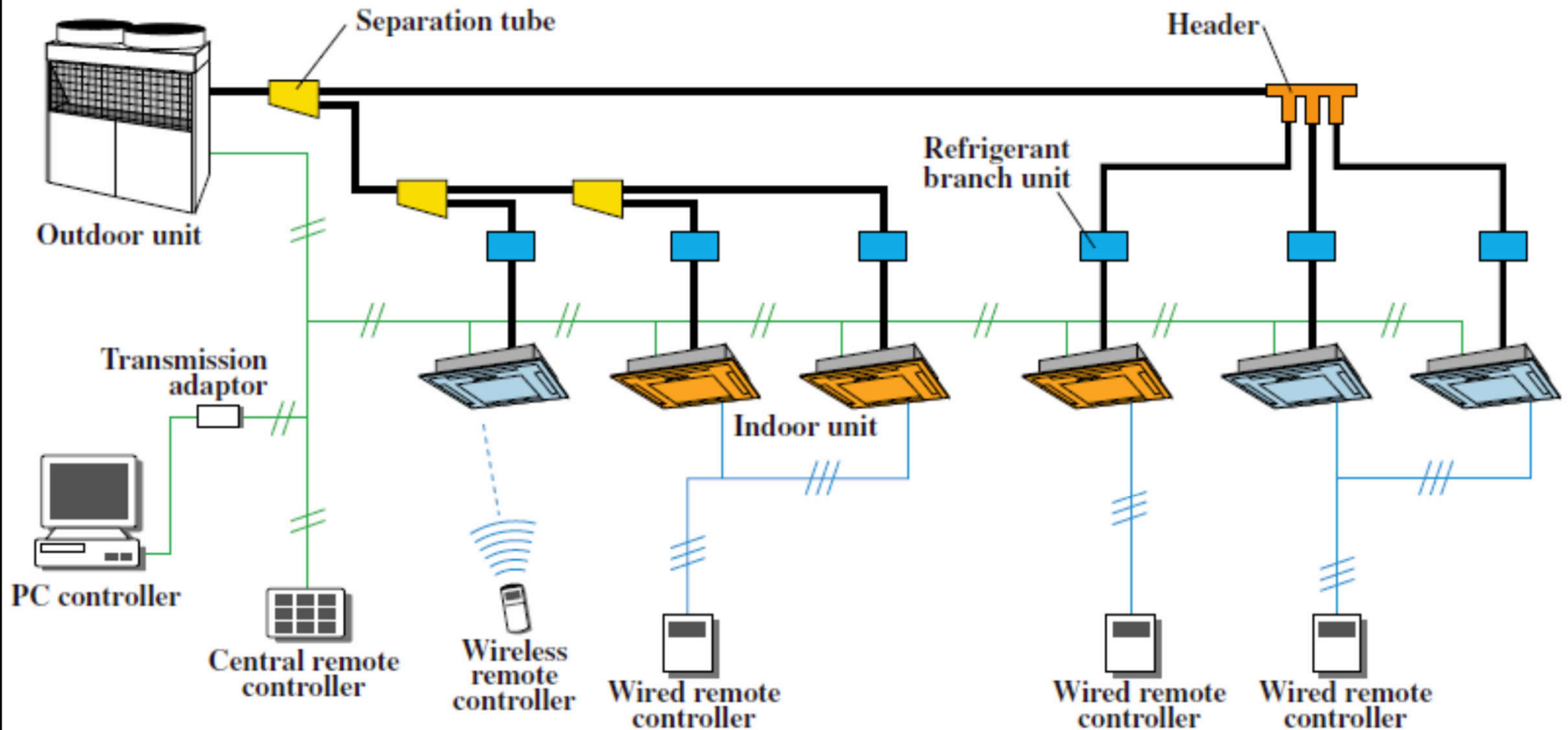
An individual room air-conditioning system



Primary air fan coil unit (PA-FCU) system

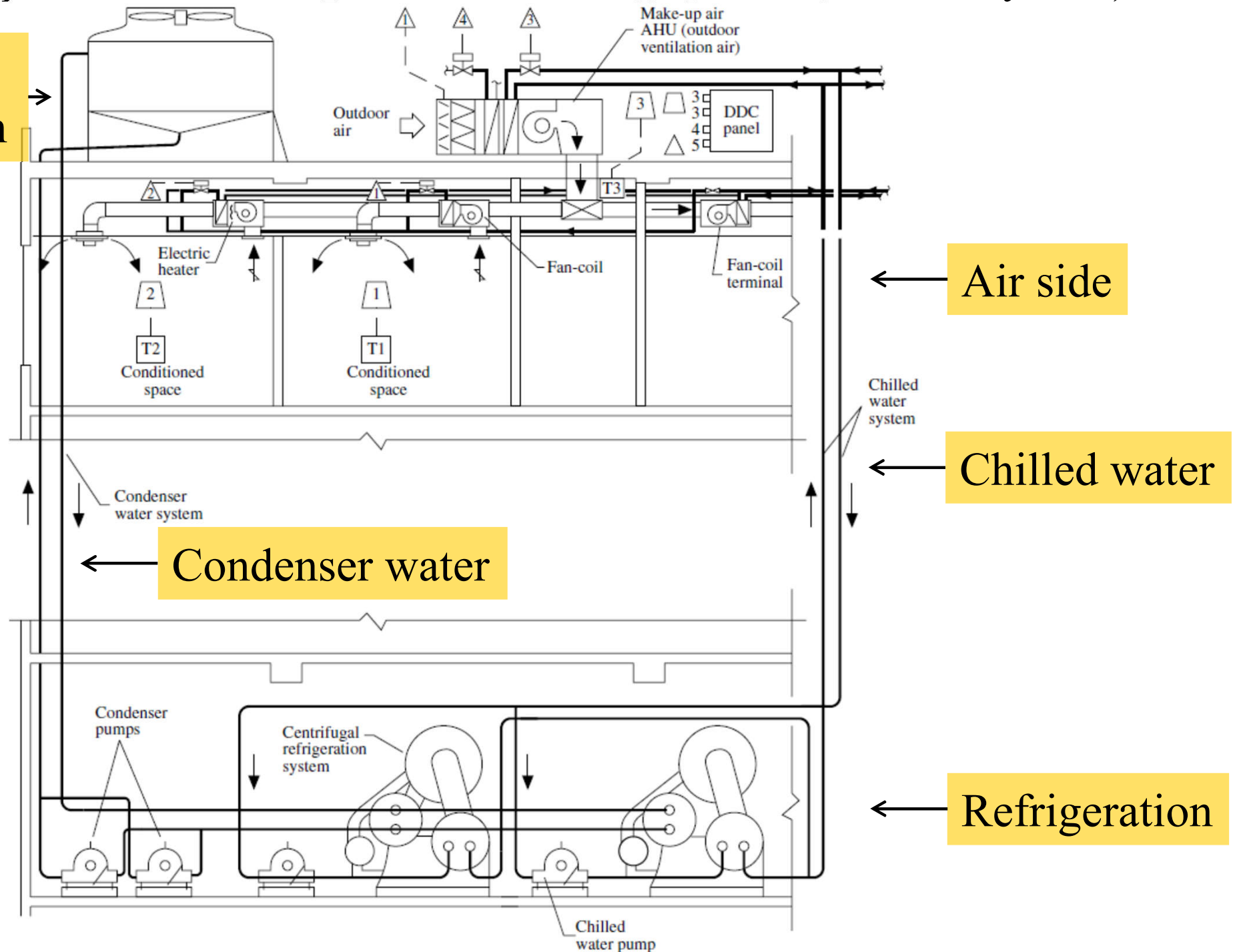


Variable refrigerant flow (VRF) system

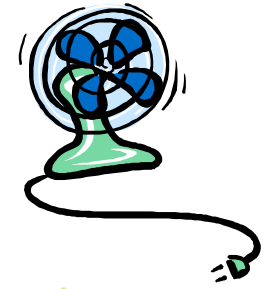


A space-conditioning air-conditioning system (fan-coil system)

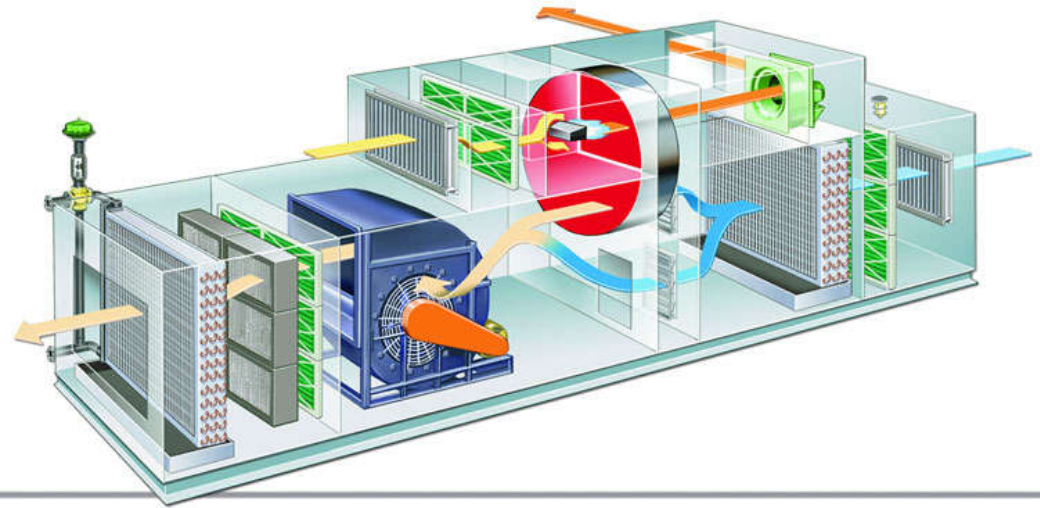
Heat rejection



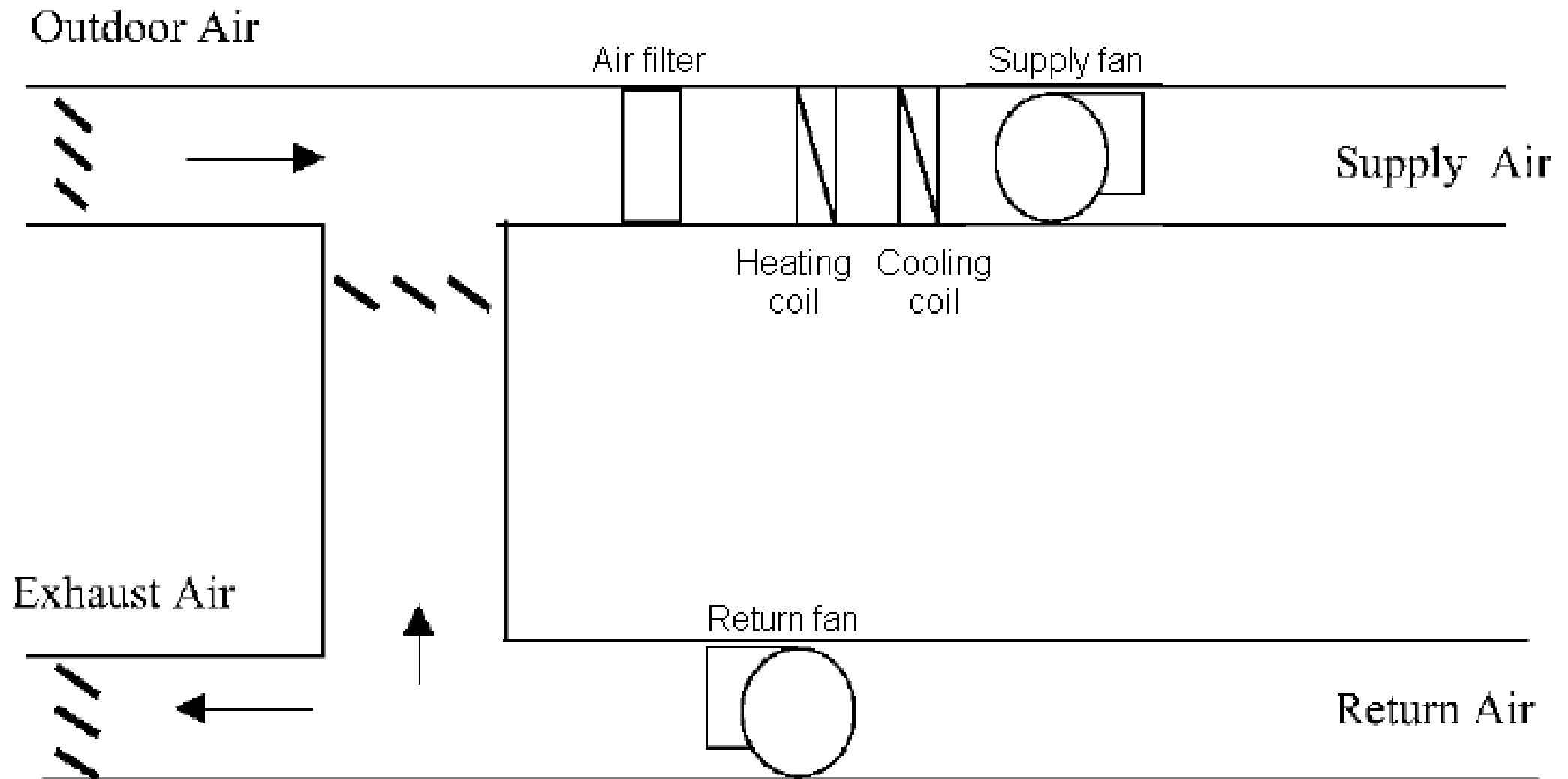
Air-side systems



- Main components of air handling unit (AHU)
 - Casing
 - Fans
 - Coils
 - Filters
 - Humidifiers (optional)
 - Outdoor air intake, mixing & exhaust section
 - Controls



Simple air-handling unit (AHU)



Example of an air-handling unit (modular type)



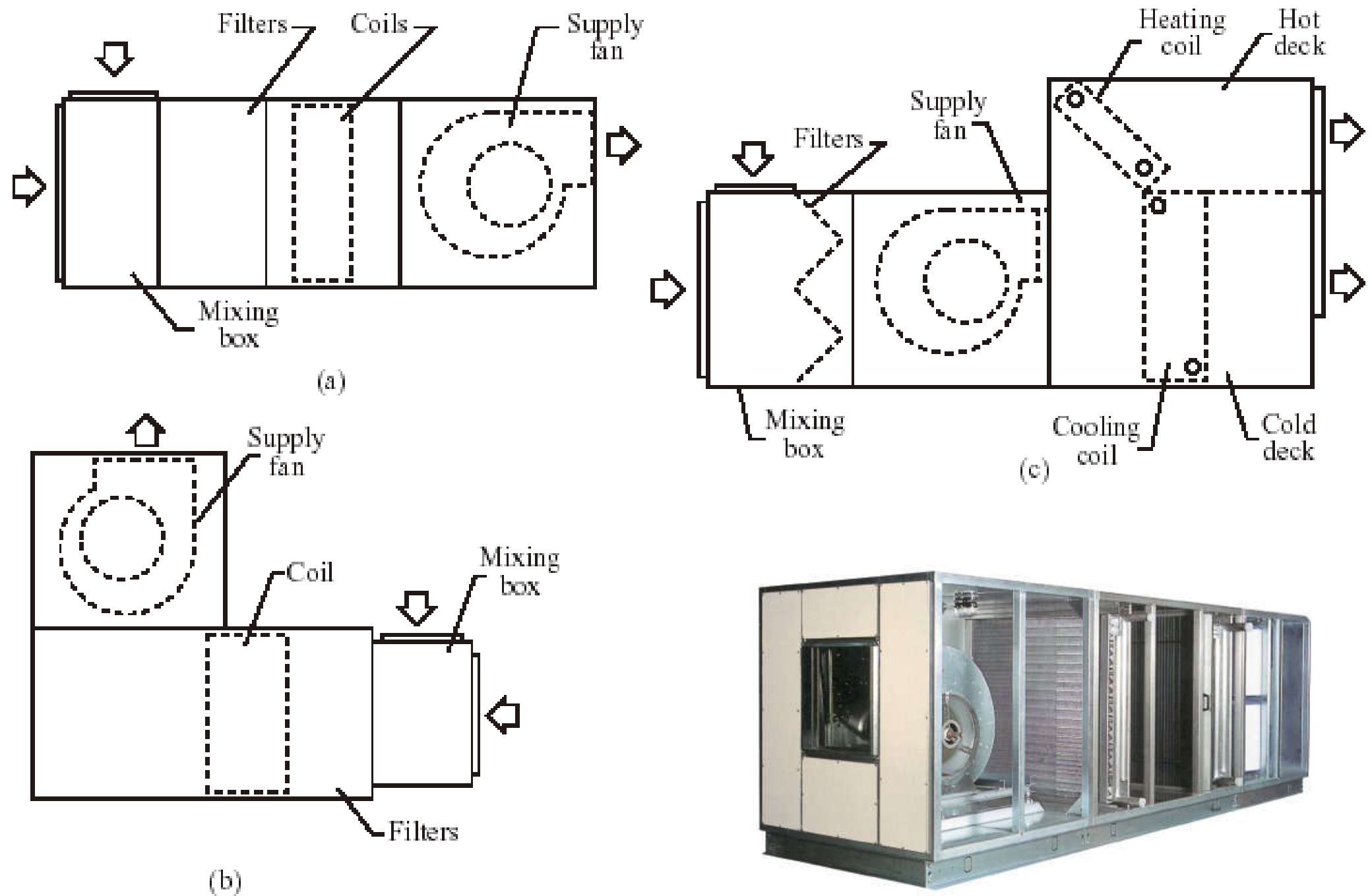
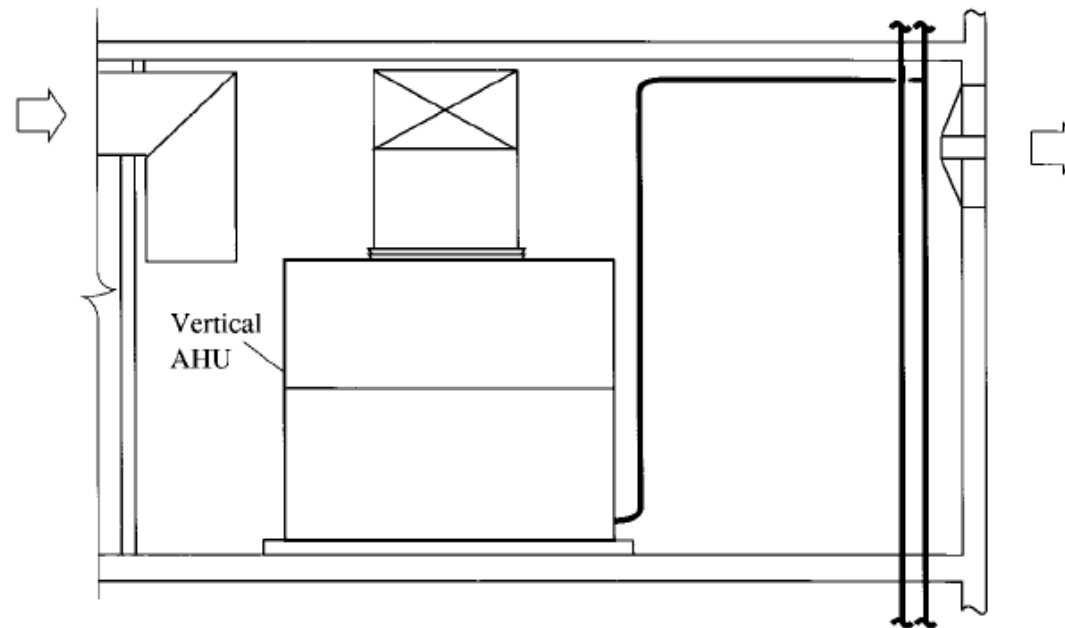
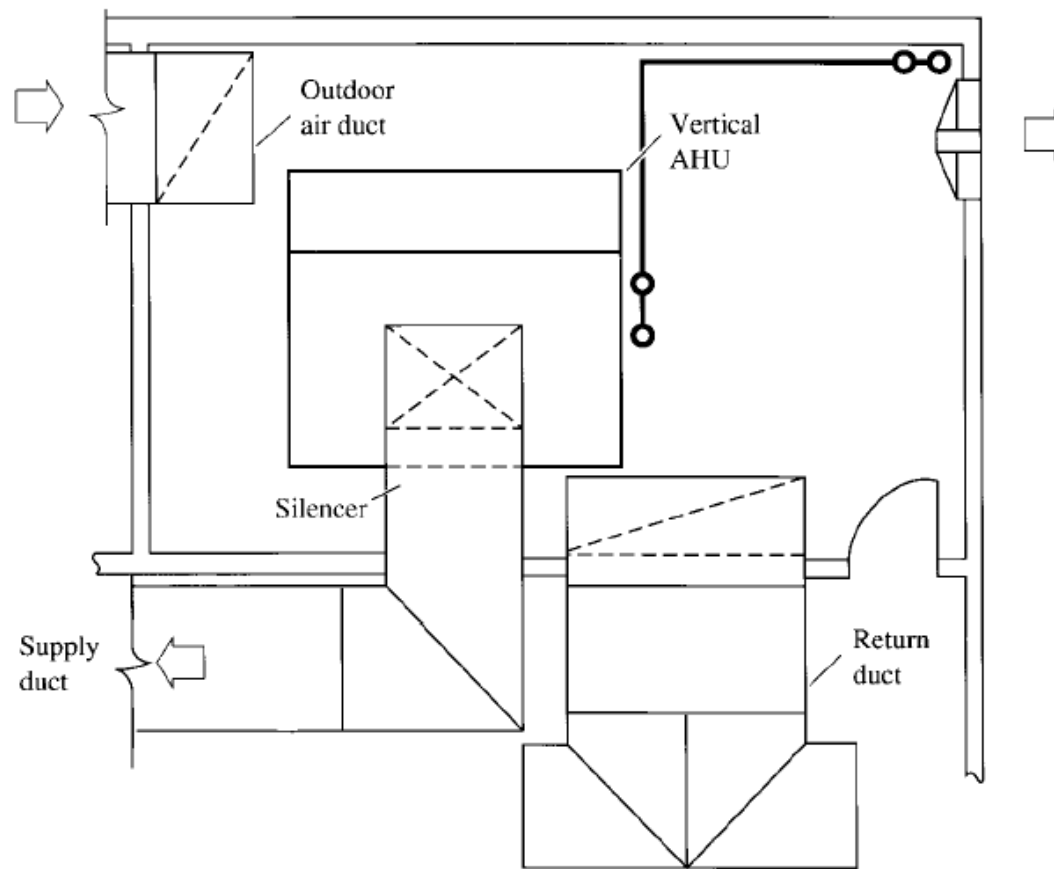
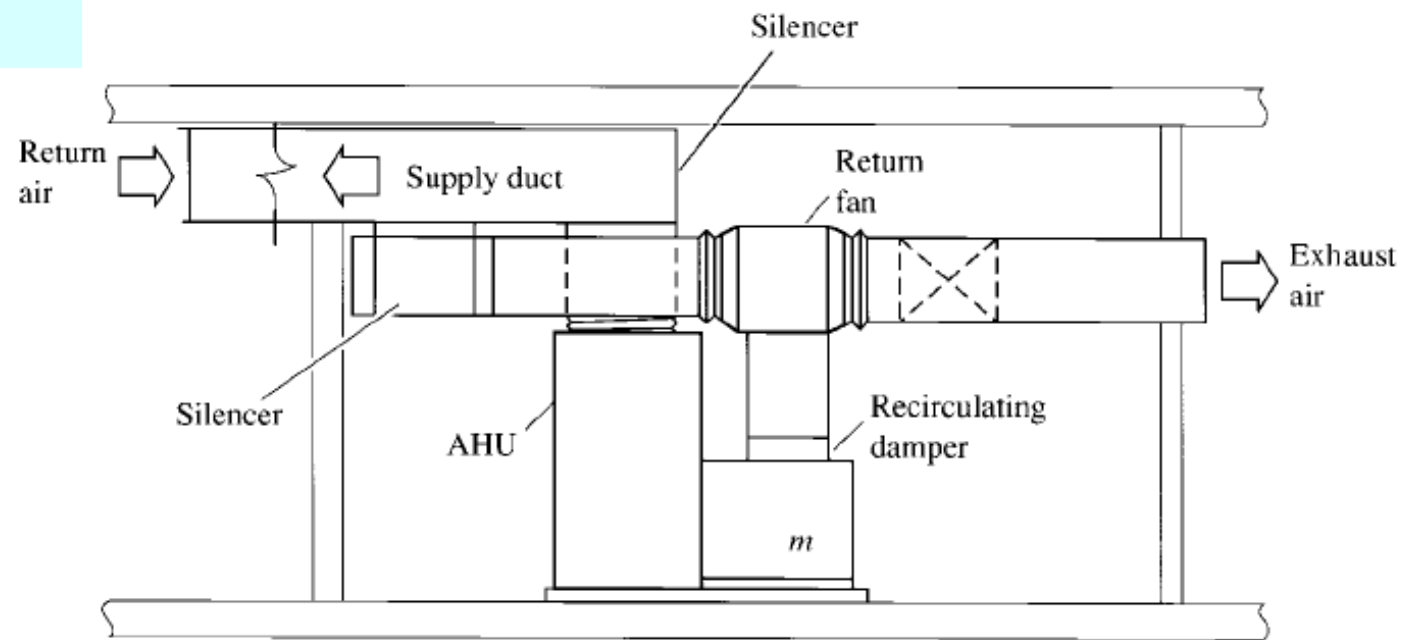
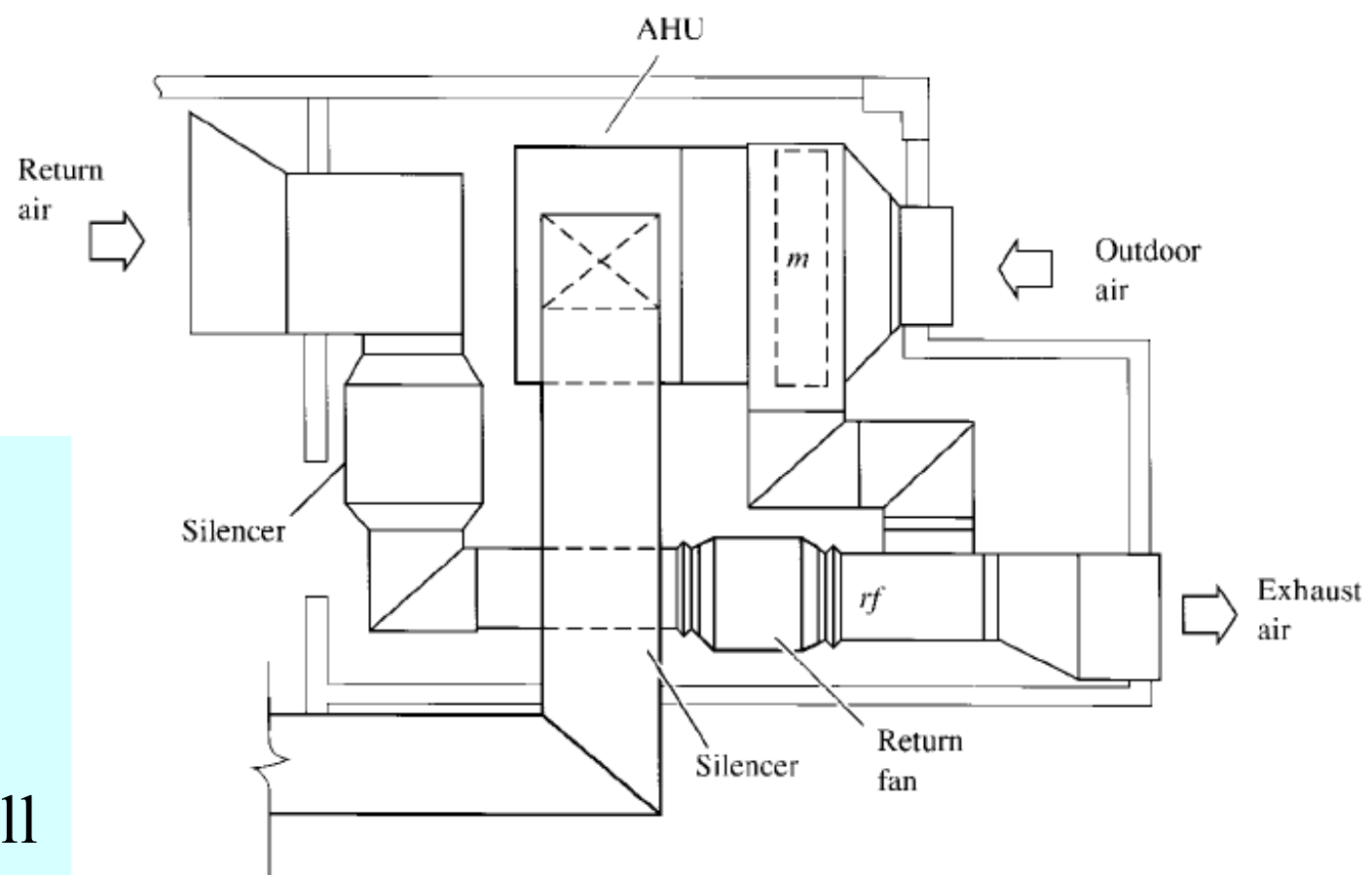


FIGURE 9.7.1 Type of air handling units: (a) horizontal draw-through unit, (b) vertical draw-through unit, and (c) multizone blow-through unit.

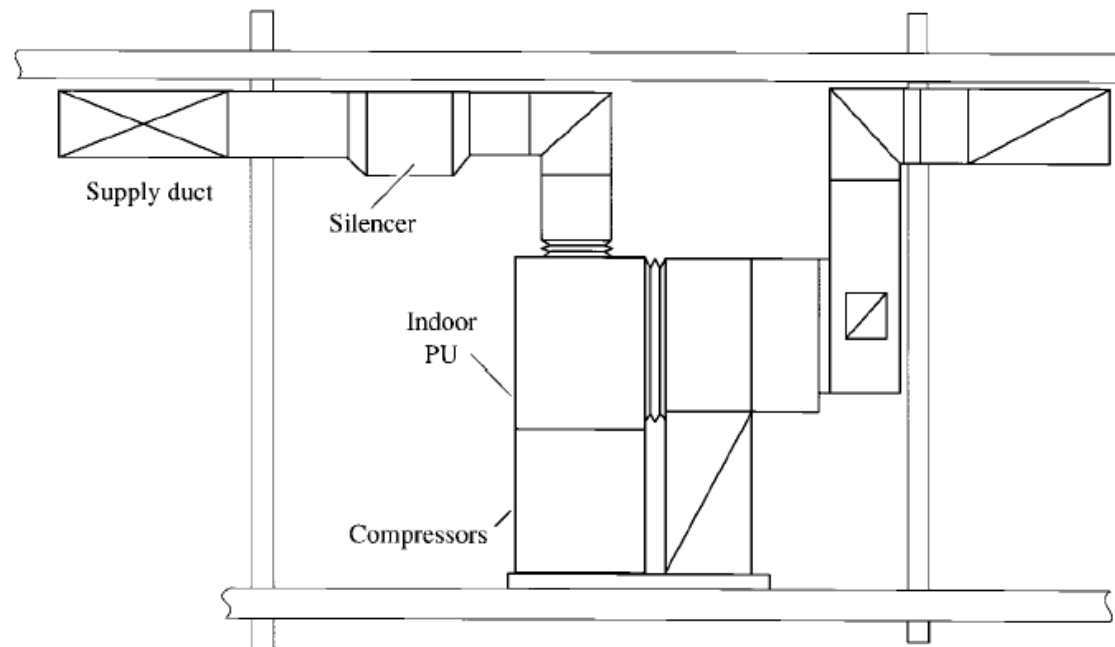
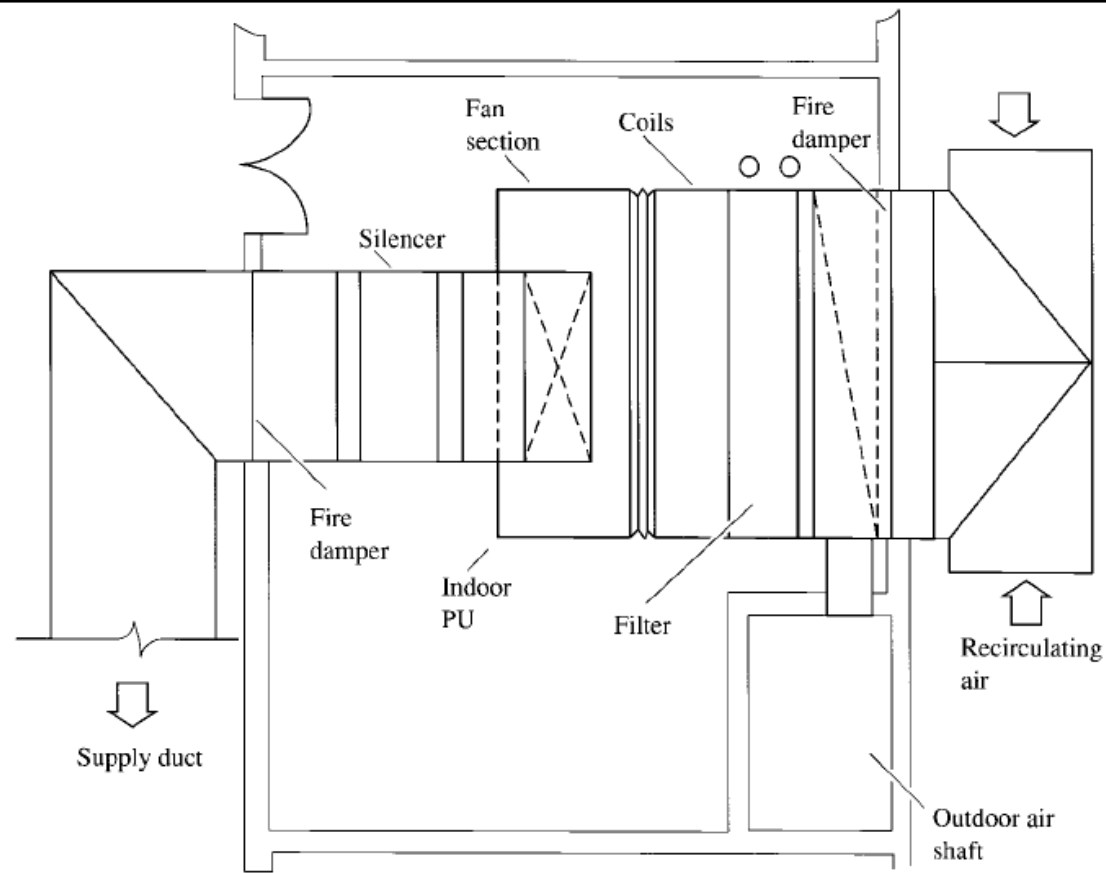
**Open
Fan Room**
(fan room become
the mixing box)



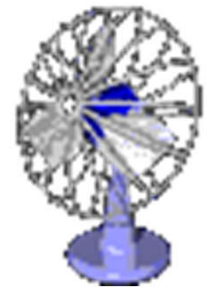
**Isolated
Fan Room**
(outdoor air,
return air &
exhaust air are all
in ductwork)



**Interior Core
Fan Room**
(for an indoor
package unit)



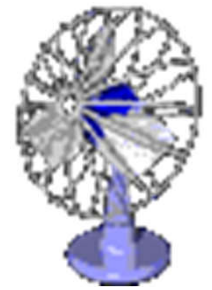
Ventilation systems



- Purposes of ventilation

- Maintain human comfort and health
- Provide sufficient air/oxygen for human/livestock
- Provide sufficient air/oxygen for processes
- Remove products of respiration and bodily odour
- Remove contaminants or harmful chemicals
- Remove heat generated indoor
- Create air movement (feeling of freshness/comfort)

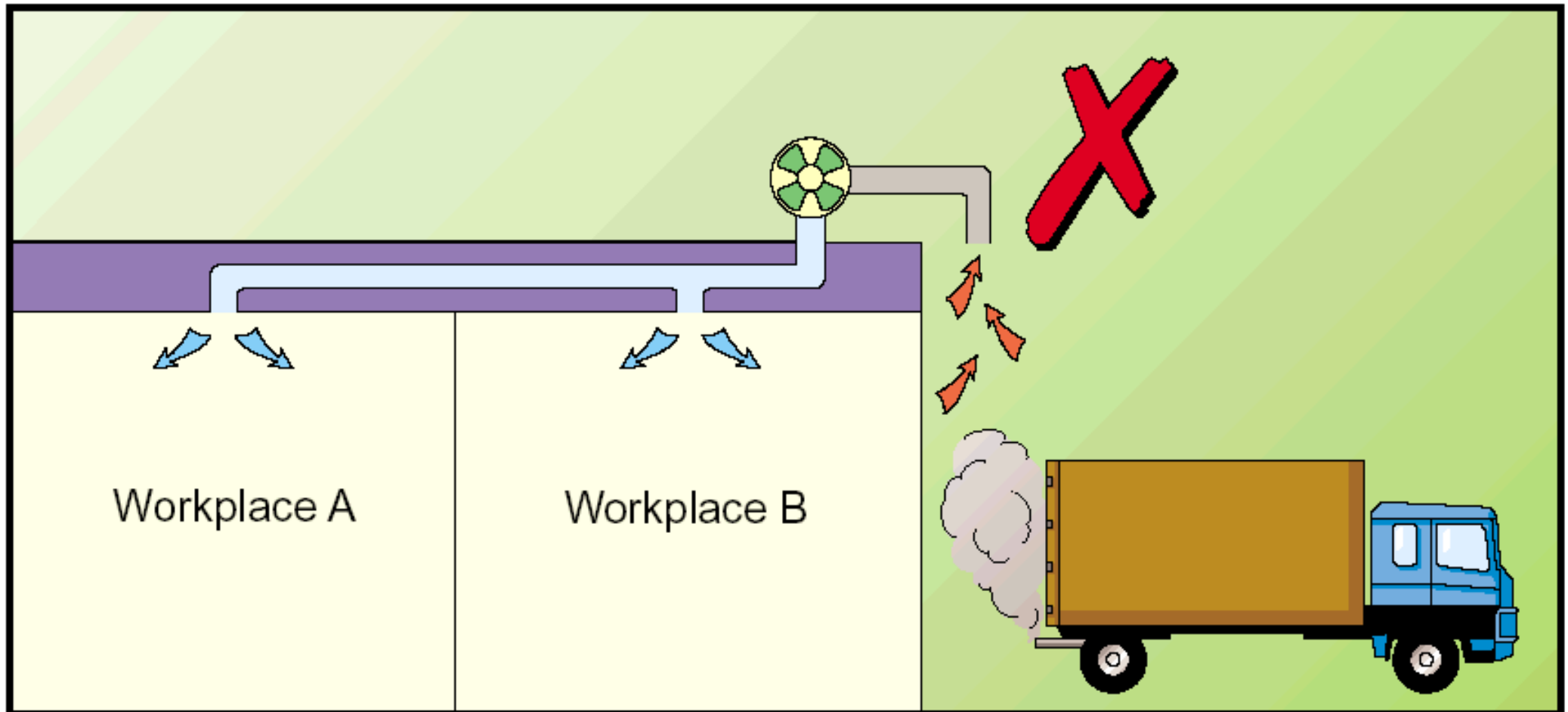




Ventilation systems

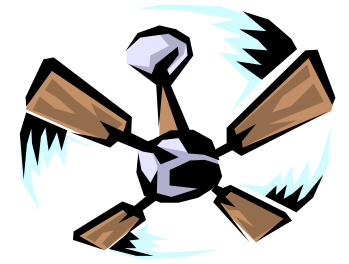
- For removal of indoor pollution
 - Estimate production rates of all known pollutants
 - Select the largest ventilation rate for design
- Standards & guides, e.g. ASHRAE Standard 62.1 and CIBSE Guide B2
 - Prescriptive procedure and analytical procedure
- In Hong Kong, the related building regulation
 - e.g. Building (Ventilating Systems) Regulations -- Chapter 123J

Ventilation system design should avoid intake of vehicle exhaust

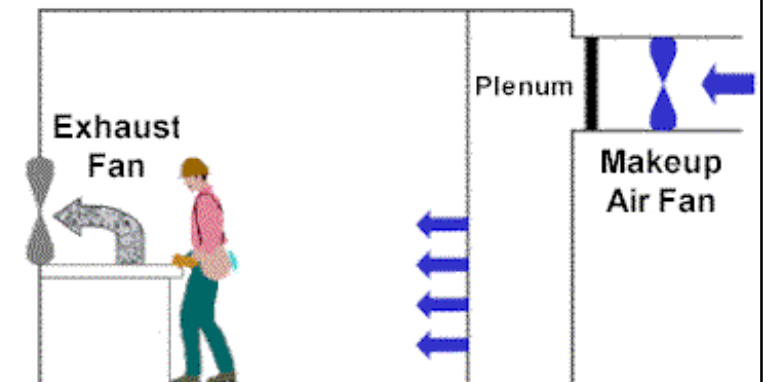


* Also ensure outdoor air intake is of adequate quality

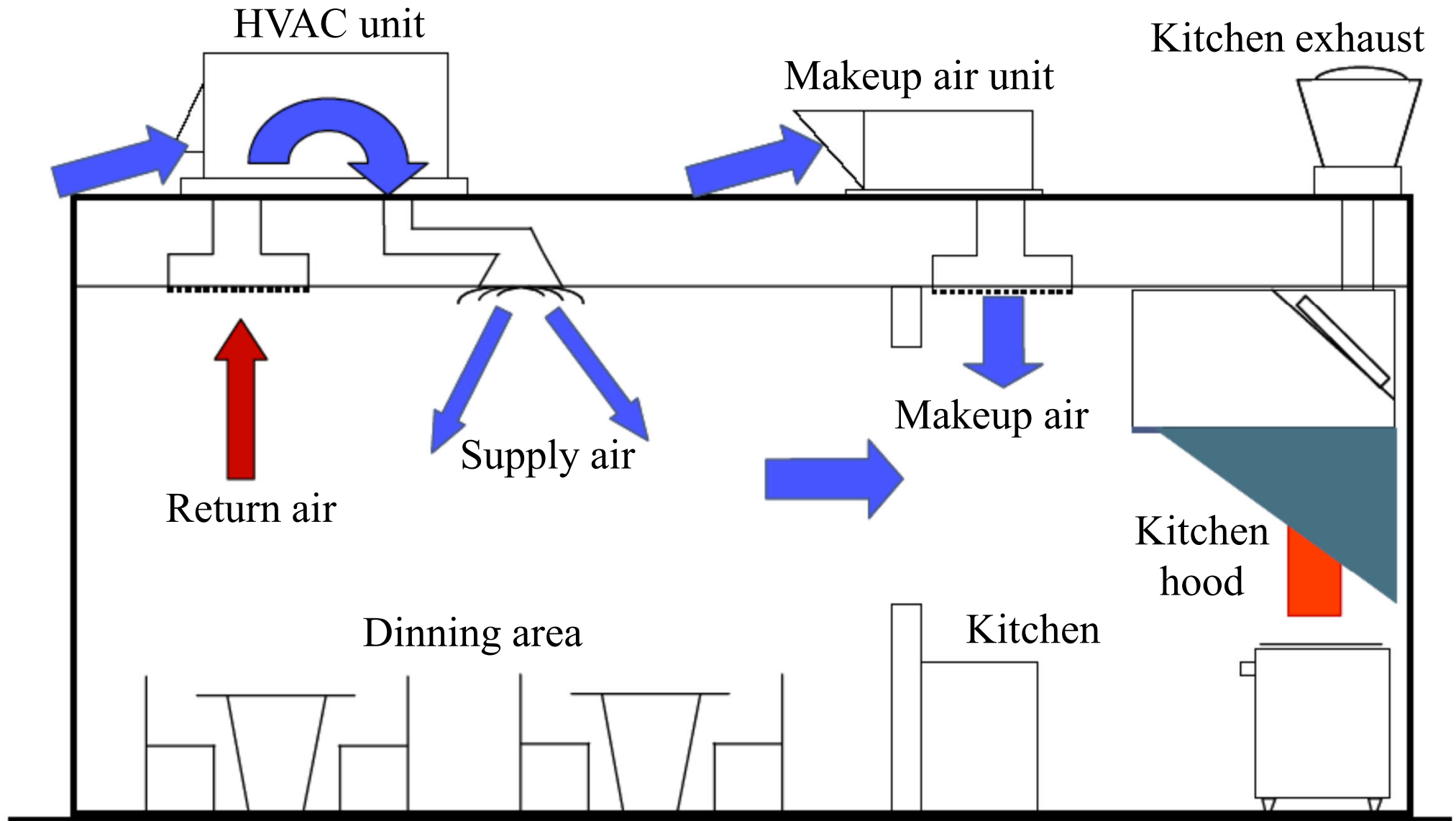
Ventilation systems

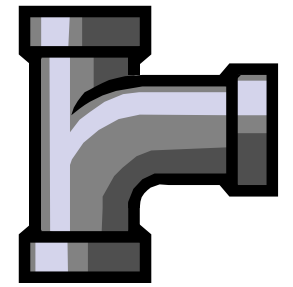


- Extract ventilation, e.g.
 - Commercial kitchens
 - Toilets and bathrooms
 - Underground car parks
 - Factories or industrial buildings
 - Localised industrial extraction
- Supply ventilation
 - Can be used to ensure adequate supply of outside air, e.g. in boiler house ventilation



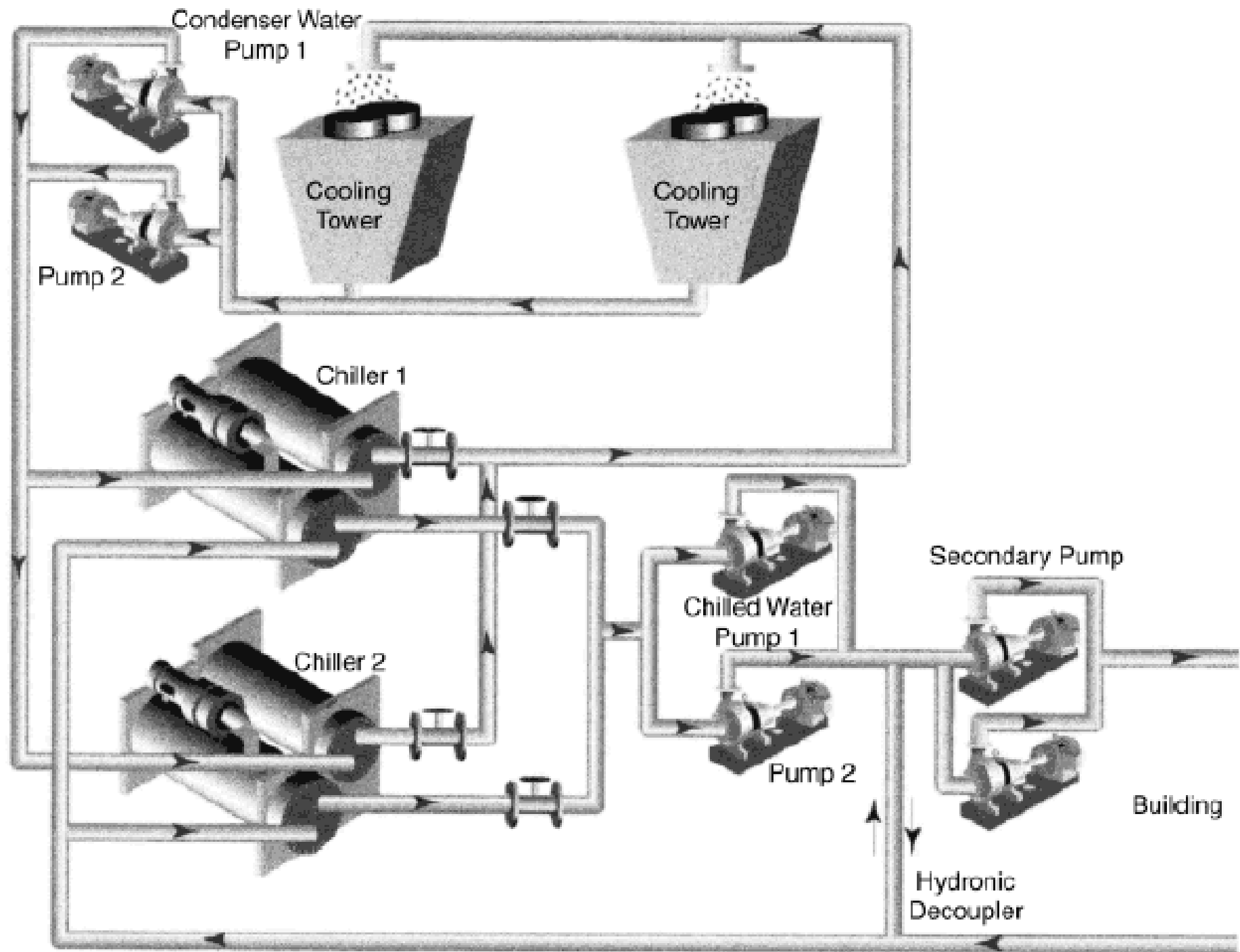
Example of kitchen ventilation system



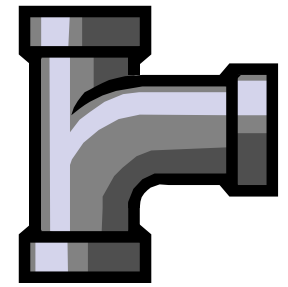


Water-side systems

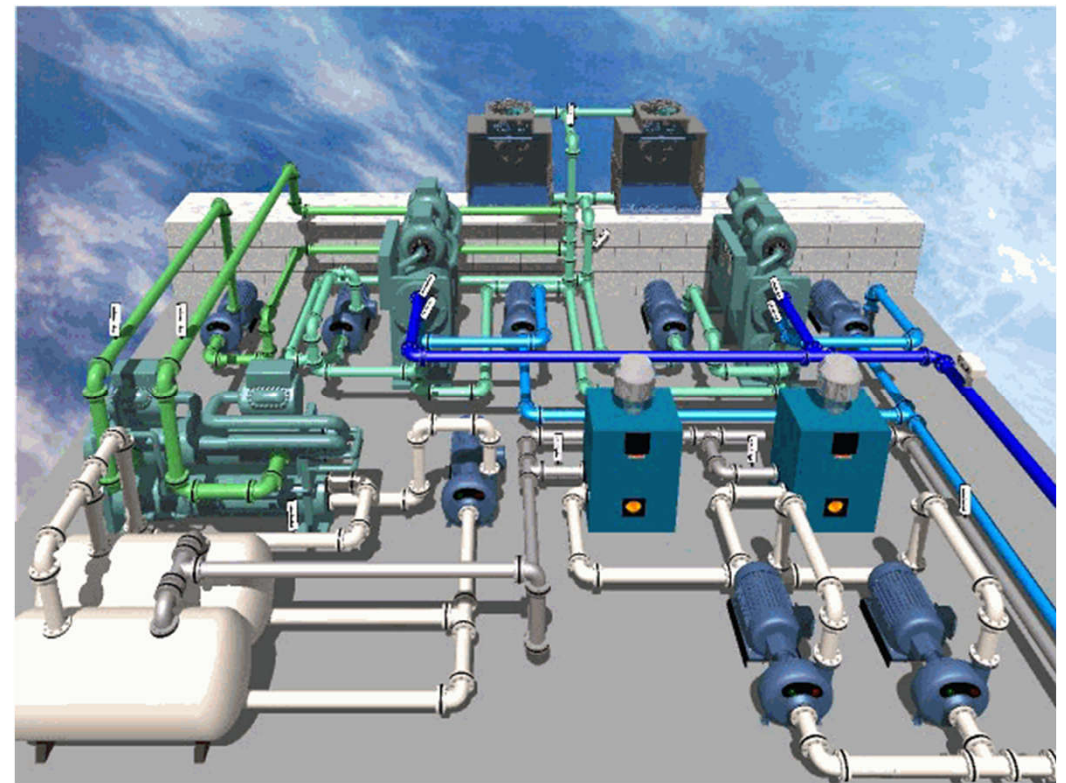
- Common types of HVAC piping systems
 - Chilled water (CHW) system
 - Condenser water (CW) system
 - Sea water system
 - Hot water supply system
 - Steam pipes, gas pipes
- Similar systems in other building services
 - Water supply & distribution (plumbing)



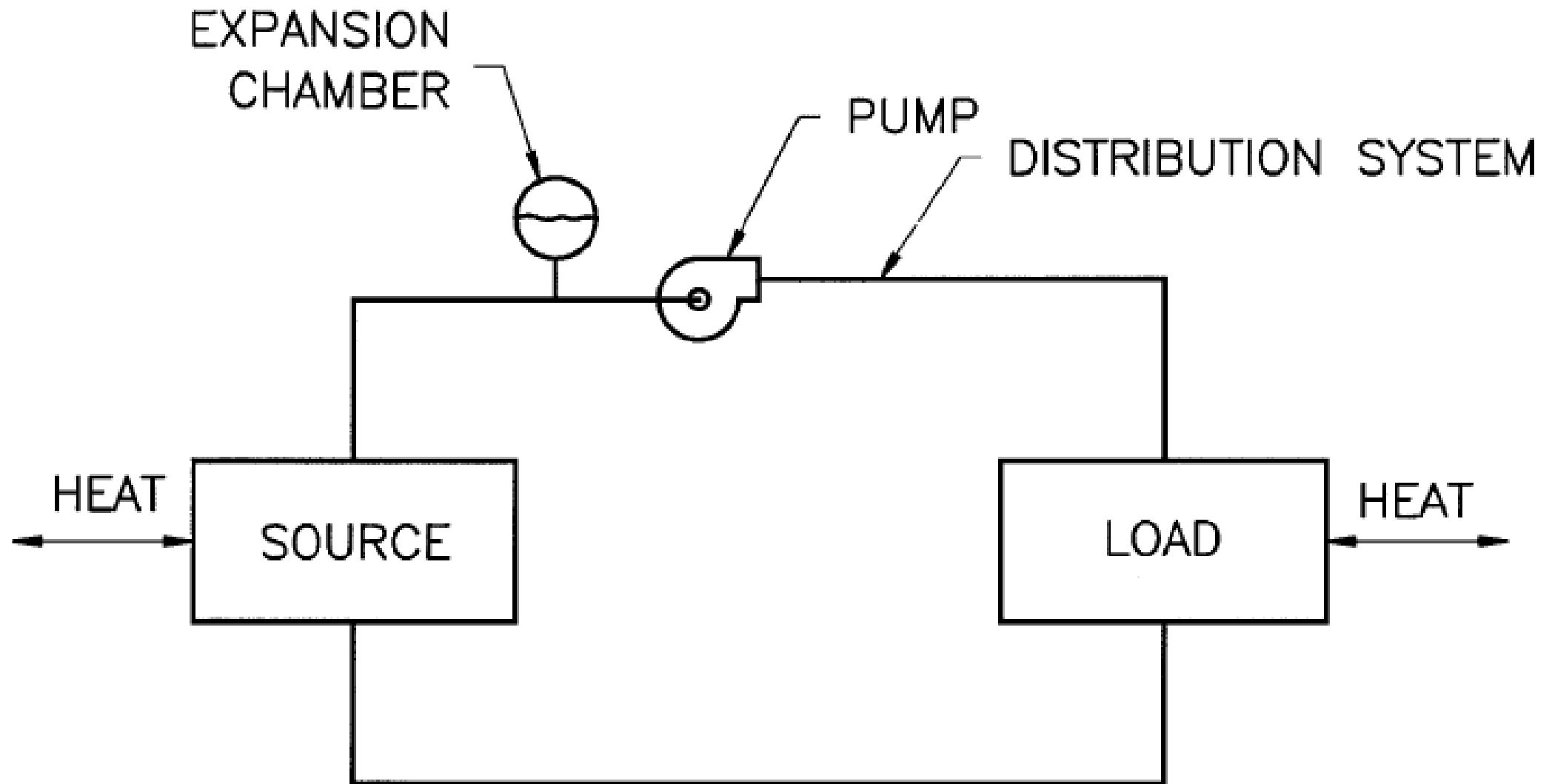
Water-side systems



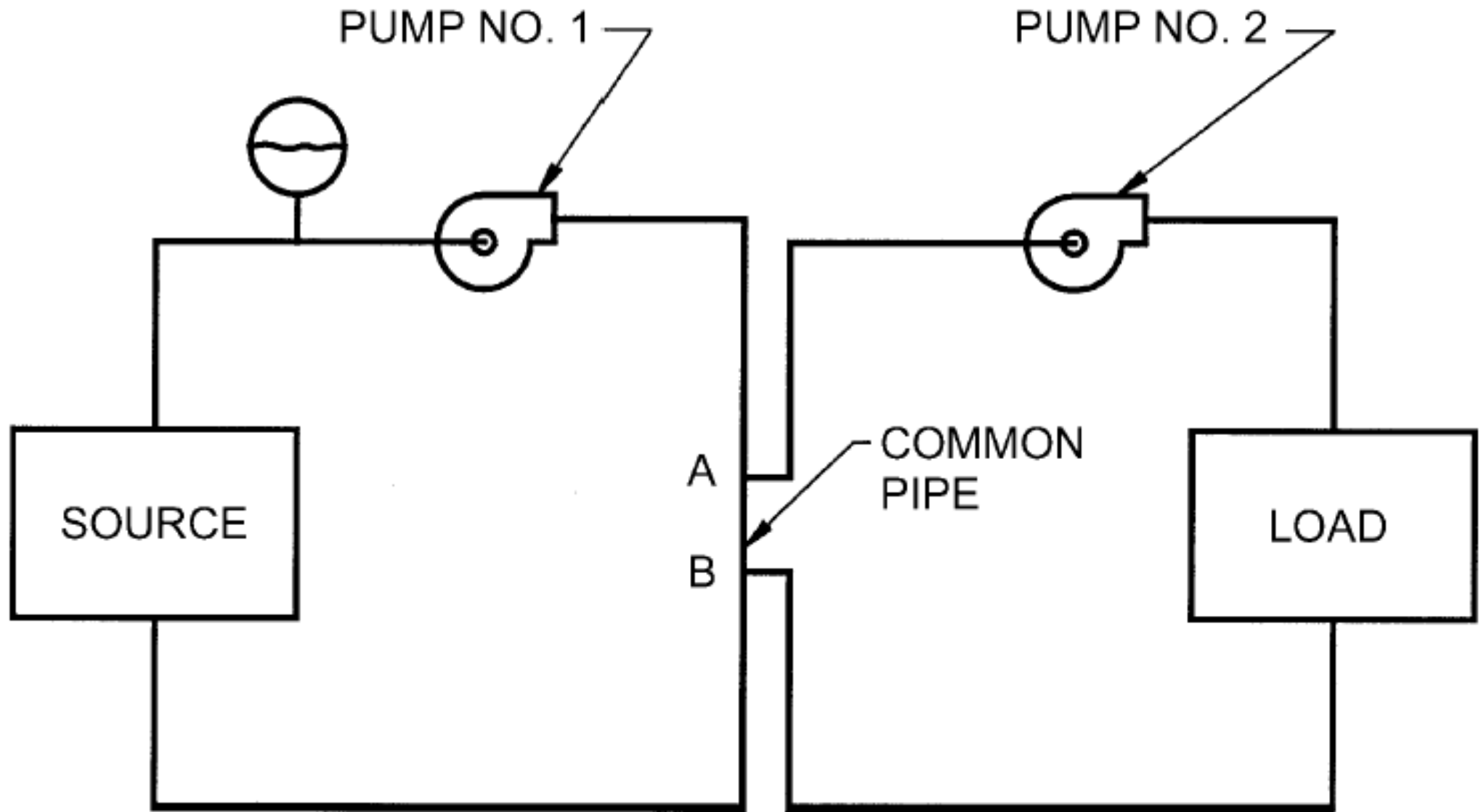
- HVAC water systems can be classified by
 - Operating temperature
 - Flow generation
 - Pressurization
 - Piping arrangement
 - Pumping arrangement



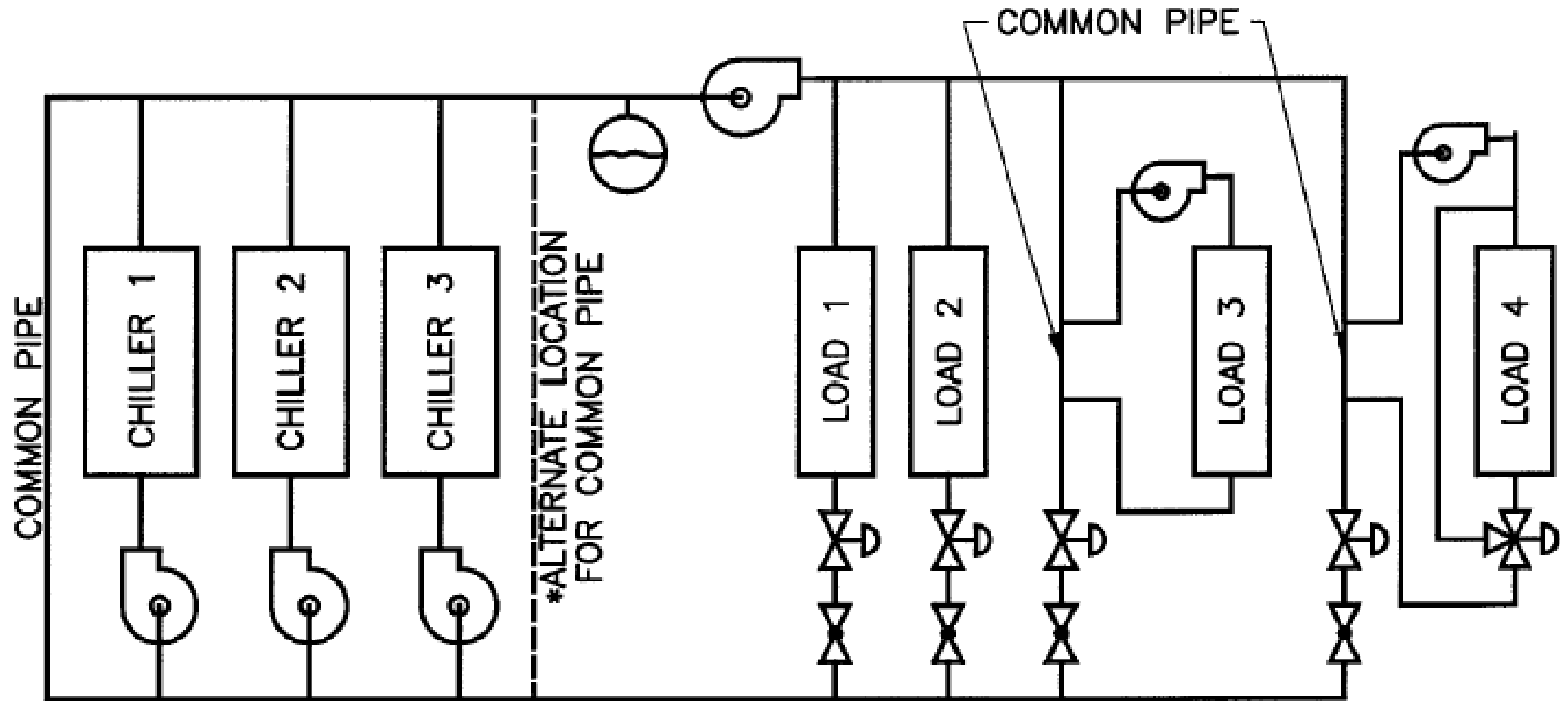
Basic components of water (hydronic) system



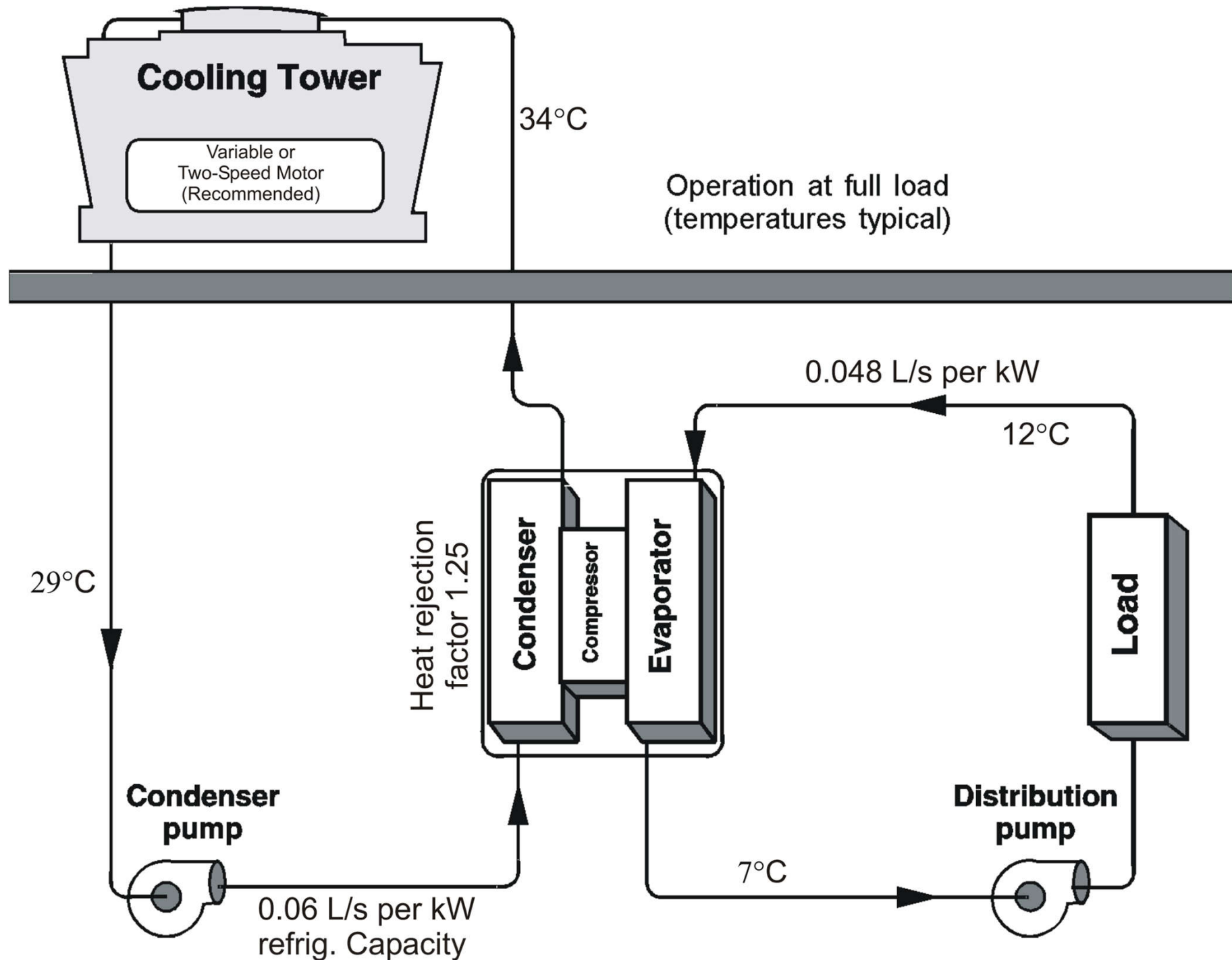
Primary-secondary loop and pumping



Multiple chiller variable flow chilled water system



Cooling tower pumping system

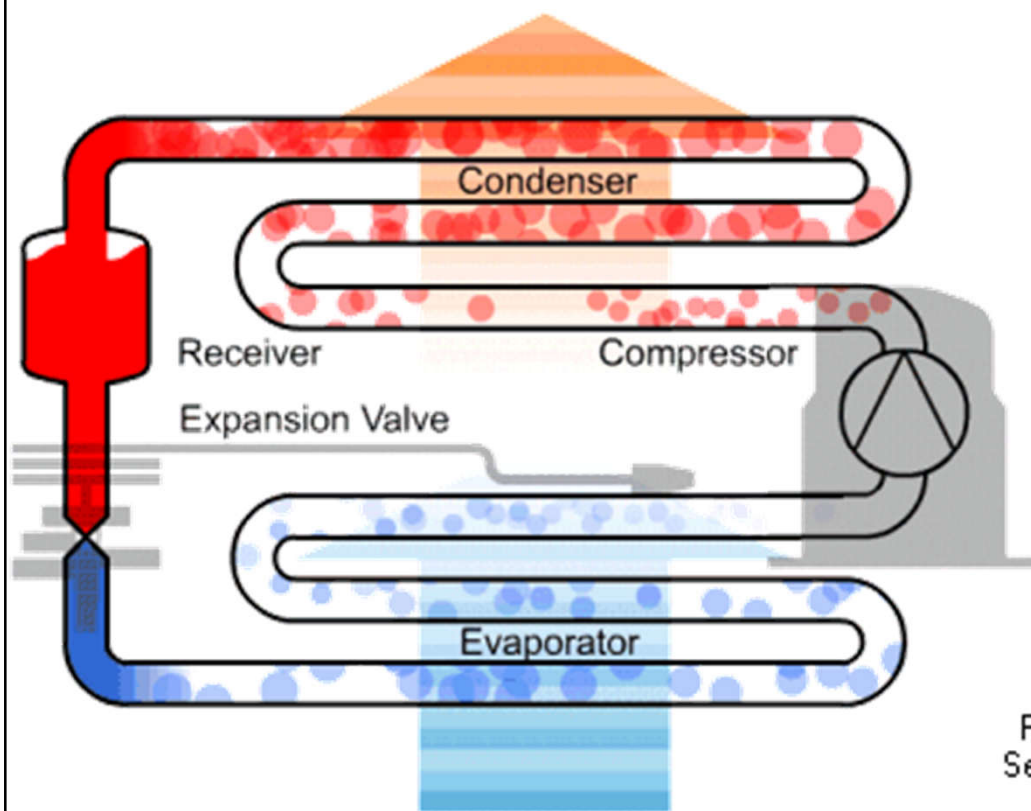


(Source: *Fundamentals of Water System Design*)



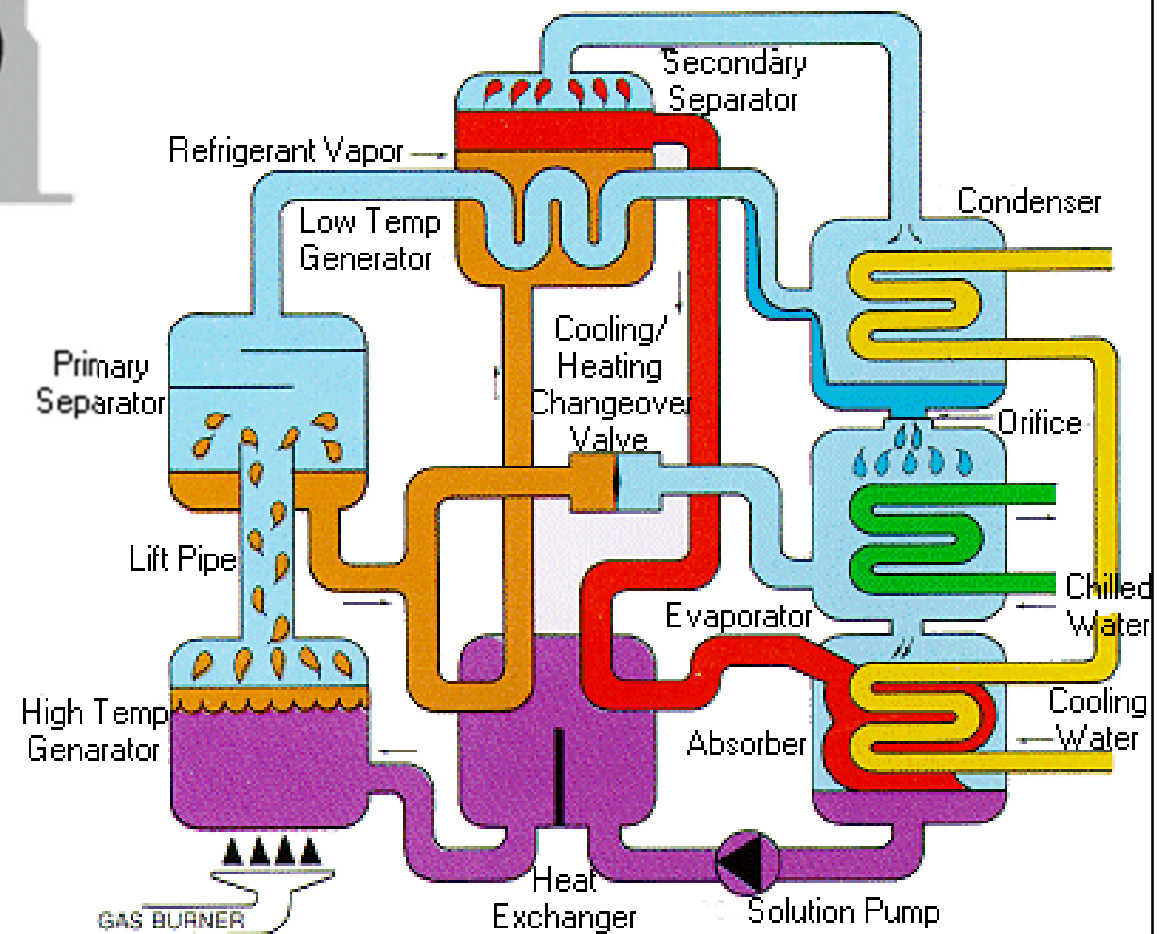
Refrigeration systems

- Common refrigeration systems in HVAC
 - Direct expansion (DX) systems & heat pumps
 - Centrifugal chillers
 - Screw chillers
 - Absorption systems
- Either single-stage or multistage
- Compressor lubrication
 - Use mineral or synthetic oil
 - Use magnetic bearings (oil-free chiller/compressor)



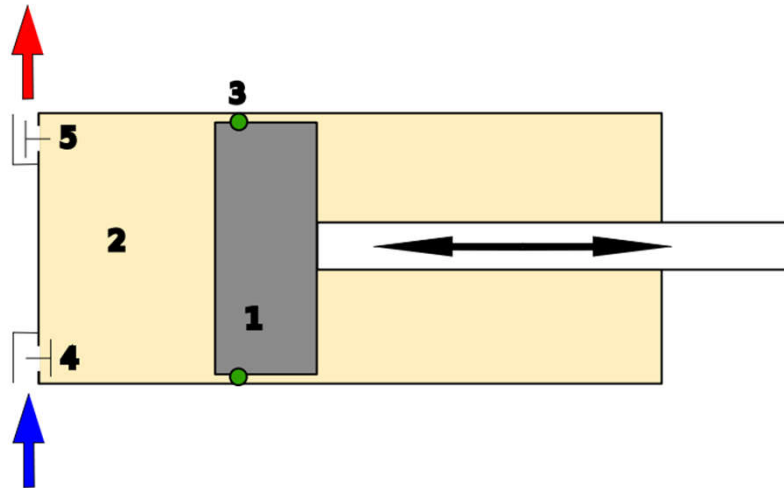
Refrigeration Cycle

Vapour compression system



Absorption system

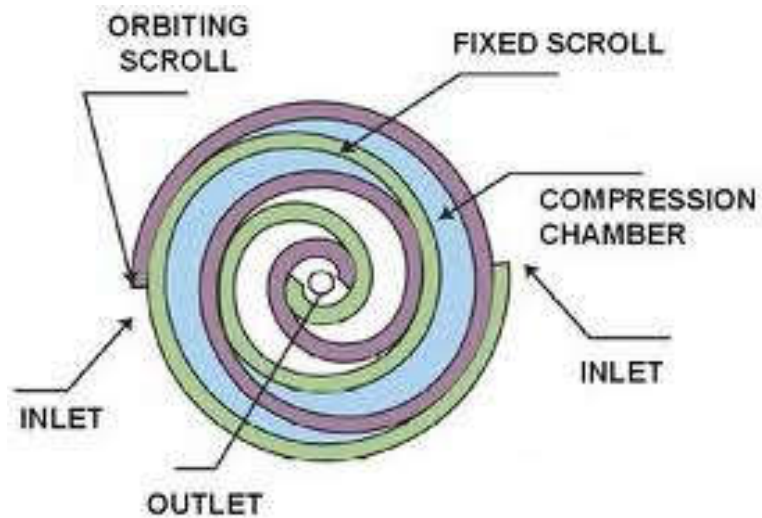
Common types of compressors used in chillers



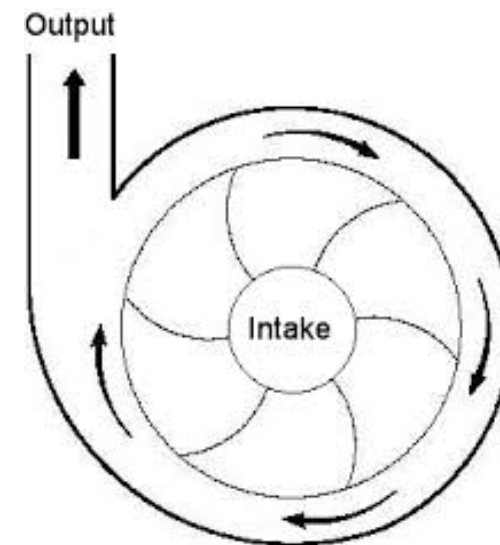
Reciprocating



Rotary screw



Scroll



Centrifugal

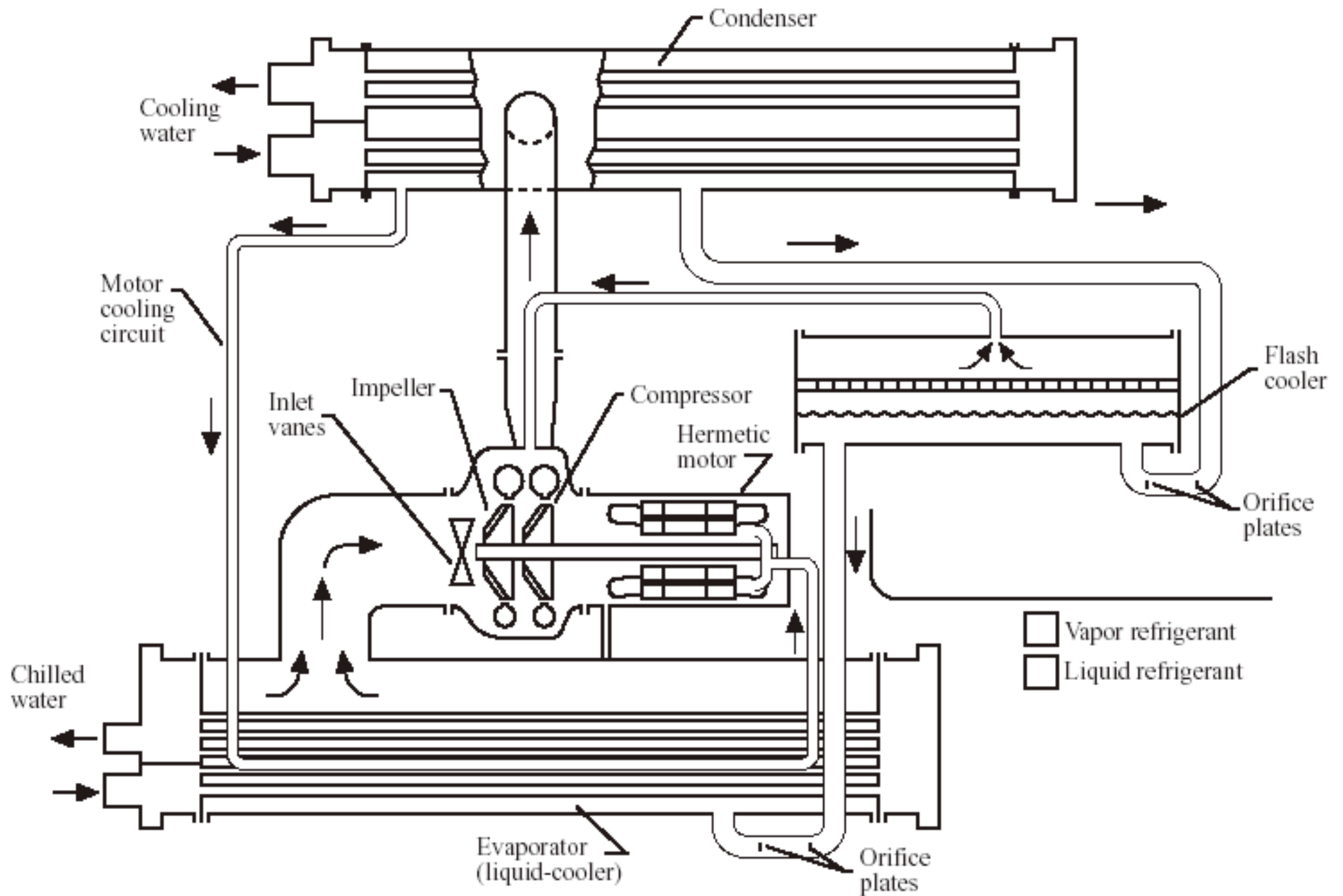


Refrigeration systems

- Centrifugal chillers 離心式冷水機
 - Chiller = a refrigeration machine using a liquid cooler as an evaporator to produce chilled water
 - R-11, R-12, R-22 were used
 - R-11 replaced by R-123
 - R-12 replaced by R-134a
 - System components
 - Centrifugal compressor, evaporator, condenser, flash cooler, orifice plates & float valves, purge unit (optional)



Two-stage water-cooled centrifugal chiller

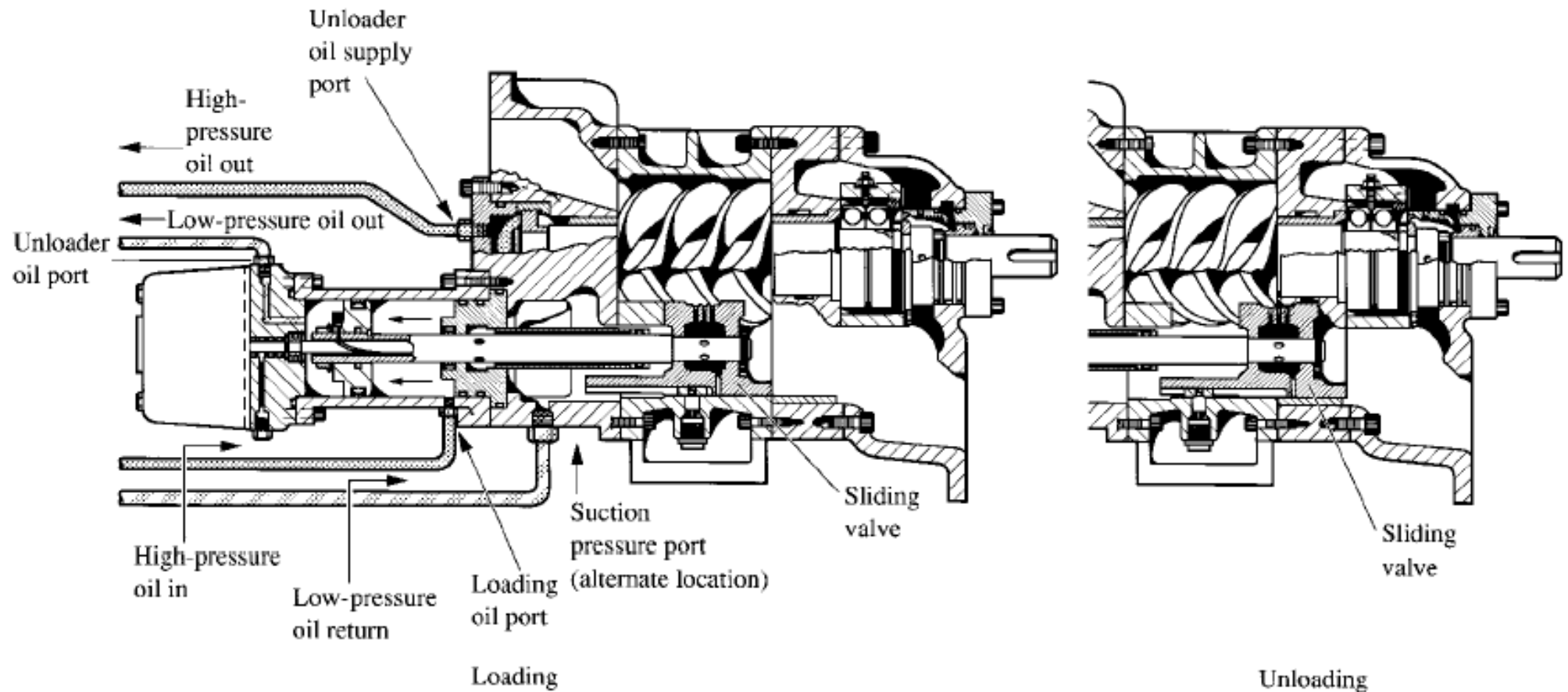




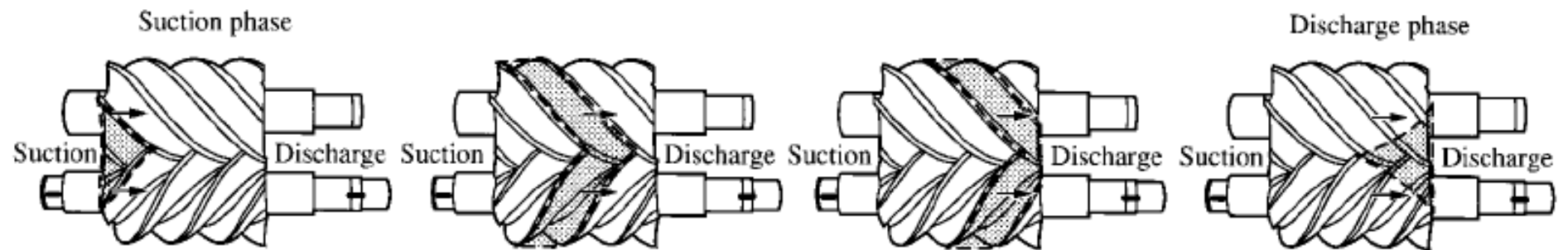
Refrigeration systems

- Screw chillers 螺桿式冷水機
 - Helical rotary chiller: use screw compressor
 - Twin-screw compressors are widely used
 - Capacity 100 to 1000 TR
 - Variable volume ratio
 - Economizer
 - Similar to a two-stage compound system w/ flash cooler
 - Oil separation, oil cooling and oil injection
 - Oil slugging is not a problem

Twin-screw compressor



(a)



(b)



Refrigeration systems

- Heat pumps 熱泵

- Three types:

- Air-source (air-to-air)
 - R-22 often used, range 1.5 to 40 TR
- Water-source
- Ground-coupled

- Extract energy from ground, water, or ambient air
- Cooling and heating mode operation
 - Winter may require defrosting
- High COP & EER (energy efficiency ratio)

