#### **ASHRAE Hong Kong Chapter Technical Workshop**

# Fundamentals of Water System Design

### 17, 18, 24, 25 January 2007

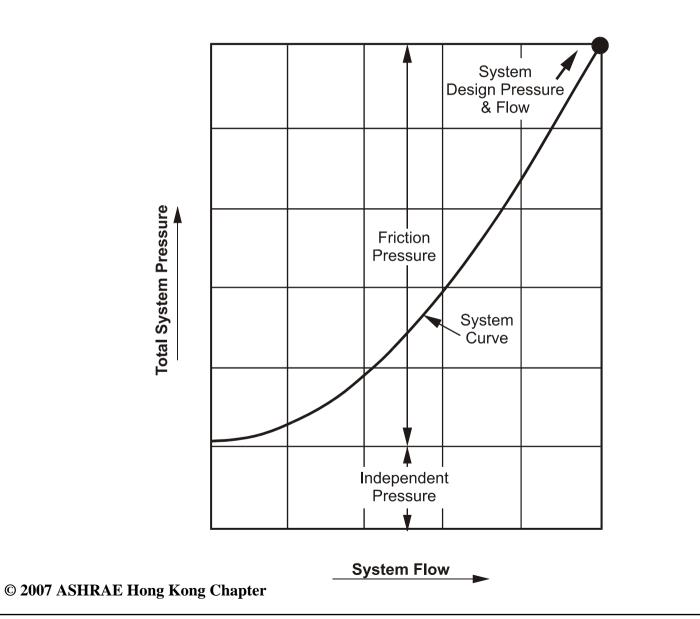


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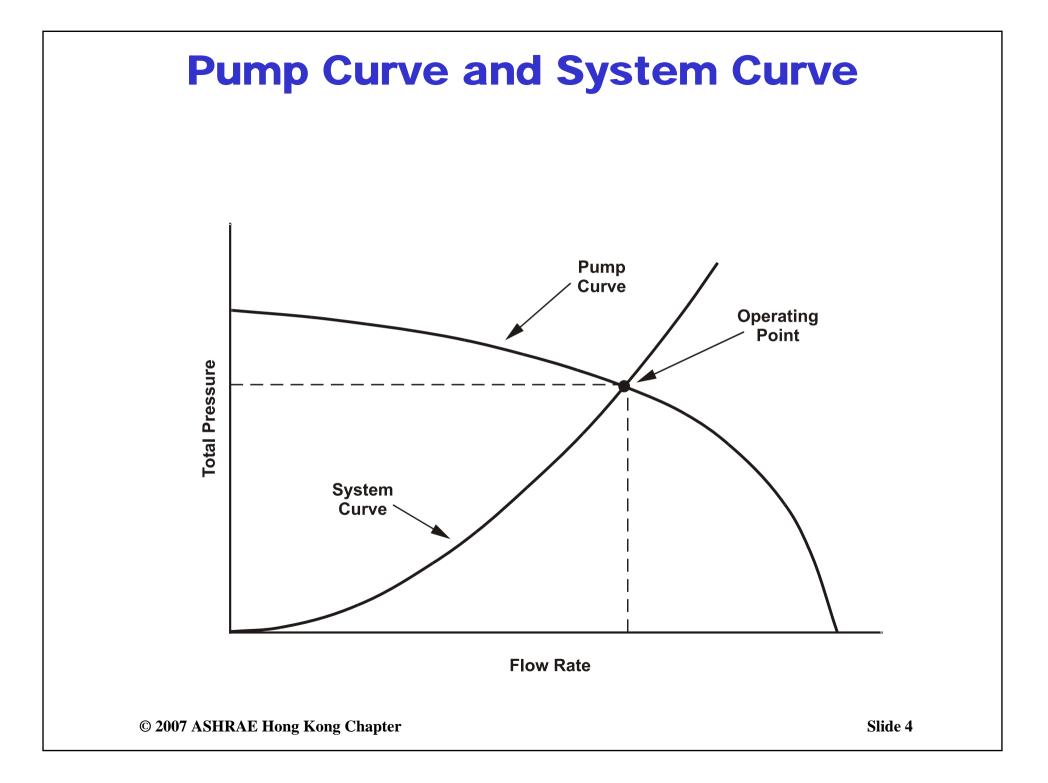
# Chapter 8: Matching Pumps to Systems

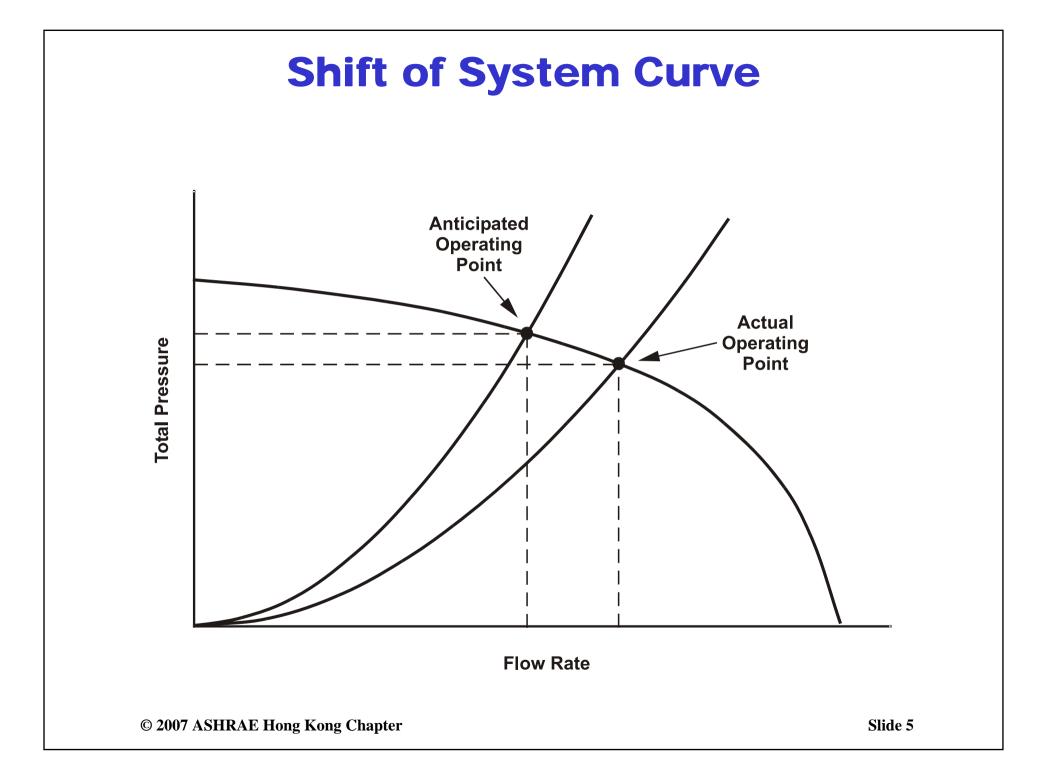
- 1. Matching the Pump to the System
- 2. Parallel Pumping
- 3. Series Pumping
- 4. Standby Pumps
- 5. Trimming Pump Impellers
- 6. Two-speed Pumping
- 7. Variable-speed Pumping
- 8. Source Distribution Pumping

### **Typical System Curve**

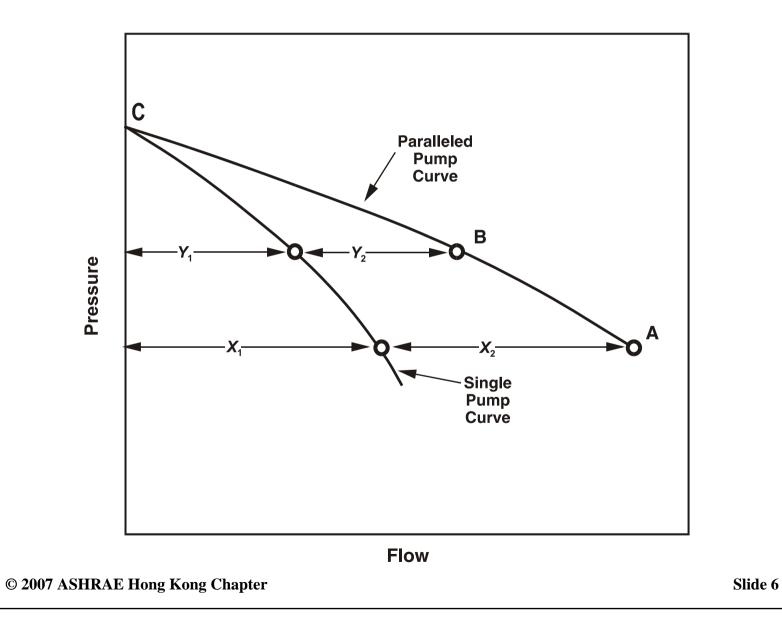


Slide 3

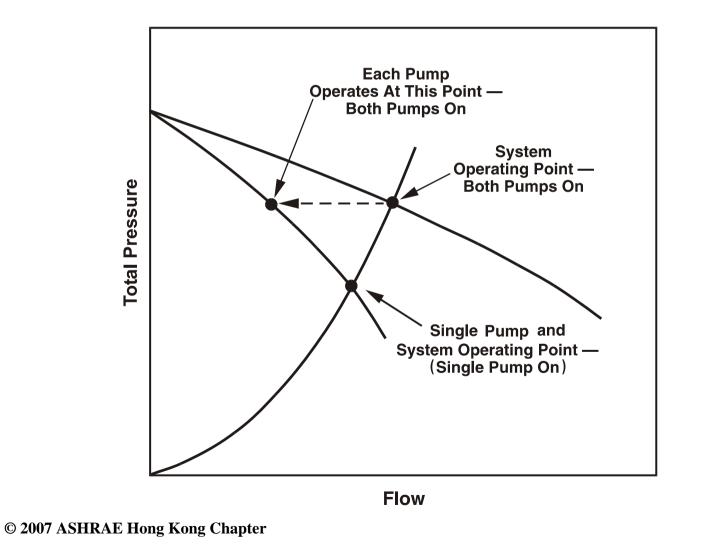




#### **Pump Curve for Parallel Operation**

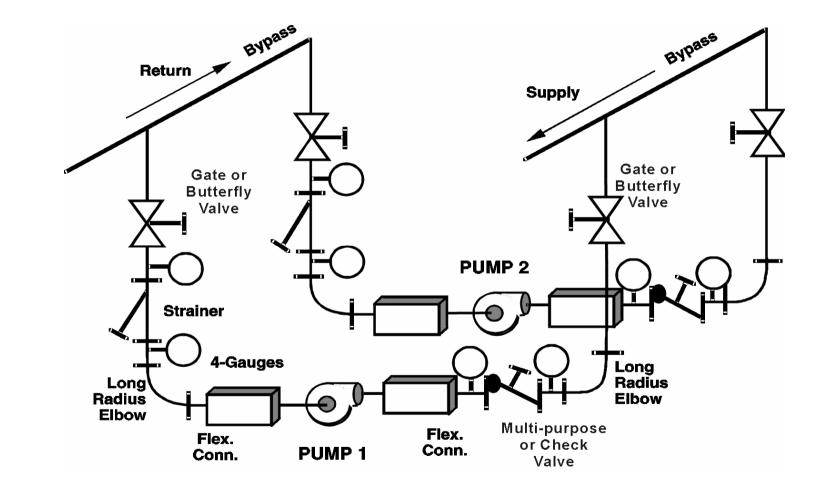


### **Operating Conditions for Parallel Pump Installation**

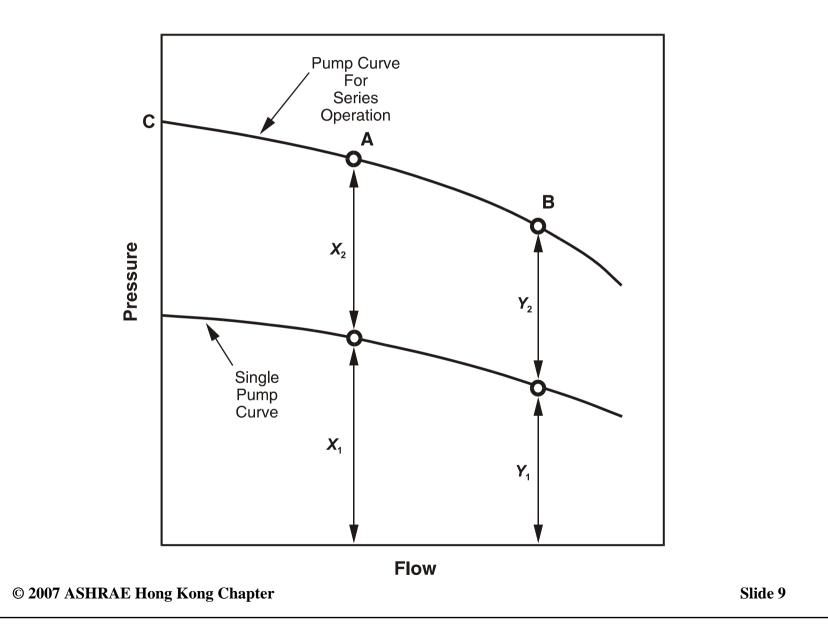


Slide 7

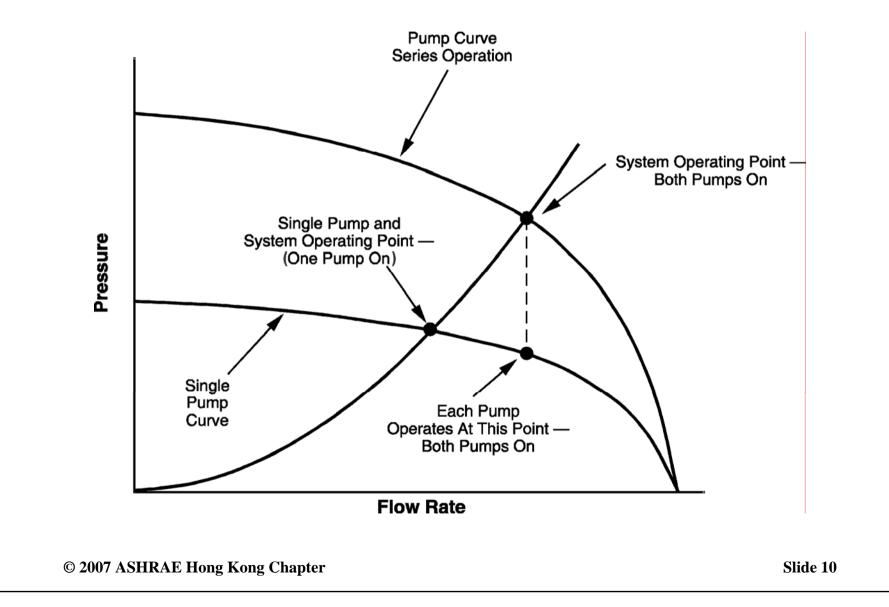
#### **Piping Schematic of Parallel Pumps**

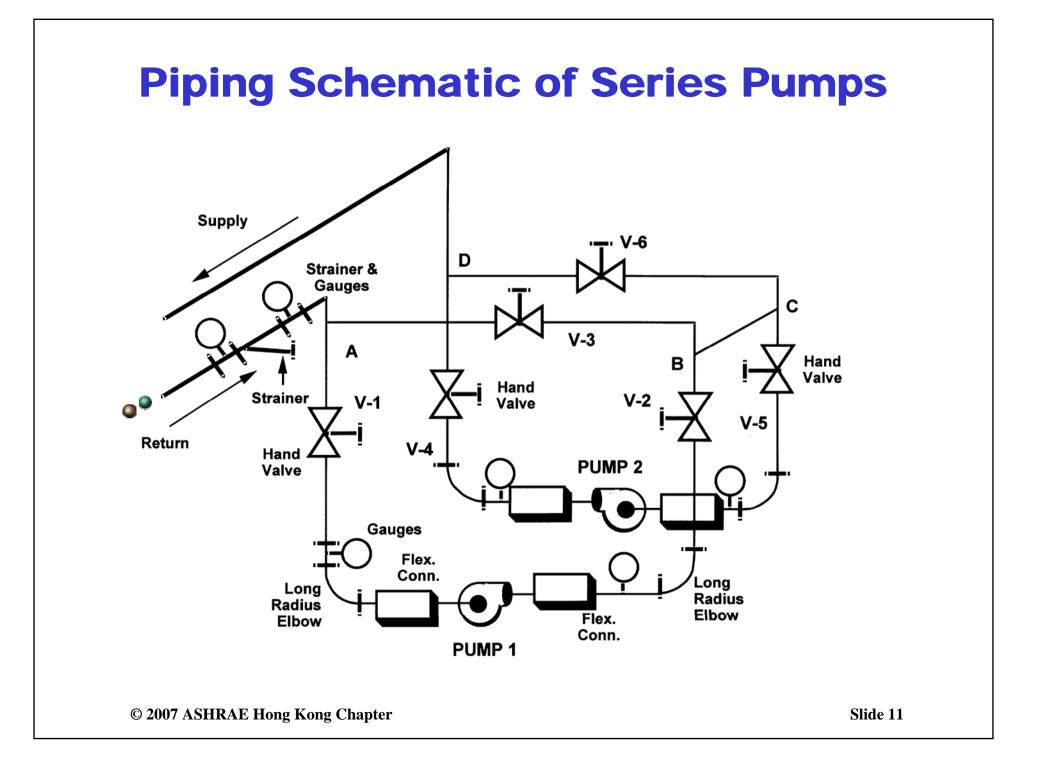


#### **Pump Curve for Series Operation**

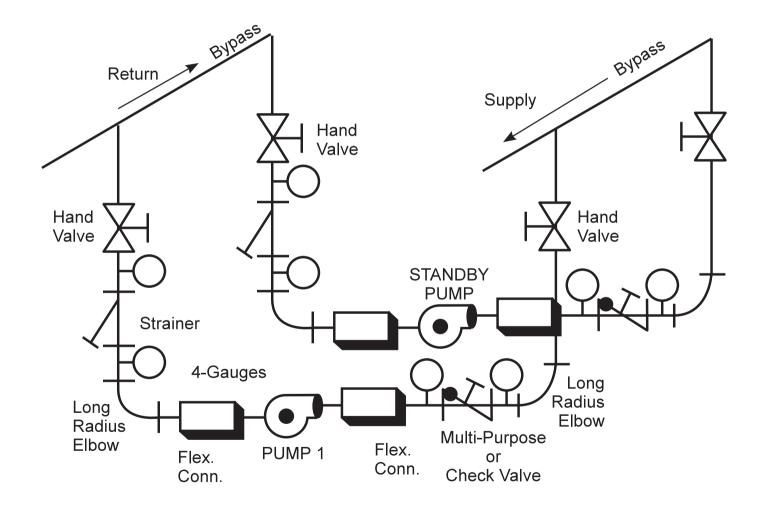


#### **Operating Conditions for Series Pump**





# **Standby Pump**



#### **Pump Affinity Laws**

Speed Change

Impeller Diameter Change

Flow:

$$Q_2 = Q_1 \left(\frac{N_2}{N_1}\right)$$

$$Q_2 = Q_1 \left(\frac{D_2}{D_1}\right)$$

Pressure:

$$p_2 = p_1 \left(\frac{N_2}{N_1}\right)^2$$

$$p_2 = p_1 \left(\frac{D_2}{D_1}\right)^2$$

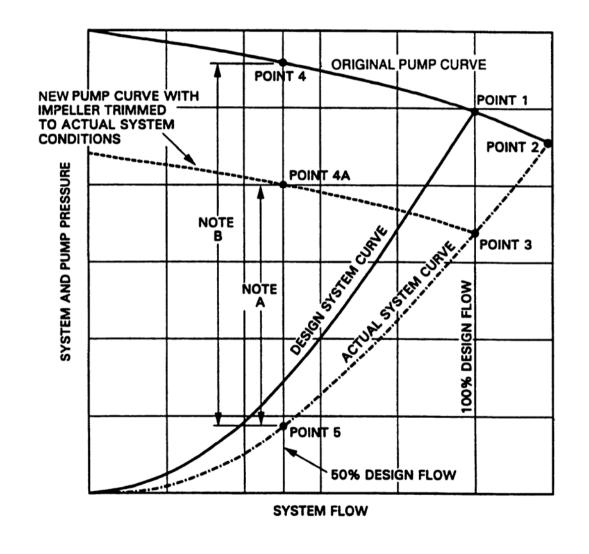
 $P_2 = P_1 \left(\frac{D_2}{D_1}\right)^3$ 

Power:

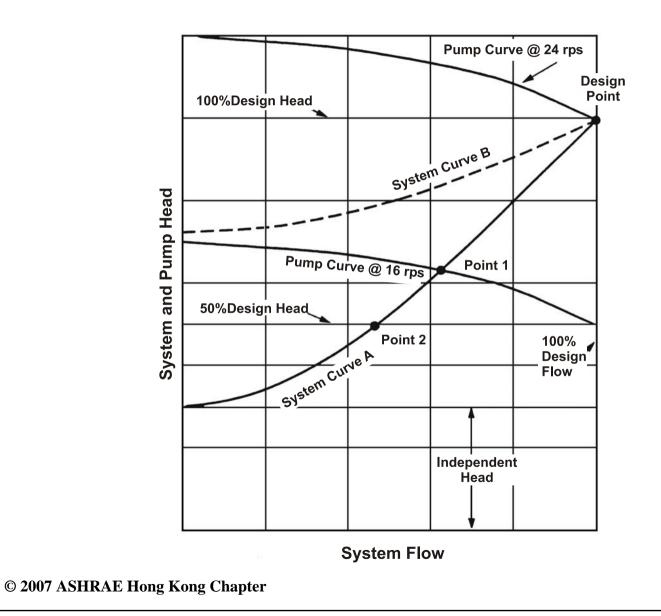
$$P_2 = P_1 \left(\frac{N_2}{N_1}\right)^3$$

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### **Pump Operating Points**

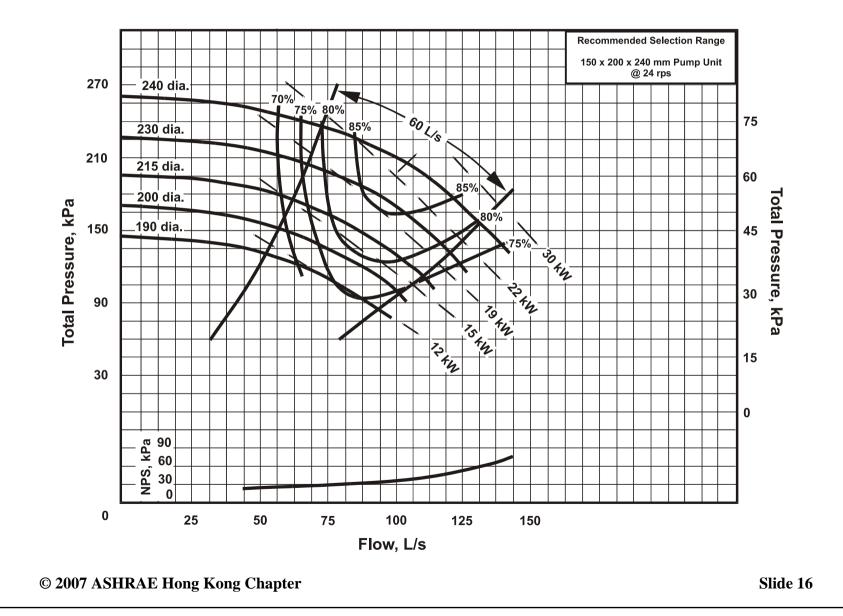


# **Two-Speed Pumping**

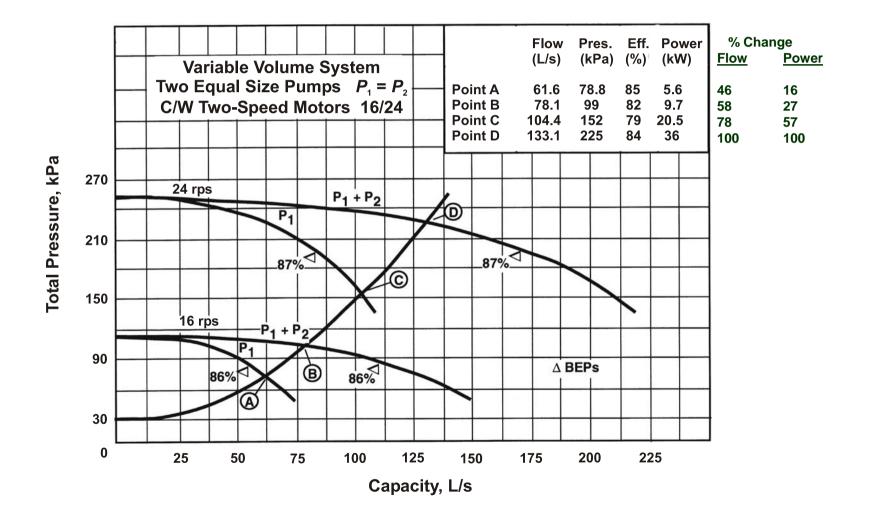


Slide 15

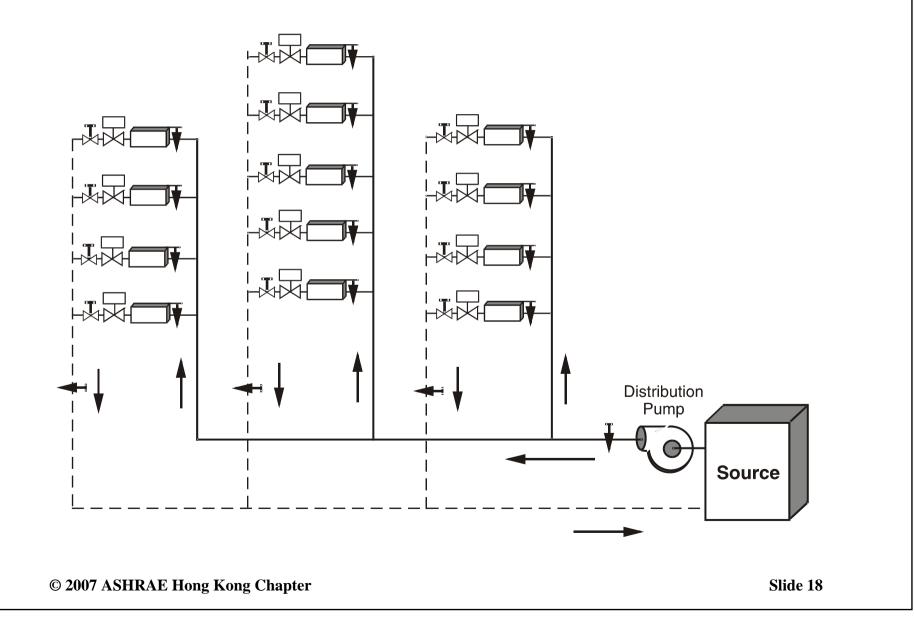
#### **Typical Impeller Performance Curve**



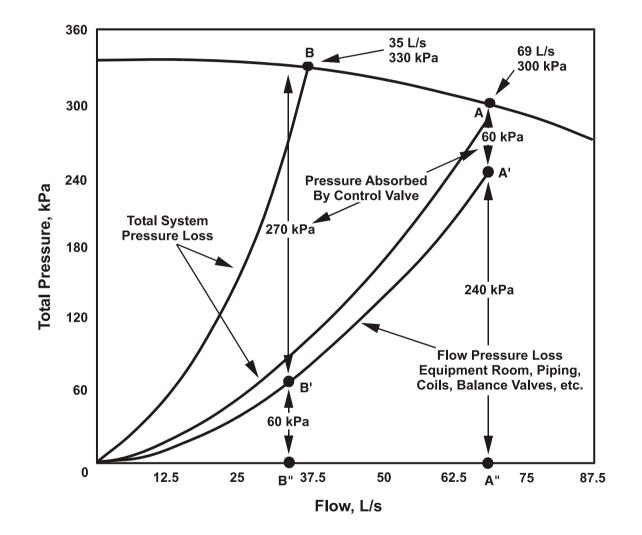
#### **Two-Speed Pumping Example**



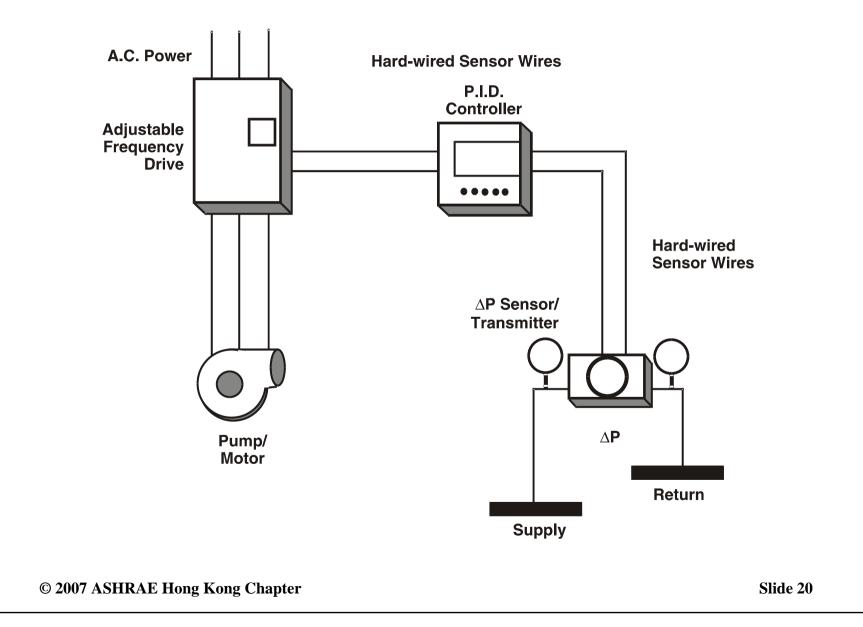
## **Typical Direct Return System**

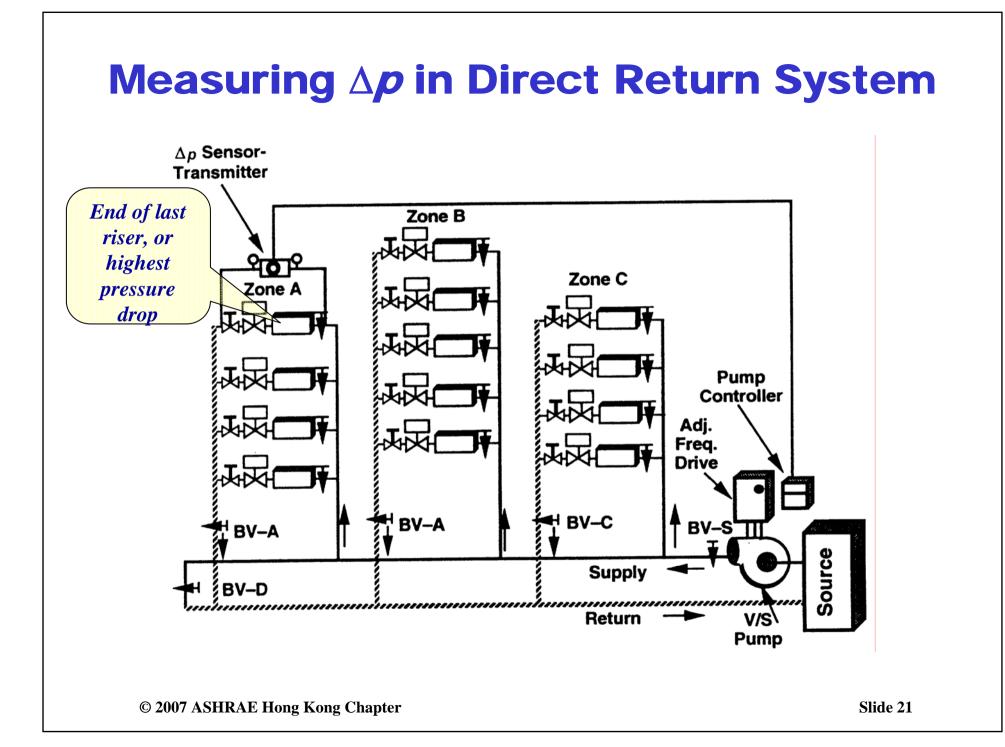


#### **Pressure Loss With Two-Way Valves**

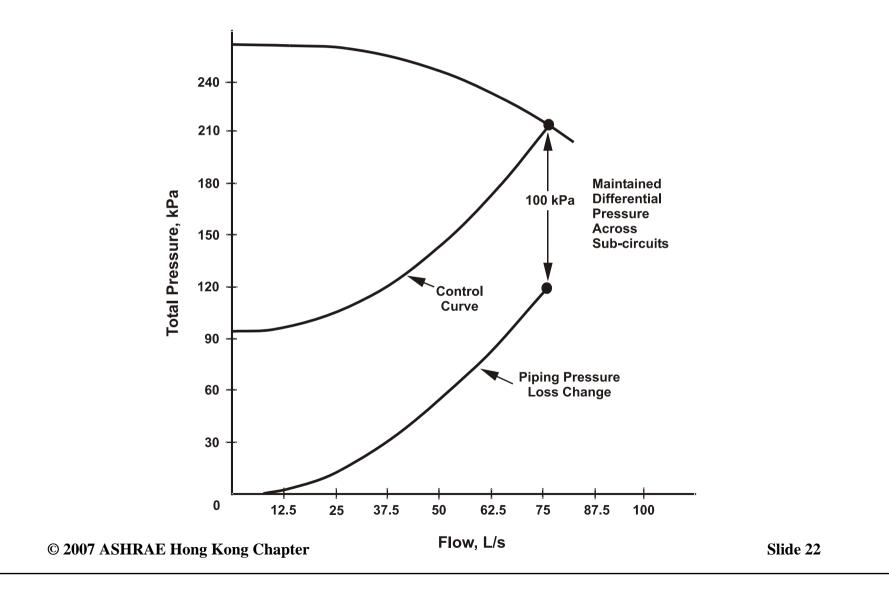


### **Proportional Controller and AFD**

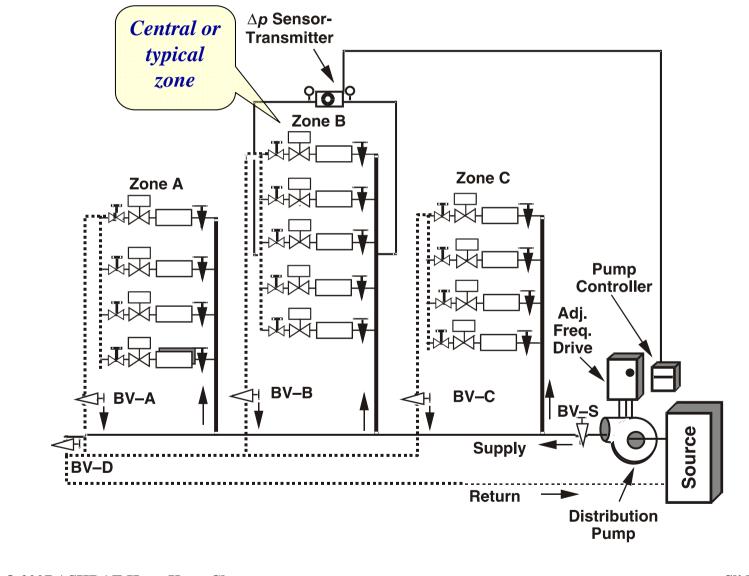




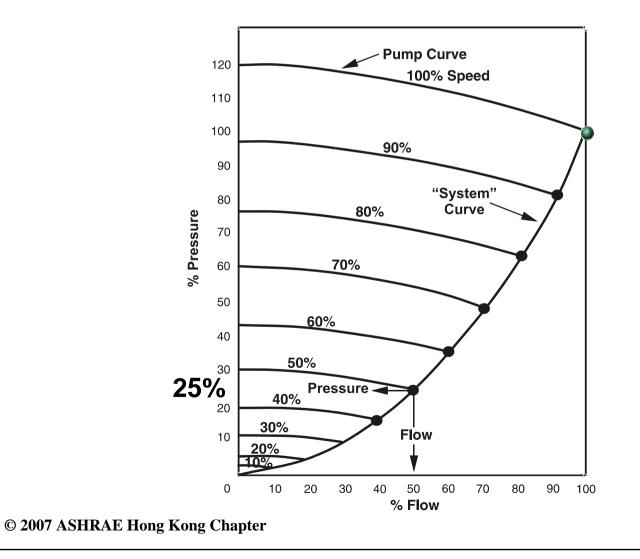
# Differential Pressure Control Curve Above Piping Friction Loss



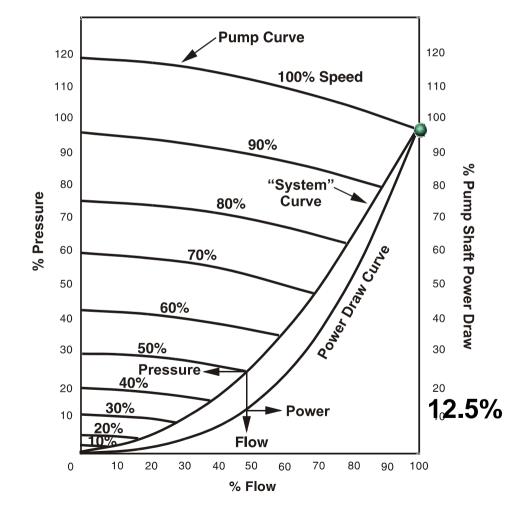
#### Measuring $\Delta p$ in Reverse Return System



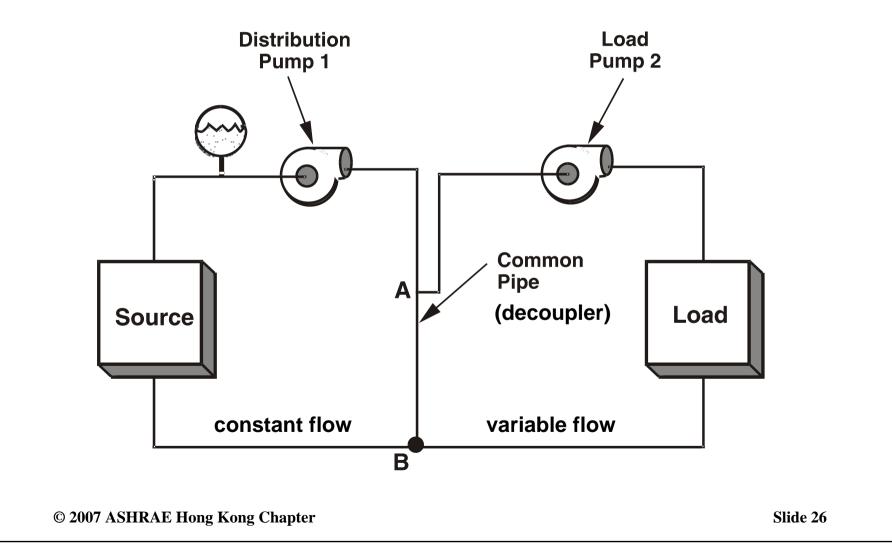
### **Pressure Reduction With Change in Pump Speed**

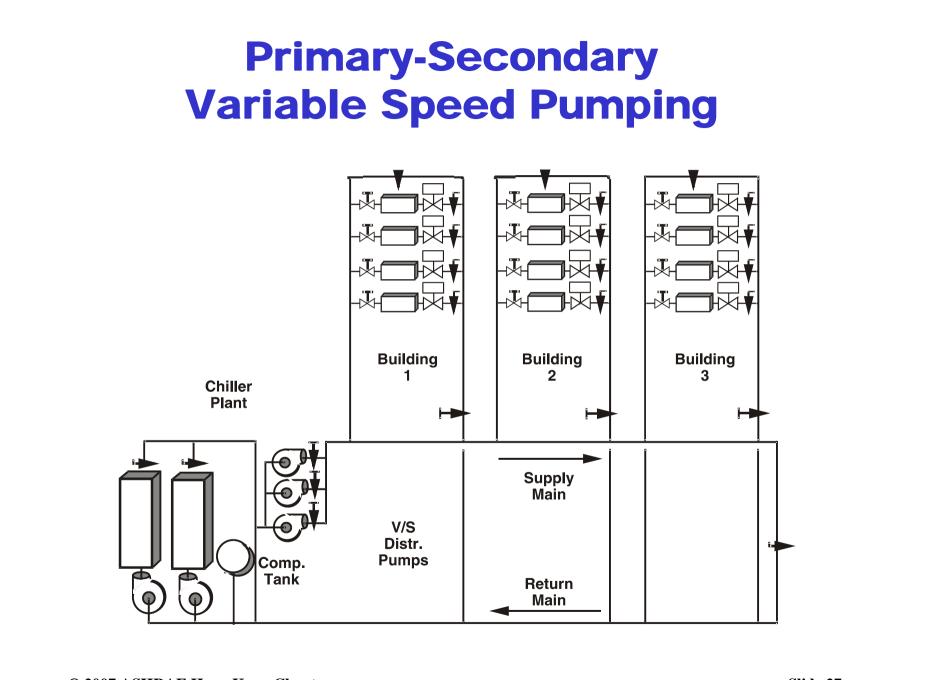


# **Pumping Power Reduction** With Change in Pump Speed



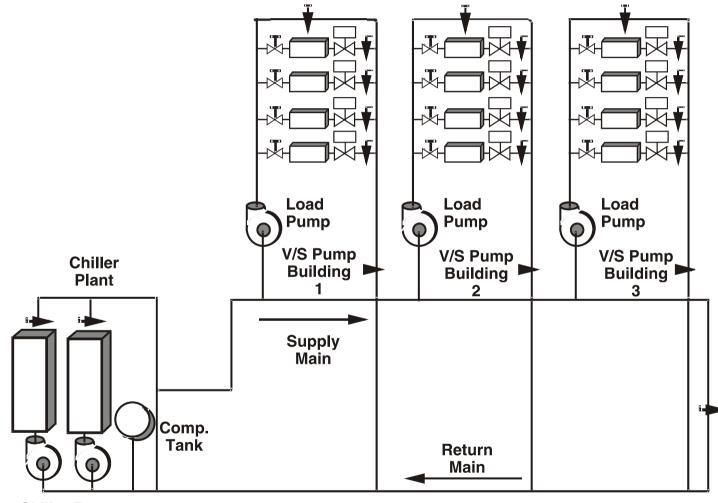
## Primary-Secondary Pumping Concept





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#### **Distributed Variable Speed Pumping**



**Chiller Pumps** 

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