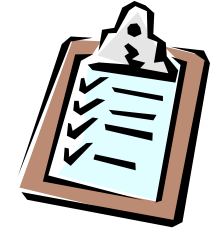


Life cycle assessment



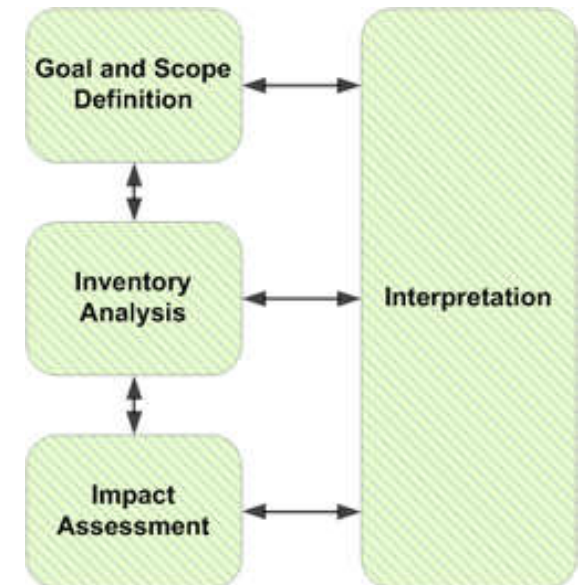
Ir. Dr. Sam C. M. Hui
Faculty of Science and Technology
E-mail: cmhui@vtc.edu.hk

Contents

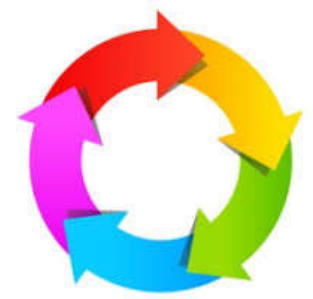


- LCA basic concepts
- LCA process
- Examples of LCA
- Evaluation methods
- Limitations of LCA

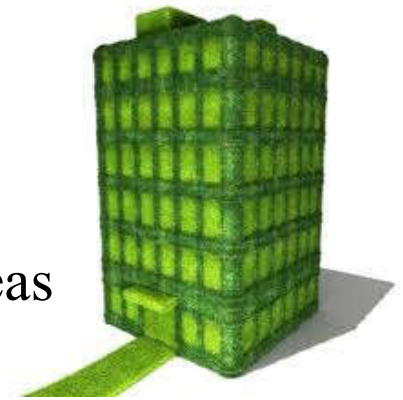
生命週期評估

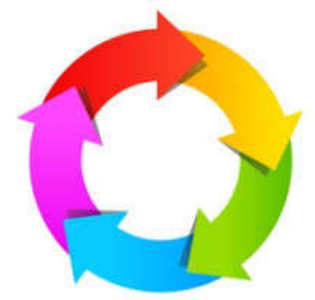


LCA basic concepts



- Three methods to evaluate green buildings:
 - 1. Single attribute
 - Such as energy efficiency, alternative energy, recycled green materials/products
 - 2. Multiple attribute
 - Green building rating systems
 - Multi-criteria standard, points earned in various areas
 - 3. Life cycle assessment (LCA)
 - Full and quantitative accounting of environmental impacts



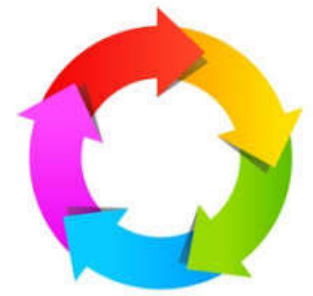


LCA basic concepts

- Life cycle assessment (LCA) is a scientific method for evaluating environmental impacts associated with all the stages of a product's life
- LCA is being integrated into green building rating systems, building codes and standards
 - Such as LEED v4, Green Star, California Green Building Code, International Green Construction Code (IGCC), ASHRAE Standard 189.1



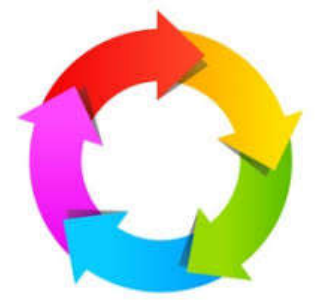
LCA basic concepts



- A brief history of LCA

- Originated from energy analysis and some claim first LCA carried out by Coca Cola in 1969
- SETAC (Society of Environmental Toxicology and Chemistry) set first standards in 1990
- ISO produced series of standards in 1997/98 which were revised in 2006
 - ISO 14040:2006 outlining LCA principles and framework
 - ISO 14044:2006 for requirements and guidelines





LCA basic concepts

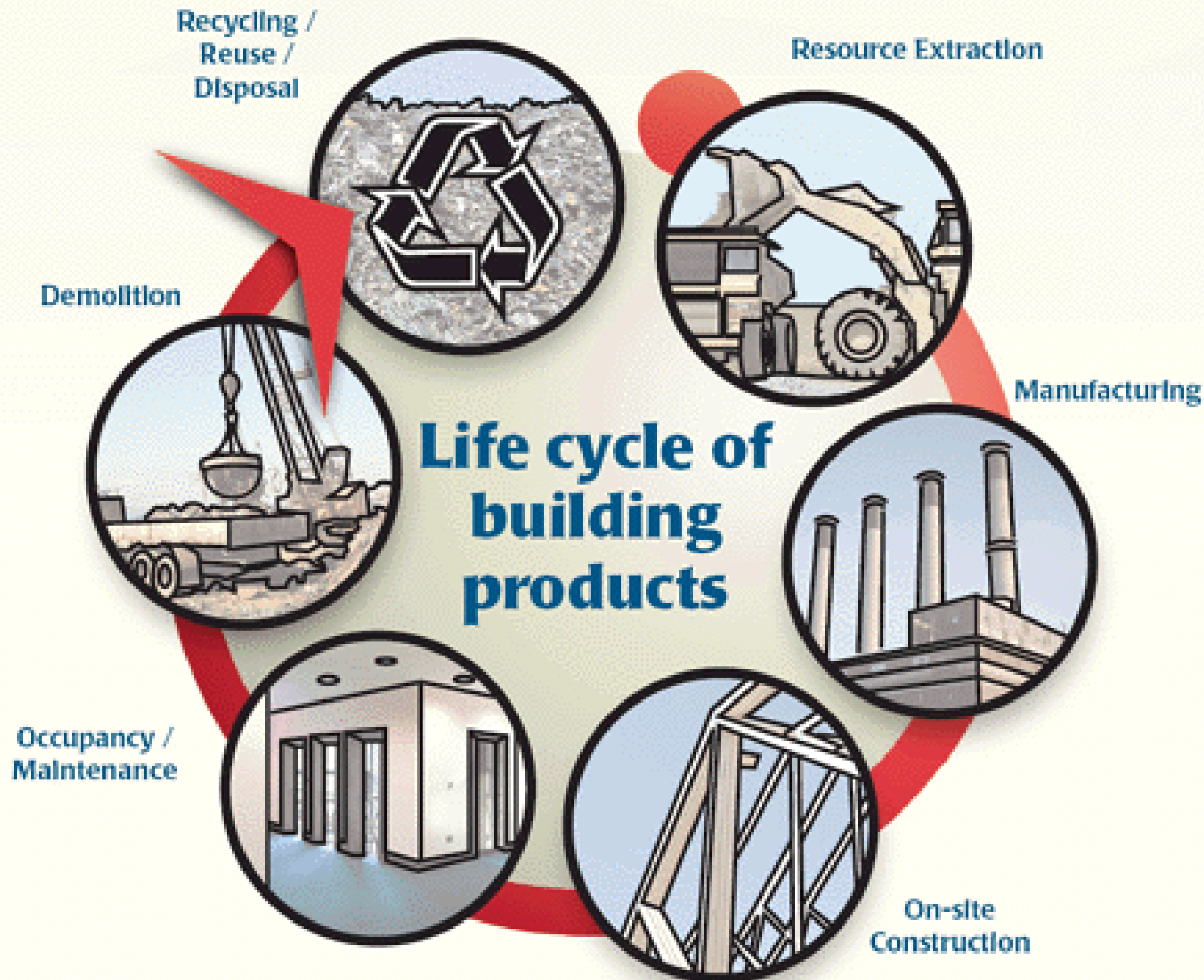
- Definition of **Life Cycle Assessment (LCA)**
[ISO 14040]: 生命週期評估
 - *“A compilation and evaluation of the inputs, outputs and the potential environmental impacts of a product system throughout its life cycle”*
- Also called “cradle-to-grave” analysis
- Embodied effects include:
 - Resource use (raw materials, land, water, energy)
 - Emissions to air, water and land

Cradle-to-Grave

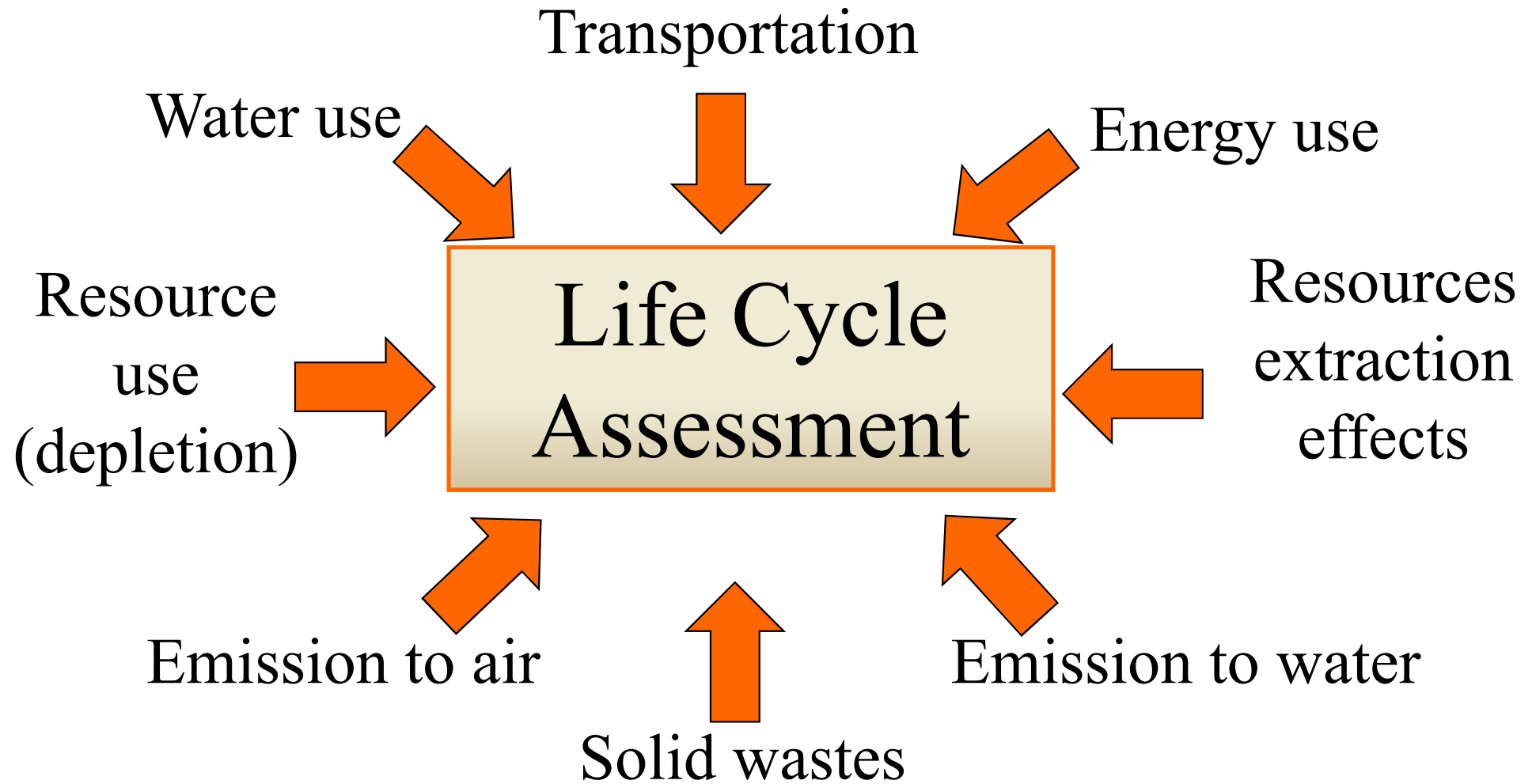


Cradle-to-grave is the full Life Cycle Assessment from resource extraction ('cradle') to use phase and disposal phase ('grave').

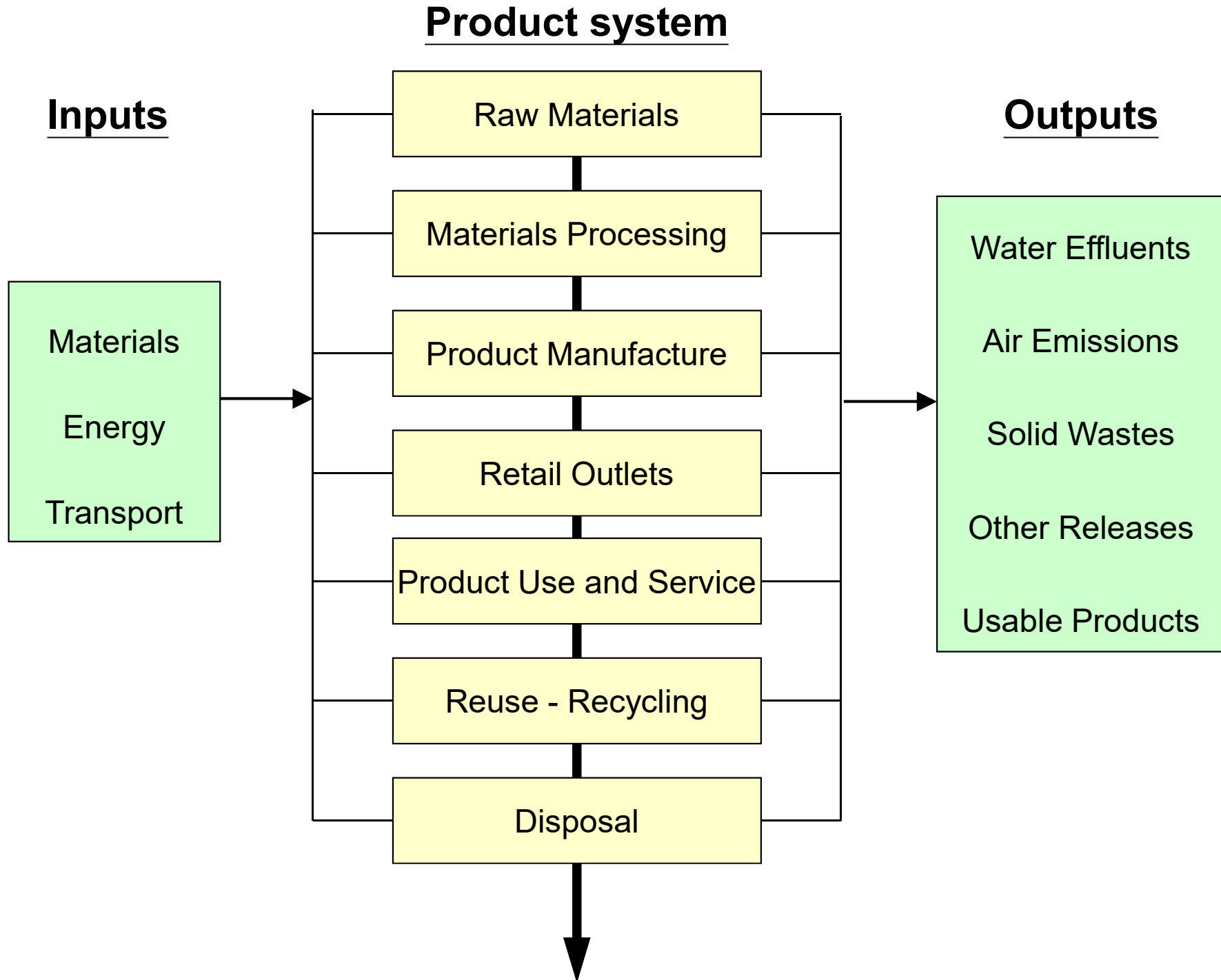
(Video: Life cycle (0:29), <http://youtu.be/x9NqzVWleX4>)



LCA: a methodology for assessing the life cycle environmental performance of products and processes



Areas covered by Life Cycle Assessment (LCA)



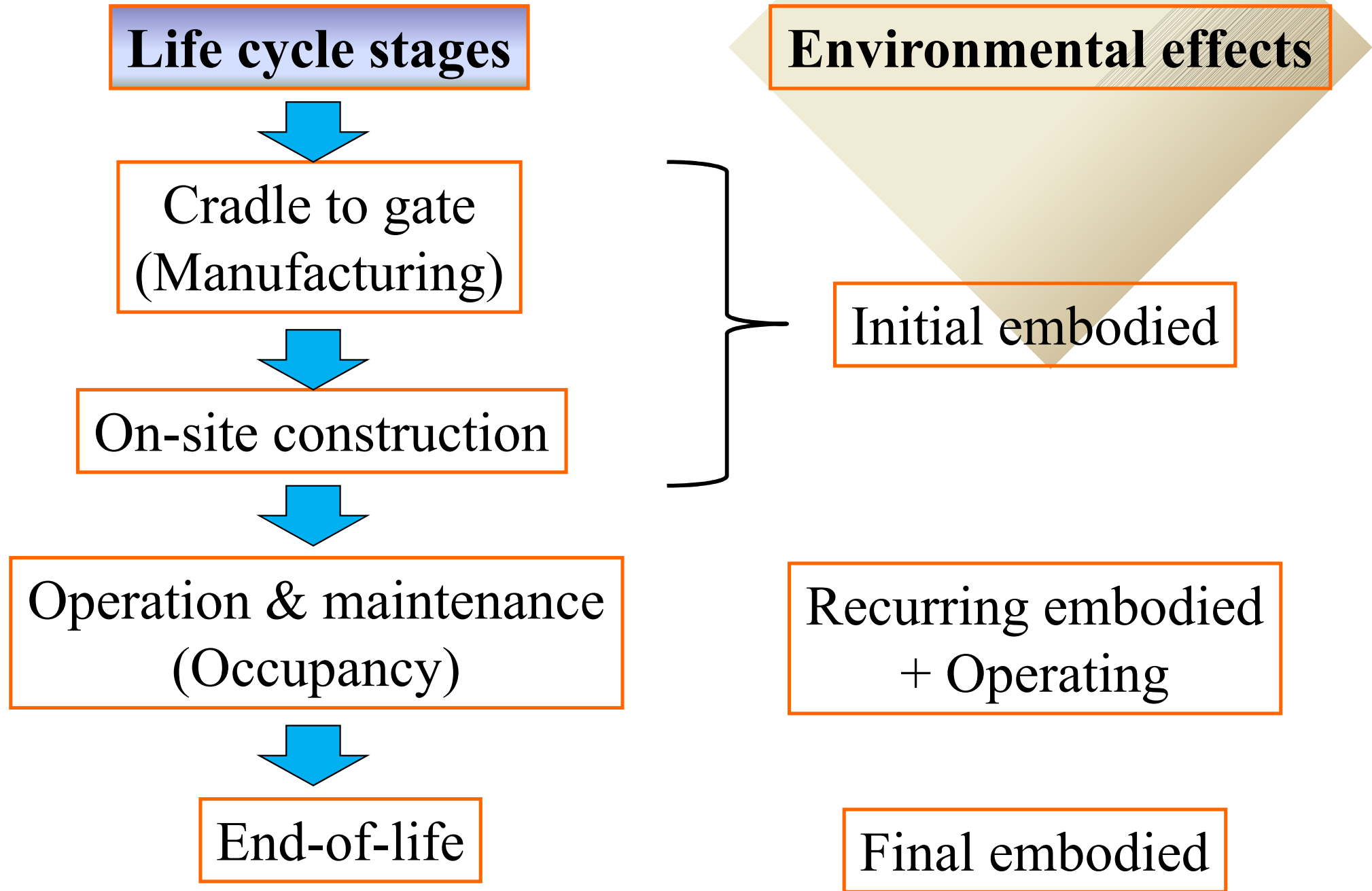
T-shirt example (cotton)



Do you know the life cycle of a T-shirt?

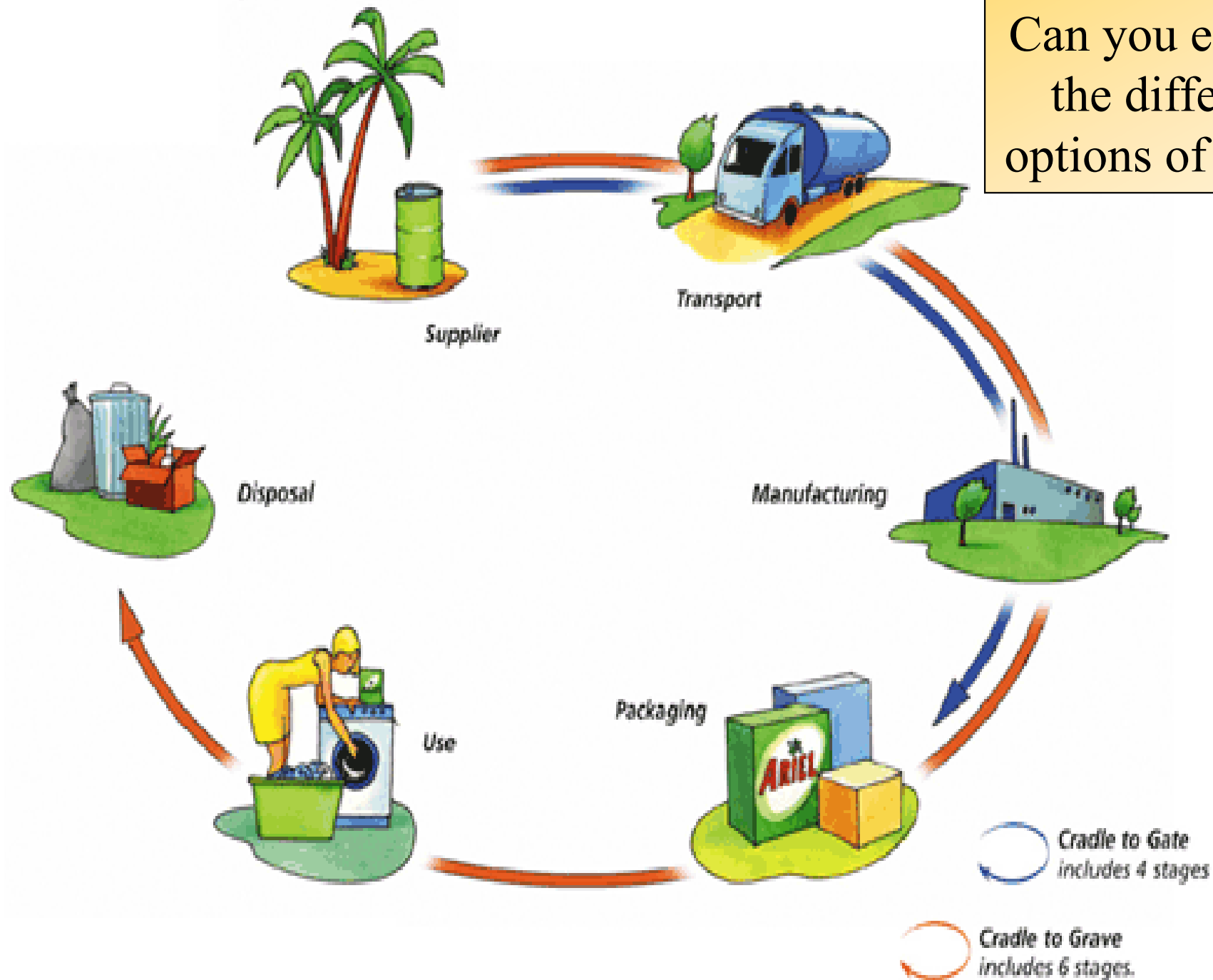
- | | |
|---|---|
| <ul style="list-style-type: none">• Growing• Harvesting | } Extraction of materials |
| <ul style="list-style-type: none">• Spinning• Weaving/knitting | } Processing of materials |
| <ul style="list-style-type: none">• Bleaching, dyeing, washing and treatment• Cutting and sewing | } Production |
| <ul style="list-style-type: none">• Use - reuse• Disposal – recycling• Downcycling, Upcycling | } Use and maintenance
} Disposal/end of life |

Life cycle stages and effects



'Cradle to Gate' (4 stages) and 'Cradle to Grave' (6 stages)

Can you explain the different options of LCA?



Different options of life cycle assessment

Cradle-to-Grave

- Full LCA
- From Manufacture
- To Use
- To Disposal

Cradle-to-Gate

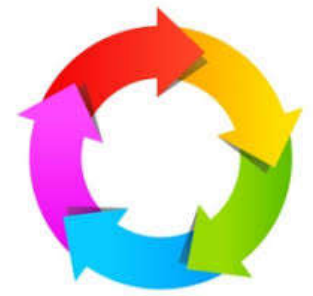
- Partial Product Life-Cycle
- From manufacture
- To Factory

Cradle-to-Cradle

- Specific Type of Cradle to Cradle
- End of Life disposal is a recycling process

Gate-to-Gate

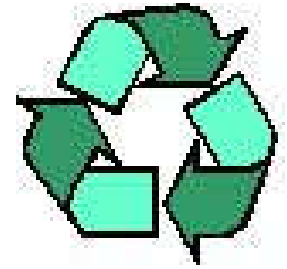
- Partial LCA
- Looks at only one value-added process



LCA basic concepts

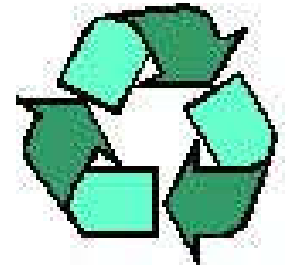
- Objectives of LCA
 - To provide a complete a picture as possible of the **interactions** of an activity with the environment
 - To contribute to the understanding of the overall and interdependent nature of the **environmental consequences** of human activities
 - To provide decision makers with information which defines the **environmental effects** of these activities and identifies opportunities for **environmental improvements**

LCA process



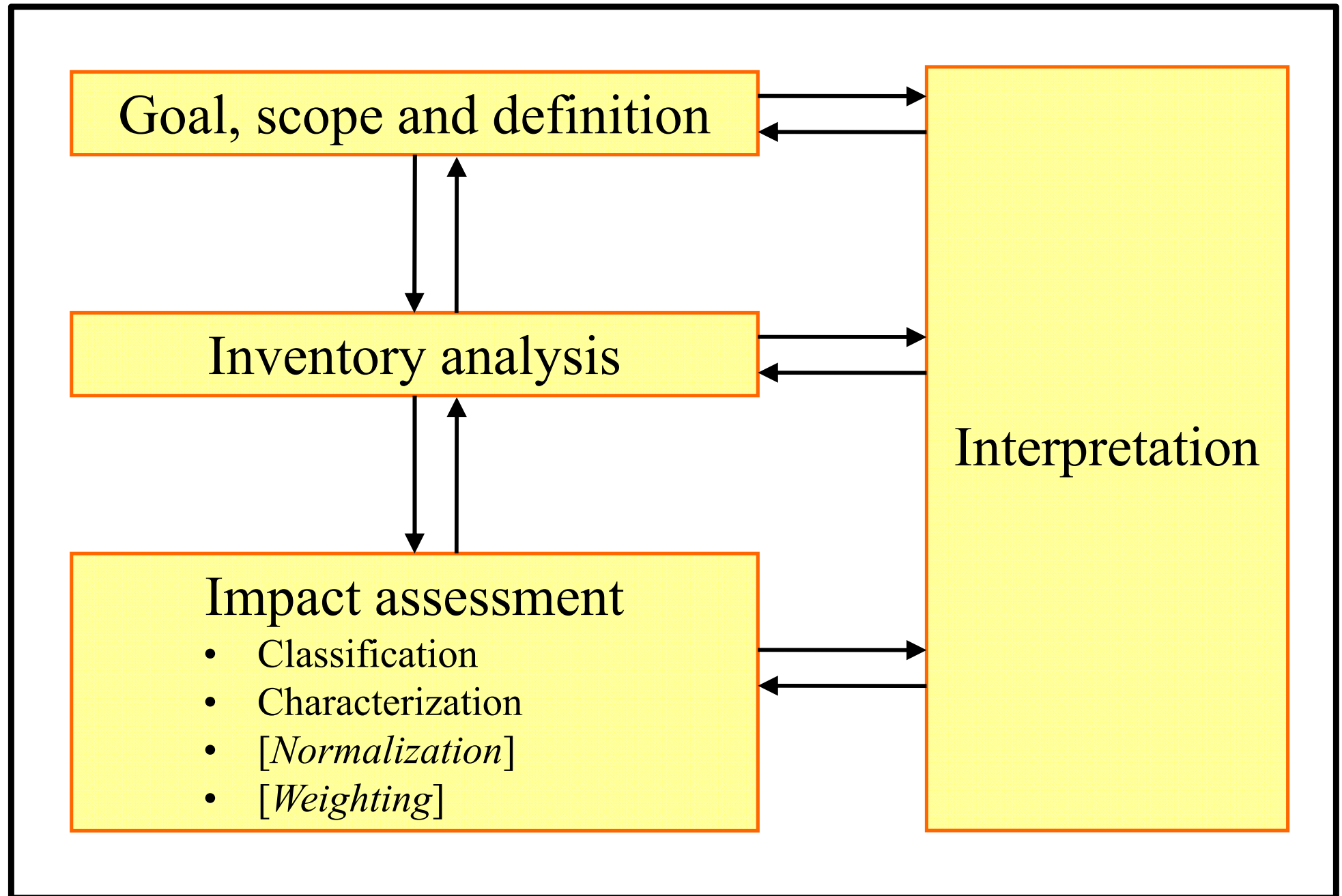
- LCA considers the **environmental loadings** that can result from the manufacture, use, and disposal of a product
 - It expresses the results in energy units, mass units of pollutants, potential impacts, and other units
- Three major LCA impact assessment phases:
 - (a) Inventory
 - (b) Impact indicators
 - (c) Impact assessment (valuation/weighting)

LCA process

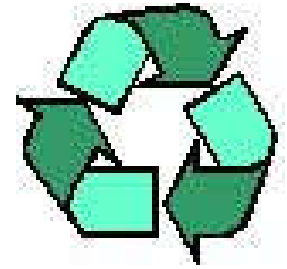


- The LCA process has four phases:
 - 1) Goal, scope and definition
 - Defines purpose of study, boundaries & functional units
 - 2) Life cycle inventory (LCI)
 - Provides inventory of input/output data
 - 3) Life cycle impact assessment (LCIA)
 - Assess the magnitude and significance of the impacts
 - 4) Life cycle interpretation
 - Provides conclusions and recommendations (areas for improvement)

Life cycle assessment framework (an iterative process)



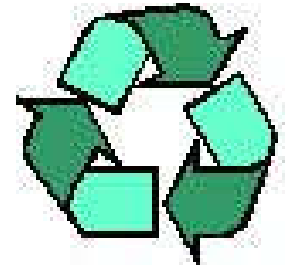
LCA process



- 1) Goal, scope and definition
 - The aim, breadth and depth of the study is established
 - (a) Goal definition
 - Intended application
 - Product development and improvement, strategic planning, public decision making, marketing, etc.
 - Reasons for carrying out the study
 - Intended audience
 - Who will read the results



LCA process



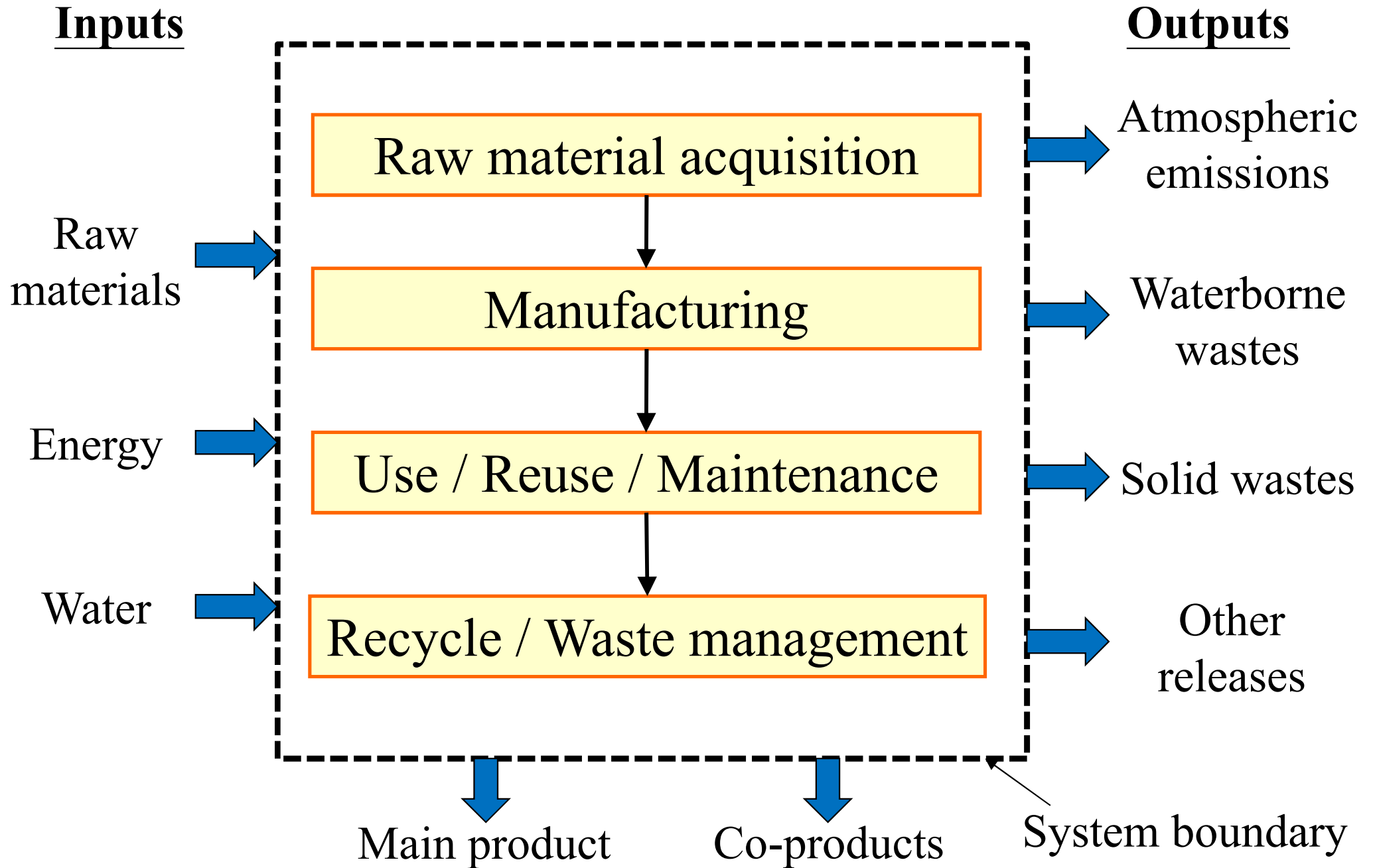
- 1) Goal, scope and definition (cont'd)

- (b) Scope definition

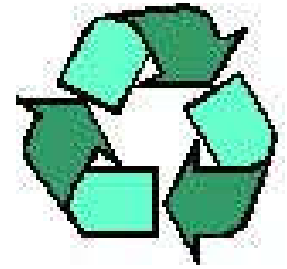
- Function, functional unit and reference flow
 - Comparison on the basis of an equivalent function
 - Example: 1000 liters of milk packed in glass bottles or packed in carton, instead of 1 glass bottle versus 1 carton
- Initial choices of system boundaries, data quality, etc.
- Critical review and other procedural aspects
 - To ensure consistency, scientific validity, transparency, etc.
 - Internal review, external review, review by interested parties
 - Procedural embedding : LCA as a (participatory) process



Life cycle stages and system boundary



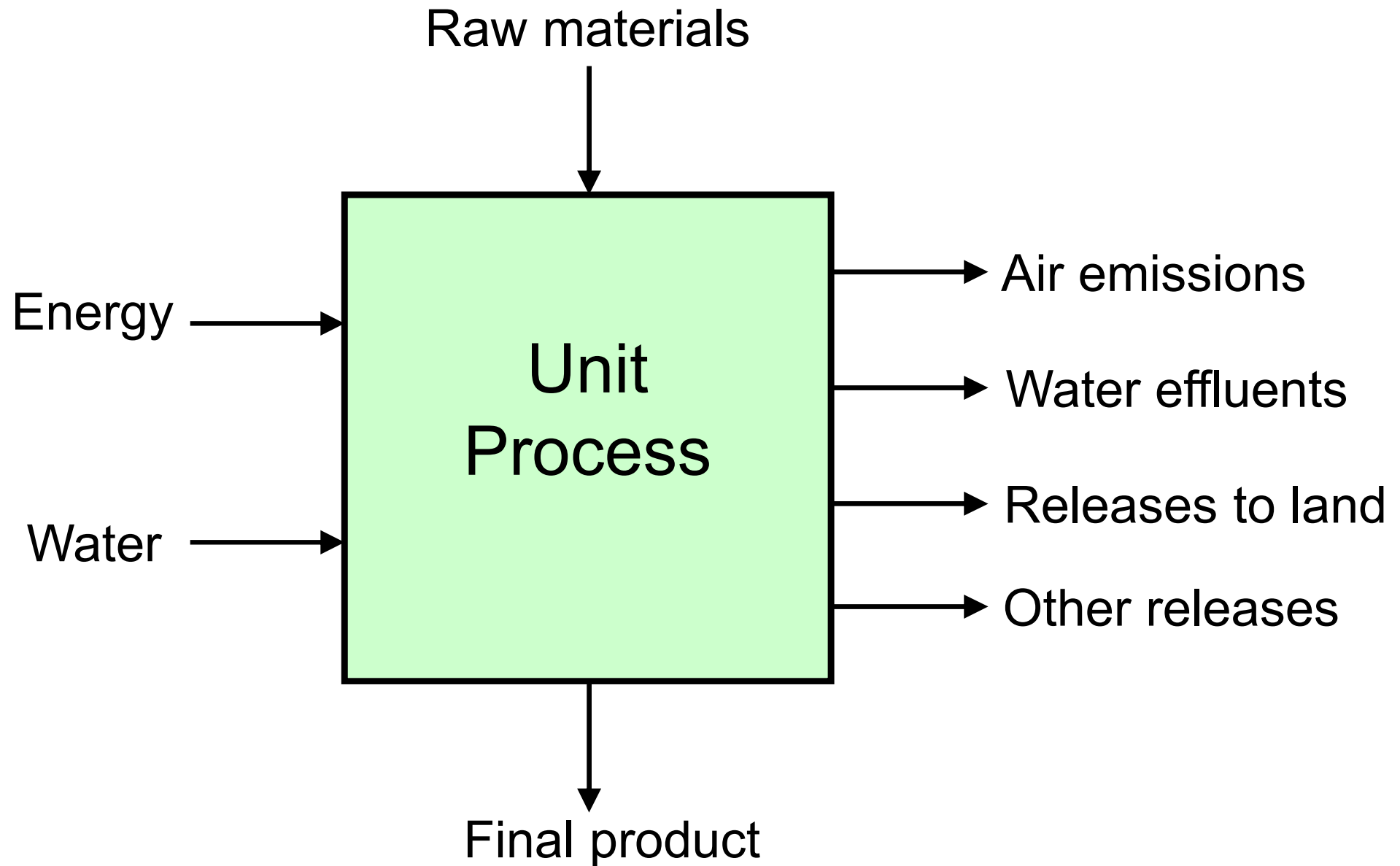
LCA process



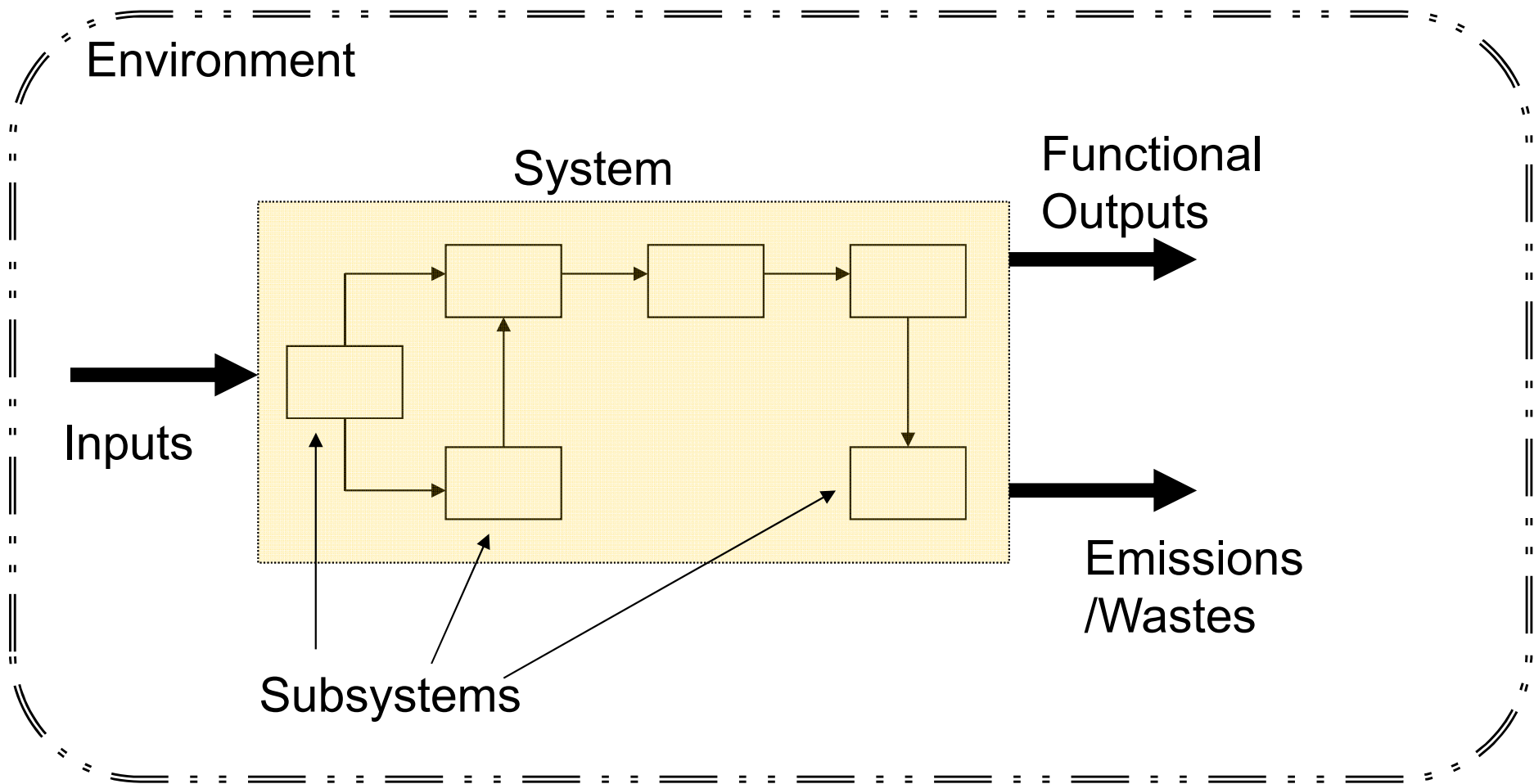
- 2) Life cycle inventory (LCI)
 - Compilation and quantification of inputs and outputs, for a given product system throughout its life cycle
 - Steps:
 - Preparing for data collection
 - Data collection
 - Calculation procedures
 - Allocation and recycling



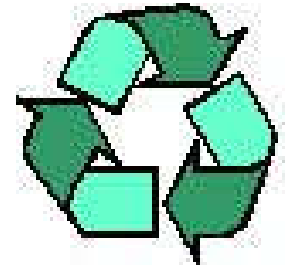
Inventory analysis model for life-cycle assessment



Life cycle inventory analysis for a system

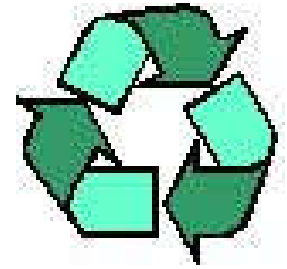


LCA process



- 2) Life cycle inventory (LCI) (cont'd)
 - Central position for unit process
 - Smallest portion of a product system for which data are collected
 - Typical examples:
 - Electricity production by coal combustion
 - PVC production
 - Use of a passenger car
 - Recycling of aluminum scrap

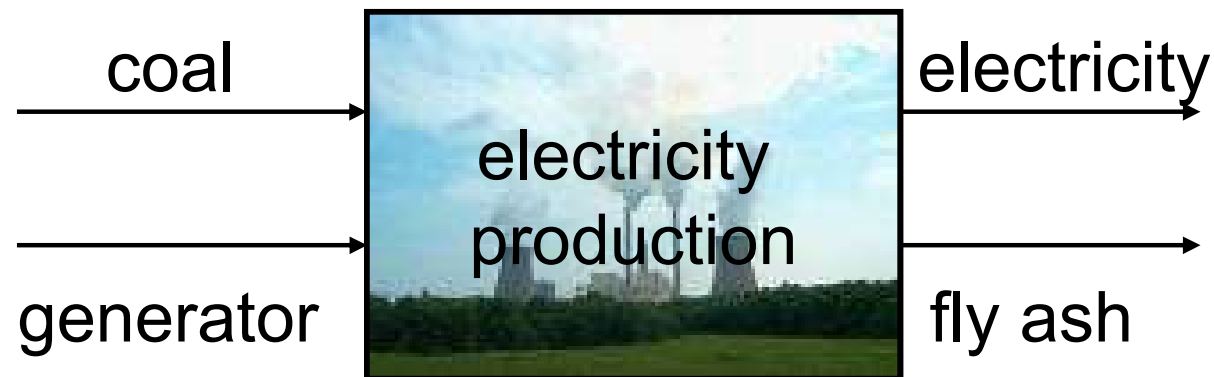
LCA process

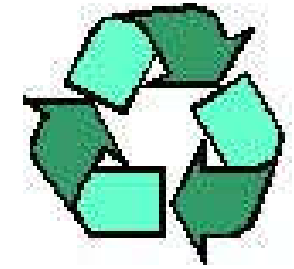


- 2) Life cycle inventory (LCI) (cont'd)

- Data collection for unit processes:

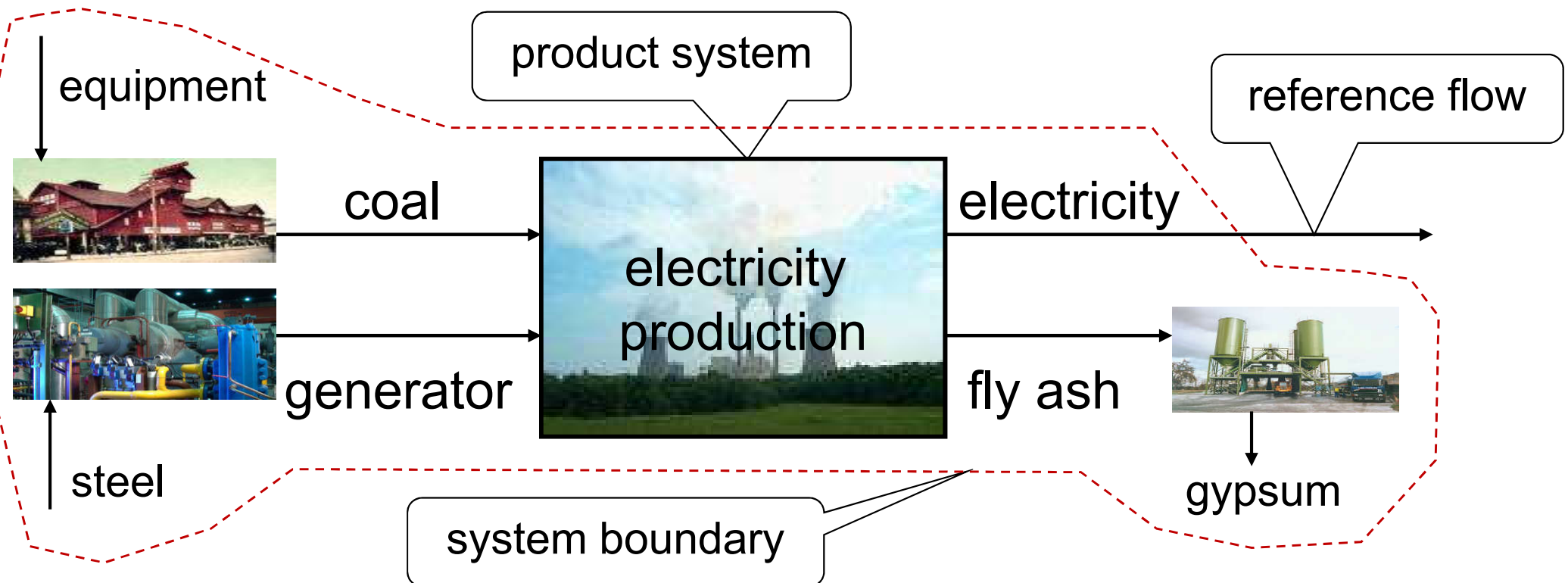
- Flows of intermediate products or waste for treatment
- Elementary flows from or to the environment



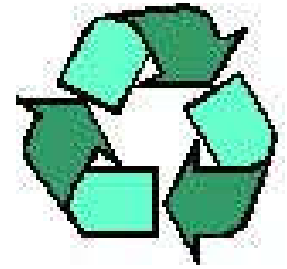


LCA process

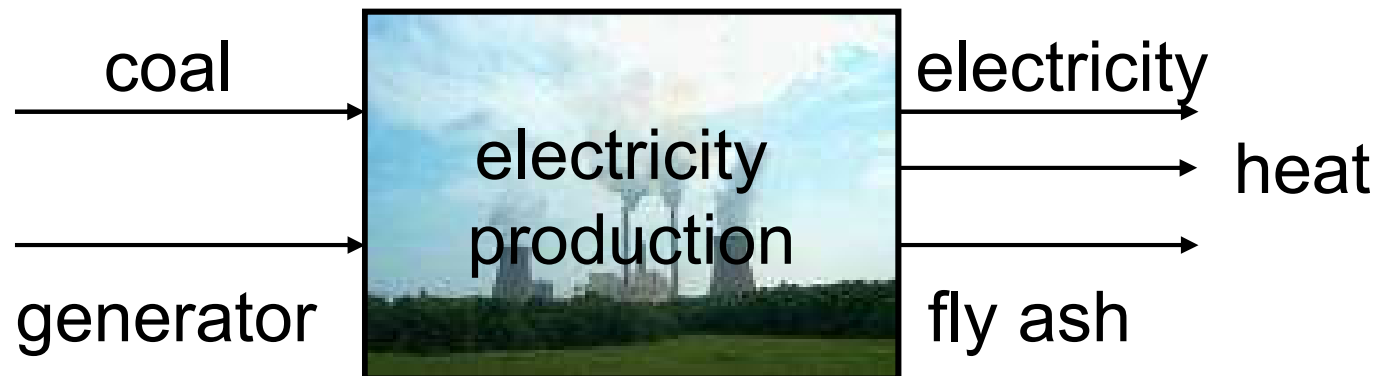
- 2) Life cycle inventory (LCI) (cont'd)
 - Combine unit processes into a product system
 - Graphical representation in a flow diagram



LCA process



- 2) Life cycle inventory (LCI) (cont'd)
 - Calculation procedures
 - Relate process data to functional unit (matrix algebra)
 - Allocation of multiple processes (multiple outputs, multiple inputs, re-use and recycling)
 - Aggregation over all unit processes in the inventory table



Example: Incandescent and fluorescent lamps



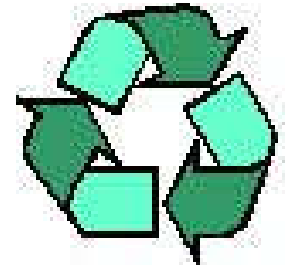
Product property	Incandescent lamp	Fluorescent lamp
power consumption	60 W	18 W
life span	1000 hr	5000 hr
mass	30 g	540 g
mercury content	0 mg	2 mg
etc

Example: Incandescent and fluorescent lamps - Inventory table



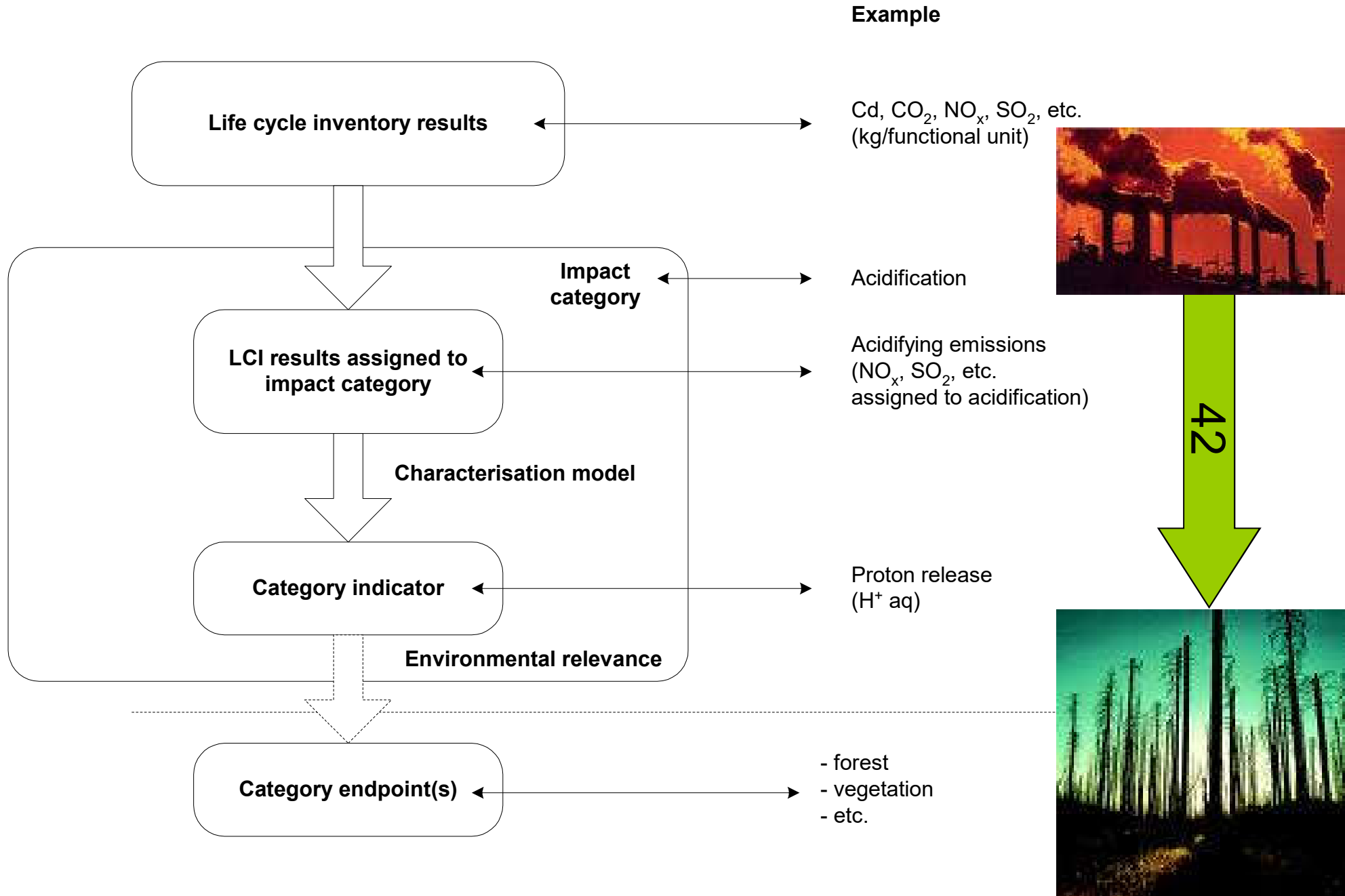
Elementary flow	Incandescent lamp	Fluorescent lamp
CO ₂ to air	800000 kg	50000 kg
SO ₂ to air	1000 kg	80 kg
Copper to water	3 g	20 g
Crude oil from earth	37000 kg	22000 kg
etc

LCA process

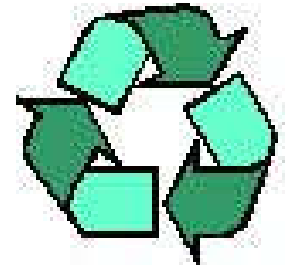


- 3) Life cycle impact assessment (LCIA)
 - Assess the importance of potential environmental effects on the results of the inventory analysis
 - Steps:
 - Selection and definition of impact categories, indicators and models
 - Classification
 - Characterisation
 - Normalisation
 - Aggregation and/or weighing

Life cycle impact assessment (LCIA)

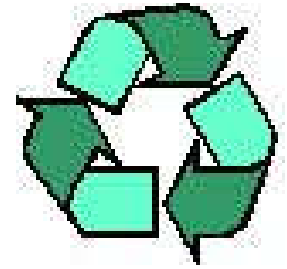


LCA process



- 3) Life cycle impact assessment (cont'd)
 - Example of a category indicator:-
 - Global Warming:
 - Global Warming Potential (GWP): measure for Global Warming in terms of radiative forcing of a mass-unit
 - Example calculation:
 - $5 \text{ kg CO}_2 \text{ (GWP = 1)} + 3 \text{ kg CH}_4 \text{ (GWP = 21)}$
 - $= 1 \times 5 + 21 \times 3 \text{ kg CO}_2 \text{ - equivalents (= 68 kg CO}_2 \text{ - equivalents)}$

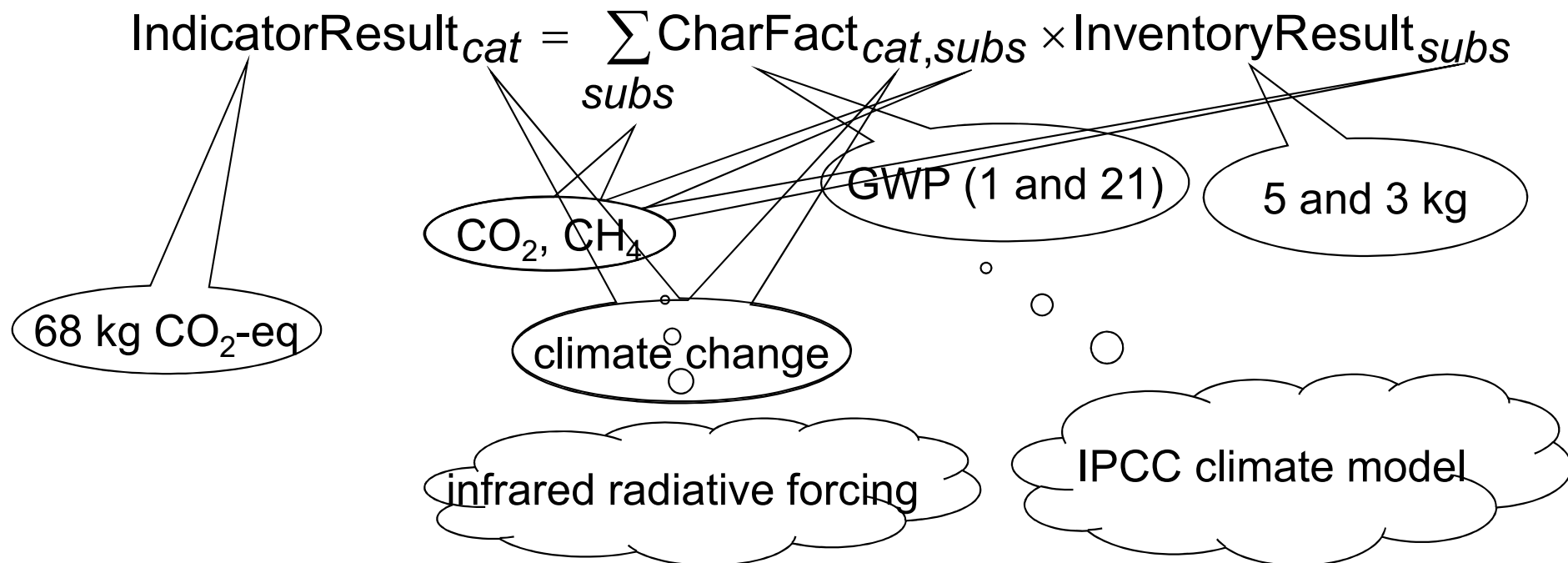
LCA process



3) Life cycle impact assessment (cont'd)

• Characterisation:

- Simple conversion and aggregation of greenhouse gas (GHGs):

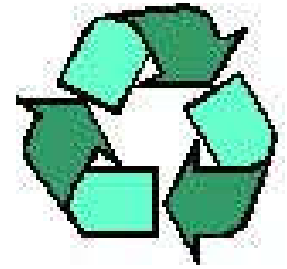


Example: Incandescent and fluorescent lamps – impact assessment



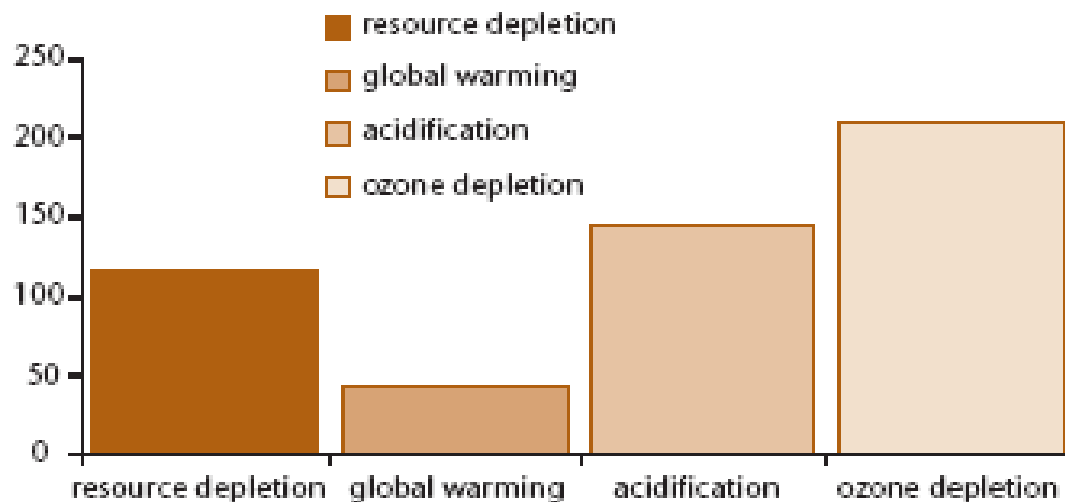
Impact category	Incandescent lamp	Fluorescent lamp
Climate change	120000 kg CO ₂ -eq	40000 kg CO ₂ -eq
Ecotoxicity	320 kg DCB-eq	440 kg DCB-eq
Acidification	45 kg SO ₂ -eq	21 kg SO ₂ -eq
Depletion of resources	0.8 kg antimony-eq	0.3 kg antimony-eq
etc

LCA process

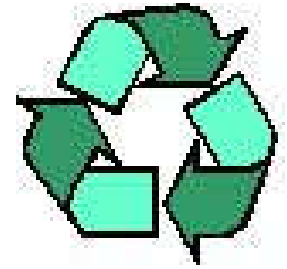


- 3) Life cycle impact assessment (cont'd)
 - The final result of the characterisation step is a list of potential environmental impacts
 - This list of effect scores, one for each category, is called the *environmental profile*

Environmental profile of the whole life cycle



LCA process



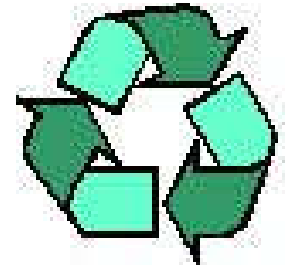
- 3) Life cycle impact assessment (cont'd)
 - Impact category results still difficult to understand:
 - Difference in units
 - Difference in scale
 - Normalisation step to relate the results to a reference value
 - e.g., total world impacts in 2002
 - Result often referred to as the normalised environmental profile

Example: Incandescent and fluorescent lamps – impact assessment (with normalisation to a reference value)



Impact category	Incandescent lamp	Fluorescent lamp
Climate change	1.2×10^{-11} yr	4×10^{-12} yr
Ecotoxicity	1.6×10^{-10} yr	2.2×10^{-10} yr
Acidification	9×10^{-11} yr	4.2×10^{-11} yr
Depletion of resources	24×10^{-12} yr	9×10^{-13} yr
etc

LCA process

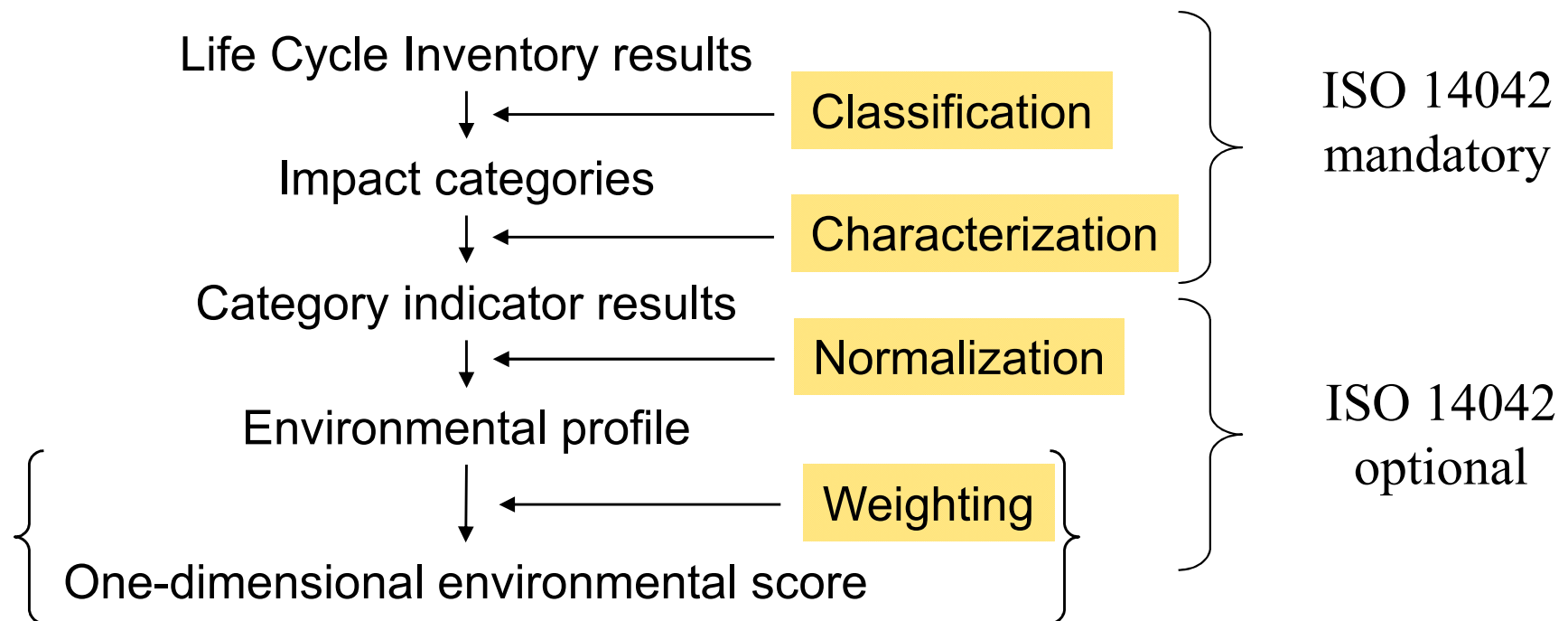


- 3) Life cycle impact assessment (cont'd)
 - Even after normalisation no clear answer
 - Aggregation of (normalized) impact category results into a single index
 - Subjective weighting factors needed
 - Example of a weighted environmental index:

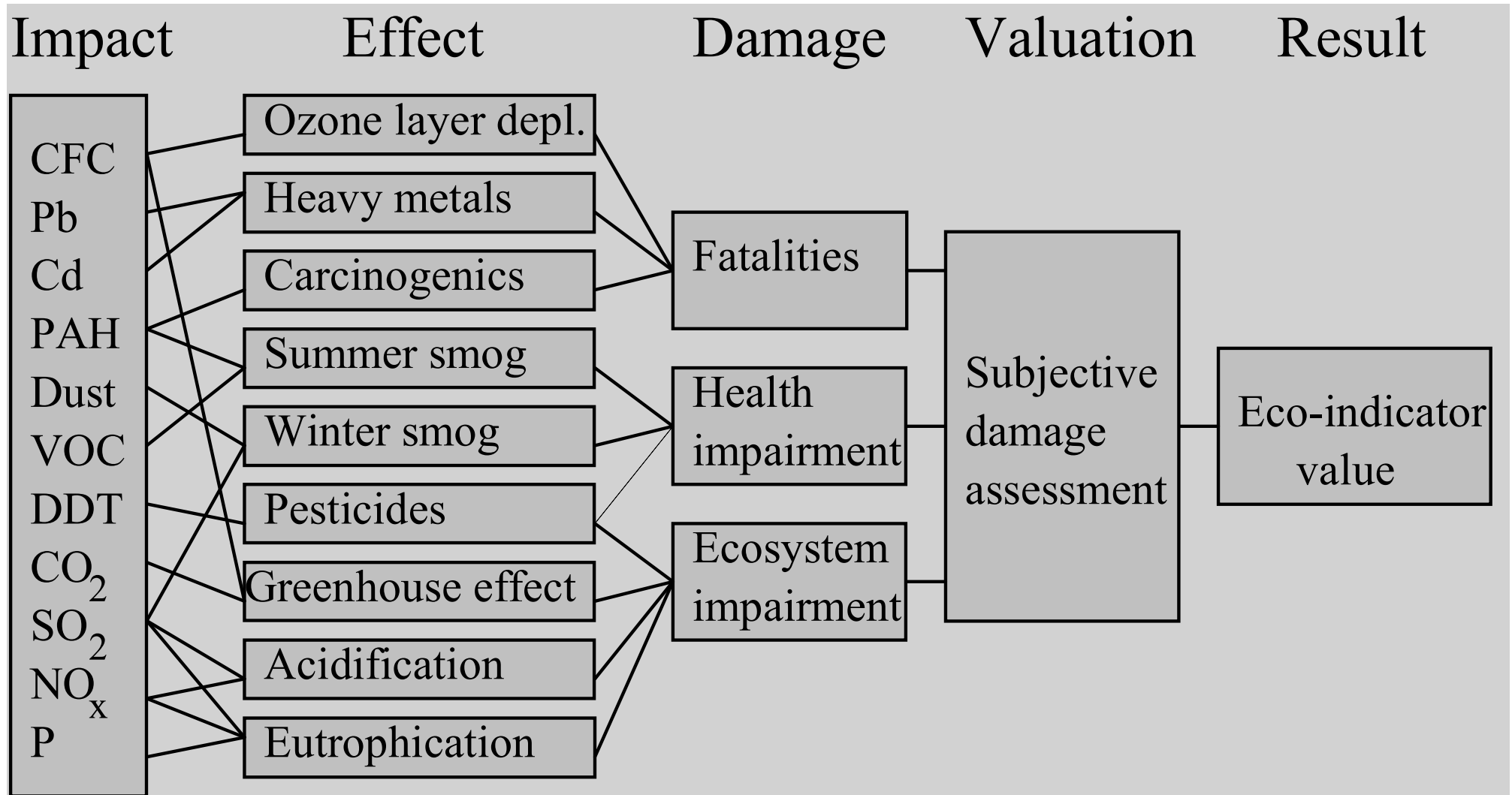
Weighed index	Incandescent lamp	Fluorescent lamp
Weighted index	8.5×10^{-10} yr	1.4×10^{-10} yr

Life cycle impact assessment

The impact assessment focuses on characterizing the type and severity of environmental impact more specifically



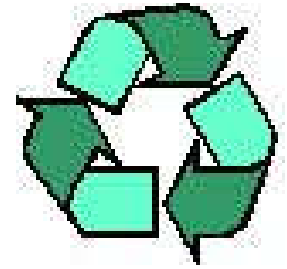
Schematic representation of the Eco-indicator weighting method



Examples of Eco-indicator weighting methods:

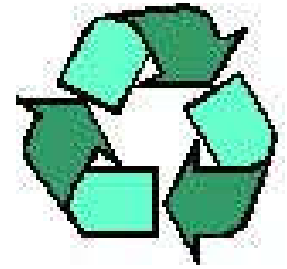
- Eco-indicator 99, Eco-indicator 95, MIPS, Ecopoints, EDIP\UMIP, EDIP/UMIP 96, EPS 2000, Economic Input Output

LCA process



- 4) Life cycle interpretation
 - Evaluate and interpret results and generate report for decision making
 - Key steps to interpret the results of the LCA
 - 1. Identification of the significant issues based on the LCI and LCIA
 - 2. Evaluation which considers:
 - Completeness check
 - Sensitivity check, uncertainty check
 - Consistency check
 - 3. Conclusions, recommendations, and reporting

LCA process



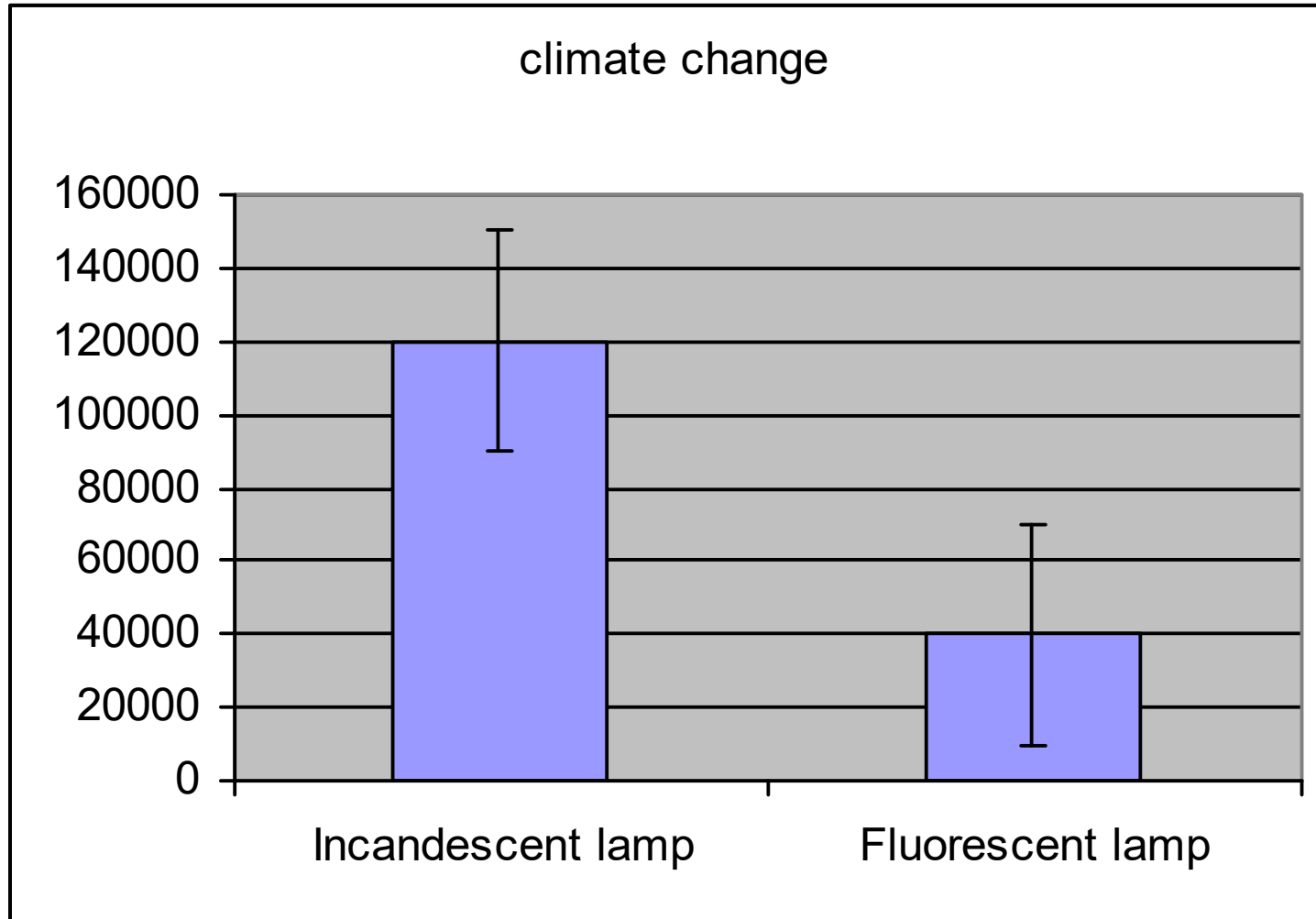
- 4) Life cycle interpretation (cont'd)
 - Identifies areas for improvement within a system
 - Reliant on the user noticing not only areas which have significant environmental effects but also those with smaller effects where changes could be made easily
 - Conclusions, recommendations, analysis, all related to goal and scope of the research
 - Among others based on data quality and sensitivity analysis
 - Also: critical review by independent experts

Example of a contribution analysis



Process	Incandescent lamp	Fluorescent lamp
Electricity production	88%	60%
Copper production	5%	15%
Waste disposal	2%	10%
Other	5%	15%
Total climate change	120000 kg CO ₂ -eq	40000 kg CO ₂ -eq

Example of an uncertainty analysis



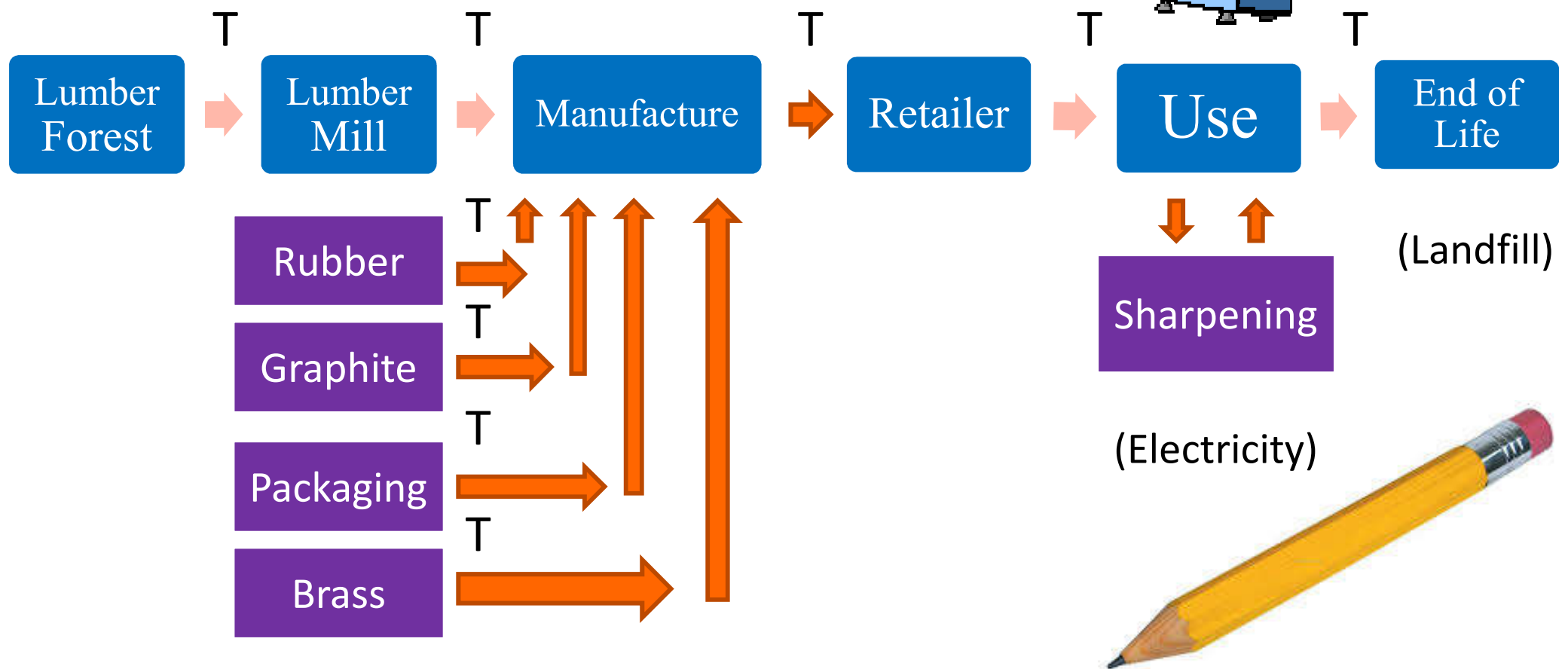


Example of life cycle assessment: Wooden Pencil vs. Mechanical Pencil

Goal = Compare 2 writing utensils for classroom use.

Scope: Wooden Pencil (T = Transportation)

Process Flow Diagram

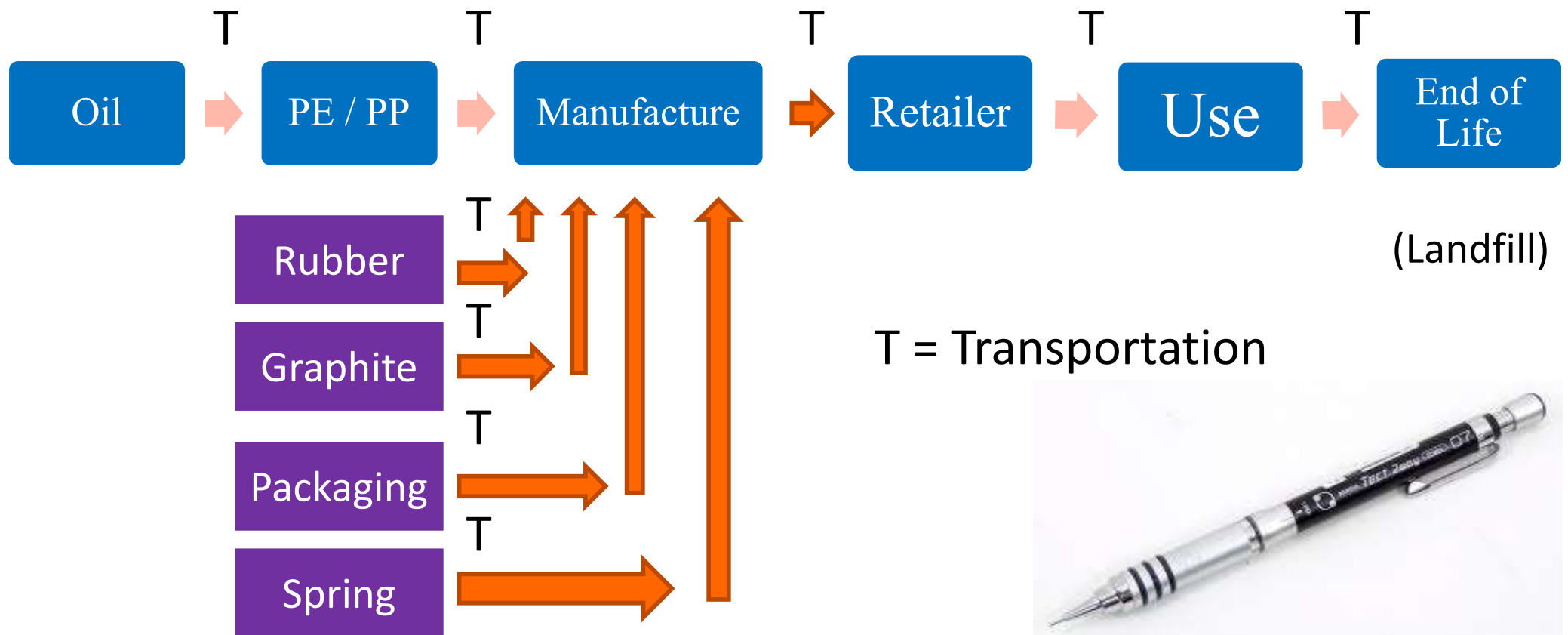


Scope: Mechanical Pencil

PE = Polyethylene

PP = Polypropylene

Both materials are **plastic polymers** (large molecules) used to make many products.



Global Impact Categories



Resource
depletion

- **Source:** Use of copper, zinc, oil etc.
- **Effect:** Reduction of possibilities for future generations



Green house
effect

- **Source:** Combustion (transport, energy etc.)
- **Effect:** Increase in temperature, desert formation etc.



Depletion of
ozone layer

- **Source:** CFC and HCFC from foam and coolants
- **Effect:** UV radiation, skin cancer etc.

Regional Impact Categories



Ozone formation

- **Source:** Transport, energy, industry (Hydrocarbons etc.)
- **Effect:** Ozone formation (Damage of lung tissue etc.)



Acidification

- **Source:** Transport, energy, agriculture
- **Effect:** Damage to woodlands, lakes and buildings (SO_x, NO_x, NH₃)



Eutrophication

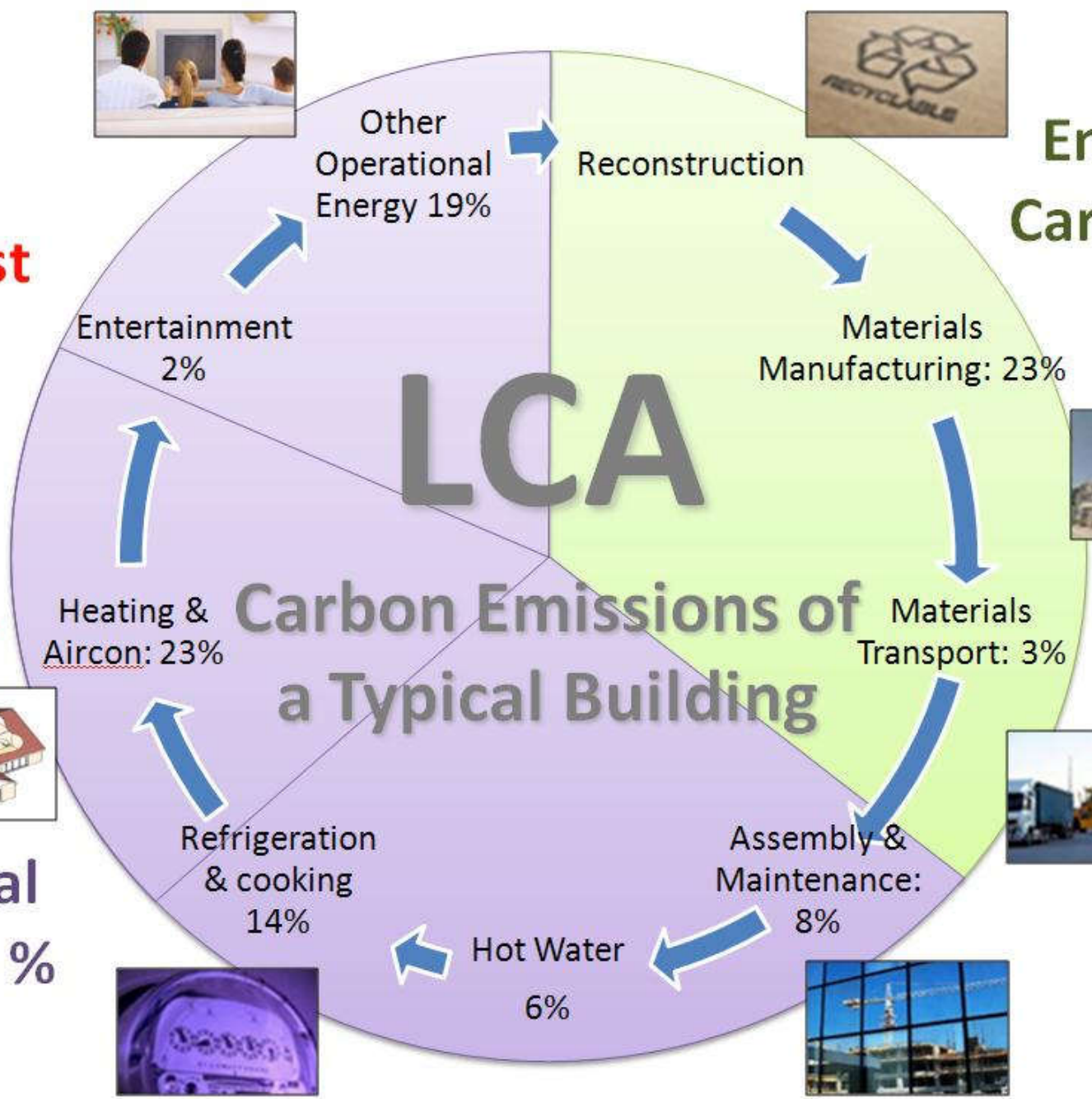
- **Source:** Fertilisers, waste water, transport and energy
- **Effect:** Eutrophication (Damage to plants and fish)



**Persistent
toxicity**

- **Source:** Waste water, incineration, industry, ships etc.
- **Effect:** Accumulation: Chronic damage to ecosystems and organisms

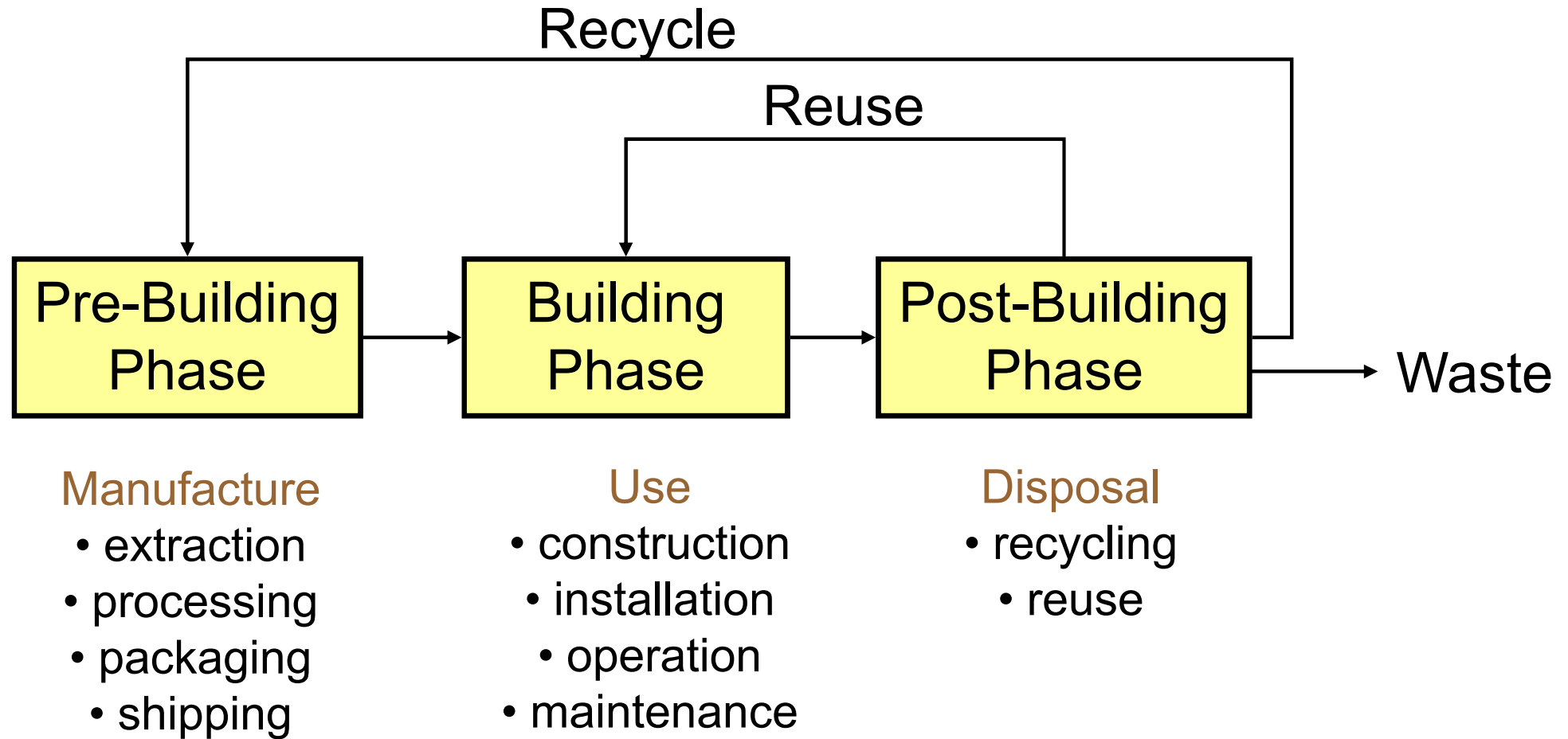
Energy efficiency standards focus on just 24% of the total CO₂



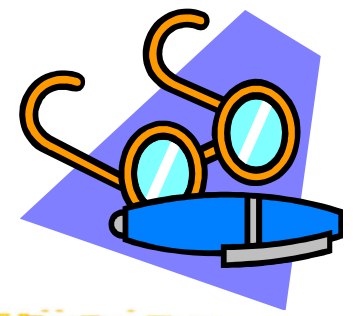
Embodied Carbon: 35%

Operational Carbon: 65%

Three phases of building material life cycle



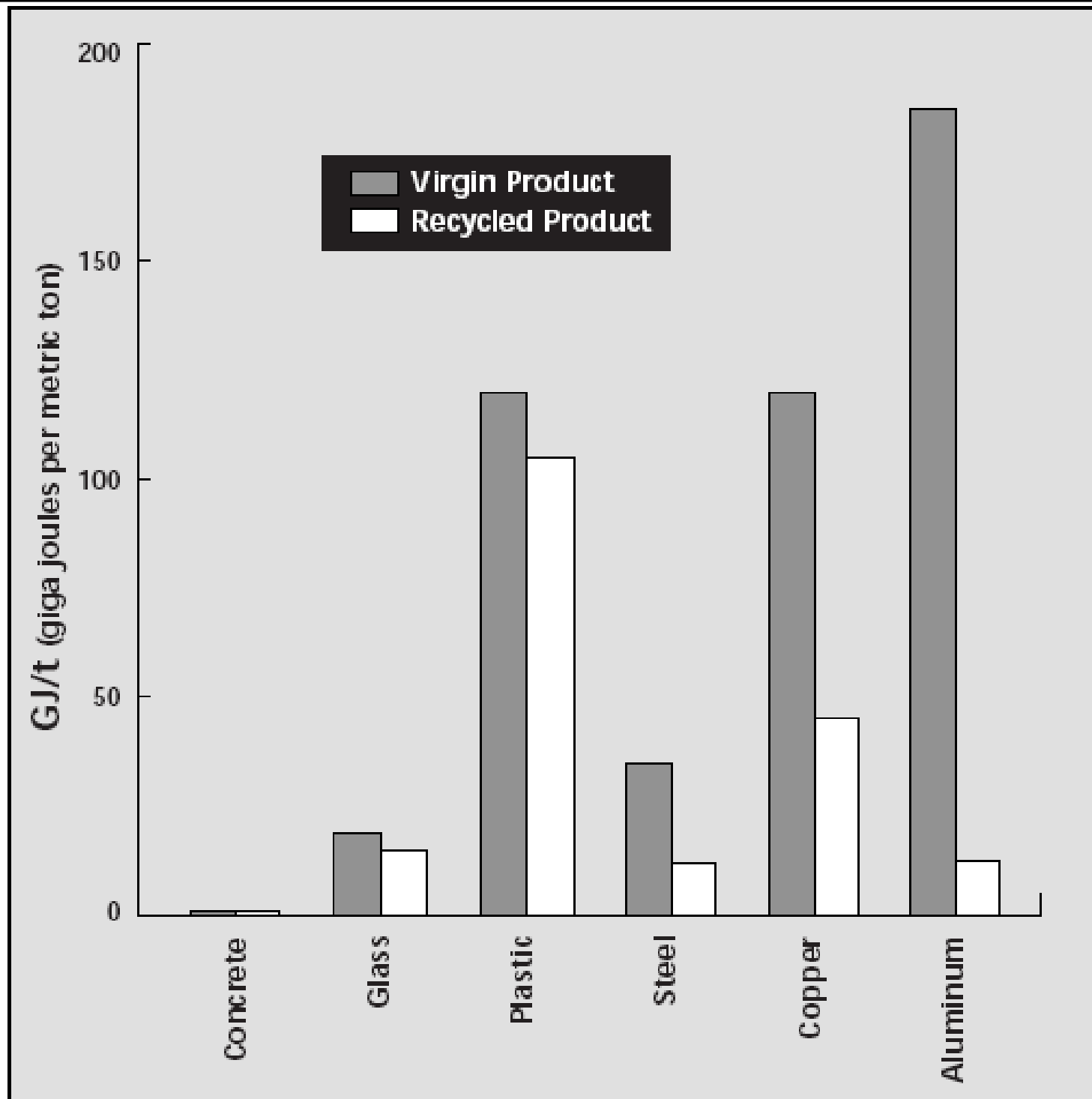
Evaluation methods



- 1. Pre-building phase
 - Materials acquisition & preparation
 - Land degradation & depletion of resources
 - Manufacturing & fabrication
 - Energy & water use
 - Fugitive emissions
 - Water pollution
 - Distribution & transport
 - Fuel use & air pollution

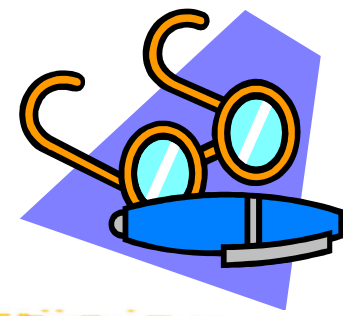
Energy efficiency by mode of transport

	kJ/tonne-km
Truck	2,128
Railroad	248
Barge (on river)	287
Ship	123

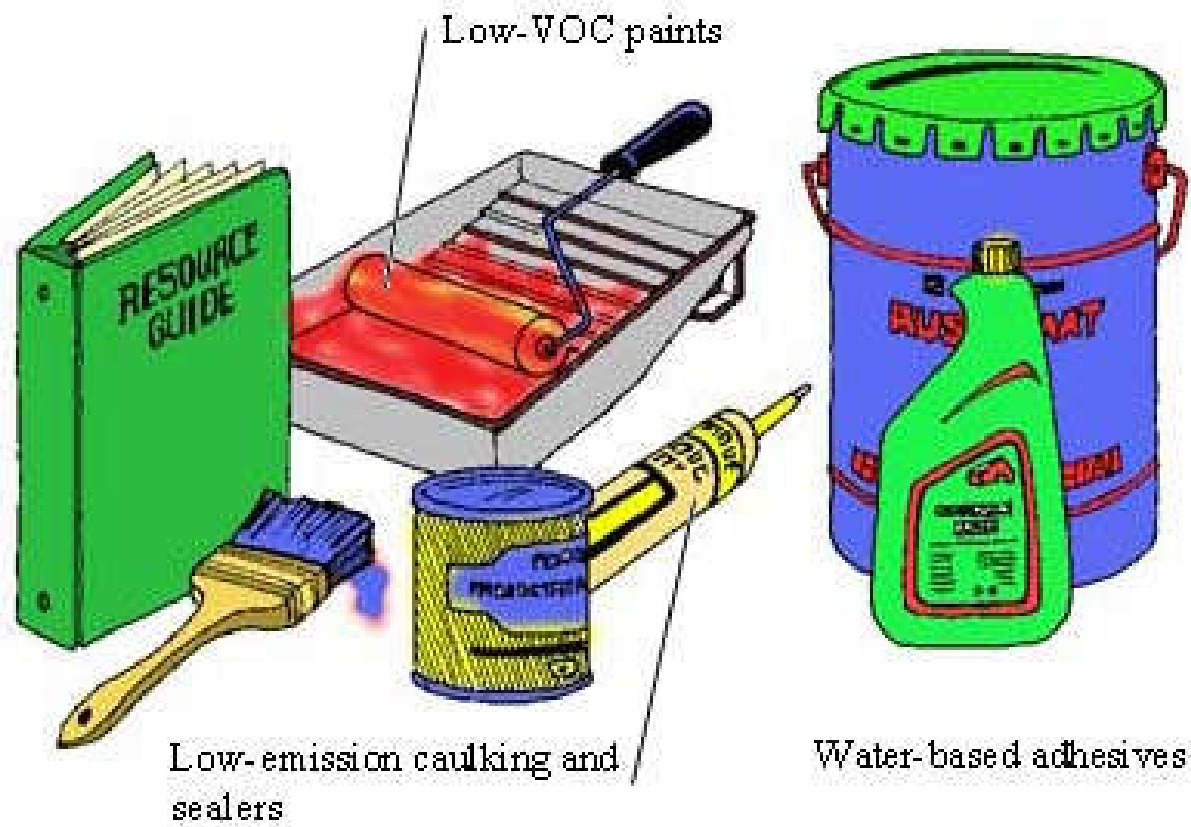


Embodied energy of virgin and recycled products

Evaluation methods

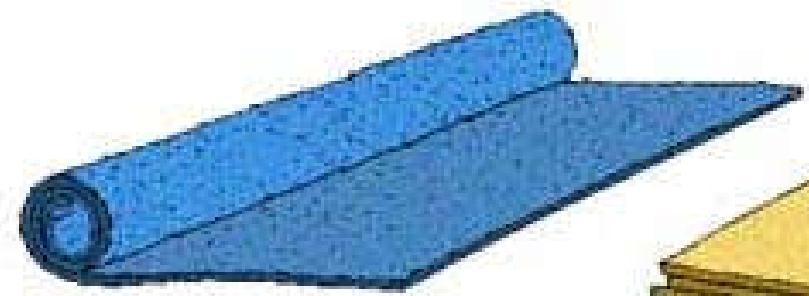


- 2. Building phase
 - Construction & installation on site
 - Noise, waste & pollutants from construction site
 - Maintenance & repair
 - Energy & water use
 - Maintenance & operation requirements
 - Use & operation of the building
 - Effects on indoor air quality & occupants' health



Low-emission caulking and sealers

Water-based adhesives



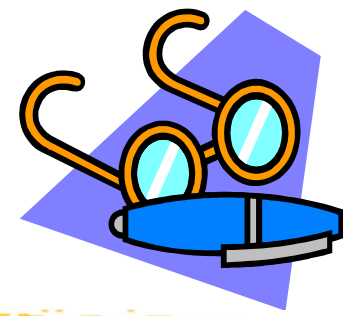
Low-emission carpet



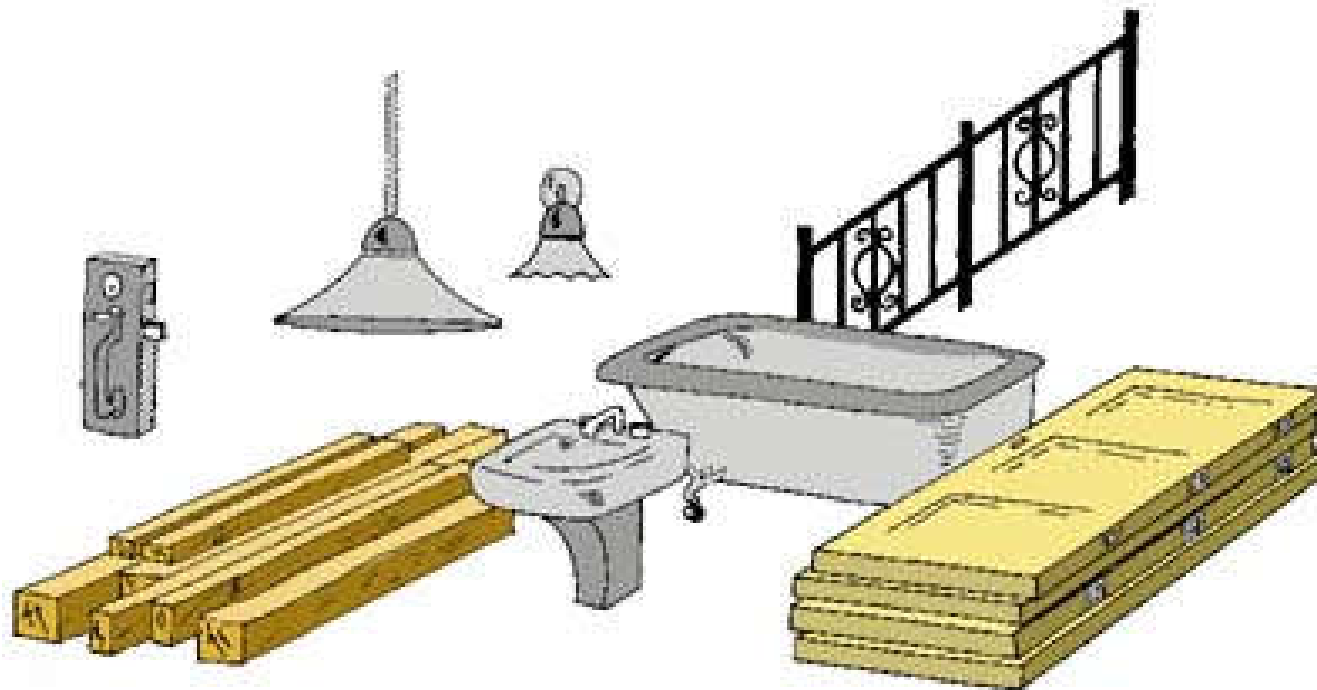
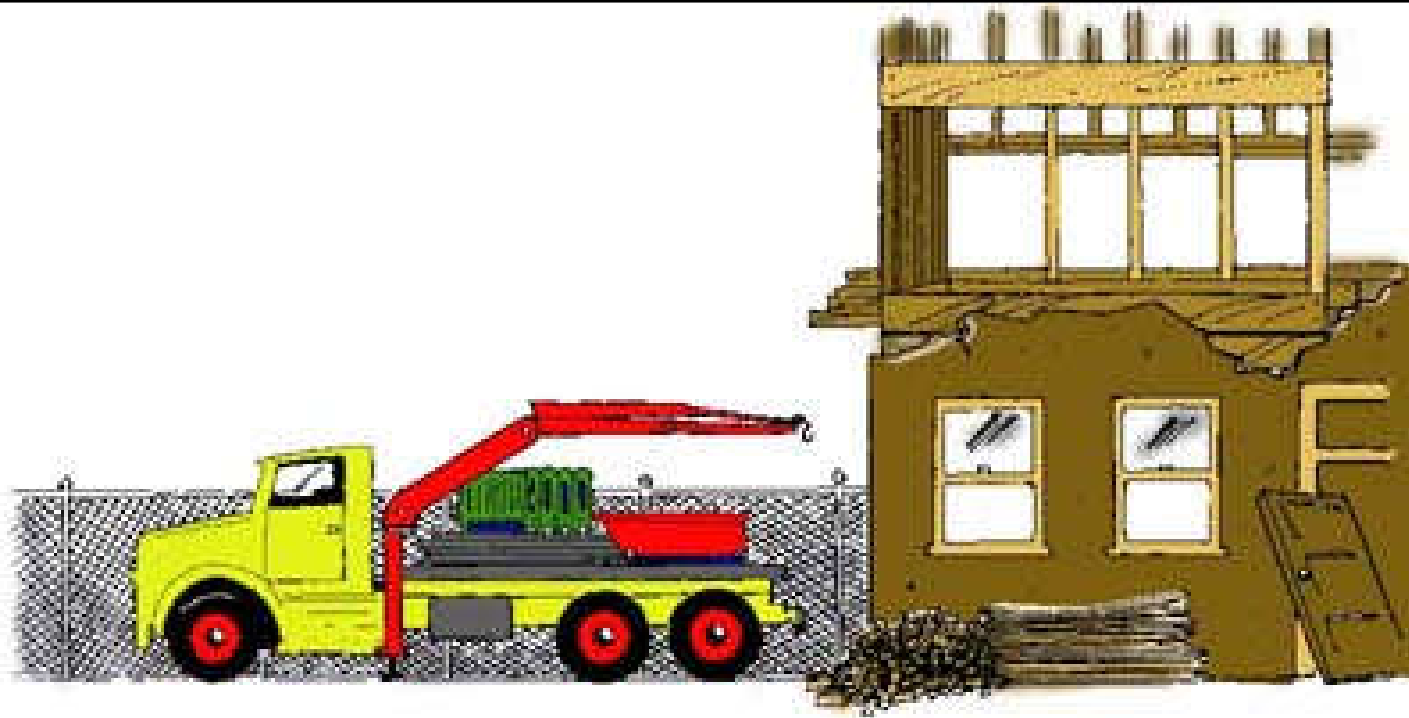
Formaldehyde-free panel products

Enhance indoor air quality and minimise health effects

Evaluation methods

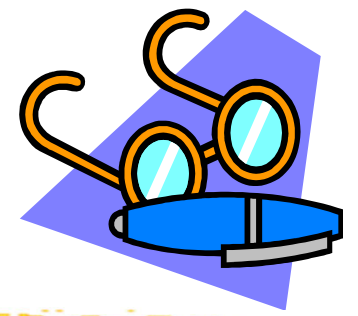


- 3. Post-building phase
 - Demolition
 - Noise, air & water pollution during demolition
 - Disposal
 - Need for transportation, landfill, etc. for the waste
 - Reuse or recycling
 - Energy & water use
- “De-construction”
 - Building disassembly & materials salvage



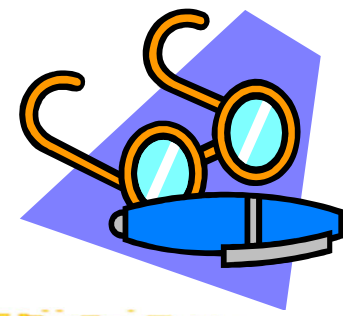
Separate recyclables from demolition and reuse salvaged materials

Evaluation methods



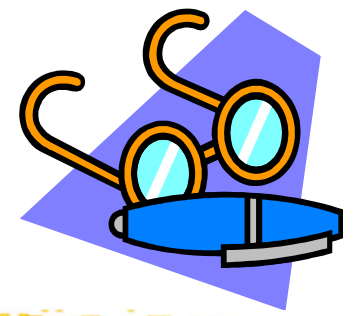
- Criteria in material selection:
 - Resource quantity (use less & more efficiently)
 - Reused materials (salvaged & reused)
 - Recycled content (post- & pre-consumer waste)
 - Renewable materials (e.g. sustainable forestry)
 - Local content and reduced transportation
 - Life-cycle cost & maintenance requirements
 - Resource recovery & recycling
 - Effects on health & indoor air quality

Evaluation methods



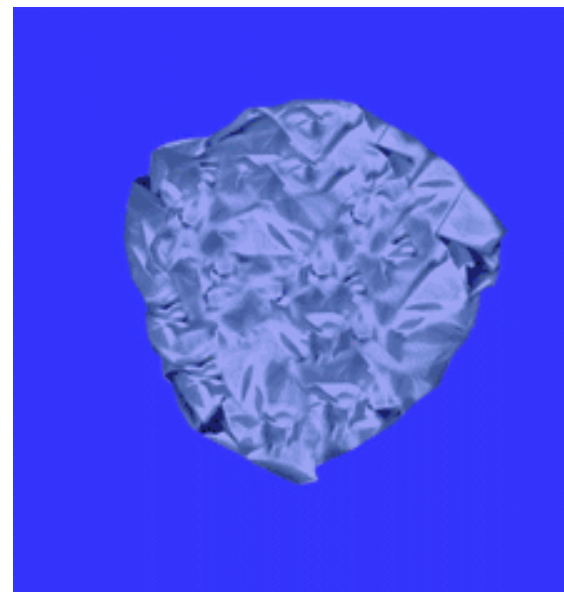
- Important considerations
 - Not just replace one material by another
 - Need to consider how the material is used
 - May require cultural change in design and in using the new materials
- Product to service shift
 - e.g. carpeting service (by Interface, Inc.)
 - Provide “service” instead of just “product”
 - Supplier to reuse or recycle the materials

Evaluation methods



- Evaluate building materials
 - Collect as much information as possible
 - Make judgements & assumptions if needed
- Basic questions
 - What is in them?
 - How they are made?
 - Where they come from?
 - How they perform in the building?
 - What happens to them afterwards?

“Waste - a resource in the wrong place”
-- An old Chinese proverb.





The True Cost of Waste

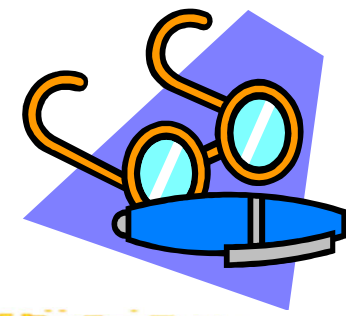
Purchase price & transportation costs of materials

+

Cost of storage, transport & disposal of waste

+

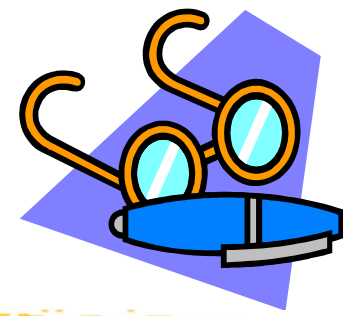
Loss of income from not salvaging waste materials



Evaluation methods

- Examples of LCA analysis software tools
 - ATHENA Impact Estimator and EcoCalculator (Canada) <http://www.athenaSMI.ca>
 - BEES (Building for Environmental and Economic Sustainability) Online version (USA)
 - <https://www.nist.gov/services-resources/software/bees>
 - GaBi (Germany) <http://www.gabi-software.com>
 - SimaPro (The Netherlands)
<http://www.pre.nl/simapro.html>

Evaluation methods

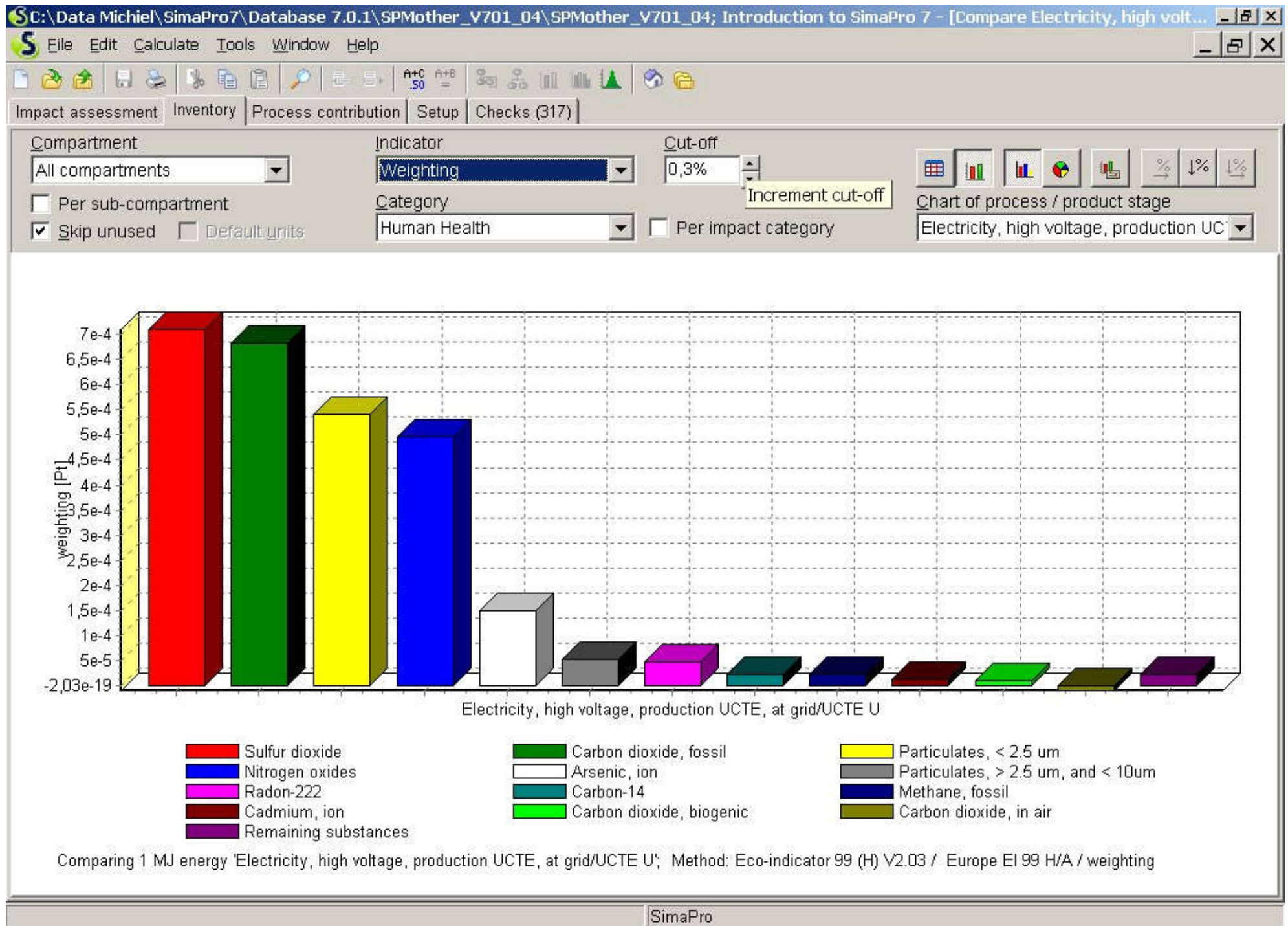


- SimaPro LCA software (by PRé Consultants)
 - <http://www.pre.nl/simapro.html>
 - Tool to collect, analyze and monitor the environmental performance of products, processes and services
 - Follow the ISO 14040 series recommendations
 - SimaPro inventory databases
 - SimaPro 8 latest version

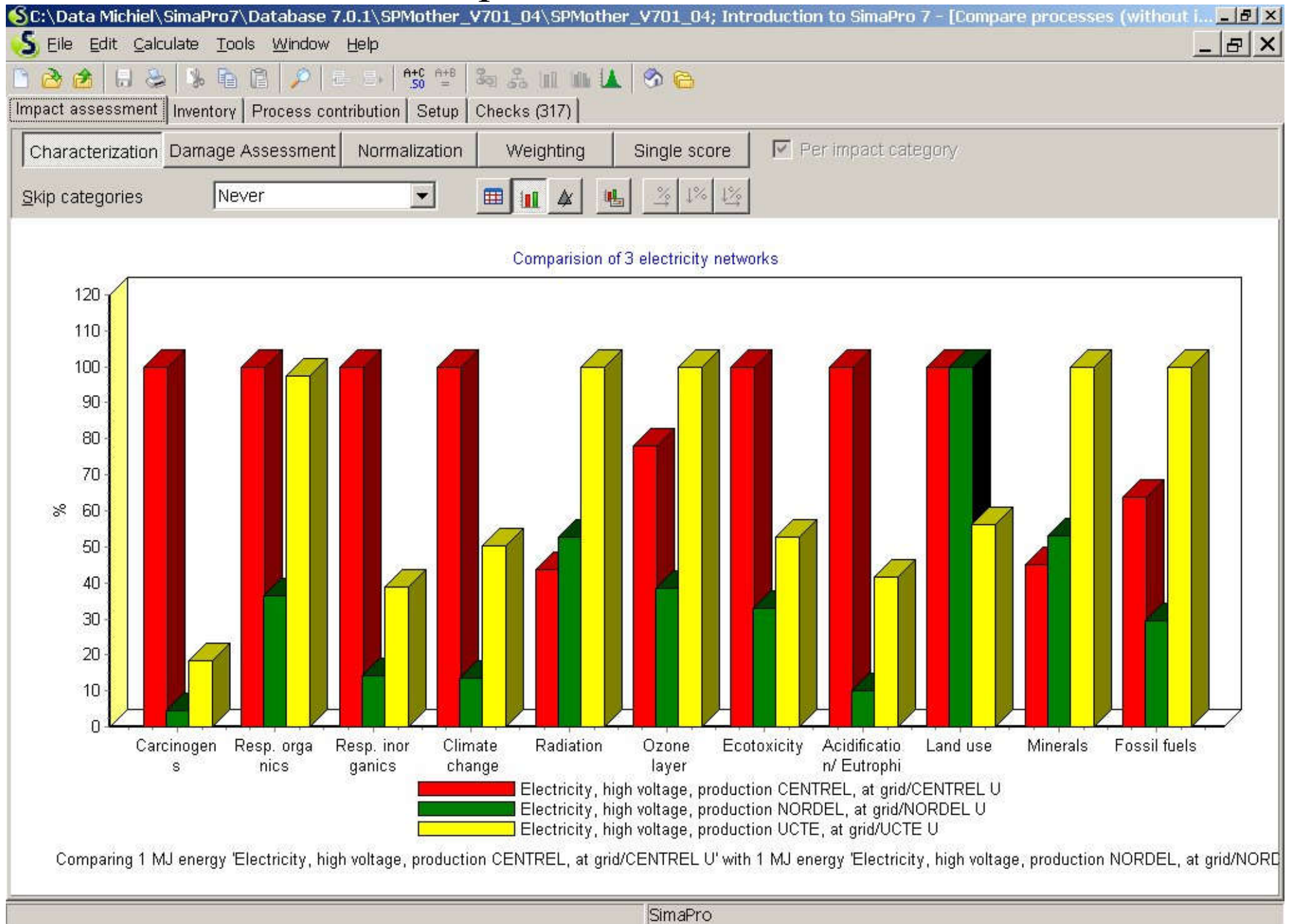


SimaPro

Features of SimaPro

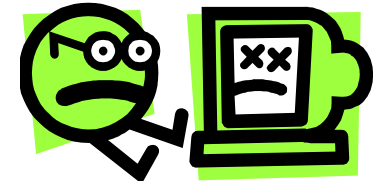


Compare models in SimaPro



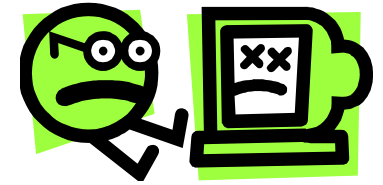
(Source: www.pre.nl/simapro/)

Limitations of LCA



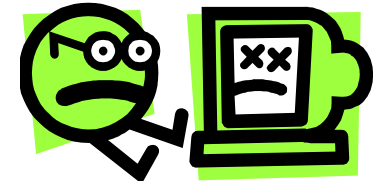
- Difficulties in LCA
 - 1. Data quality and quantity is often not sufficient for a comprehensive LCA
 - 2. A possible consequence of discrepancies in the data is that two independent studies analysing the same products may generate very different results. Ostensibly comparable LCA's may therefore be incomparable
 - 3. Differing data used in the characterisation stage may mean that LCAs are incomparable
 - 4. Use of alternative methodologies for the impact assessment stage can yield different results

Limitations of LCA

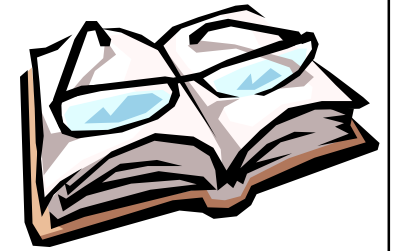


- LCA has attracted some criticisms
 - A lack of standardised information
 - Excessive detail that may be difficult to follow
 - Confusing the issues of human health with those of the environment (human- and eco-toxicity)
 - Weightings are lacking transparency and being subjective
 - It does not allow the findings of different studies to be compared easily

Limitations of LCA



- Problems of LCA:
 - The cost is high, since collecting appropriate data is time consuming
 - Where there are gaps in the data, assumptions have to be made
 - It only provides a snapshot view based on data at the time of collection
 - It does not integrate environmental impact with the social and economic aspects of sustainability



Further reading

- Videos:
 - The principles of Life Cycle Assessment (LCA) (2:55)
<https://youtu.be/r0ucT1KRiO4>
 - Life Cycle Assessment as part of Strategic Sustainability for Product (3:03) <https://youtu.be/fGhoInz-VUs>
- Life cycle assessment - Wikipedia
https://en.wikipedia.org/wiki/Life_cycle_assessment
- Defining Life cycle Assessment
<https://www.gdrc.org/uem/lca/lca-define.html>
- What is the Life Cycle Assessment (LCA) Methodology?
<https://www.thinkstep.com/life-cycle-assessment-lca-methodology>