

University of Hong Kong
MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

The solution may not be totally correct. In case you disagree with the solution, you may ask.

Question 1

Load Profile

Church operates for 3 hours on Sunday morning. Load steady for each hour.

Instantaneous peak hour load of 40 ton. Chiller capacity at 40 ton if no storage.

The integrated cycle of cooling load is 40 Tons x 3 = 120 ton-hours.

Day Cycle with Partial Storage

Plant operates 24 hours => Chiller Capacity is 5 tons (=120 ton-hours / 24 hours)

Storage capacity is 105 ton-hours (=120 ton-hours – 3 hours x 5 tons)

If plant cost is \$4,800/ton => the saving is \$168,000 (\$4,800/ton x 35 ton).

If storage cost is \$560/ton hour=> storage is \$58,800 (= \$560/ton x 105 ton-hours)

Cost saving = \$168,000 - \$58,800 = \$109,200.

Day Cycle with Full Storage - 3 hour load period was the on-peak period

Plant operates 21 hours => Chiller Capacity is 5.71 tons (=120 ton-hours / 21 hours)

Storage capacity is 120 ton-hours

Storage requirement increases by 15 tons

As plant cost is \$4,800/ton and storage cost is \$560/ton-hour

Increase in storage capacity comparing with partial storage is 5 ton x 3hr = 15 tons

15 tons x \$560/ton = \$8,400

The increase in plant capacity comparing with partial storage is 5.71 – 5 ton = 0.71ton

0.71 ton x \$4,800/ton = \$3,408.

Total increase in cost in comparison with partial storage = \$8,400 + \$3,408 = \$11,808.

Church Example -Weekly cycle- Partial storage plant

Operates for 168 hours at 0.71 ton (=120 ton-hours / 168 hours)

Storage capacity = 117.9 ton-hours (=120 – 3 x 0.71 ton-hours)

Church Example -Weekly cycle- Full storage plant

The plant Capacity = 0.73 ton (=120 ton-hours / 168 – 3 x 0.73 hours)

Storage = 120 ton-hours

University of Hong Kong
MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

Question 2

Option 1 – Conventional system

Demand Charge

On peak:

$650\text{kVA} \times \$66.5 = \$43,225.$

$(1344 - 650) \text{ kVA} \times \$63.5 = \$44,069$

Off peak > on peak = \$0

$\text{Total} = \$43,225 + \$44,069 = \$87,294.$

Energy Charge

On peak

Total elect kWh per month is $964,600\text{kWh}/3.5 = 275,600\text{kWh}.$

$200,000 \text{ kWh} \times 0.692 = \$138,400$

$(275,600 - 200,000) \text{ kWh} \times \$0.677 = \$51,182.$

Off peak

Total elect kWh per month is $21,840\text{kWh}/3.5 = 6,240 \text{ kWh}.$

$6,240 \text{ kWh} \times \$0.617 = \$3,850$

$\text{Total energy charge} = \$138,400 + \$51,182 + \$3,850 = \$193,432$

The monthly electricity bill for this plant is therefore

$\text{Demand charge} + \text{energy charge} = \$280,726$

Option 2 – Ice Storage System

Total cooling energy for producing ice is $(2000\text{kW}) \times 12 - (140\text{kW} \times 6) = 24,000 - 840 = 23,160$ kWh

That is, we can shed the cooling demand at day time, i.e. from 9:00 am to 9:00 pm, the hourly cooling output from the stored ice equals to $23,160/12 = 1930\text{kW}$ per hour

Time	kW cooling	kW storage	kW chiller
9	2800	1930	870
10	2900	1930	970
11	3100	1930	1170
12	2900	1930	970
13	4000	1930	2070
14	3600	1930	1670
15	3500	1930	1570
16	2800	1930	870
17	3700	1930	1770
18	2900	1930	970
19	2500	1930	570
20	2400	1930	470

On peak:

$650\text{kVA} \times \$66.5 = \$43,225.$

University of Hong Kong
MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

$$(710 - 650) \text{ kVA} \times \$63.5 = \$3,810$$

Off peak

$$(840 - 710) \text{ kVA} \times \$26 = \$3,380$$

$$\text{Total} = \$43,225 + \$3,810 + \$3,380 = \$50,415.$$

Energy Charge

On peak

$$\text{Total elect monthly kWh is } 362,440\text{kWh}/3.5 = 103,554.$$

$$103,554 \text{ kWh} \times 0.692 = \$71,660$$

Off peak

$$\text{Total kWh per day is } 840\text{kWh} \text{ and the monthly kWh is } 21,840\text{kWh}/2.8 = 7,800\text{kWh}.$$

$$7,800\text{kWh} \times 0.617 = \$4,813$$

The monthly electricity bill for this plant is therefore

$$\text{Total} = \$50,415 + \$71,660 + \$4,813 = \$126,888.$$

$$\text{Include also pump operating cost, } \$126,888 + \$20,238 = \$147,126$$

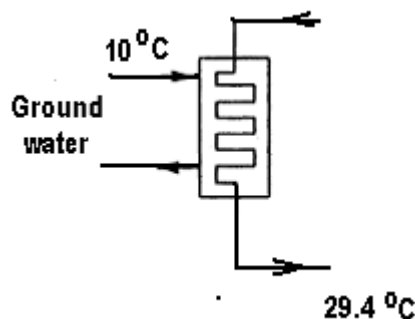
$$\text{The difference is } \$280,726 - \$147,126 = \$133,600.$$

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MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

Question 3

Cooling

Firstly you should place the given information of the heat exchanger in the diagram.



The heating and cooling capacity of water when it flows through an heat exchanger(heating or cooling) can be calculated as follows: -

$$Q_w = \dot{V}_w \rho_w c_{pw} (T_{we} - T_{wl})$$

Where

\dot{V}_w = Volume flow rate of water (m³/s)

ρ_w = Density of water (kg/m³)

c_{pw} = Specific heat of water (J.kg. °C)

T_{we}, T_{wl} = Temperature of water entering and leaving the exchanger (°C)

ΔT_w = Temperature drop or rise of water after flowing through the coil(°C)

For standard conditions in which the density is 1000 kg/m³ and the specific heat is 4.18 kJ/(kgK)

Applying the above equation with correction factor 0.94 for use of anti-freeze, we get

$$\Delta T_w = \frac{372}{4.18 \times 9.5 \times 0.94} = 10^\circ C$$

Hence, for water loop, the entering temperature (to the heat exchanger) is $29.4^\circ C + 10^\circ C = 39.4^\circ C$

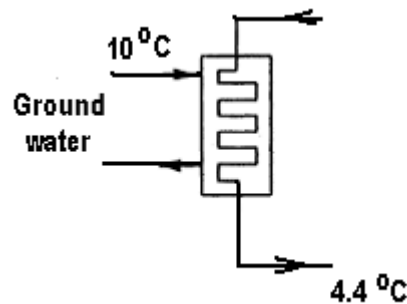
For ground water side, leaving water temperature (from heat exchanger) is $39.4^\circ C - 2.8^\circ C = 36.6^\circ C$

For ground water side of heat exchanger $\Delta T_{gw} = 36.6^\circ C - 10^\circ C = 26.6^\circ C$

Using above equation, the flow rate of ground water side is $\frac{372}{4.18 \times 26.6} = 3.3$ litre/sec

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MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

Heating



Using the same approach of cooling, you should get, for water loop side, (with 131kW, 9.5 litre/sec, 0.94 correction factor)

$$\Delta T_w = 3.5^\circ C$$

Hence, for water loop, the entering temperature (to the heat exchanger) is $4.4^\circ C - 3.5^\circ C = 0.9^\circ C$

For ground water side, leaving water temperature (from heat exchanger) is $0.9^\circ C + 2.8^\circ C = 3.7^\circ C$

For ground water side of heat exchanger $\Delta T_{gw} = 10^\circ C - 3.7^\circ C = 6.3^\circ C$

Again, by above equation, the flow rate of ground water side is 5 litre/sec.

Conclusion

The maximum of flow rate chosen from cooling and heating condition, is 5 litre/ sec. Hence, the flow rate of 5 litre/ sec ground water should be specified in the tender document.

Question 4

i) *Theoretical maximum total, sensible and latent heat transfer;*

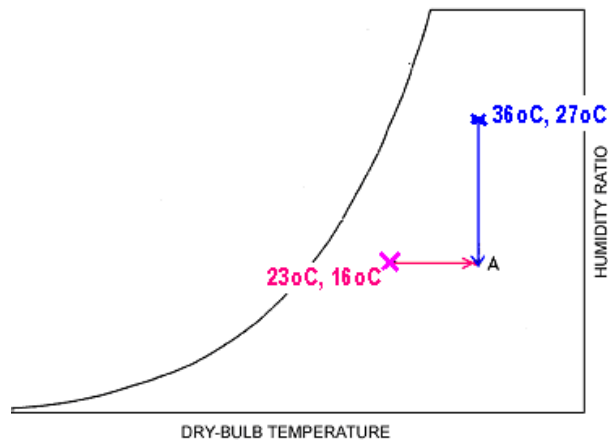
The entering airstream enthalpies at supply inlet and exhaust inlet could be found from psychrometric chart as follows: -

Supply inlet (36 °C db, 27°Cwb), $h = 85.0$ kJ/kg

Exhaust inlet (23 °C db, 16°Cwb), $h = 45.2$ kJ/kg

The intersection of sensible and latent heat transfer, shown as point A in the Figure (20.2°C wb, $h = 59.2$ kJ/kg).

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MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise



Hence, the theoretical maximum heat transfer.

$$q_{max} = 1.15 \times 3.5(85.0 - 45.2) = 160 \text{ kW}$$

$$q_{latent} = 1.15 \times 3.5 (85.0 - 59.2) = 104 \text{ kW}$$

$$q_{sensible} = 1.15 \times 3.5 (59.2 - 45.2) = 56 \text{ kW}$$

ii) *Sensible, latent and total heat recovered;*

Total energy recovered is:

$$q = 0.52 \times 160 = 83.2 \text{ kW}$$

Sensible heat recovered

$$q_{sensible} = -0.65 \times 56 = 36.4 \text{ kW}$$

Latent heat recovered

$$q_{latent} = 83.2 - 36.4 = 46.8 \text{ kW}$$

iii) *Supply air dry bulb temperature, wet bulb temperature and enthalpy after leaving the heat wheel*

$$t_2 = 36 + \left(\frac{-36.4}{1.15 \times 3.5 \times 1.0} \right) = 27.0^\circ \text{C}$$

$$h_2 = 85 + \left(\frac{-83.2}{1.15 \times 3.5} \right) = 64.3 \text{ kJ/kg}$$

From the psychrometric chart, supply wet bulb = 22°C.

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MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

Question 5

The natural frequencies of the vibration isolators (i.e. spring)

For 500 kg piece of equipment installed on isolators with 25 mm deflection and using equation:-

$$f_n = \frac{15.8}{\sqrt{\delta_{st}}}$$

The natural frequency is $\frac{15.8}{\sqrt{25}} = 3.16 \text{ Hz}$

The stiffness (i.e. k) of the vibration isolators (i.e. spring)

By using the following equation: -

$$f_n = \frac{1}{2\pi} \sqrt{\frac{k}{M}}$$

$$3.16 = \frac{1}{2\pi} \sqrt{\frac{k}{500/4}} \rightarrow k = 49,277 \text{ N/m}$$

The transmissibility

As the pump is operating at 564 rpm, that is, the driving frequency is 9.4 Hz.

By using the following equation: -

$$T = \left| \frac{1}{1 - (f_d/f_n)^2} \right|$$

$$T = \left| \frac{1}{1 - (9.4/3.16)^2} \right| = 0.127, \text{ that is } 12.7\% \text{ of force would be transmitted to floor.}$$

The displacement of the spring

$$X = \left| \frac{F/k}{1 - (f_d/f_n)^2} \right| = \left| \frac{4800/49277}{1 - (9.4/3.16)^2} \right| = 0.0124\text{m} = 12.5 \text{ mm}$$

Question 6

Solution

octave band	center frequency (Hz)	actual sound pressure (dB)	A-weighting factor (dB)	A-weighted sound pressure (dB)
1	63	63	- 26	37
2	125	52	- 16	36
3	250	45	- 9	36
4	500	38	- 3	35
5	1,000	31	+ 0	31
6	2,000	24	+ 1	25
7	4,000	16	+ 1	17
8	8,000	10	+ 0	10

42 dBA

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MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

The following details may be found useful if you could still not get the 42dBA.

SPL (dBA)	SPL/10	$10^{(\text{dBA}/10)}$
37	3.7	5011.9
36	3.6	3981.1
36	3.6	3981.1
35	3.5	3162.3
31	3.1	1258.9
25	2.5	316.2
17	1.7	50.1
10	1.0	10
Sum		17771.6

$10 \log \text{Sum} = 42.4\text{dBA}$ say 42dBA.

The combined sound pressure level of 42dBA and 44dBA is as follows:-

$$42 = 10 \log \frac{P_1}{P_{ref}} \quad \text{and} \quad 44 = 10 \log \frac{P_2}{P_{ref}}$$

The combined level is $10 \log (10^{4.2} + 10^{4.4}) = 46.1\text{dBA}$

Question 7

Internal surface area of enclosure walls and roof = 54m^2

Surface area of the machine (i.e. compressor) = 26 m^2

The floor area (not covered by machine) = 6m^2

Surface area of machine and floor = 32m^2

By making use of the equation

$$\text{SPL}_1 - \text{SPL}_2 = R - 10 \log S_E + 10 \log A_E$$

Octave Band Centre Freq	(Hz)	=	8000
$\alpha_{\text{machine}} = \alpha_{\text{concrete}} =$		=	0.03
$S\alpha_{\text{machine/concrete}} (S=32\text{m}^2)$	(m^2)	=	0.96
α_{lining}		=	0.8
$S\alpha_{\text{lining}}$	(m^2)	=	43.2
$A_E = (a) + (b)$	(m^2)	=	44.16
$10 \log A_E$	(dB)	=	16
$10 \log S_E (S_E = 54 \text{ m}^2)$	(dB)	=	17
Compressor Sound Power Level at 8kHz	(dB)	=	75
NC40 at 8kHz	(dB)	=	37

Sound Reduction Index at 8kHz = $75 \text{ dB} - 37\text{dB} + 17\text{dB} - 16\text{dB} = 39\text{dB}$

University of Hong Kong
MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

Question 8

Solution

1) Determine the noise attenuation at 63Hz due to the duct section AC.

The mean dimension is $(800+600)/2 = 700\text{mm}$

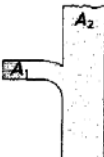
The rectangular, row 450-900 shows the attenuation per meter. Multiply 10m to each value to obtain the attenuation. That is, 6dB for 63 Hz

Approximate attenuation of unlined sheet metal ducts at octave frequencies

Duct section	Mean dimension or diameter / mm	Attenuation / $\text{dB}\cdot\text{m}^{-1}$ for stated octave band / Hz			
		63	125	250	500 and above
Rectangular	≤ 300	1.0	0.7	0.3	0.3
	300-450	1.0	0.7	0.3	0.2
	450-900	0.6	0.4	0.3	0.1
	> 900	0.5	0.3	0.2	0.1
Circular	< 900	0.1	0.1	0.1	0.1
	> 900	0.03	0.03	0.03	0.06

2) Determine the noise attenuation at 125Hz due to the take-off at C.

By using the formulae

$$\Delta L = 10 \lg \frac{A_1 + A_2}{A_1}$$


A_1 = cross sectional area of branch 1
 A_2 = cross sectional area of branch 2

$$\Delta L = 10 \lg \left(\frac{0.36 + 0.27}{0.36} \right) = 2.4 \text{dB}$$

$$\text{Noise attention after take - off (branch)} = 10 \lg \left(\frac{0.6 \times 0.45 + 0.6 \times 0.6}{0.6 \times 0.45} \right) = 3.7 \text{dB}$$

$$\text{Noise attention after take - off (straight)} = 10 \lg \left(\frac{0.6 \times 0.45 + 0.6 \times 0.6}{0.6 \times 0.6} \right) = 2.4 \text{dB}$$

3) Compare the noise attenuation at 125Hz and 250Hz due to elbow D.

The following table gives the result

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MEBS6008 Environmental Services II
2007-2008 Examples/ Revision Exercise

Frequency × width / kHz·mm	Attenuation / dB	
	Unlined	Lined
<50	0	0
50-100	1	1
100-200	5	6
200-400	8	11
400-800	4	10
>800	3	10

Duct is usually expressed as width x height. The width of the duct is 600mm. Hence for example, for 125Hz, $125 \times 10^{-3} \text{kHz} \times 600 \text{mm} = 75$, 1dB attenuation. For 250Hz, $250 \times 10^{-3} \text{kHz} \times 600 \text{mm} = 150$. There would be 5dB attenuation.

4) *Compare the noise attenuation at 63Hz and 250Hz due to end reflection at E.*

Attention could be found from the below table.

Duct dimension, D / mm	End reflection loss / dB at stated octave band / Hz				
	63	125	250	500	1000
150	18	13	8	4	1
300	13	8	4	1	0
450	10	6	2	1	0
600	8	4	1	0	0

As the duct width is 600mm, for example, there would be 8dB at 63 Hz due to end reflection that is much larger than 1 dB at 250 Hz.