



# Lift and Escalators: Lift Traffic and Components



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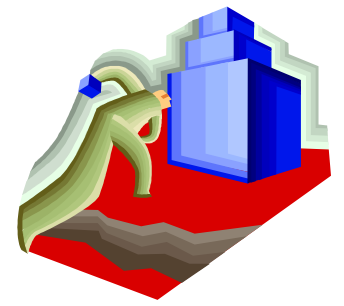
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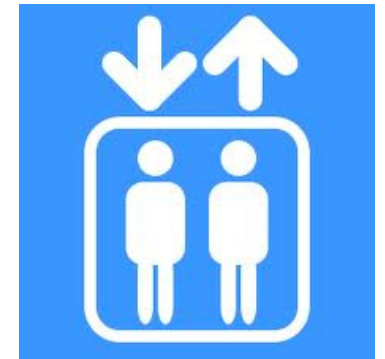


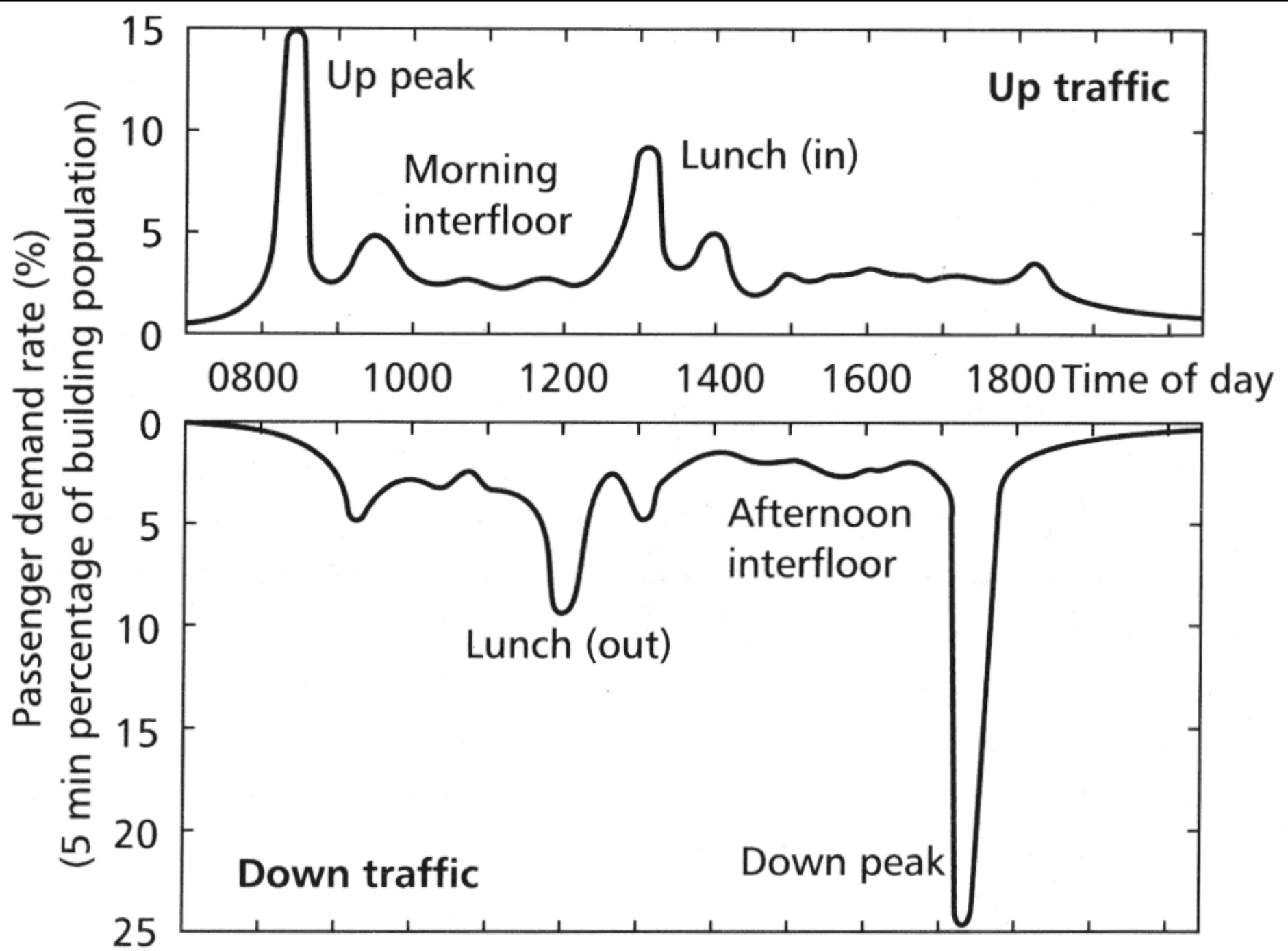
- Lift Traffic Analysis
- Advanced Traffic Planning
- Lift Components

# Lift Traffic Analysis



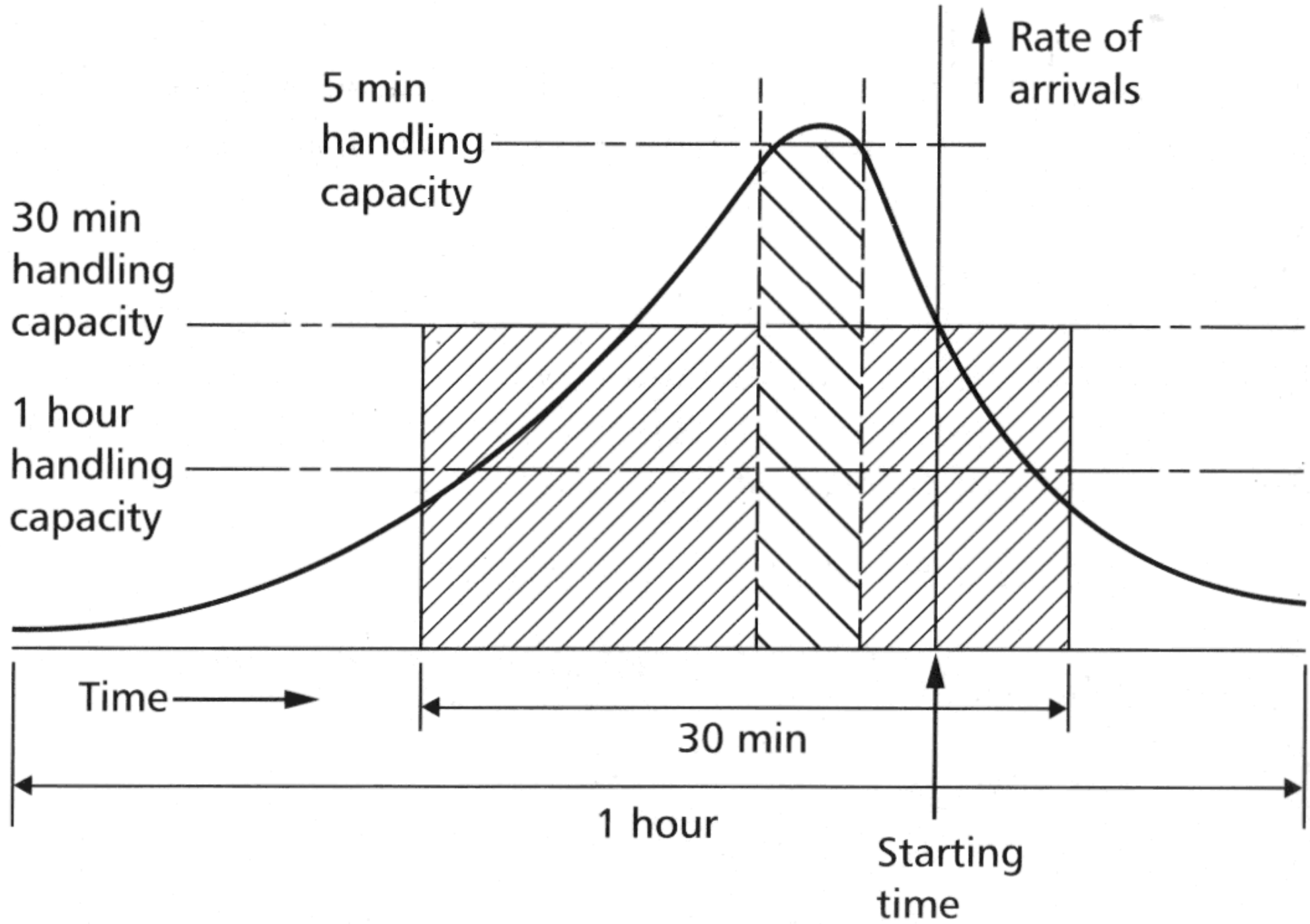
- Assessment of demand
  - Lift traffic patterns (e.g. in an office building)
    - Morning UP peak
    - Evening DOWN peak
    - Two-way traffic (lunch periods)
    - Interfloor traffic
    - Other considerations, e.g. 'Flexitime' attendance
  - Estimation of population (occupant density)
  - Estimation of arrival rate





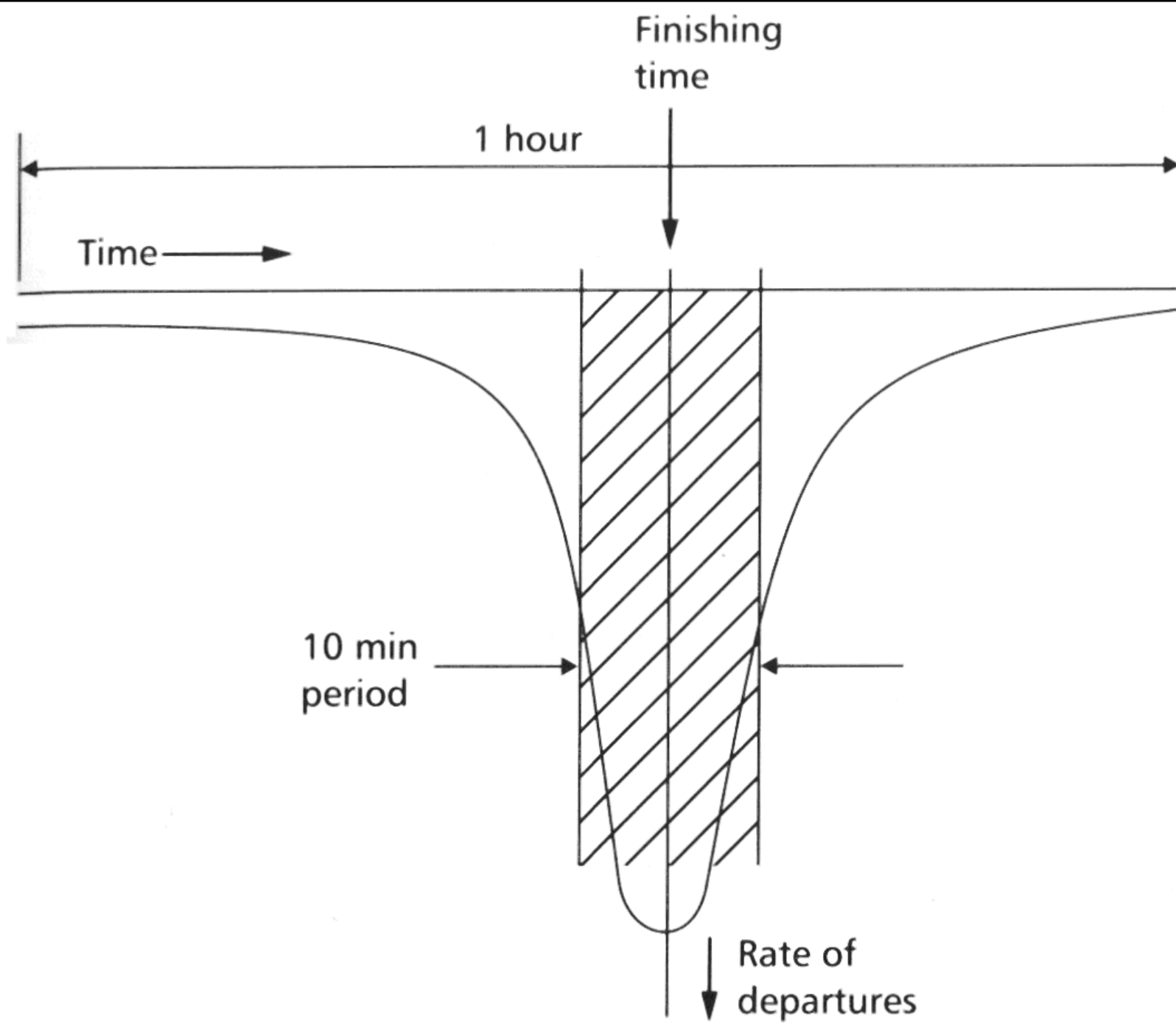
Traffic pattern in an office building

[Source: CIBSE Guide D]



Up peak traffic profile

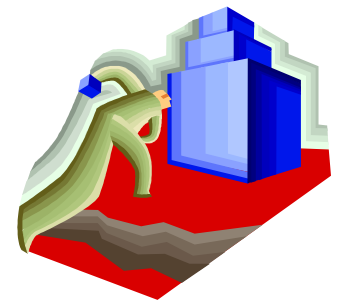
[Source: CIBSE Guide D]



Down peak traffic profile

[Source: CIBSE Guide D]

# Lift Traffic Analysis



- Factors to be considered:
  - Population or no. of people who require lift service (based on building type)
  - Handling capacity or maximum flow rate required by the people (total no. of passengers handled during the peak period of the day)
  - Interval or quality of service required (passenger waiting time of the various floors)

## Estimation of population

<b>Building type</b>	<b>Estimated population**</b>
Hotel	1.5-1.9 persons/room
Flats	1.5-1.9 persons/bedroom
Hospital	3.0 persons/bedspace*
School	0.8-1.2 m <sup>2</sup> net area/pupil
Office (multiple tenancy):	
- Regular	10-12 m <sup>2</sup> net area/person
- Prestige	15-18 m <sup>2</sup> net area/person
Office (single tenancy):	
- Regular	8-10 m <sup>2</sup> net area/person
- Prestige	12-20 m <sup>2</sup> net area/person

\* excluding patient

\*\* Buildings in Hong Kong often have higher population density. May need to increase the number of people by 10-20%.



## Percentage arrival rates and up-peak intervals

<b>Building type</b>	<b>Arrival rate (%)</b>	<b>Interval (sec)</b>
Hotel	10-15	30-50
Flats	5-7	40-90
Hospital	8-10	30-50
School	15-25	30-50
Office (multiple tenancy):		
- Regular	11-15	25-30
- Prestige	15-17	20-25
Office (single tenancy):		
- Regular	15	25-30
- Prestige	15-17	20-25

# Lift Traffic Analysis



- Estimation of quality of service
  - Actual average passenger waiting time (AWT)
    - Time between the instant of passenger arrival until the instant of the actual arrival of the lift
    - Shorter the waiting time, better the service
    - But cannot be measured easily
  - Interval of car arrivals at the main terminal
    - Often taken to estimate the probable quality of service
    - A part of the evaluation of handling capacity
    - $AWT \approx 85\%$  of the interval (assumed 80% car loading)

## Probable quality of service in office buildings

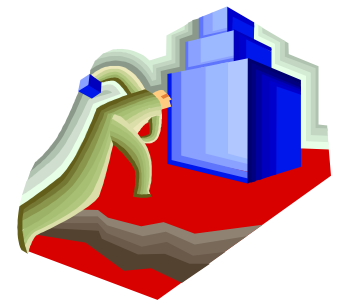
<b>Interval (sec)</b>	<b>Quality of service</b>
$\leq 20$	Excellent
25	Very good
30	Good
40	Poor
$\geq 50$	Unsatisfactory

# Lift Traffic Analysis



- Two methods of lift traffic analysis:
  - (1) Based on **classical formulae** & results
    - The worst 5-min period during morning up peak only
  - (2) Based on a **discrete digital simulation** of the building, its lifts and the passenger dynamics
    - Such as for down peak, two-way & interfloor traffic
- Need to work at early design stage with architect or planner, and the client to establish the lift system & its design criteria

# Lift Traffic Analysis



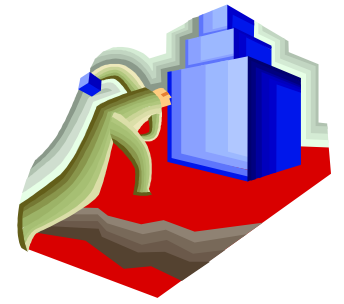
- Calculate up peak performance
  - Determine round trip time (RTT)
    - Time for a single lift to make a round trip
  - Select number of lifts ( $L$ )
  - Determine up peak interval (UPPINT)
    - Such as,  $\leq 30$  sec (good)
  - Determine up peak handling capacity (UPPHC)
    - During the worst 5-min (300 sec) of up peak

# Lift Traffic Analysis



- $RTT = 2 H t_v + (S + 1) t_s + 2 P t_p$ 
  - $H$  = average highest call reversal floor
  - $t_v$  = single floor transit time (s)
  - $S$  = average no. of stops
  - $t_s$  = time consumed when stopping (s)
  - $P$  = average no. of passengers carried
  - $t_p$  = passenger transfer time (s)
- $UPPINT = RTT / L$
- $UPPHC = (300 \times L \times P) / RTT$

# Lift Traffic Analysis



- Parameters in RTT equation
  - Average no. of passengers ( $P$ )
    - $P = 0.8 \times$  rate capacity of lift car
  - Average highest call reversal floor ( $H$ )

$$H = N - \sum_{i=1}^{N-1} \left( \frac{i}{N} \right)^P$$

- Average no. of stops ( $S$ )

$$S = N \times \left( 1 - \left( 1 - \frac{1}{N} \right)^P \right)$$

# Lift Traffic Analysis



- Parameters in RTT equation (cont'd)

- Single floor transit time,  $t_v = d_f / v$

- $d_f$  = average interfloor distance (m)

- $v$  = contract (rated) speed (m/s)

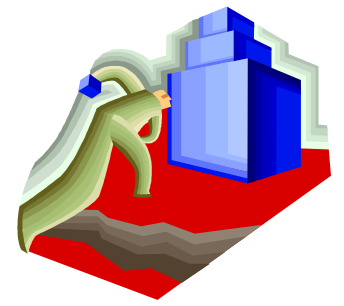
- For a lift serving an upper zone, an extra time to make the jump to/from the express zone to the main terminal must be added:

$$\text{RTT} = 2 H t_v + (S + 1) t_s + 2 P t_p + [2 H_e t_v]$$

- $H_e$  = number of average height floors passed through to reach the first served floor of the express zone



# Lift Traffic Analysis



- Parameters in RTT equation (cont'd)

- Time consumed when stopping

$$t_s = T - t_v = t_f(1) + t_c + t_o - t_v$$

- $T$  = floor-to-floor cycle time (s)
- $t_f(1)$  = single floor flight time (s)
- $t_c$  = door closing time (s)
- $t_o$  = door opening time (s)
- Floor cycle time ( $T$ ) has the most effect on RTT
  - Can be used to judge the quality of service
  - For a good system,  $T = 9$  to 10 sec

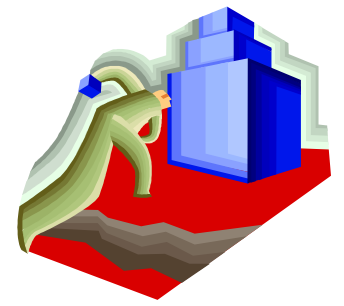
# Lift Traffic Analysis



- Parameters in RTT equation (cont'd)
  - Passenger transfer time ( $t_p$ ), vague to define. It depends on:
    - Shape of lift car
    - Size and type of car entrance
    - Environment (commercial, institutional, residential)
    - Type of passenger (age, gender, purpose, etc)

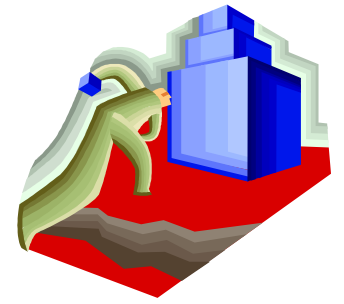
(See also: Lift traffic data and calculations [[PDF](#)]; Typical traffic calculation method and examples of traffic calculations (extracted from BS 5655-6:2011) [[PDF](#)])

# Lift Traffic Analysis



- Basic assumptions of RTT equation
  - Average no. of passengers
  - Passengers arrive uniformly in time
  - All floors equally populated
  - All cars load to 80%
  - Rated speed reached in a single floor jump and interfloor height are equal
  - Other operating time (like dwell time) ignored
  - Traffic controller is 'ideal'

# Lift Traffic Analysis



- Average passenger waiting time (AWT)
  - Average time an individual passenger waits at a floor before being able to board a lift
    - Not dependent solely on UPPINT
    - Also affected by the average car load and the arrival probability distribution function
  - Some design criteria for different traffic patterns have been derived empirically based on the simulation method (see *CIBSE Guide D*)

# Lift Traffic Analysis



- Use of computer software
  - [SIMPLE](#) (suite of iterative balance method and other programs for lift and elevator design)
    - Run the software by "gosimple.bat" ("barney.zip")
  - [ELEVATE](#) (elevator traffic analysis and simulation software)
    - ELEVATE 7.0 demo version  
<http://www.elevate.peters-research.com/pricelist.htm>
  - KONE Quick Traffic (online)
    - [http://toolbox.kone.com/media/mpb/frontpage\\_mpb/Quick%20Traffic.html](http://toolbox.kone.com/media/mpb/frontpage_mpb/Quick%20Traffic.html)

# SIMPLE software

\*\*\*\*\*3

Welcome to Dr Gina Barney's lift programs.

All enquiries to PO Box 7, Sedbergh, Cumbria, LA10 5GE, UK.

Tel: +44(0)15396 20790 Fax: +44(0)15396 20578

Email: none WEB: [www.liftconsulting.org](http://www.liftconsulting.org)

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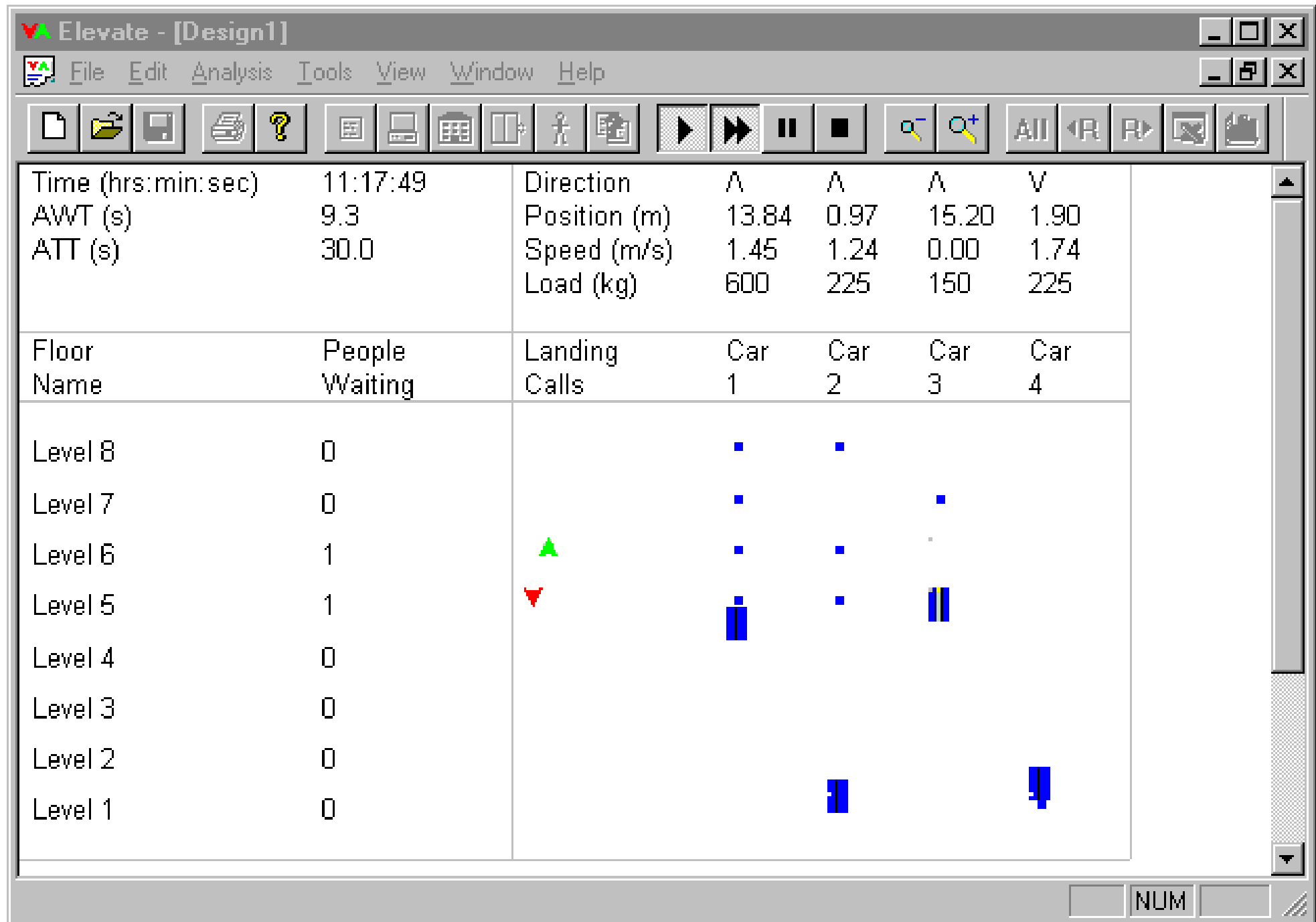
caveat emptor

- 1 Iterative balance method
- 2 Lift traffic design
- 3 Lift traffic design with basements
- 4 Double deck design
- 5 Down peak estimate
- 6 Lift dynamics
- 0 Exit

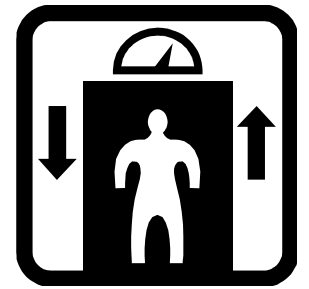
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Your choice ?

# ELEVATE software



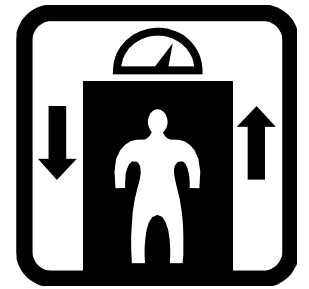
# Advanced Traffic Planning



- Basic issues
  - The “[art](#)” of lift traffic planning
    - Efficient traffic planning is based on the characteristics and population distribution of a building
  - Good traffic planning results in:
    - Correct number and type of transportation devices
    - Right size and speed for transportation devices
    - Control systems and other features that optimize and synchronize traffic flow
    - Optimum layout including positioning in the building and in relation to one another
    - Easy access to buildings and a smooth flow of people and goods

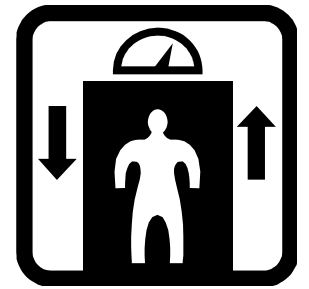


# Advanced Traffic Planning



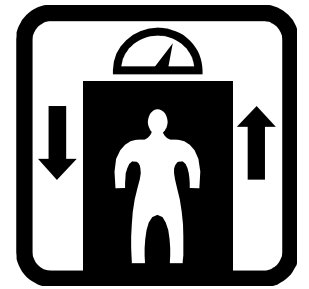
- Key considerations
  - Lifts and escalators should provide
    - Sufficient handling capacity for the building's traffic
    - Short waiting and journey times throughout the day
    - Optimum use of core building space
  - The main parameters are
    - Handling Capacity (HC) – the number of people the elevators can carry to upper floors within five minutes during the morning "up-peak"
    - Interval (I) – the average departure time for elevators from the main entrance during morning up peak

# Advanced Traffic Planning



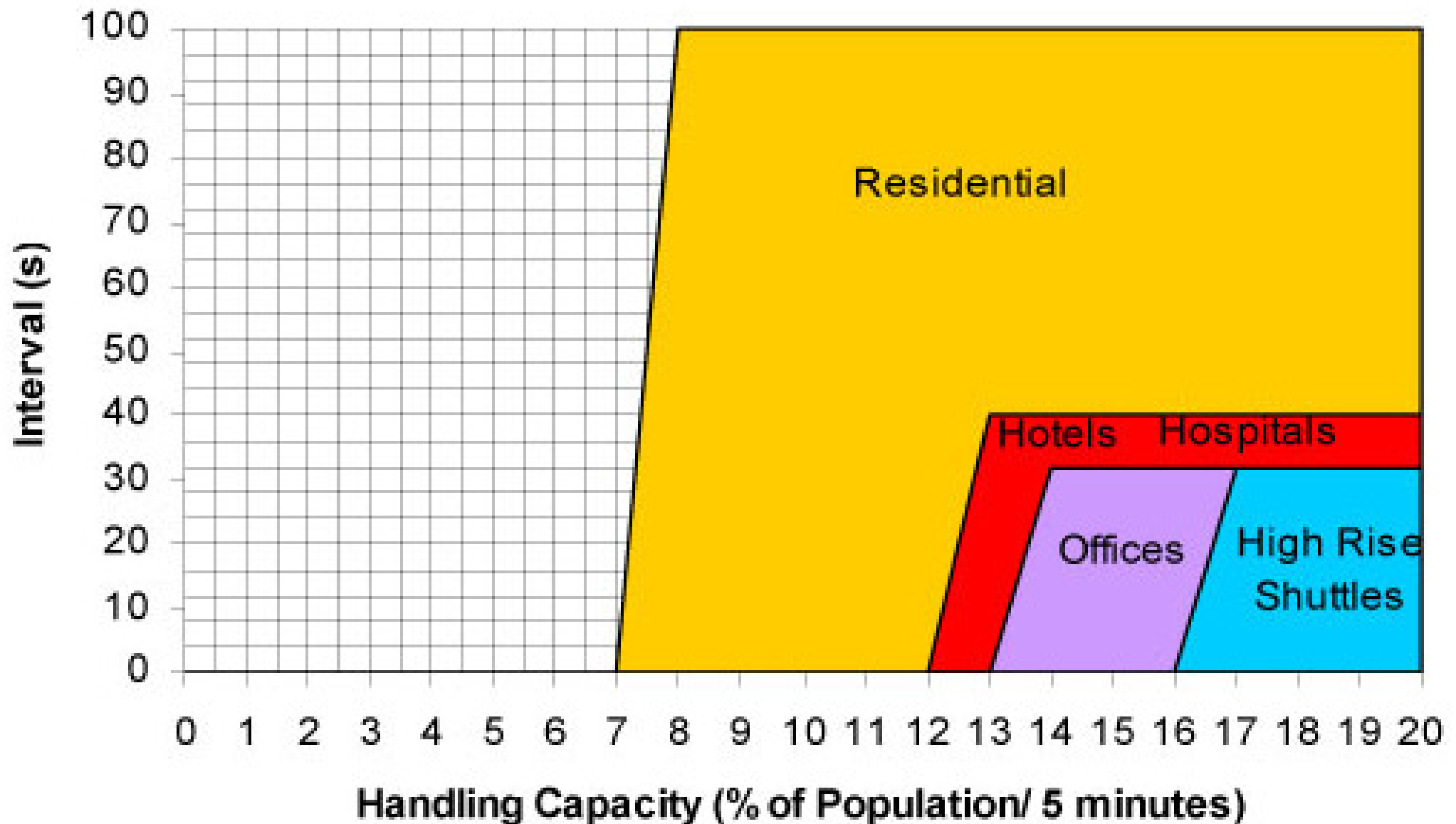
- Building categorization
  - The need for traffic planning varies according to the type and usage of the building
  - Typical categories:
    - Residential
    - Public service (e.g. subways, shopping centers, airports)
    - Hospital and multi-purpose buildings
    - Commercial mid-, high- and mega high rise -buildings (e.g. offices, hotels, cruise liners)

# Advanced Traffic Planning



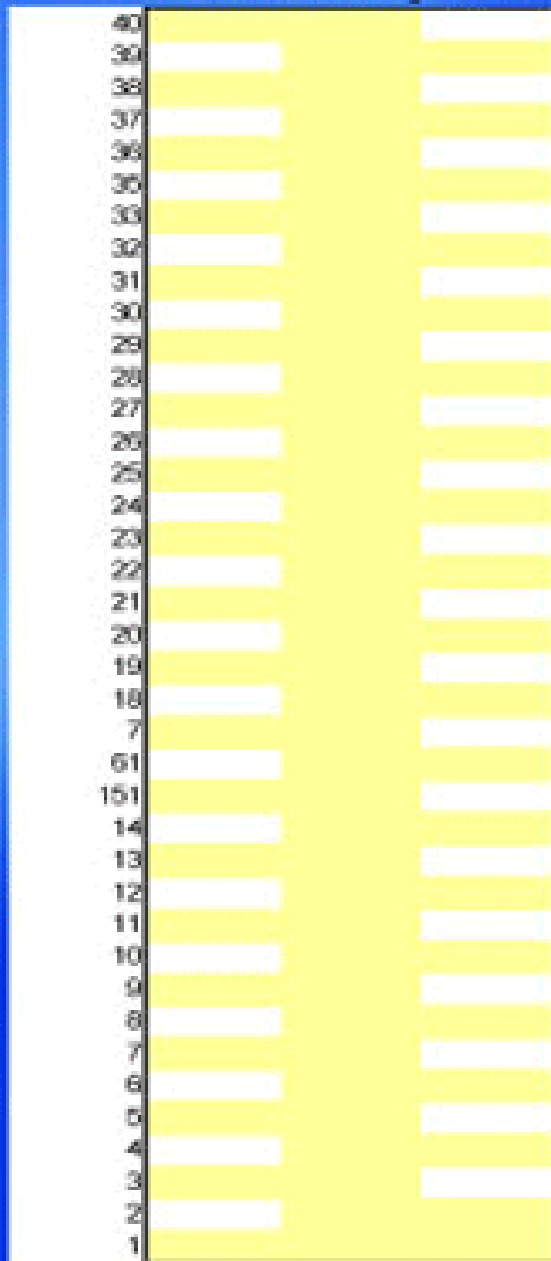
- Residential buildings
  - Traffic intensity is rather low
  - Waiting times even twice as long as those in commercial buildings may be acceptable
  - Can normally be selected by using local, international or comparable standards
- Public service (airports/subways, shopping centres)
  - Travelling height is typically no more than a few floors
  - Escalators can handle many times the traffic of lifts
  - Autowalks speed the people flow across long walking distances
  - Lifts are usually provided for handicapped access and the transport of goods or equipment

# Performance Criteria for Passenger Elevators

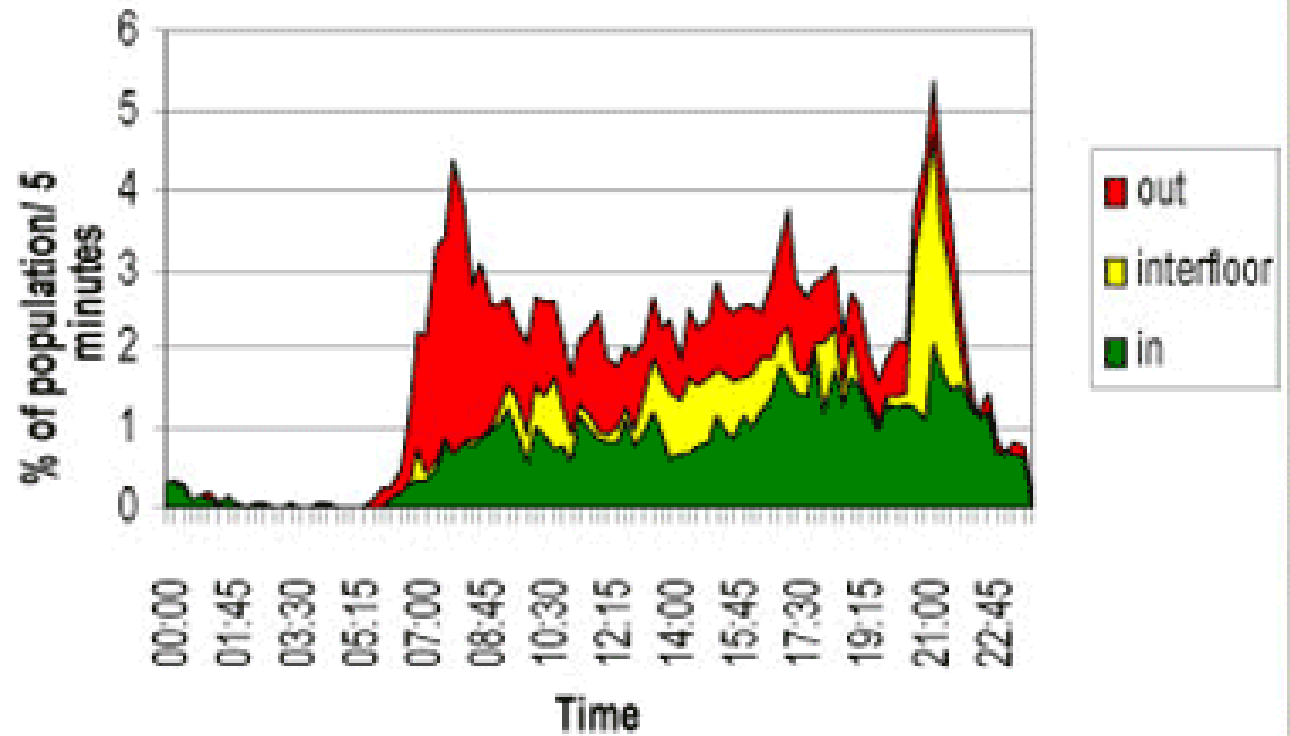


# Residential buildings – passenger traffic flow

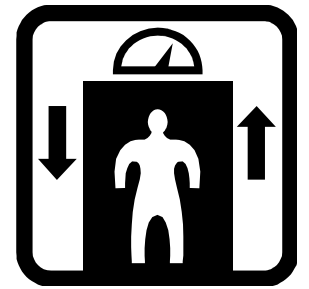
## Double Triplex



## Residential building, Hong Kong



# Advanced Traffic Planning



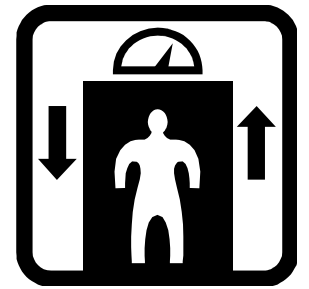
- Hospitals

- Need detailed planning to cover emergency, service, bed, patient, visitor and staff transportation
- Architecture and special needs e.g. the location of the operating theatre affect transportation arrangements

- Multi-purpose buildings

- Separate elevators for different purposes
- If the same lifts are to serve office and residential areas, they should be selected according to the highest estimated peak traffic demands

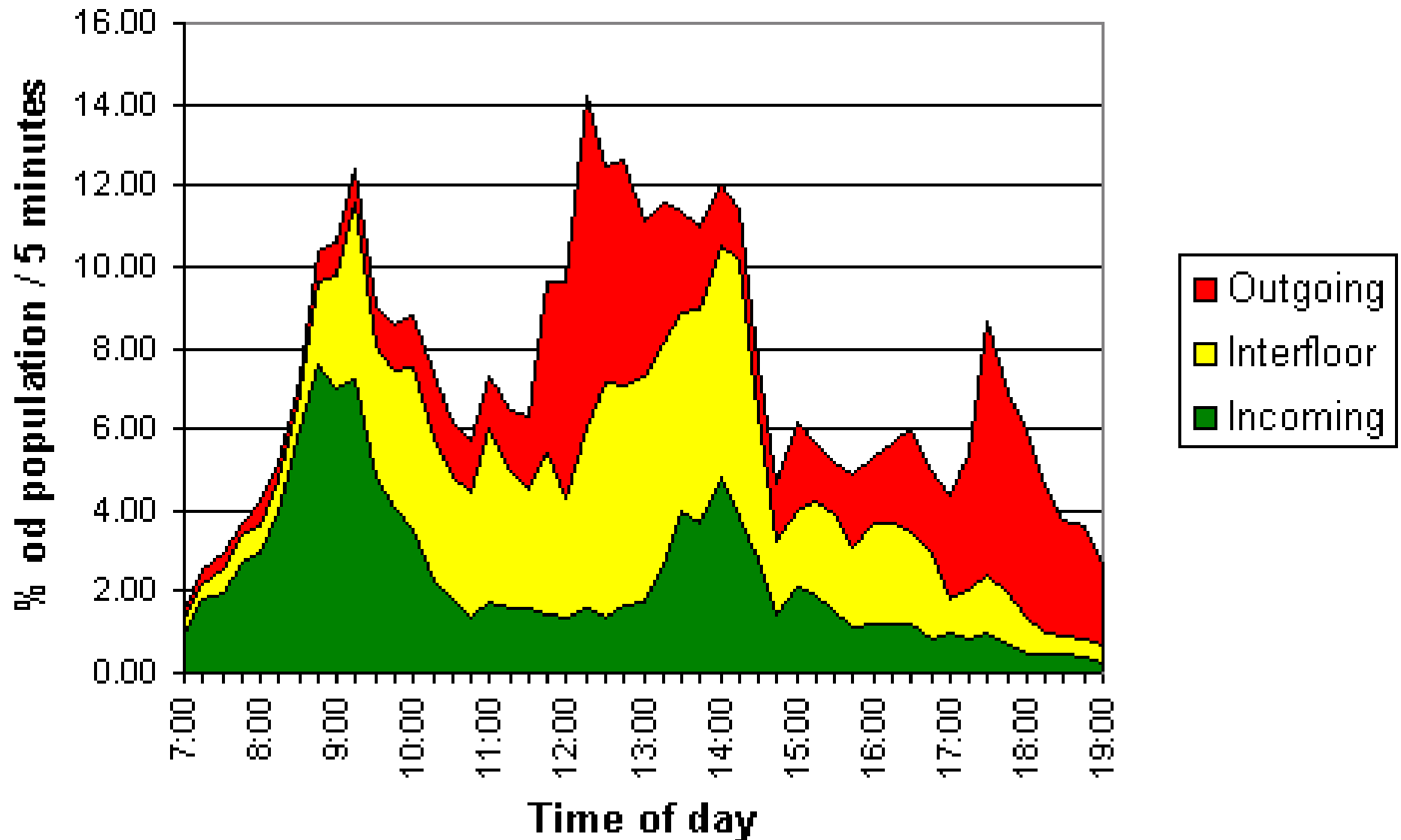
# Advanced Traffic Planning



- Mid-rise commercial buildings
  - Hotels: the selection largely depends on the number of rooms and beds. Additional lifts are required for service purposes
  - Office buildings: three peak traffic hours generally occur: morning up peak, lunchtime mixed traffic and evening down peak
    - Up peak is normally used in lift planning
    - Lunch hour traffic is often heavier than the morning up peak

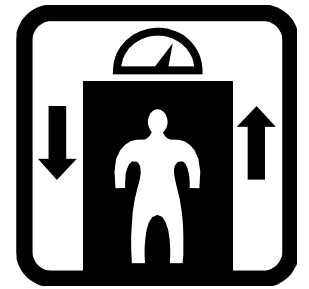
# Commercial buildings – passenger traffic flow

## Single tenant office building





# Advanced Traffic Planning

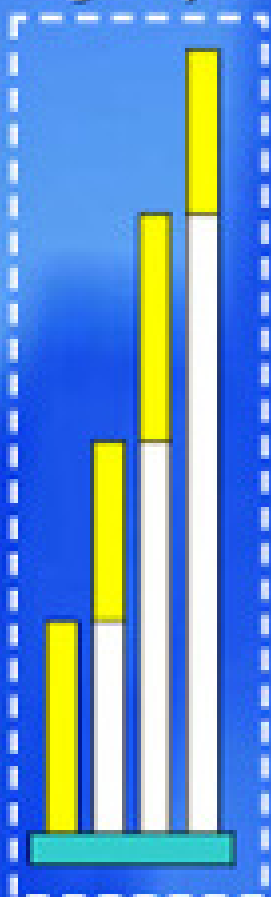


- High-rise commercial buildings

- One lift group alone cannot meet all needs. They are often divided into zones, served by separate lifts groups
- In mega-high-rise buildings (> 50-60 floors), either double-deck lifts are used or lift groups are stacked on top of one another in sky lobby arrangements
  - Shuttle groups serve traffic between the main entrance floor and the sky lobby
  - Local elevator groups start from both the main floor and from the sky lobby
  - Shuttle group criteria:  $HC > 16\%$  / 5 min.; Interval < 32 sec

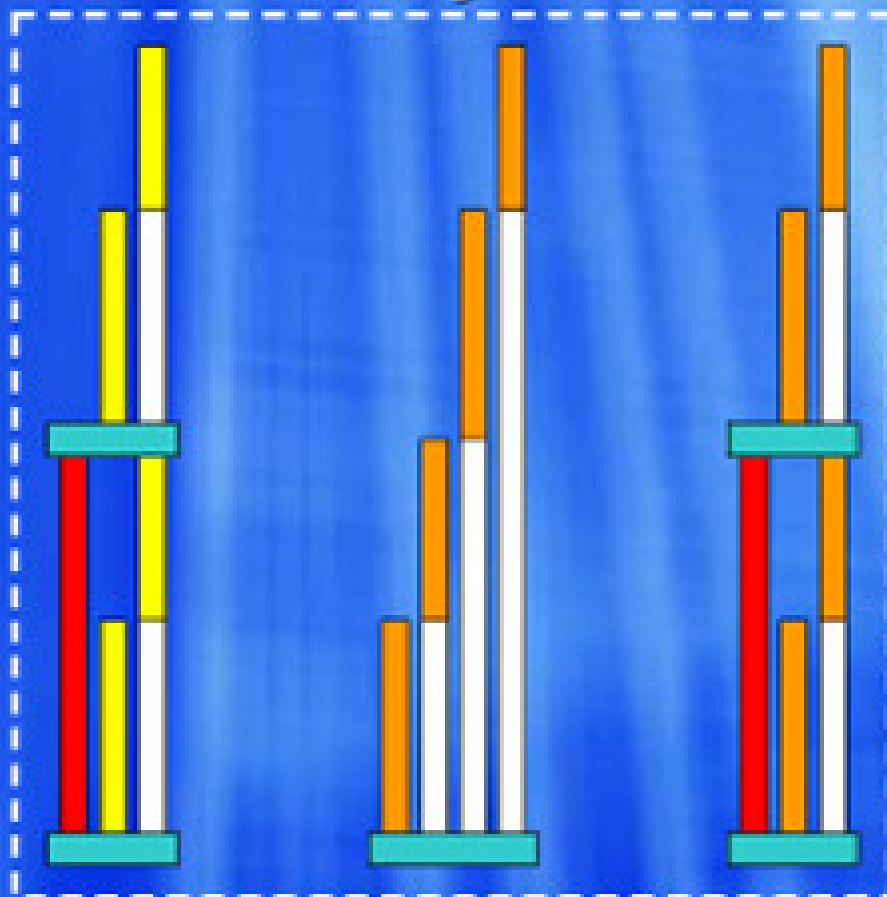
# Typical lift arrangements in Mega high rise buildings

## Traditional groups



Up to 60 floors

## Double - Deck arrangements



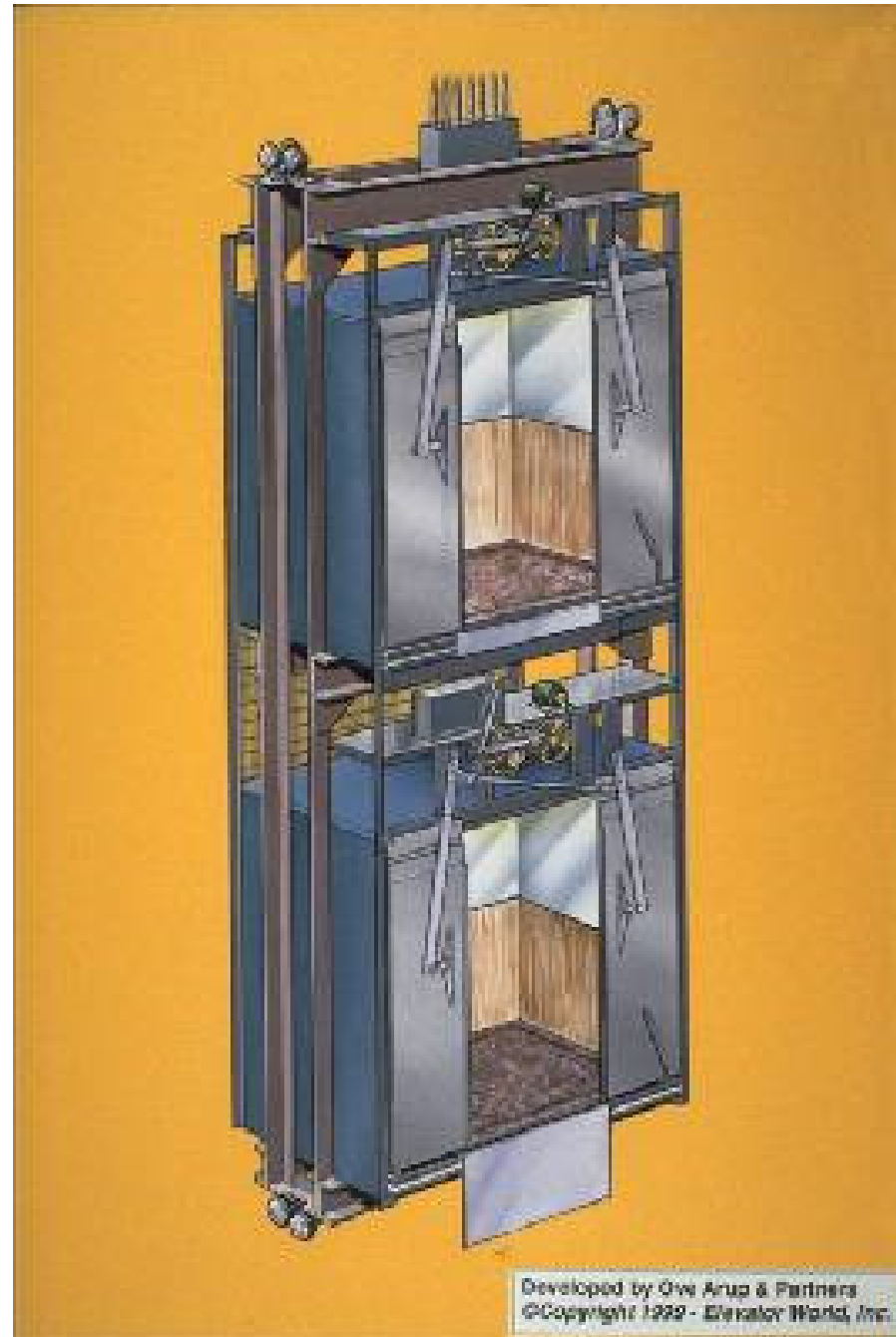
50 - 80 floors

30 - 90 floors

70 - 140 floors

- Single-Deck local group
- Double-Deck shuttle group
- Double-Deck local group
- Express zone
- Lobby

# Typical double-deck lifts



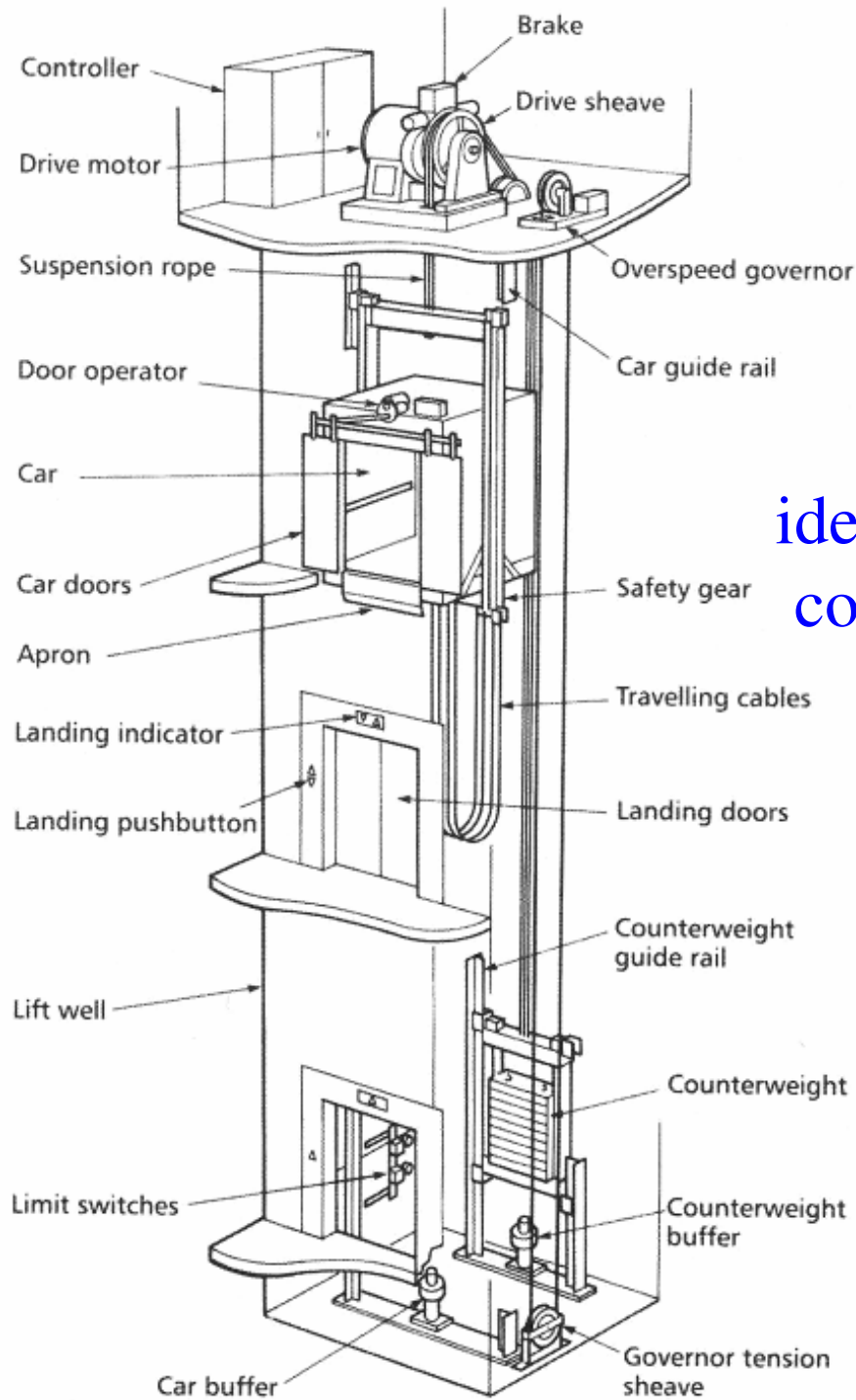
[Source: <http://www.elevator-world.com>]

# Lift Components

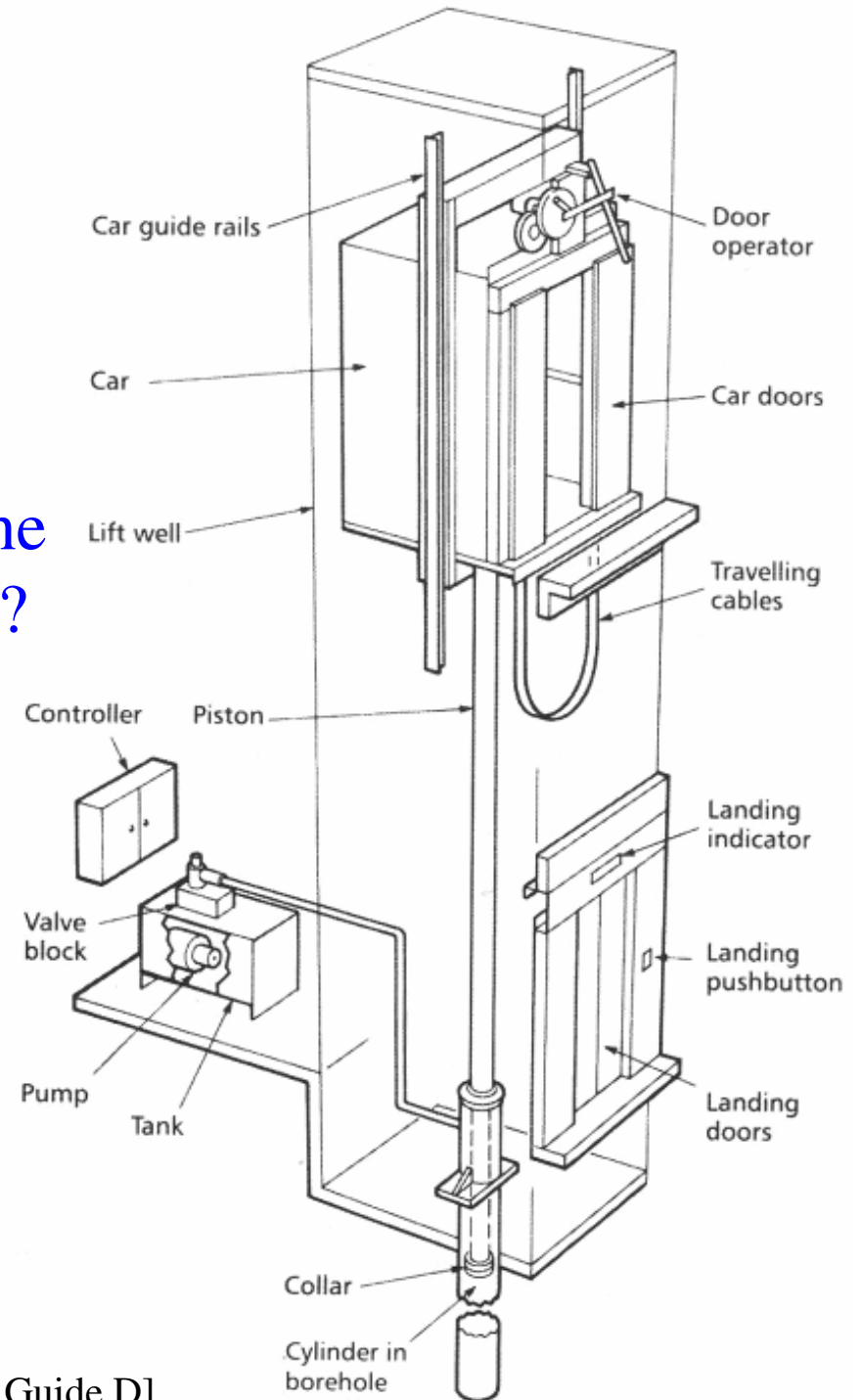


- Major lift components:
  - Prime mover (electric machine or hydraulic pump)
  - Lift car (car frame, the car itself)
  - Counterweight (if used)
  - Guide rails
  - Entrances/Doors
  - Safety gear & overspeed governor
  - Buffers (energy accumulation, energy dissipation)
  - Roping systems (compensating ropes, traction systems)
  - Car & landing fixtures (buttons, indicators & switches)

# Components of electric traction passenger lift and hydraulic lift



Can you identify all the components?

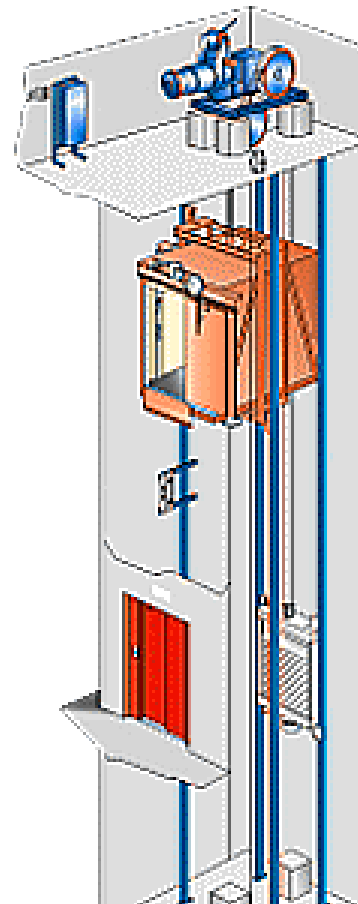


[Source: CIBSE Guide D]

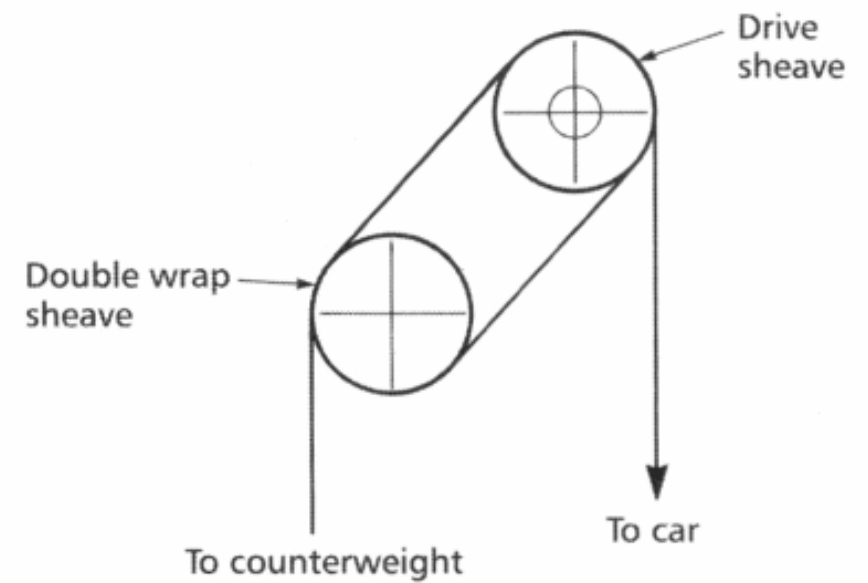
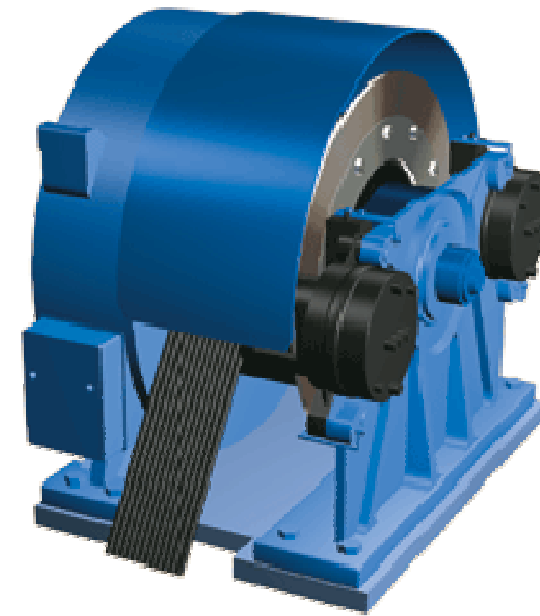
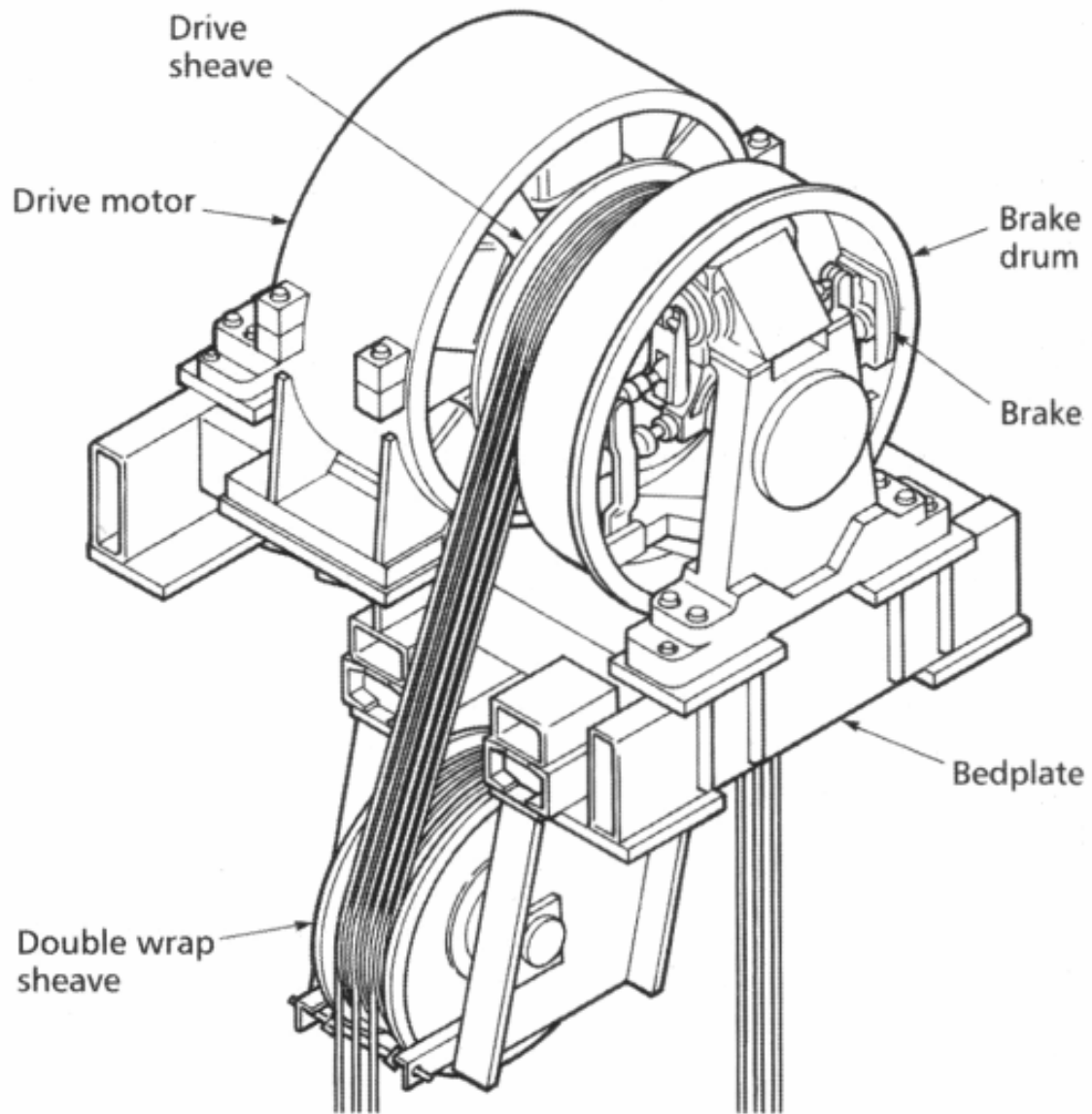
# Lift Components



- Electric traction lift
  - Motor (AC or DC; gear or gearless)
  - Roping
  - Emergency brake
  - Lift doors
  - Constructional dimensions
  - Machine room position
  - Controller cabinet
  - Pit
  - Shaft

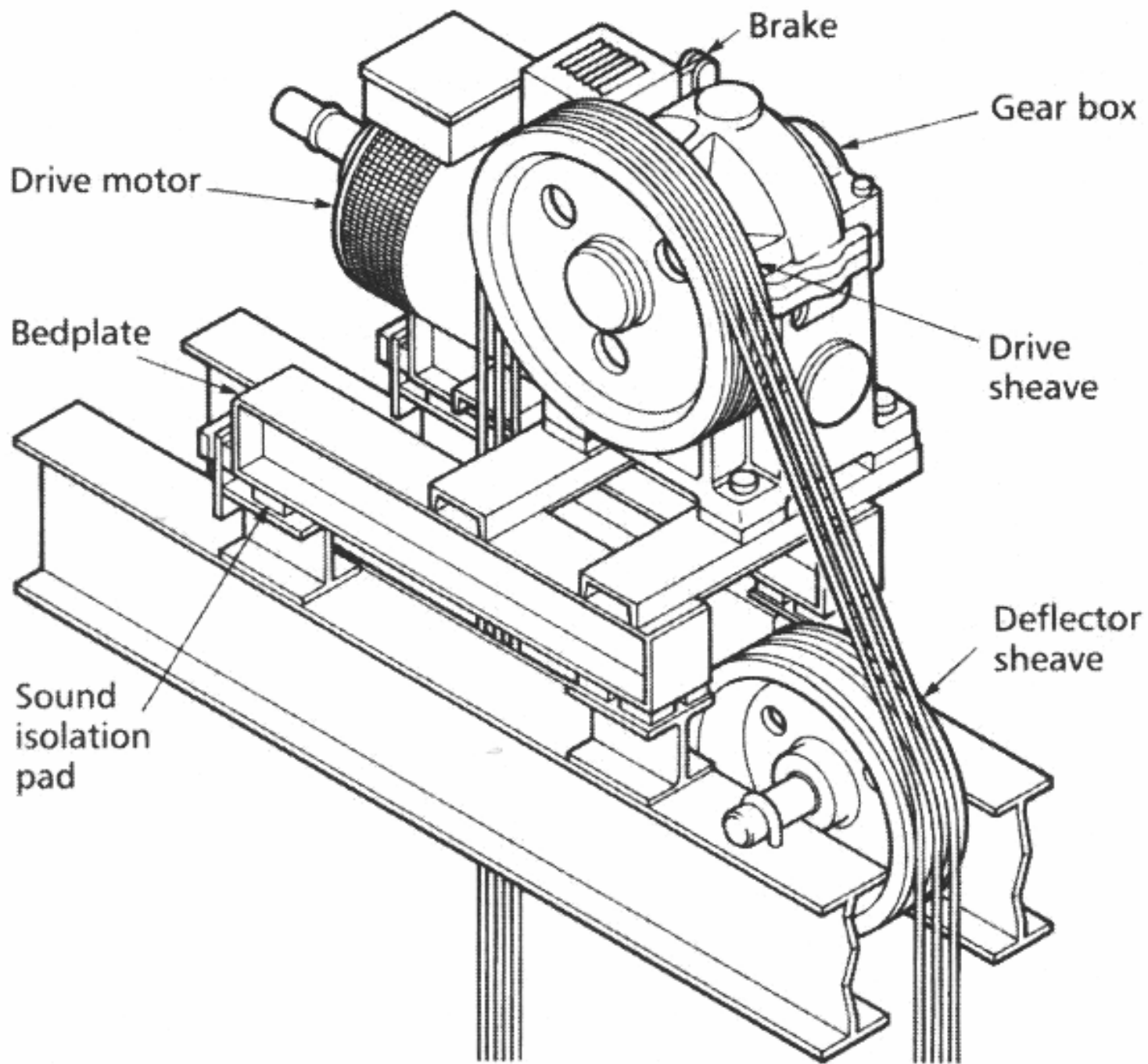


Video: What Is An Elevator?  
(10:21),  
<http://youtu.be/P82fQMq9bXs>



Typical gearless machine

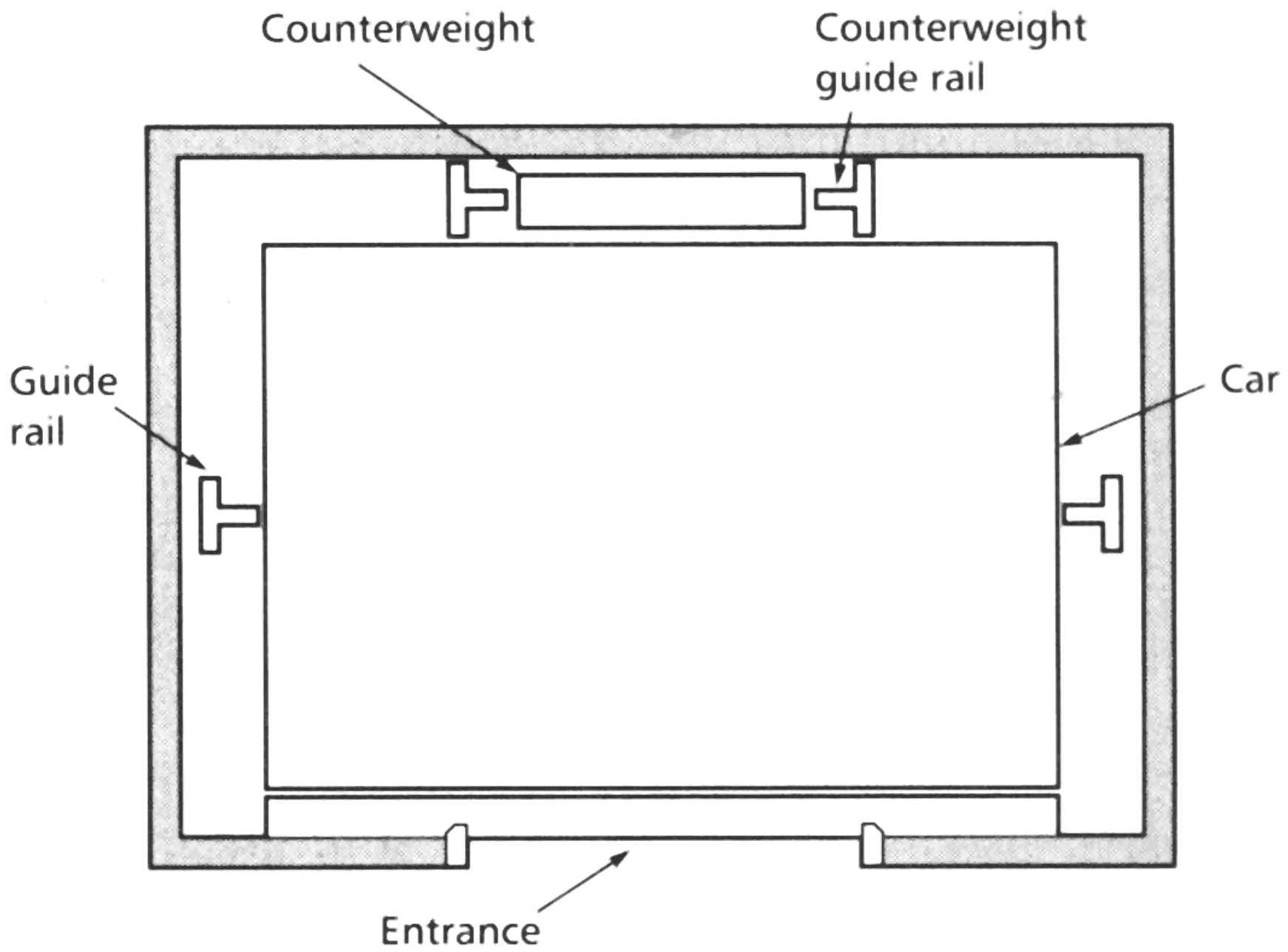
[Source: CIBSE Guide D]



Typical geared machine

[Source: CIBSE Guide D]

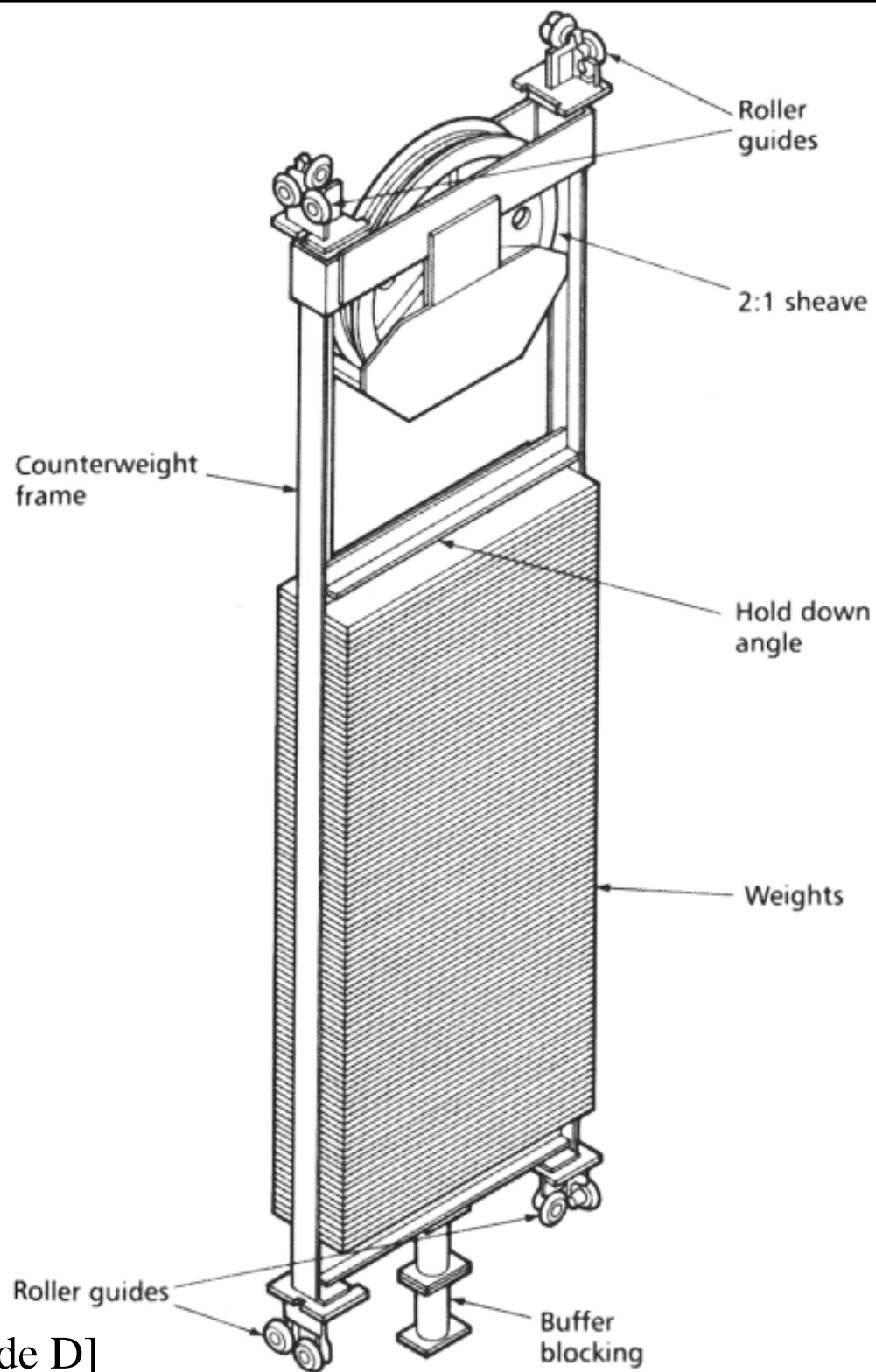




Plan

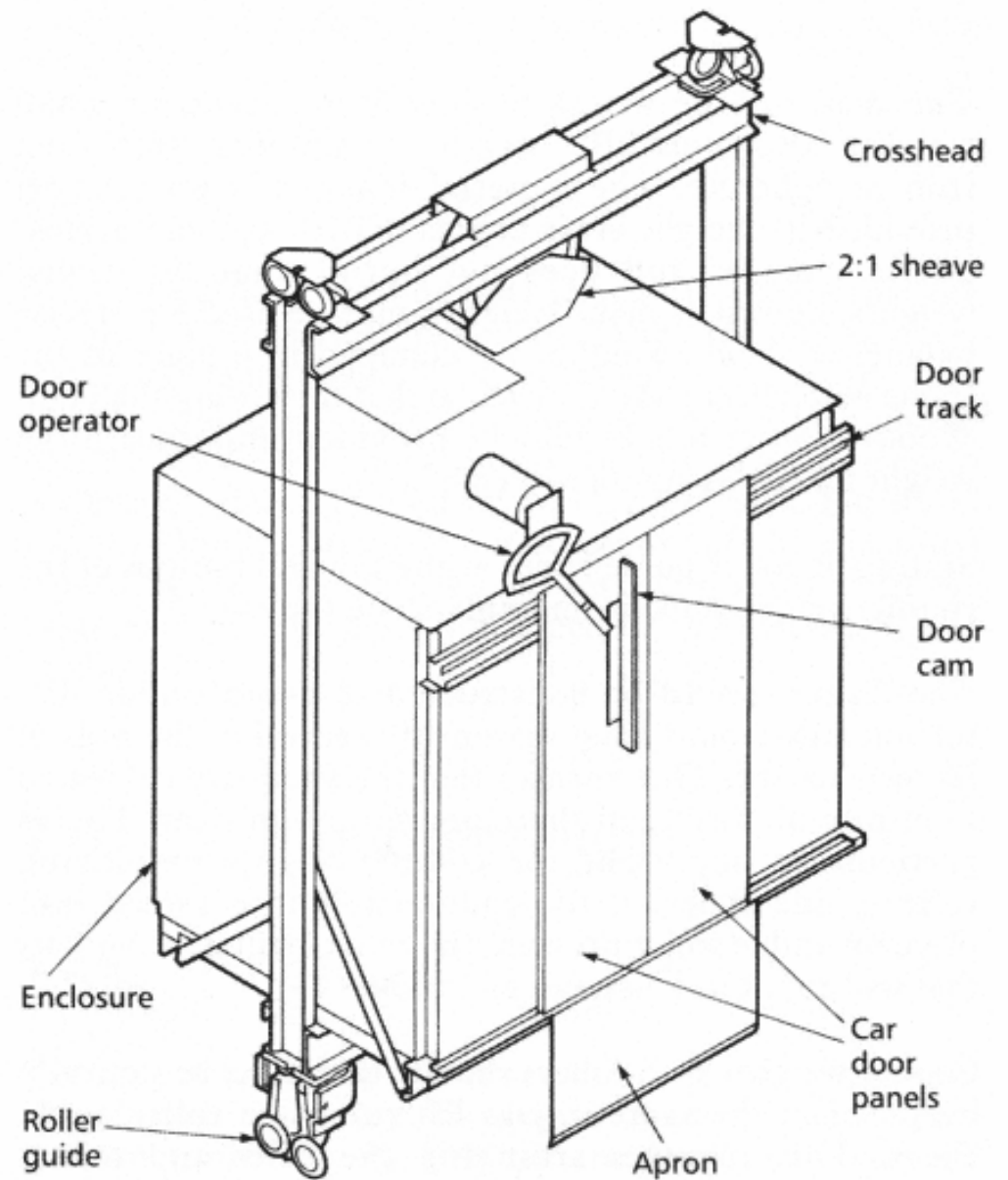
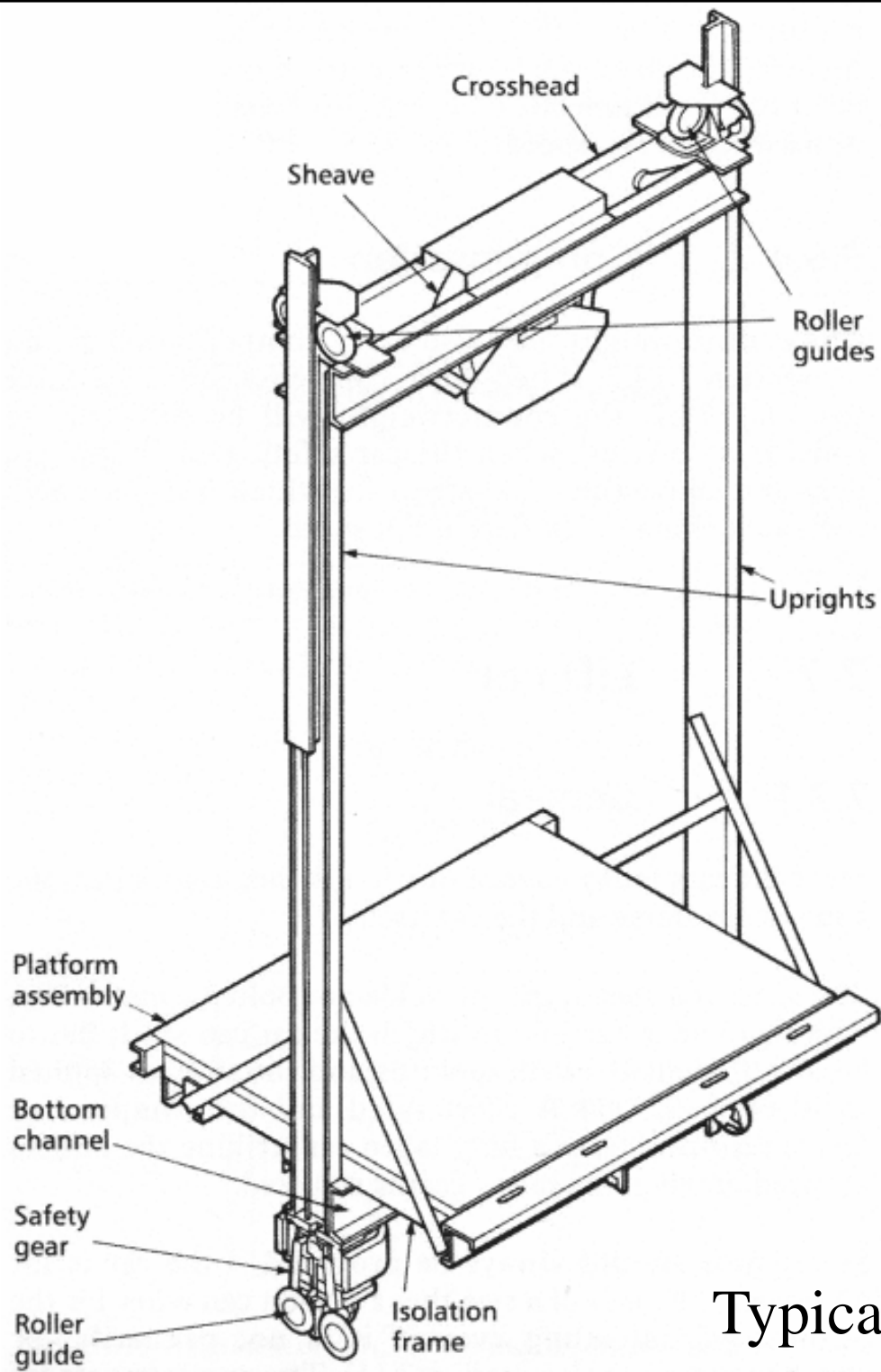
Position of guide rails

[Source: CIBSE Guide D]



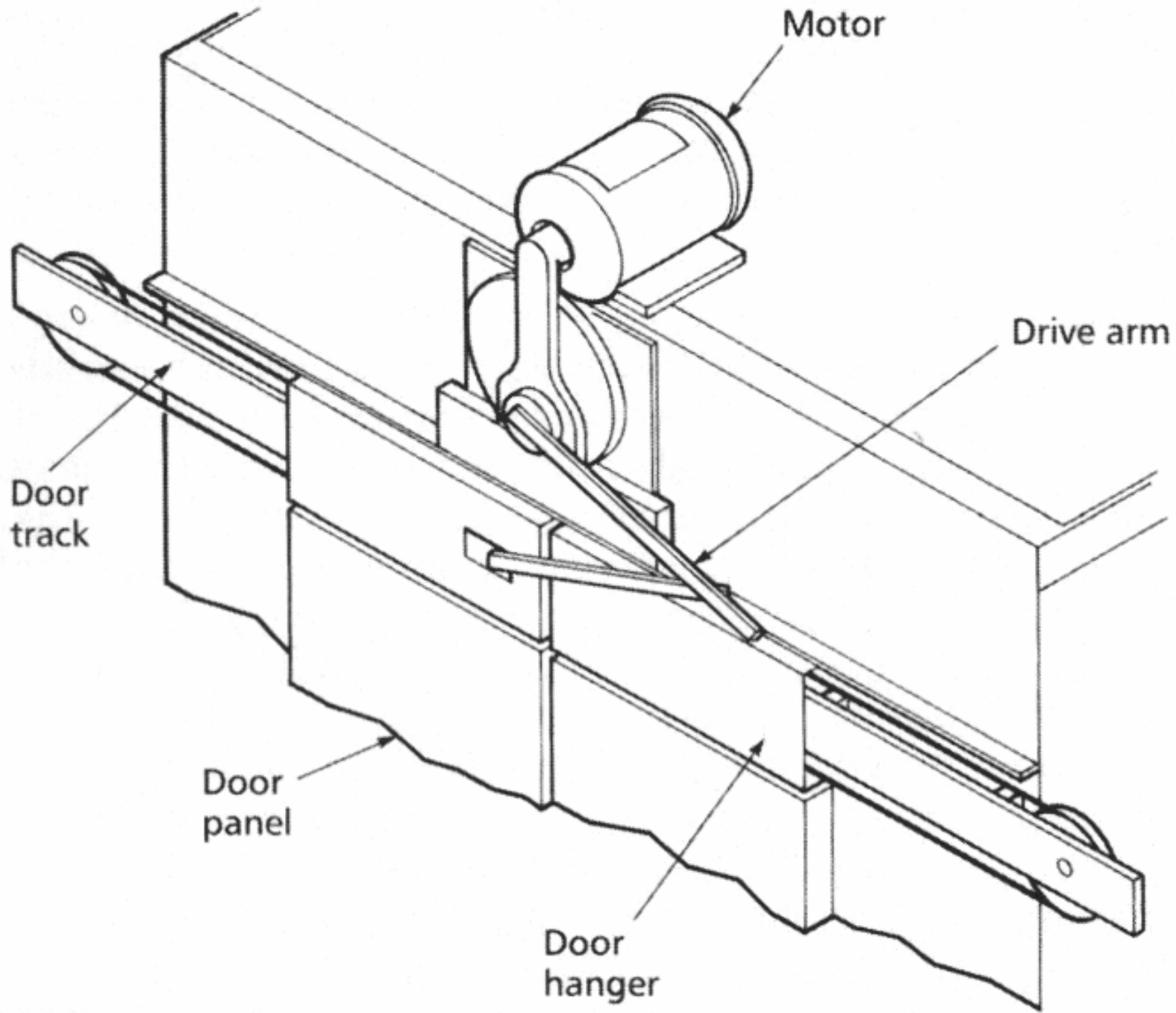
Typical counterweight

[Source: CIBSE Guide D]



Typical car frame and lift car construction

[Source: CIBSE Guide D]

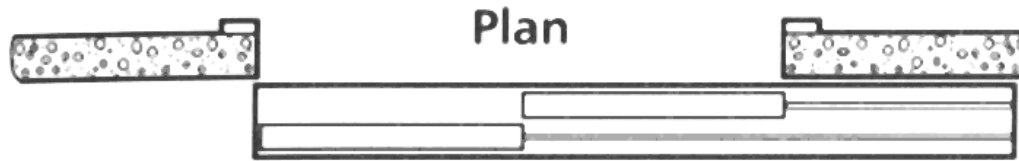


Typical door operator

[Source: CIBSE Guide D]



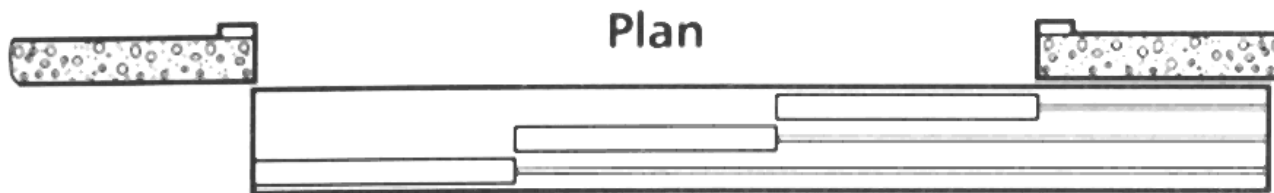
Single slide



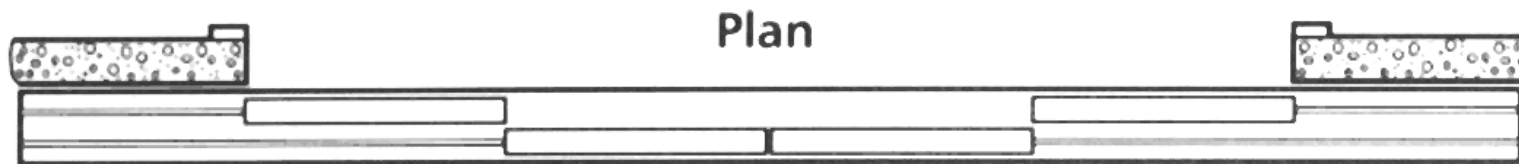
Two-speed side opening



Single-speed centre opening

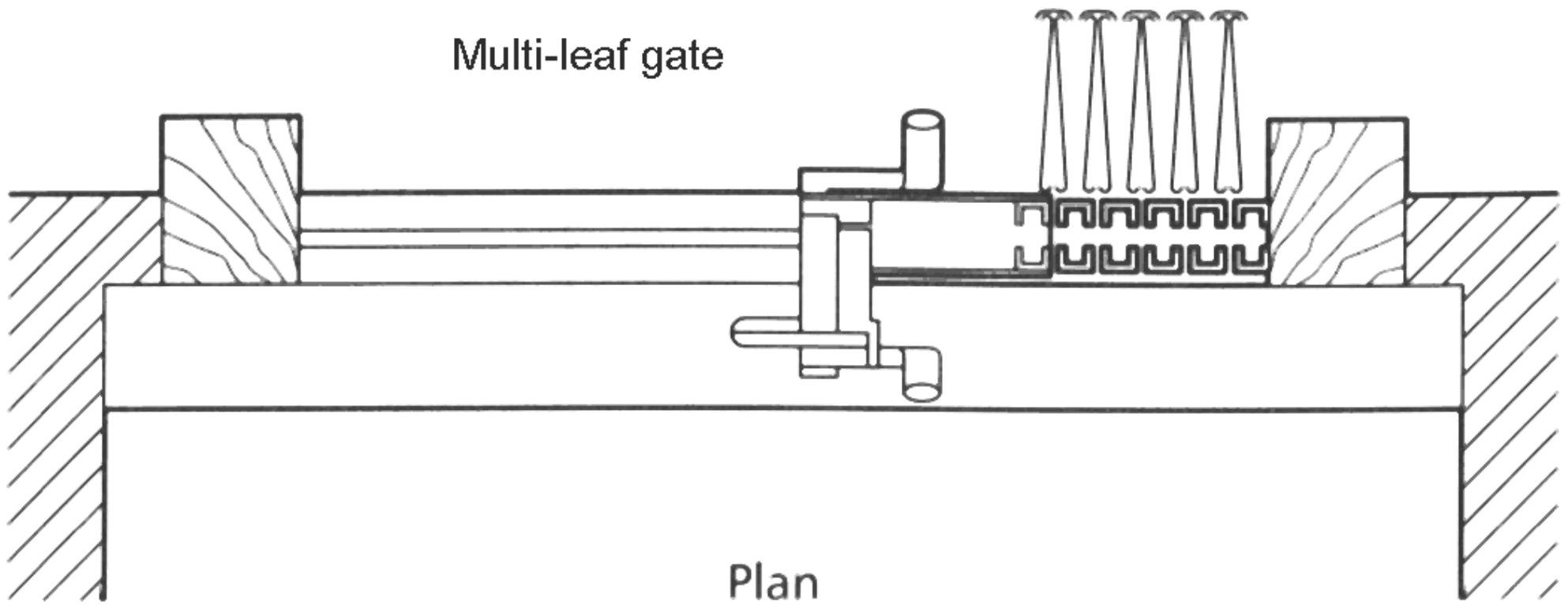


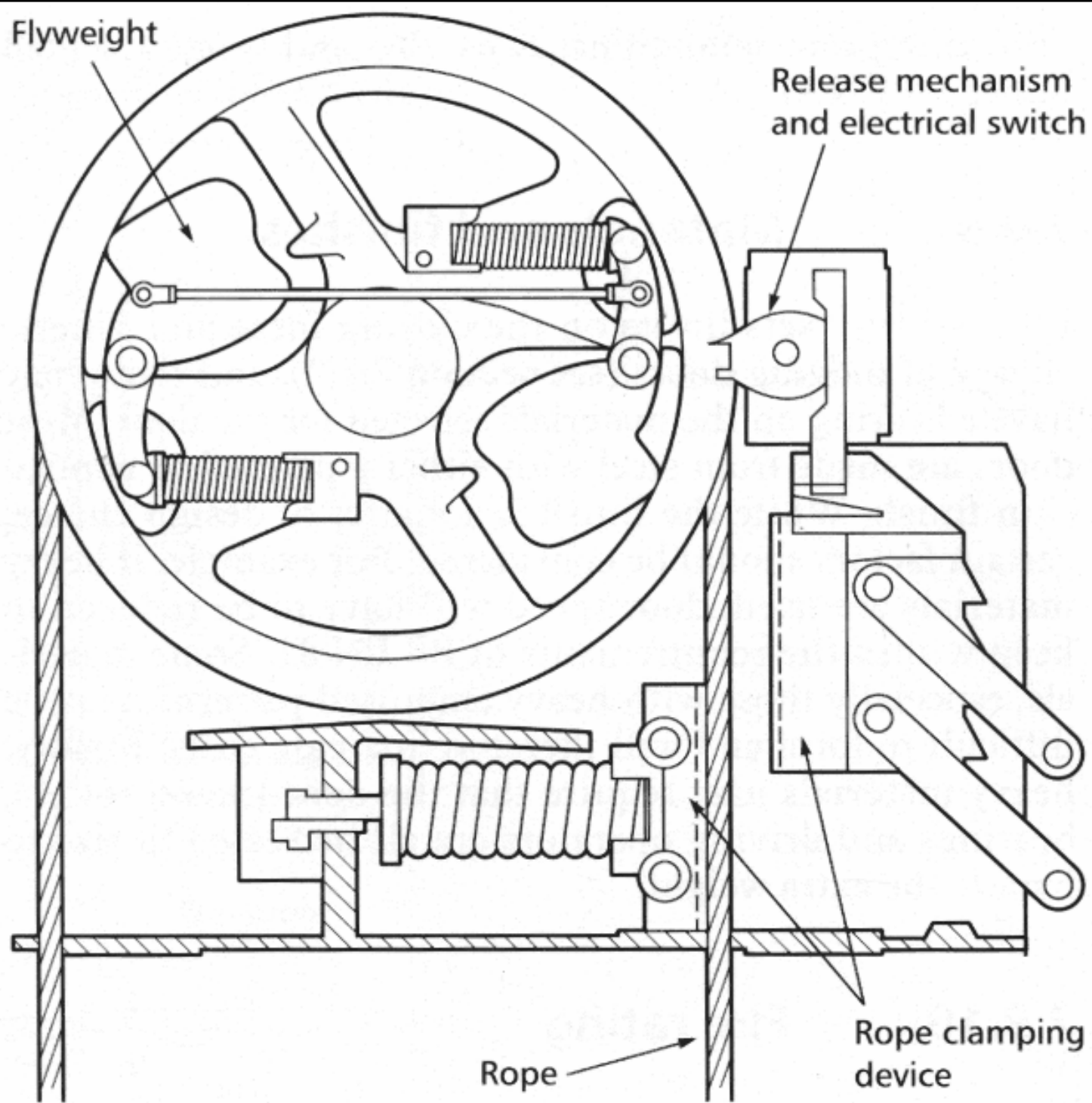
Three-speed side opening



Two-speed centre opening

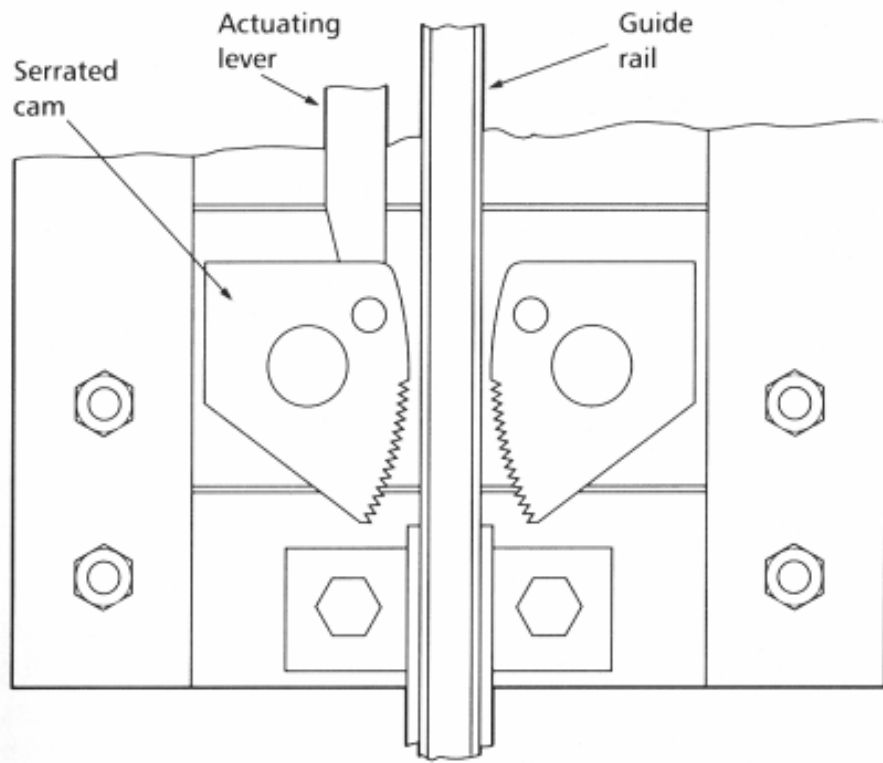
## Horizontal power-operated sliding doors



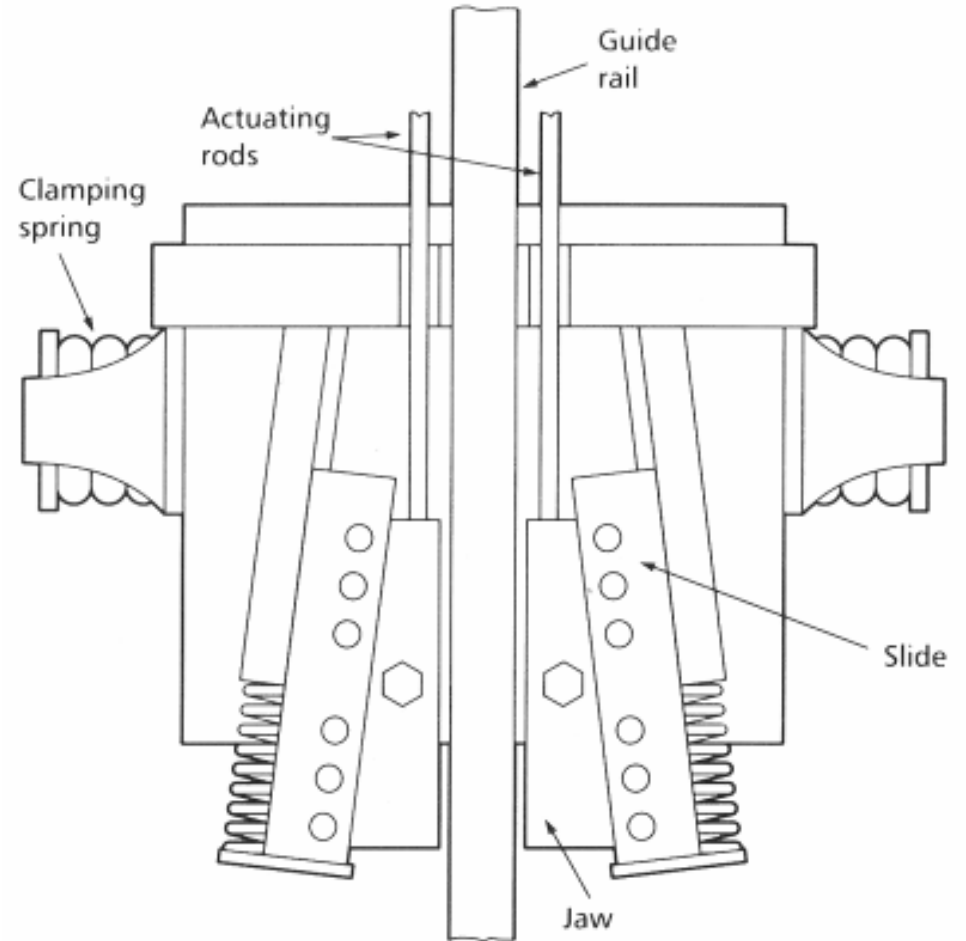


Centrifugal governor

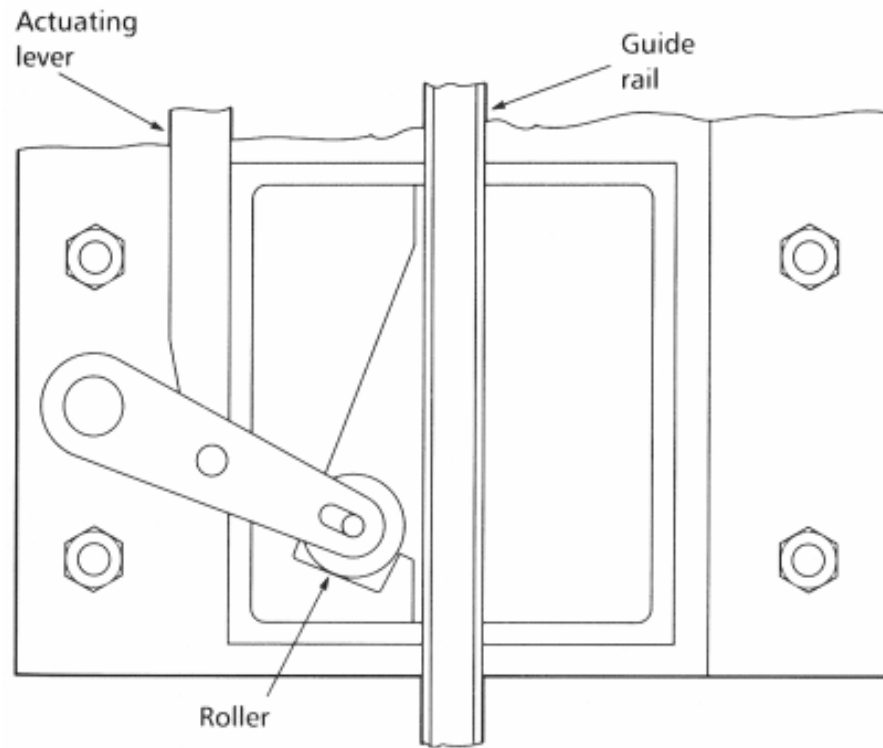
[Source: CIBSE Guide D]



Instantaneous safety gear: serrated cam

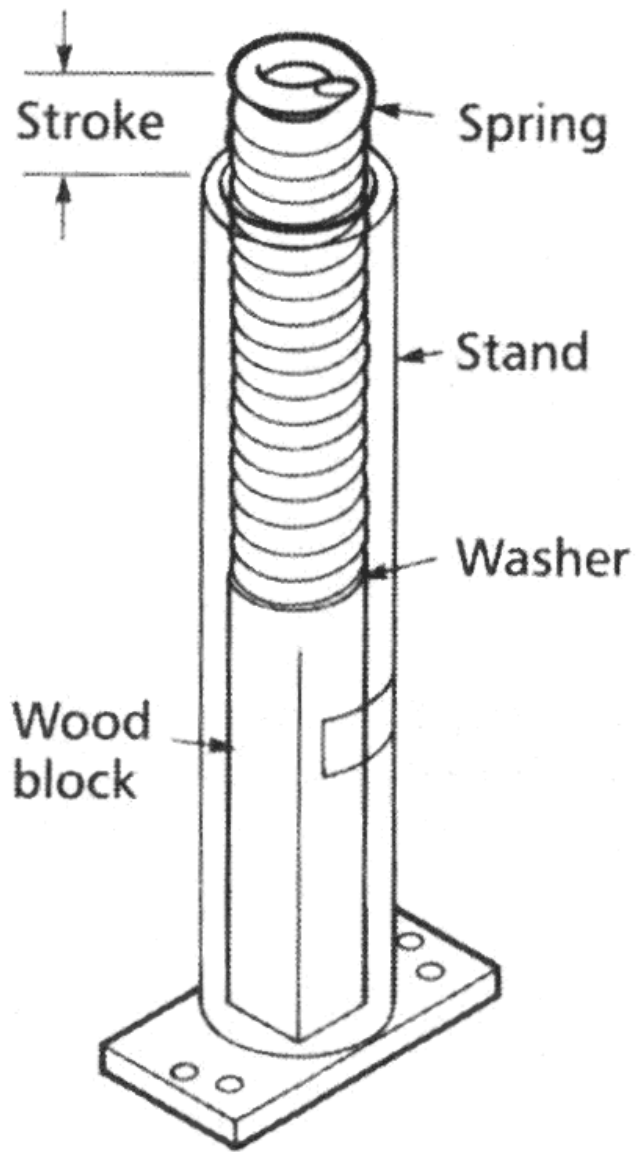


Progressive safety gear

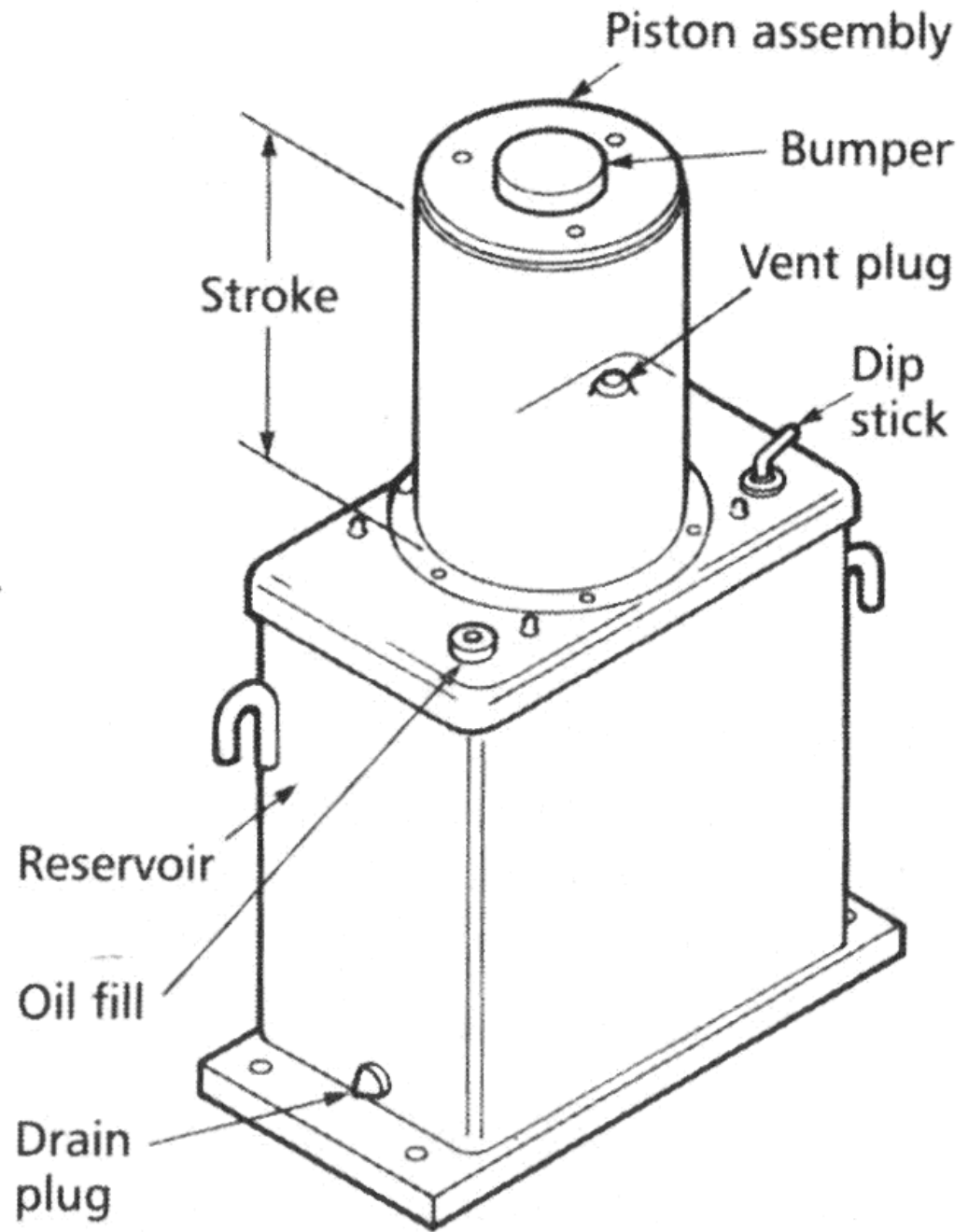


Instantaneous safety gear: roller type



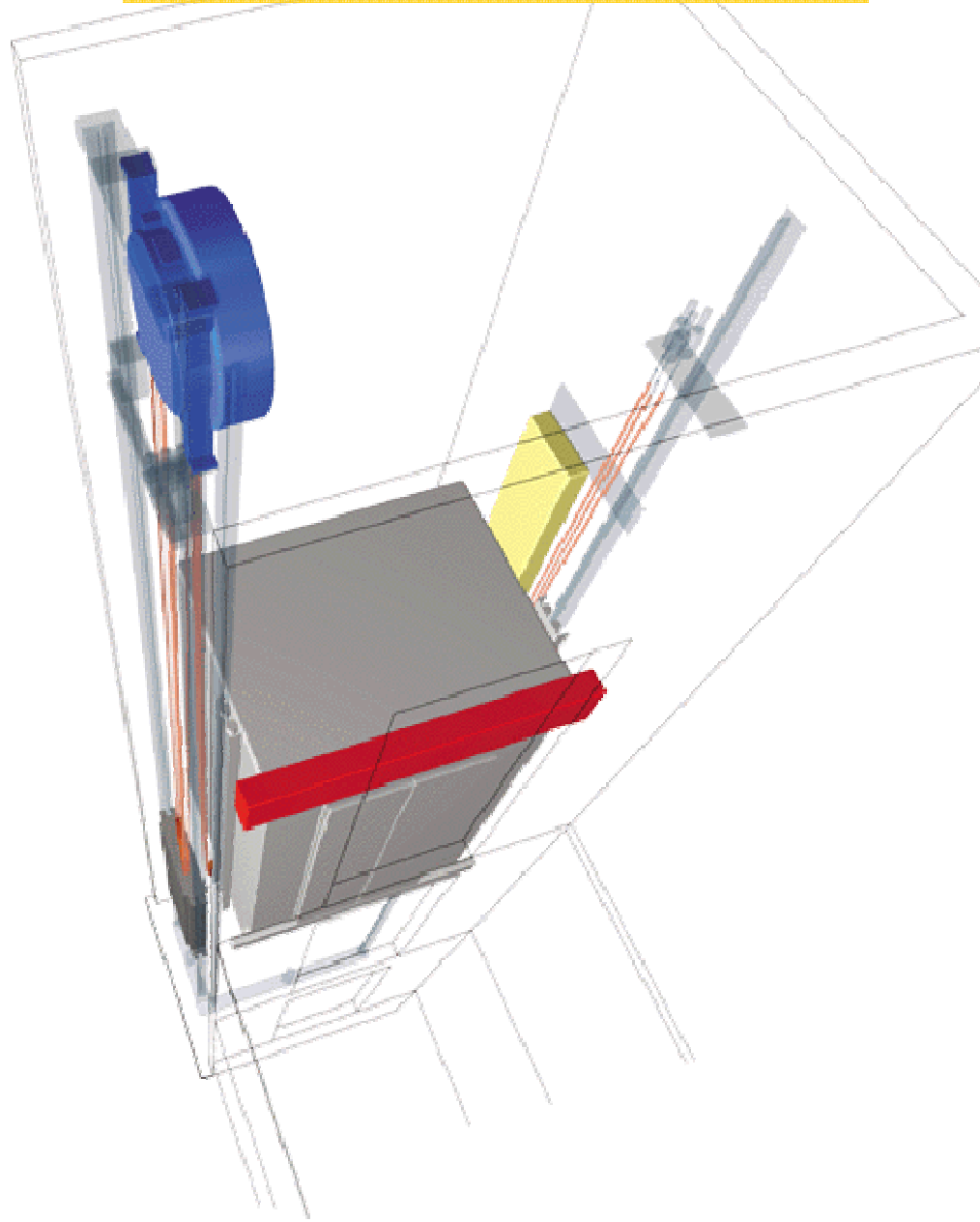


Energy accumulation  
type buffer

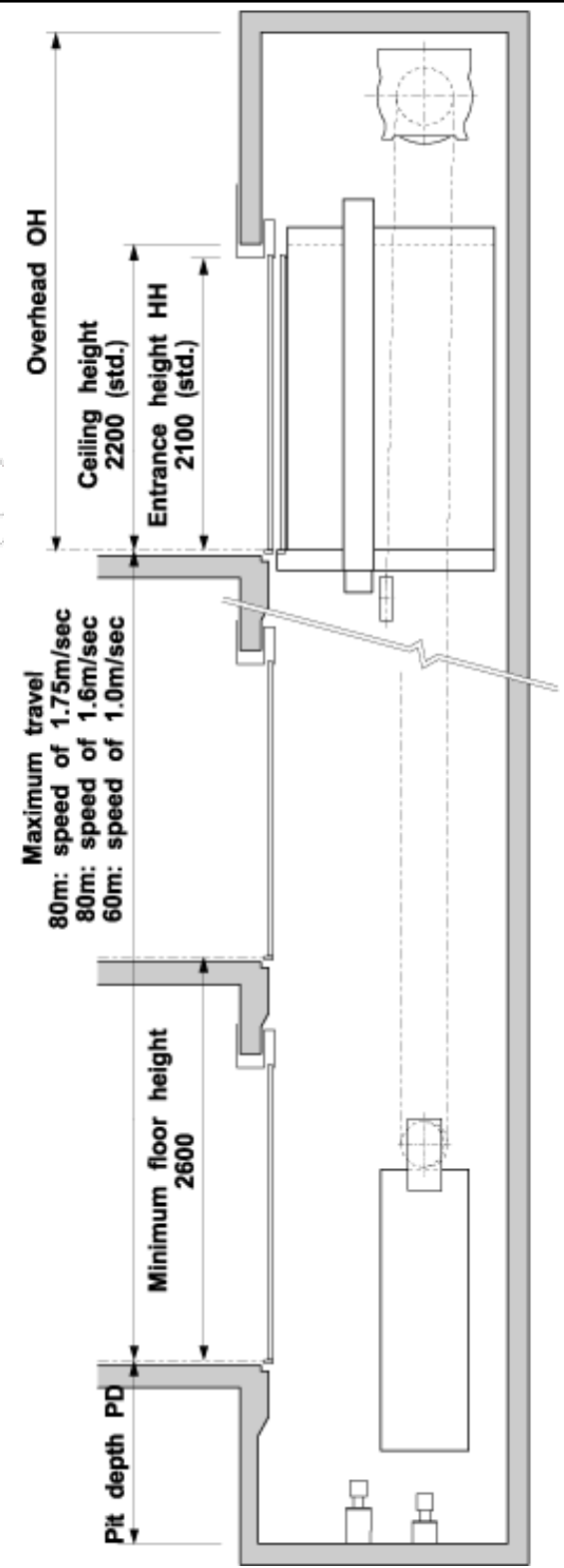


Energy dissipation  
type buffer

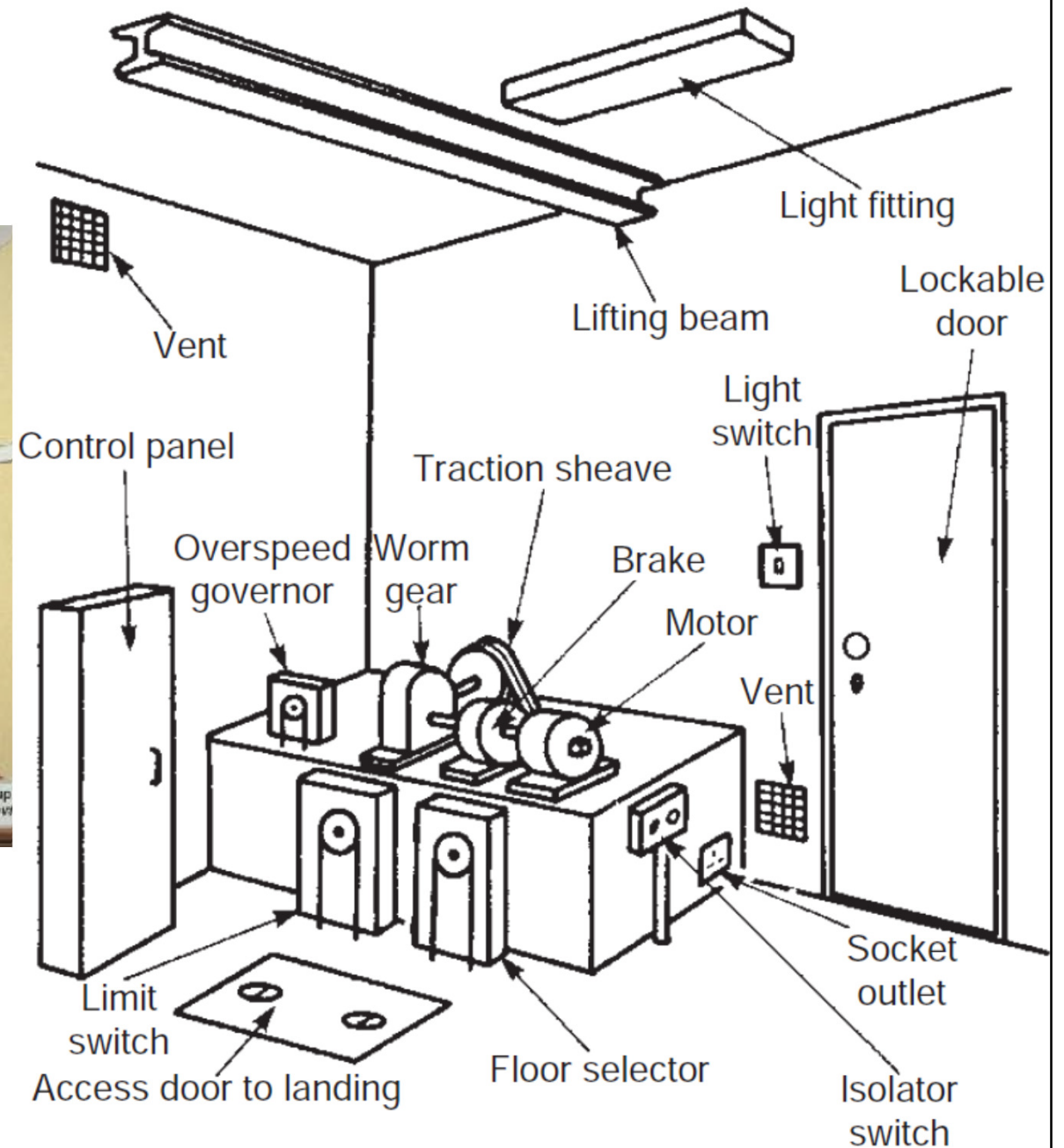
# What are the advantages?



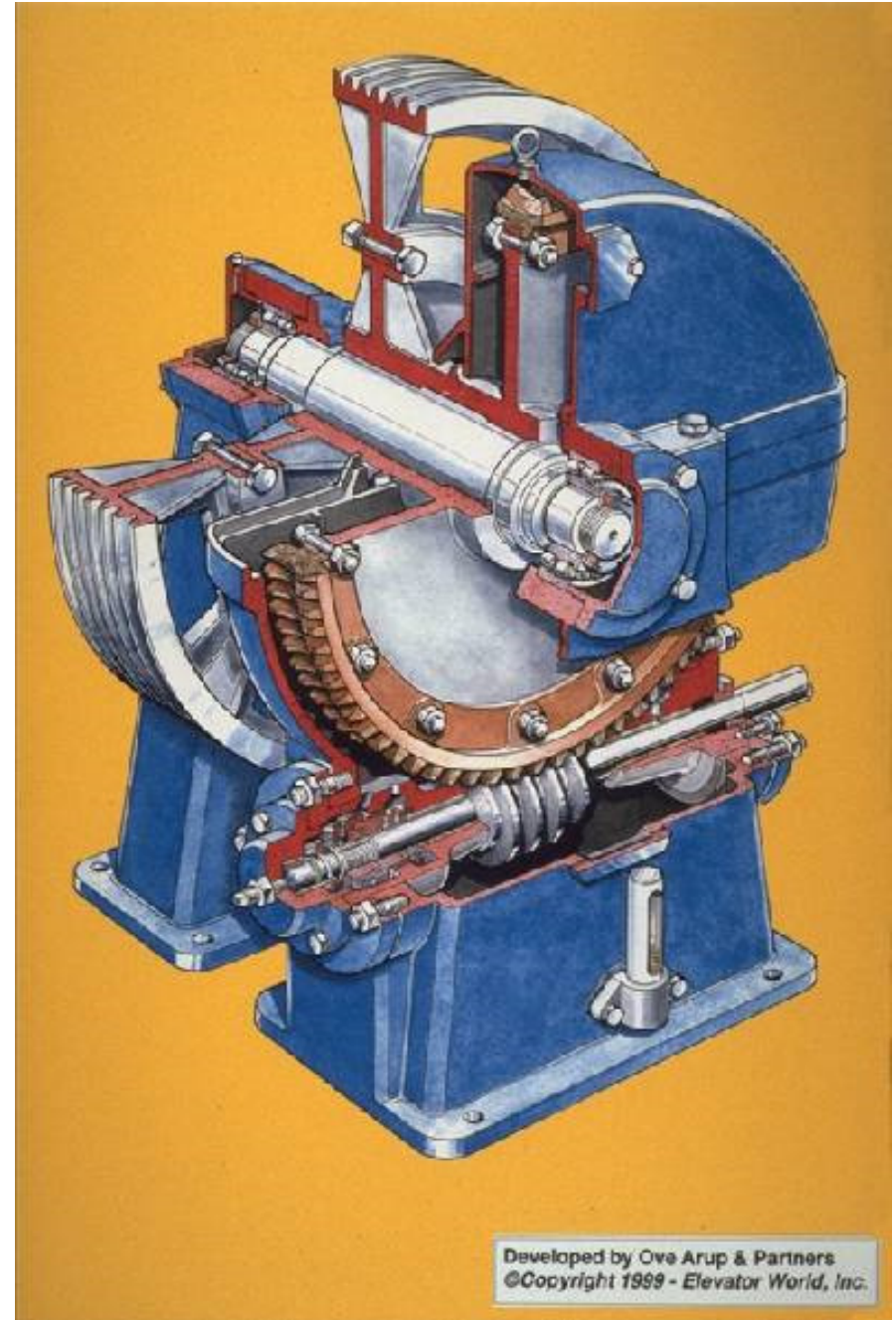
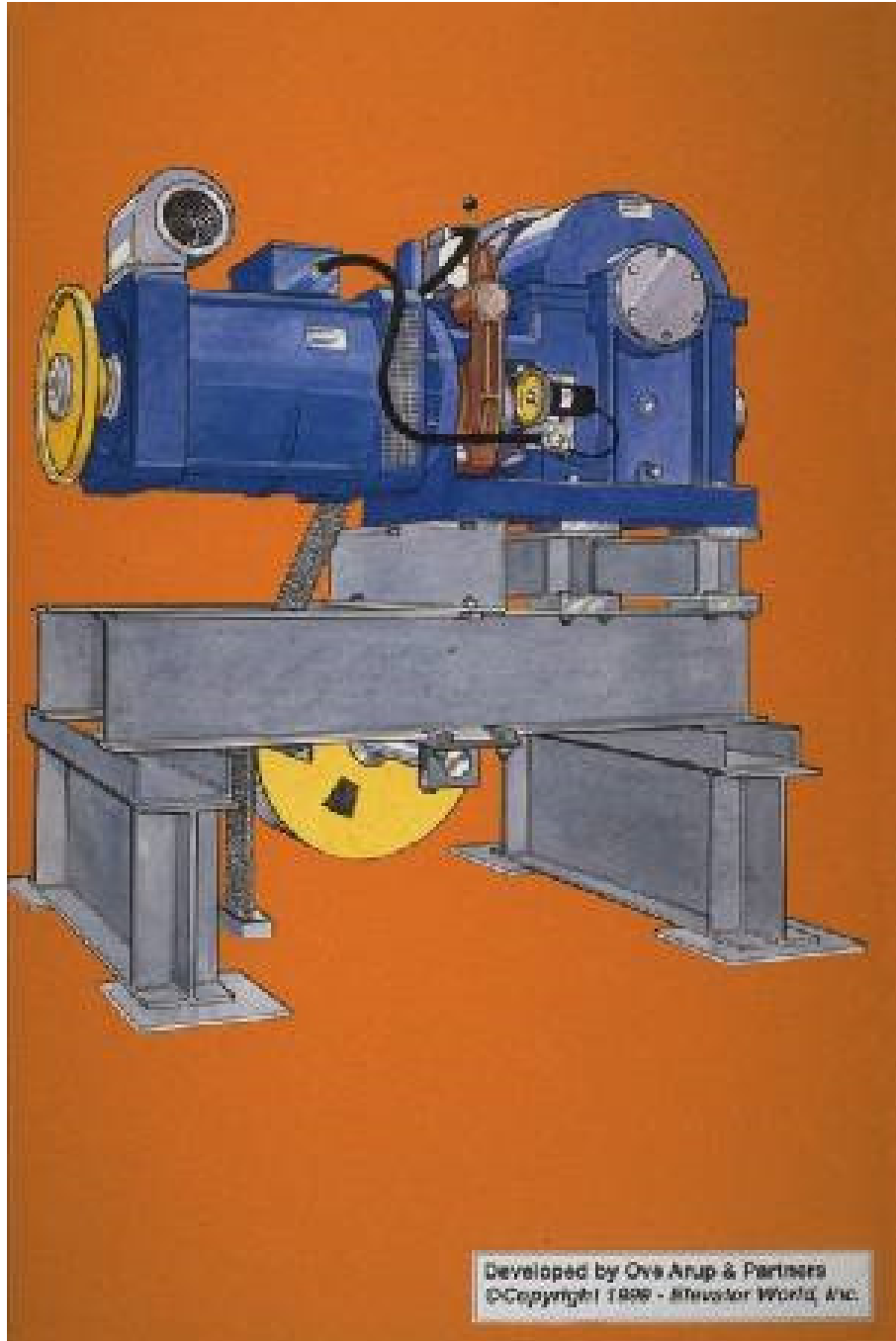
Machine-room-less lift system



# Typical lift machine room



# Geared machine and baseplate assembly

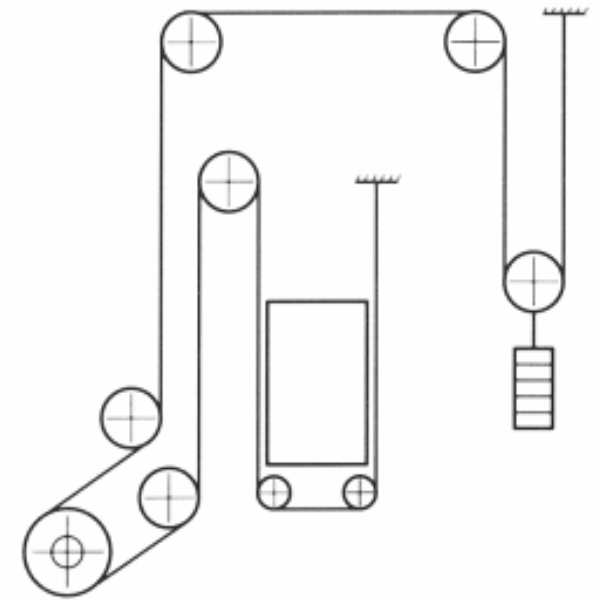
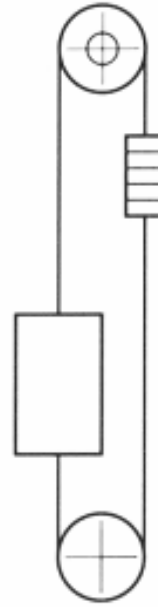
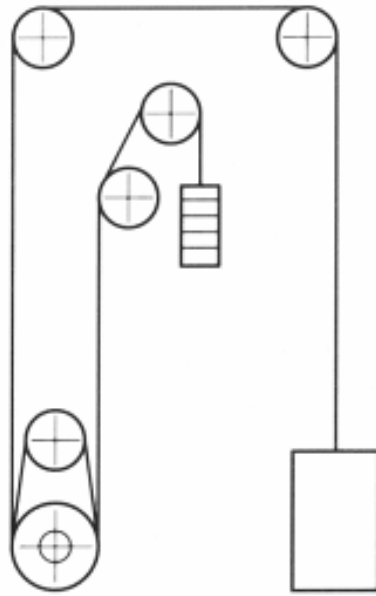
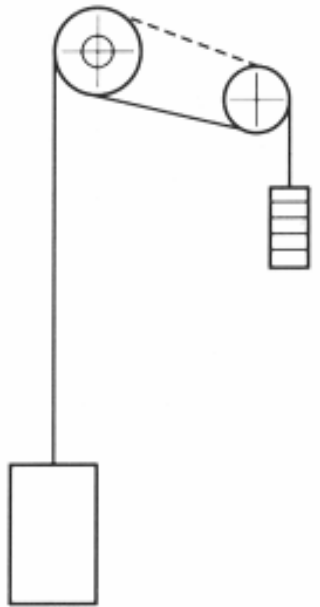
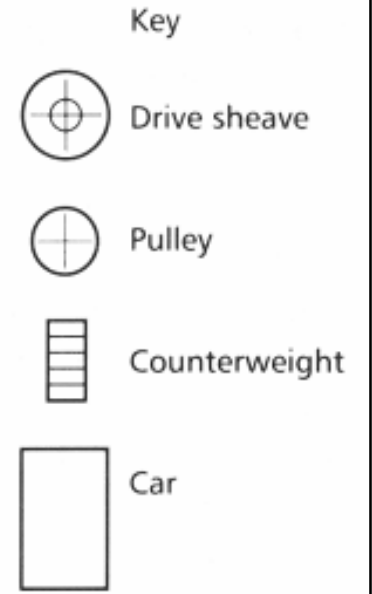
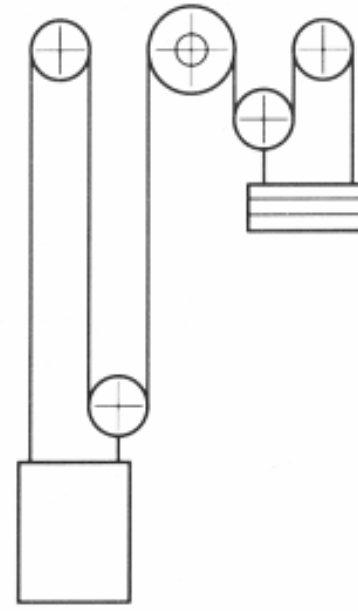
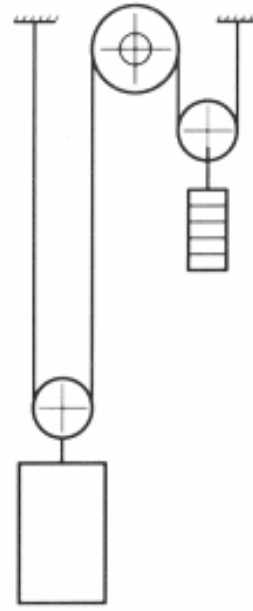
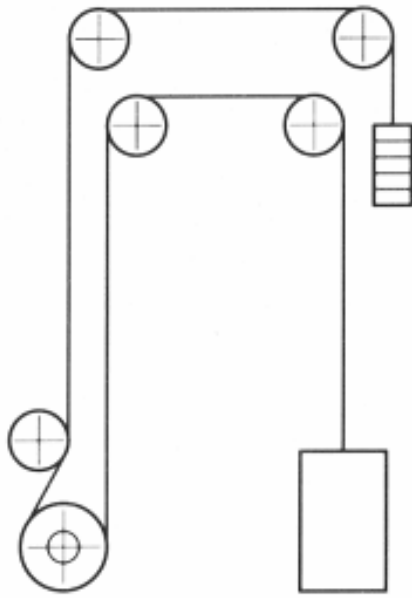
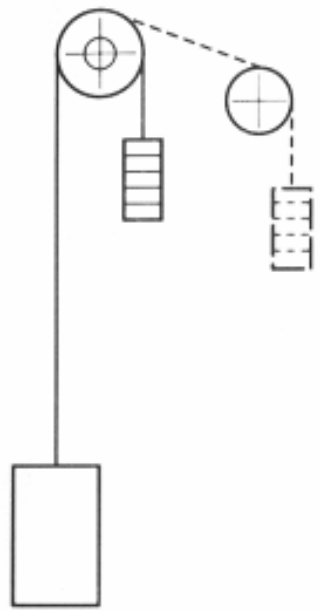


# Lift Components



- Electric traction lift
  - Roping systems
    - Single wrap
      - 1:1 roped
      - 1:1 roped with diverter pulley
      - 1:1 roped with machine room below roof level
      - 2:1 roped
      - 3:1 roped
    - Double wrap
      - 1:1 roped (for high speed & medium to heavy duty loads)
      - 1:1 roped with compensating rope
    - Drum drive





## Roping systems

[Source: CIBSE Guide D]

# Lift Components



- Electric traction lift: motor drives
  - Gear
    - Single-speed or two-speed AC motor
    - Variable voltage AC motor
    - VVVF (variable voltage, variable frequency) AC motor
    - Variable voltage DC motor
  - Gearless
    - Variable voltage DC motor
    - VVVF (variable voltage, variable frequency) AC motor
  - Linear induction drive

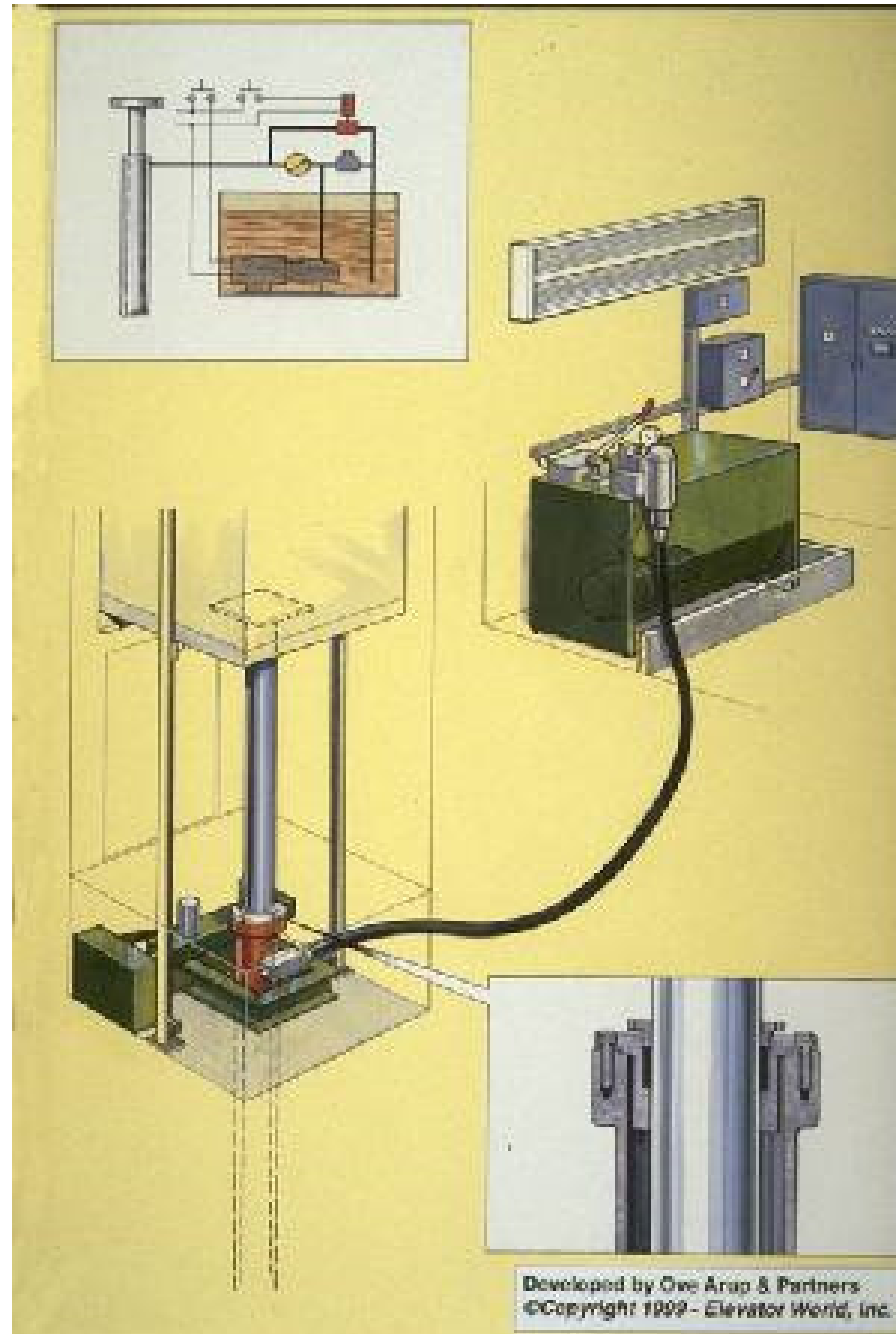
# Lift Components



- Hydraulic lift
  - Maximum travel of 21 m; speed up to 0.75 m/s
  - Advantages:
    - Capacity for very heavy loads
    - Accuracy in floor leveling
    - Smooth ride characteristics
    - Low-level plant room
    - No structural loads from winding gear
    - Pump room can be located up to 10 m from the shaft



# Typical hydraulic lift arrangement



# Lift Components



- Hydraulic lift
  - Jack arrangements
    - Direct-acting
    - Single side-acting: direct or indirect
    - Twin side-acting: direct or indirect
  - Power units
    - Tank or oil reservoir
    - Pump
    - Pump motor (e.g. single-speed AC induction type)
    - Flow control valve block

# Lift Components



- Firefighting or fireman's lift
  - Specific provisions include
    - Break-glass key switch (at G/F to control the lift)
    - Min. duty load, say 630 kg (for firefighting equipment)
    - Min. internal dimensions (m), 1.1(W) x 1.4(D) x 2.0(H)
    - An emergency hatch in the car roof
    - Manufactured from non-combustible material
    - A two-way intercom
    - 1 hour fire-resisting doors of 0.8 m (W) x 2 m (H)
    - A max. of 60 sec to run full building height
    - Dual power supplies (normal + emergency)

Can you explain why we need each of them?

# Lift Components



- Lift shaft should have the following features:
  - Water-tightness
  - Means of drainage
  - Plumb, vertical sides
  - Smooth painted finish
  - Ventilation void for emission of smoke
  - Permanent inspection lights
  - Have no other services (except this for the lift)