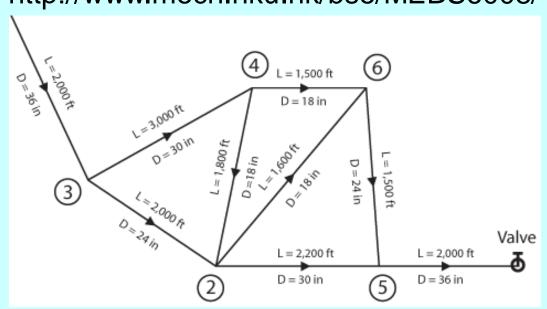
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Fluid Network Analysis II



Dr. Sam C. M. Hui

Department of Mechanical Engineering
The University of Hong Kong
E-mail: cmhui@hku.hk

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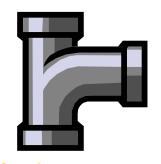


Pipe Systems and Design

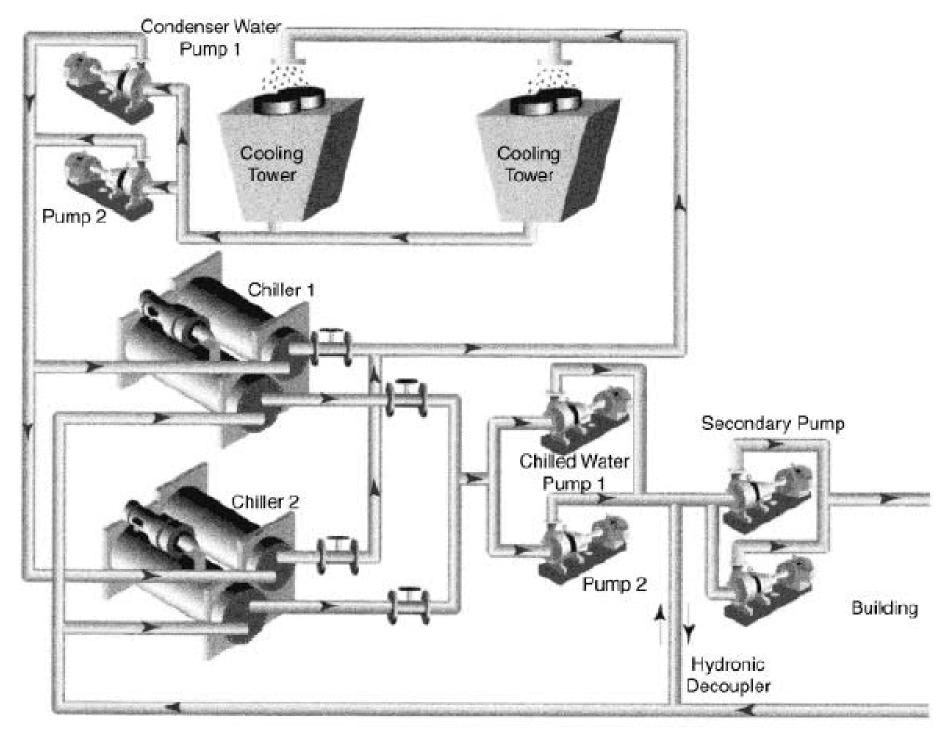
Pipe Network Analysis

Water Systems in HVAC



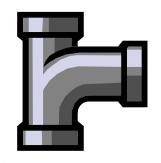


- Common types of HVAC piping systems
 - Chilled water (CHW) system
 - Condenser water (CW) system
 - Sea water system
 - Hot water supply system
 - Steam pipes, gas pipes
- Similar systems in other building services
 - Water supply & distribution (plumbing)



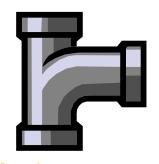
[Source: Kreider, K. F. (ed.), 2001. Handbook of Heating, Ventilation, and Air Conditioning, CRC Press, Boca Raton, FL.]





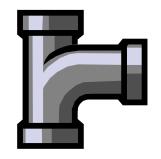
- Two major concerns:
 - Size the pipe (e.g. from charts & tables)
 - Determine the flow-pressure relationship
 - To analyse the system, e.g. to find out pump pressure
 - By using manual or computer-based methods
- Calculations for pipelines or pipe networks
 - Can be very complicated for branches & loops
 - Basic parameters: pipe diameter, length, friction factor, roughness, velocity, pressure drop





- Pipe network analysis
 - Physical features are known
 - Solution process try to determine flow & pressure at every node
- Pipe network design
 - Variables are unknown
 - Try to solve & select pipe diameters, pumps, valves, etc.





- Basic equations
 - <u>Darcy-Weisbach Equation</u> (for fully developed flows of all Newtonian fluids)

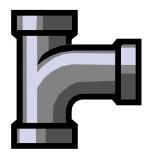
$$\Delta p = f\left(\frac{L}{D}\right)\left(\frac{\rho V^2}{2g}\right)$$
 or $\Delta h = f\left(\frac{L}{D}\right)\left(\frac{V^2}{2g}\right)$

Colebrook-White Equation (for transition region):

$$\frac{1}{\sqrt{f}} = 1.14 + 2\log(D/\varepsilon) - 2\log\left[1 + \frac{9.3}{\operatorname{Re}(\varepsilon/D)\sqrt{f}}\right]$$

• * The equation is implicit in *f* (appears on both sides), so iterations are required to solve for *f*.



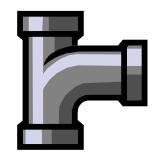


- Basic equations (cont'd)
 - <u>Hazen-Williams Equation</u> (alternative to Darcy-Weisbach formula; empirical)

$$\Delta p = 6.819L \left(\frac{V}{C}\right)^{1.852} \left(\frac{1}{D}\right)^{1.167} (\rho g)$$

• C = roughness factor (typically, C = 150 for plastic or copper pipe, C = 140 for new steel pipe, C < 100 for badly corroded or very rough pipe)



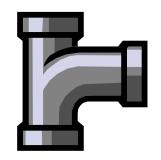


- Basic equations (cont'd)
 - Exponential formula:
 - The previous equations (Darcy-Weisbach or Hazen-Williams) can be expressed by an exponential form to generalise the theory

$$\Delta h = KQ^n$$

- Q = volume flow rate; K, n = coefficient & exponential
- Values for the coefficient and *n* change, depending on which equation is used





- Valve and fitting losses
 - May be greater than pipe friction alone

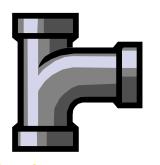
$$\Delta p = K_L \rho \left(\frac{V^2}{2}\right)$$
 or $\Delta h = K_L \left(\frac{V^2}{2g}\right)$

- $K_L = loss$ coefficient (K factor) of pipe fittings
 - Geometry and size dependent
 - May be expressed as equivalent lengths of straight pipe
- Valve coefficient (A_v) :
 - Volume flow rate $Q = A_v \sqrt{\Delta p / \rho}$

Table 2.5 Loss Coefficients for Fittings

Fitting	K_L
Globe valve, fully open	10.0
Angle valve, fully open	5.0
Butterfly valve, fully open	0.4
Gate valve, fully open	0.2
3/4 open	1.0
1/2 open	5.6
1/4 open	17.0
Check valve, swing type, fully open	2.3
Check valve, lift type, fully open	12.0
Check valve, ball type, fully open	70.0
Foot valve, fully open	15.0
Elbow, 45°	0.4
Long radius elbow, 90°	0.6
Medium radius elbow, 90°	0.8
Short radius (standard) elbow, 90°	0.9
Close return bend, 180°	2.2
Pipe entrance, rounded, r/D < 0.16	0.1
Pipe entrance, square-edged	0.5
Pipe entrance, re-entrant	0.8





- Practical design issues
 - Select a pipe size for desired total flow rate and available or allowable pressure drop, e.g.
 - Often assume 2.5 m / 100 m pipe length
 - Velocity limit 1.2 m/s for pipe < 50 mm dia., pressure drop limit 400 Pa/m for pipe > 50 mm dia.
 - Rule of thumb for practical design:
 - Assume design pipe length is 1.5 to 2.0 times actual to account for fitting losses; after pipe diameter is selected, then evaluate the influence of each fitting
 - Other considerations: e.g. noise & water hammer

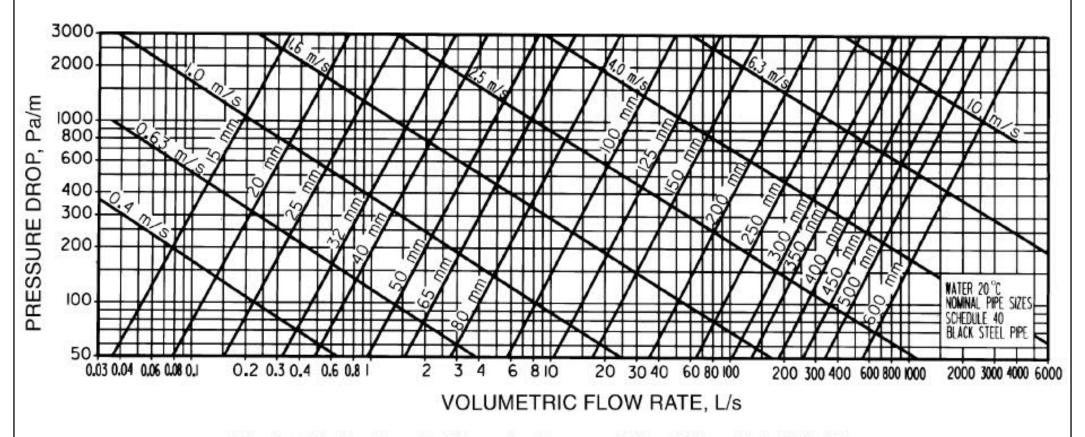


Fig. 4 Friction Loss for Water in Commercial Steel Pipe (Schedule 40)

(Source: ASHRAE Handbook Fundamentals 2005, Chp. 36)

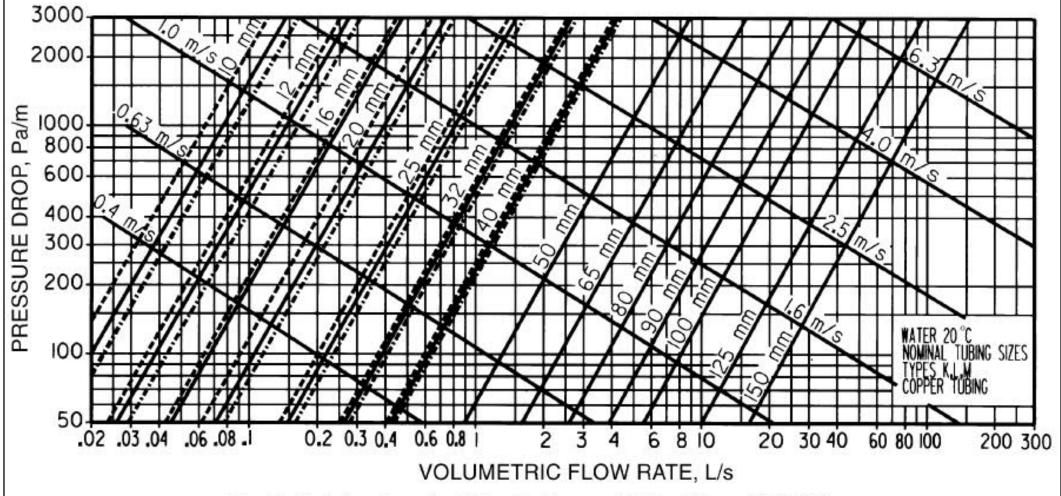
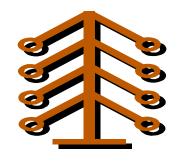


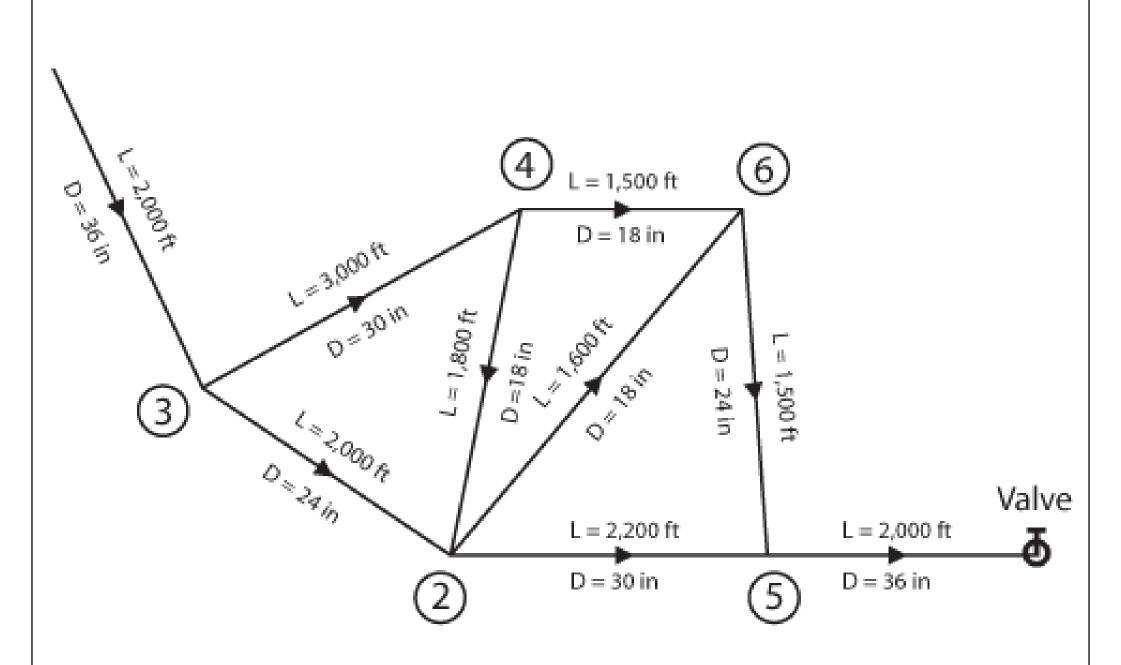
Fig. 5 Friction Loss for Water in Copper Tubing (Types K, L, M)

(Source: ASHRAE Handbook Fundamentals 2005, Chp. 36)



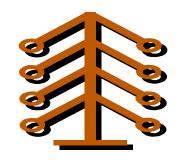


- Often a complex mathematical problem
 - Solving entire set of non-linear equations
 - Large networks are usually analysed by computers
- Basis of the computer solutions
 - Basic principles of fluid mechanics
 - Suitable equations that embody them
 - Interrelate the pipe discharge & pressure at each node of the network

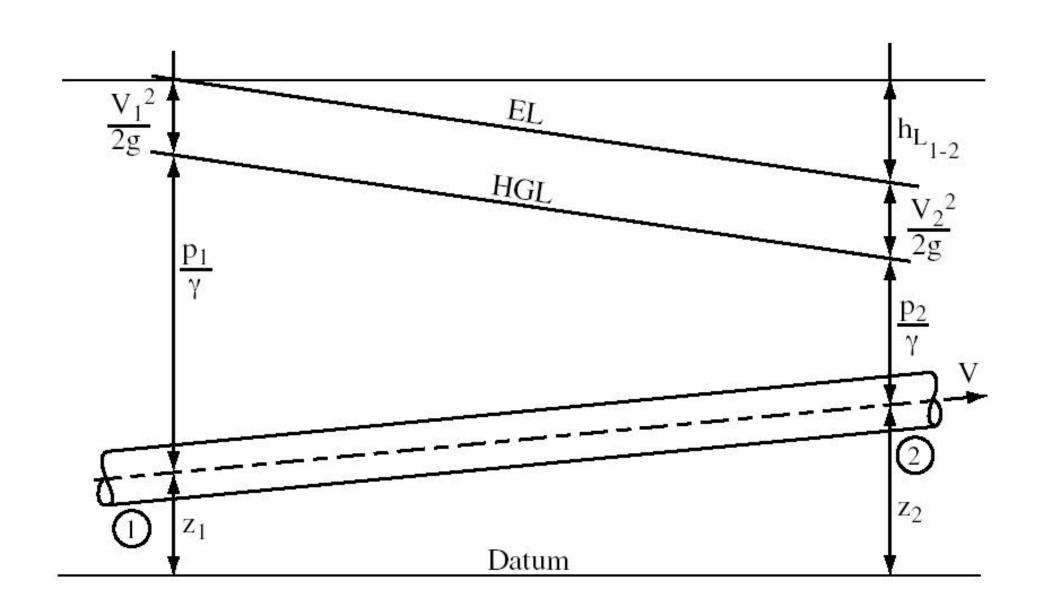


Pipe network analysis





- Basic principles of fluid mechanics
 - 1) Conservation of mass (continuity principle)
 - 2) Work-energy principle (Darcy-Weisbach or Hazen-Williams)
 - 3) Fluid friction & energy dissipation
- The task is to
 - Describe the hydraulic system accurately and efficiently by means of equations
 - Solve these simultaneous equations effectively



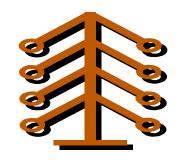
Energy Line (EL) and Hydraulic Grade Line (HGL)





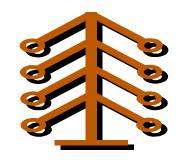
- Methods to solve steady flow problem in a pipe network
 - Hardy Cross method
 - Adapted from structural engg.
 - Oldest systematic method; suited for hand computations
 - Convergence problems for large systems
 - Newton method
 - Linear algebra matrix operations
 - Perform iterative set of calculations (using computers)





- Define an appropriate pipe system
 - Decide what features are important & to retain
 - No hard rules; requires much insight & judgment
 - Determine which demands should be specified
 - Analysis for a range of system demands
 - For large systems, require some "skeletonization"
 - Not all pipes or nodes are included in the analysis
 - Some may be lumped at a single node
 - After studying the entire system, more detailed analysis may be done within a building or area





- Basic relations between network elements
 - Junction Continuity Equations
 - Summing volume flows at each junction (or node)
 - Energy Loop Equations
 - Summing initial energy within a network loop with the friction losses within that loop
 - Basic parameters:
 - NP = number of pipes
 - NJ = number of junctions
 - NL = number of loops
 - Branched system and looped system

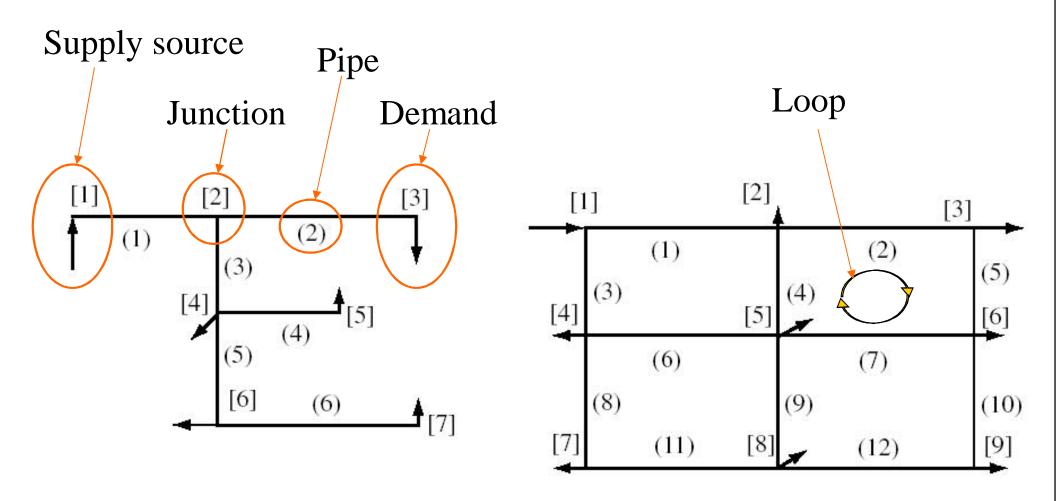
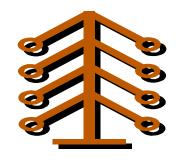


Figure 4.1 (a) A small branched system. 6 pipes, 7 nodes

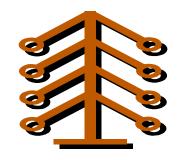
(b) A small looped system. 12 pipes, 9 nodes





- Equations for steady flow in networks
 - *Q-equations* (pipe charges are the unknowns)
 - *H-equations* (heads are the unknowns)
 - <u>AQ-equations</u> (corrective discharges are the unknowns)
 - When the equations are established, may use Newton method to solve them
 - Linear algebra matrix operations
 - Determine Jacobian matrix
 - Iterative procedure to calculate desired discharges





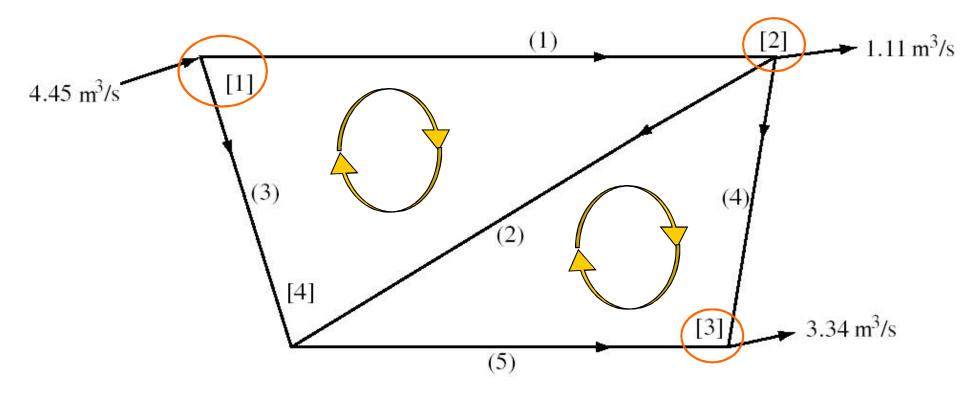
- Q-equations (assume flow as unknowns)
 - Based on continuity
 - Flow into a junction = Flow out of the junction

$$QJ_{j} - \sum Q_{i} = 0$$
 $QJ_{j} = \text{flow out (demand)}$ $Q_{i} = \text{flow in from pipe } i$

- Based on work-energy principles
 - Sum of the head loss around each loop is zero

$$\sum h_{fi} = \sum K_i Q_i^n = 0$$
 h_{fi} = head loss K_i , n = coefficients

Example of *Q*-equations for a simple network



Node [1]:
$$Q_1 + Q_3 - 4.45 = 0$$

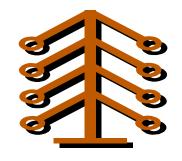
Node [2]:
$$-Q_1 + Q_2 + Q_4 + 1.11 = 0$$

Node [3]:
$$-Q_4 - Q_5 + 3.34 = 0$$

Loop 1-2-3:
$$K_1Q_1^n + K_2Q_2^n - K_3Q_3^n = 0$$

Loop 4-5-2:
$$K_4Q_4^n - K_5Q_5^n - K_2Q_2^n = 0$$





- <u>H-equations</u> (assume head as unknowns)
 - Solve the exponential equation for the flow

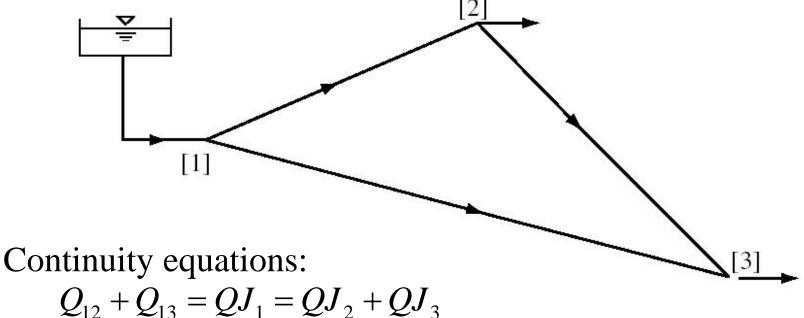
$$Q_{ij} = (h_{fij} / K_{ij})^{1/n_{ij}} = [(H_i - H_j) / K_{ij})]^{1/n_{ij}}$$

- Subscript ij = for the pipe from node i to node j
- Substitute the above into junction continuity equ.

$$QJ_{j} - \sum \{ [(H_{i} - H_{j}) / K_{ij})]^{1/n_{ij}} \}_{in}$$

$$+ \sum \{ [(H_{i} - H_{j}) / K_{ij})]^{1/n_{ij}} \}_{out} = 0$$

Example of *H*-equations for a simple network



$$Q_{12} + Q_{13} = QJ_1 = QJ_2 + QJ_3$$

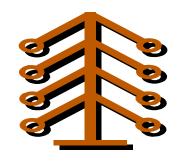
 $Q_{21} + Q_{23} = -QJ_2$ (or $-Q_{12} + Q_{23} = -QJ_2$)

H-equations (by substituting the *Q* above):

$$\left[\frac{H_1 - H_2}{K_{12}}\right]^{1/n_{12}} + \left[\frac{H_1 - H_3}{K_{13}}\right]^{1/n_{13}} = QJ_2 + QJ_3$$

$$- \left[\frac{H_1 - H_2}{K_{12}}\right]^{1/n_{12}} + \left[\frac{H_2 - H_3}{K_{23}}\right]^{1/n_{23}} = -QJ_2$$

Pipe Network Analysis



- <u>AQ</u>-equations (corrective flows as unknowns)
 - To obtain these equations, replace the flow in energy loop equations by an initial Q_{0i} , plus the sum of all initially unknown corrective flow

$$Q_i = Q_{0i} + \sum \Delta Q_k$$

Energy equation becomes

$$\sum K_{i} \{ Q_{0i} + \sum \Delta Q_{k} \}^{n_{i}} = 0$$

• Nos. of equations can be reduced, but the equations are nonlinear & contain many terms



Pipe Network Analysis

- Solving the network equations
 - Newton iterative formula:

$$\{x\}^{(m+1)} = \{x\}^{(m)} - [D]^{-1} \{F\}^{(m)}$$

- $\{x\}$ = entire column vector of unknowns
- $\{F\}$ = entire column vector of equations
- $[D]^{-1}$ = inverse of matrix [D], the Jacobian

Pipe Network Analysis



- Solving the network equations (cont'd)
 - Newton method solves a system of nonlinear equations by iteratively solving a system of linear equations. The iterative formula is:

$$\{x\}^{(m+1)} = \{x\}^{(m)} - \{z\}$$

- $\{z\}$ = solution vector, solved by $[D]\{z\} = \{F\}$
- The solution is developed by using a multidimensional Taylor series expansion to evaluate the individual equation

An example of simple pipe network analysis (using MathCAD)

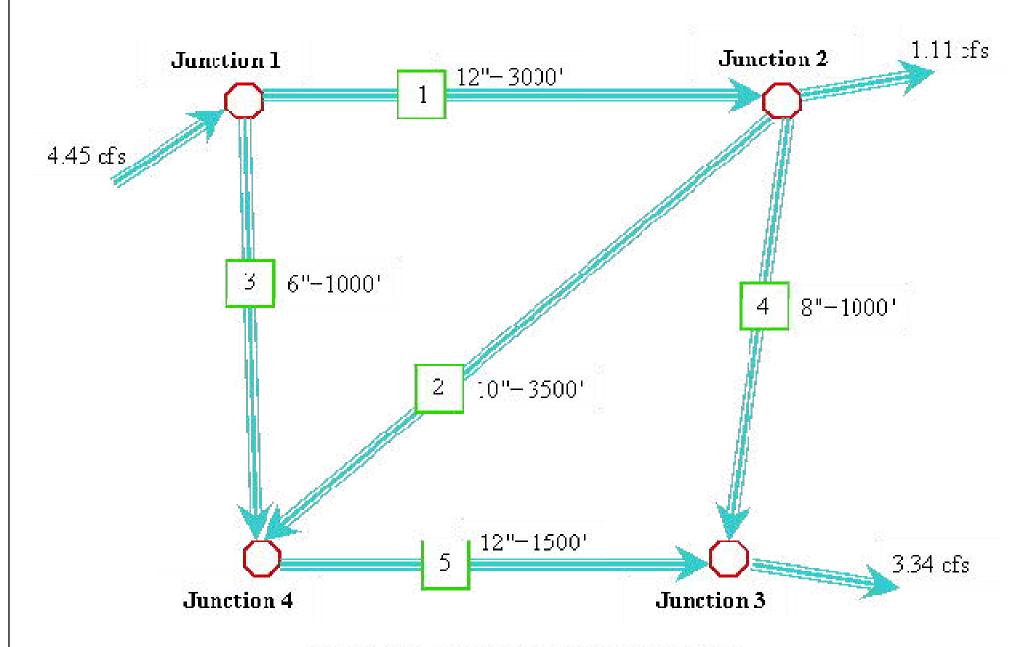
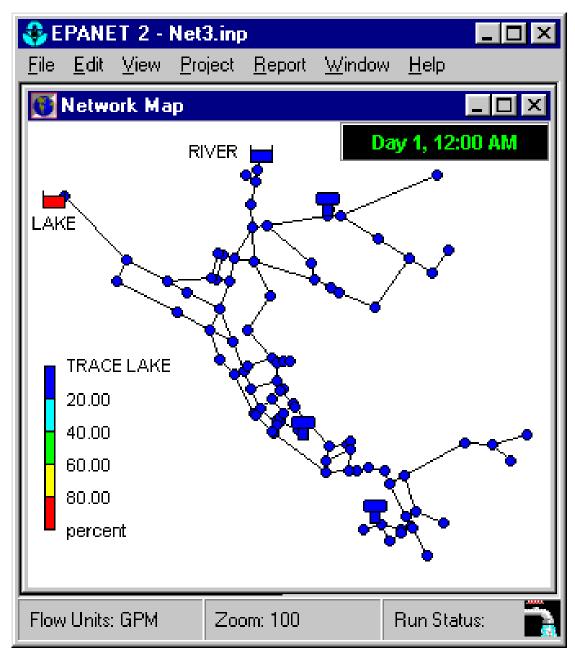


Figure 1: A Small Pipe Network





- Computer solutions to networks
 - Implement using equation solver package e.g.
 MathCAD, or computer programs e.g. FORTRAN
 - Other pipe analysis software are available, e.g. EPANet (for water supply & distribution)
 - http://www.epa.gov/nrmrl/wswrd/dw/epanet.html
 - Simple demon. of piping simulation software:
 - http://www.vcity.ou.edu/demoModules/piping/home.ht
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EPANET 2.0 interface

(Source: http://www.epa.gov/nrmrl/wswrd/dw/epanet.html)



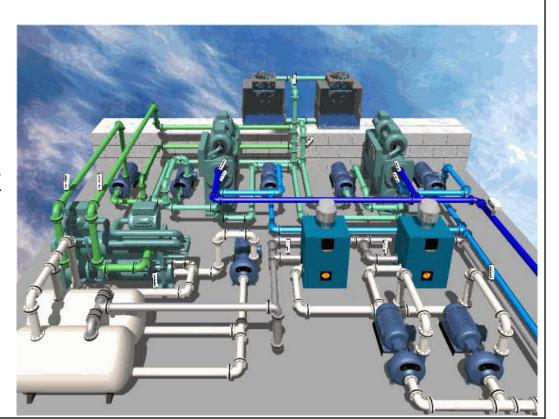


- After the analysis is done, the next step is to verify by measurements in actual system (network verification) & identify deficiencies
 - Such as for designing water supply systems
- Application to HVAC systems
 - At present, large network analysis is not common in HVAC, except district cooling system (DCS)
 - But the technique can be applied to studies of water systems, air systems and building infiltration





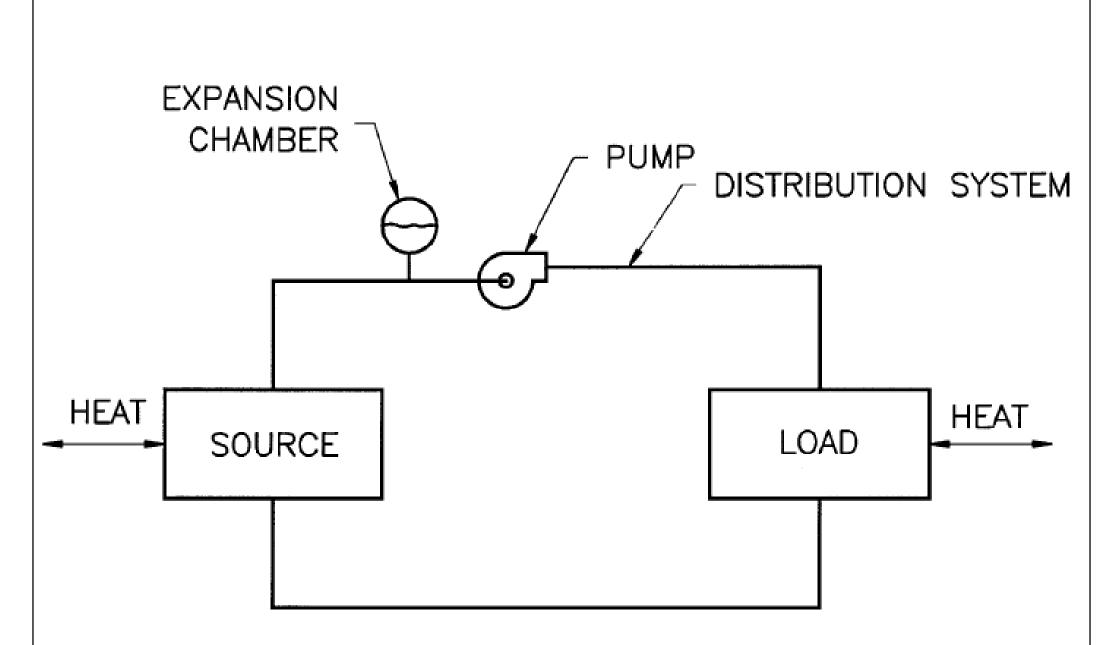
- HVAC water systems can be classified by
 - Operating temperature
 - Flow generation
 - Pressurization
 - Piping arrangement
 - Pumping arrangement



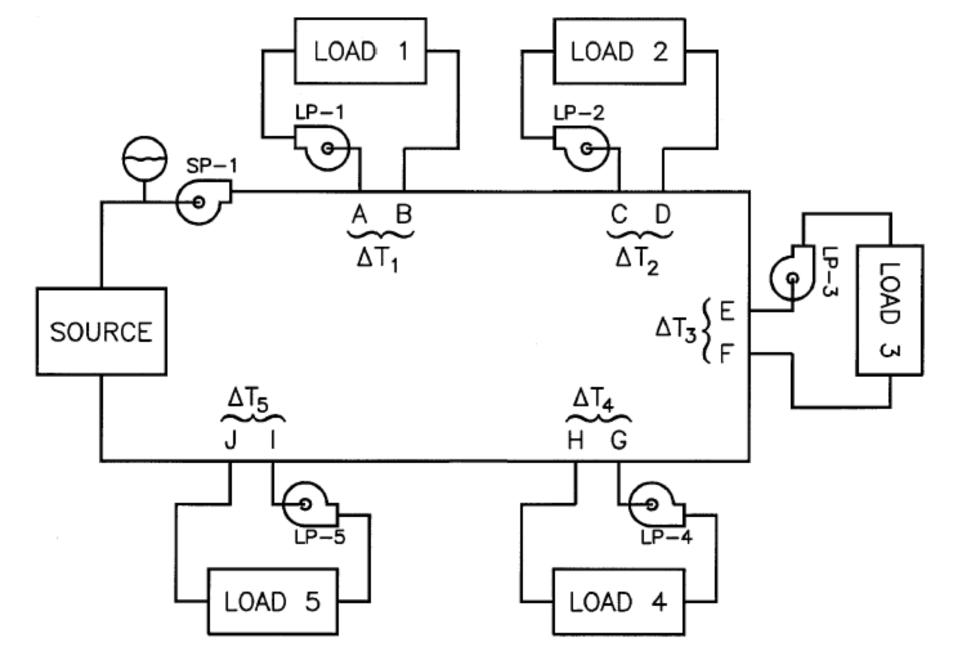
Water Systems in HVAC



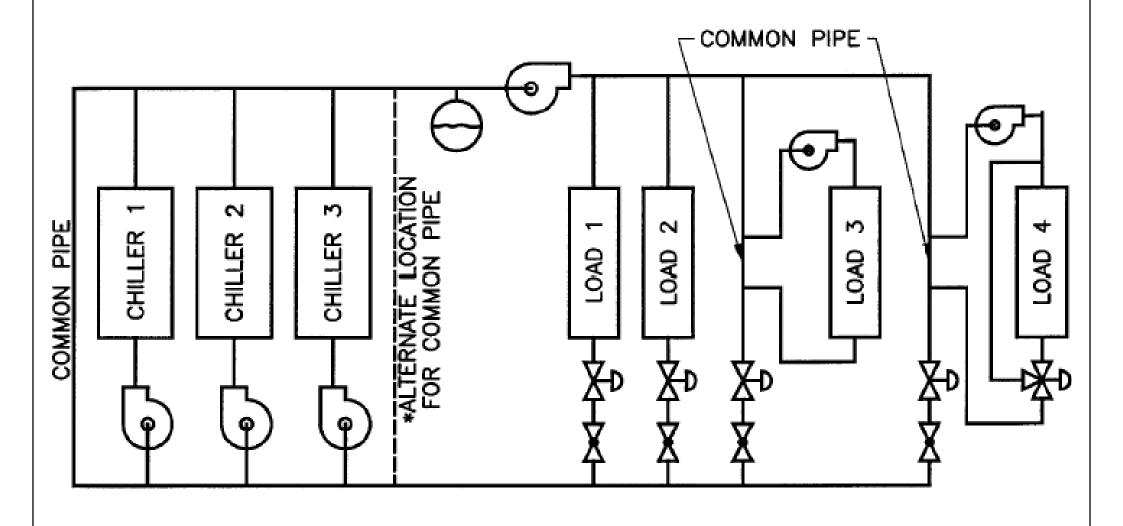
- Open water systems, e.g. using cooling tower
- Closed water systems
 - Chilled water (CHW) system [4-13 °C, 825 kPa]
 - Condenser water (CW) system
 - Dual temperature water system
 - Low temp. water (LTW) system [Max. 120 °C, < 1100 kPa]
 - Medium temp. water (MTW) system [120-125 °C, < 1100 kPa]
 - High temp. water (HTW) system [> 175 °C, > 2070 kPa]
- Once-through system, e.g. sea water system



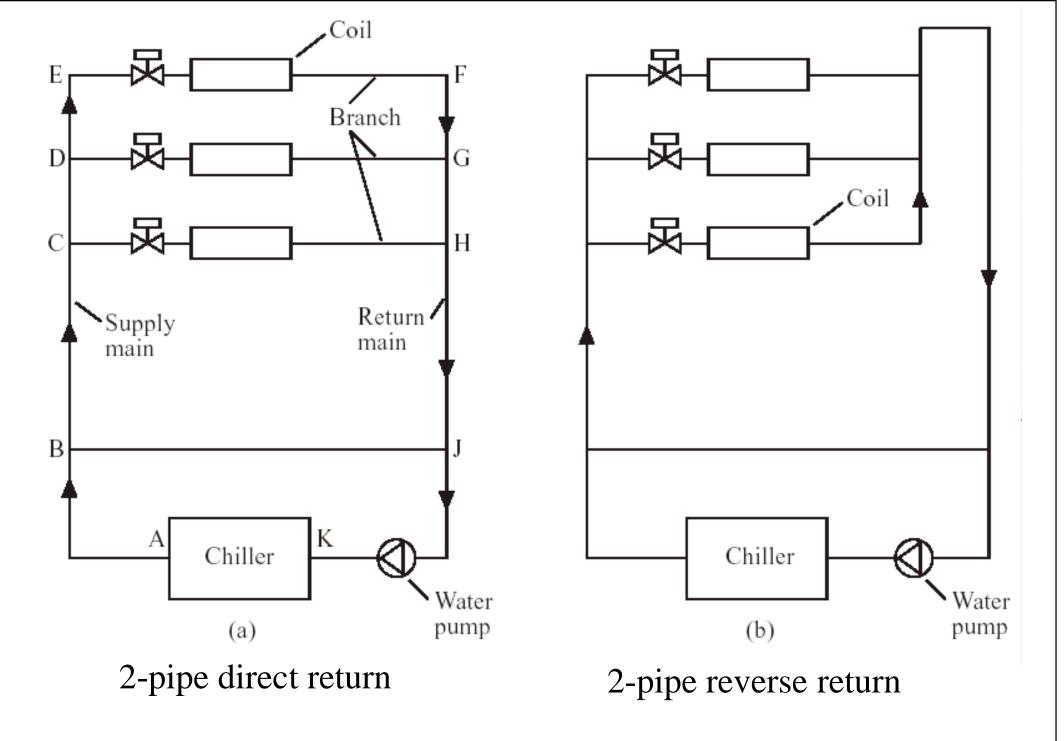
Basic components of water (hydronic) system

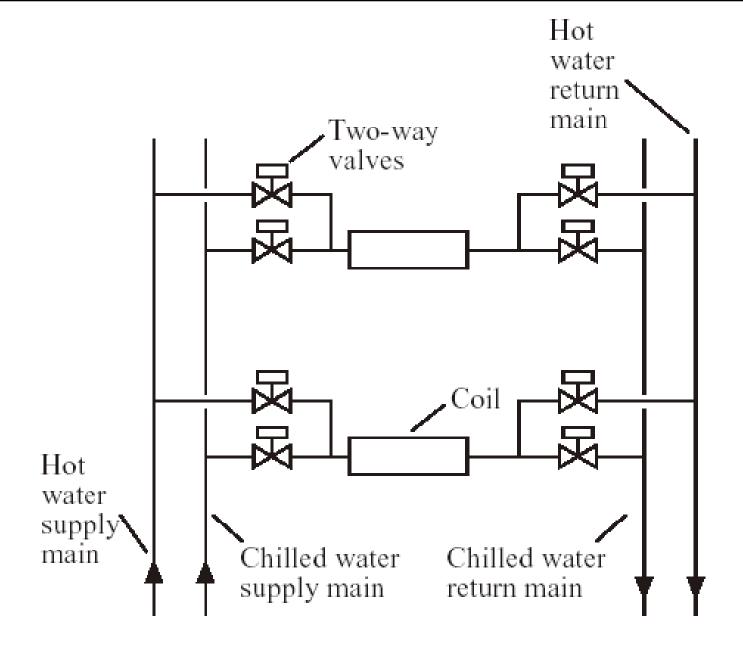


Series circuit with load pumps



Multiple chiller variable flow chilled water system





4-pipe system (dual temperature)





- Heat transfer in water systems
 - Terminal units/devices that convey heat from/to water for heating/cooling
 - Common heat exchangers
 - Water-to-air finned coil
 - Water-to-water
 - Heating load devices, e.g. radiators
 - Cooling load devices, e.g. fan coil units (FCU)

Calculate Heat Transferred to or from Water:

$$q_w = 1000 \dot{m} c_p \Delta t$$

where

 q_w = heat transfer rate to or from water, W

m = mass flow rate of water, kg/s

 c_p = specific heat of water, kJ/(kg·K)

 Δt = water temperature increase or decrease across unit, K

 $1000 = \text{constant to change kJ in } c_p \text{ to J}$

$$q_w = \rho_w c_p Q_w \Delta t$$

where

 Q_w = water flow rate, L/s

 $\rho_w = \text{density of water, kg/m}^3$





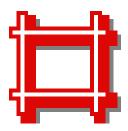
- Design issues
 - Design water temperature
 - Flow rate
 - Piping layout
 - Pump selection
 - Terminal unit selection
 - Control method





- Design principles
 - Constant flow? Variable flow? Intermittent flow?
 - Direct return piping or reverse return piping
 - Direct return riser & reverse zone piping
- Design factors
 - Pump speed controls
 - Pressure distribution
 - System balancing
 - Thermal expansion & joints (or loops)





- Piping materials
 - Chilled water: black & galvanized steel
 - Hot water: black steel, hard copper
 - Condenser water: black steel, galvanized ductile iron, PVC
- Flow rate measurements
 - Venturi, nozzle & orifice flowmeters
 - Variable area flowmeters (rotameters)
 - Turbine flowmeters





- Other design considerations
 - Makeup water (from city water or wells)
 - Safety relief valves (for pressurised systems)
 - Air elimination (e.g. by air separator/vent)
 - Drain (at low points) & shutoff (for isolation)
 - Balance fittings (allow balancing of sub-circuits)
 - Strainers (remove dirt)
 - Insulation (reduce heat loss & condensation)
 - Condensate drains (to drainage system or recover)





- Practical design process (see reference)
 - See "*Practical Guide to HVAC Building Services Calculations*" - water flow distribution systems: overview of system design process
 - W1 Pipe sizing general
 - W2 Pipe sizing straight length
 - W3 Pipe sizing pressure drop across fittings
 - W4 System resistance for pipework index run
 - W5 Pump sizing
 - W6 Water system pressurisation